

Operating Manual

AMAZONE

Catros⁺ 4002-2

Catros⁺ 5002-2

Catros⁺ 6002-2

Mounted compact disc harrow



MG3578
BAG0053.19 10.22
Printed in Germany

SmartLearning



**Please read and follow this
operating manual before putting
the machine into operation.
Keep it in a safe place for
future use.**

en



Reading the instruction

Manual and following it should seem to be inconvenient and superfluous as it is not enough to hear from others and to realize that a machine is good, to buy it and to believe that now everything should work by itself. The person in question would not only harm himself but also make the mistake of blaming the machine for possible failures instead of himself. In order to ensure success one should enter the mind of a thing, make himself familiar with every part of the machine and get acquainted with how it's handled. Only in this way could you be satisfied both with the machine and with yourself. This goal is the purpose of this instruction manual.

Leipzig-Plagwitz 1872. Rud. Sark.

Identification data

Enter the machine identification data here. You will find the identification data on the rating plate.

Machine identification number:
(ten-digit)

Type:

Catros

Year of manufacture:

Basic weight (kg):

Approved total weight (kg):

Maximum load (kg):

Manufacturer's address

AMAZONEN-WERKE

H. DREYER SE & Co. KG

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Spare part orders

Spare parts lists are freely accessible in the spare parts portal at www.amazone.de.

Please send orders to your AMAZONE dealer.

Formalities of the operating manual

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Foreword

Foreword

Dear Customer,

You have chosen one of the quality products from the wide product range of AMAZONEN-WERKE, H. DREYER SE & Co. KG. We thank you for your confidence in our products.

On receiving the machine, check to see if it was damaged during transport or if parts are missing. Using the delivery note, check that the machine was delivered in full including the ordered special equipment. Replacement will be made only if a claim is filed immediately!

Please read and follow this operating manual—in particular, the safety instructions—before putting the machine into operation. Only after careful reading will you be able to benefit from the full scope of your newly purchased machine.

Please ensure that all the machine operators have read this operating manual before they put the machine into operation.

Should you have any questions or problems, please consult this operating manual or contact your local service partner.

Regular maintenance and timely replacement of worn or damaged parts increases the lifespan of your machine.

User evaluation

Dear Reader

We update our operating manuals regularly. Your suggestions for improvement help us to create ever more user-friendly manuals.

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1	User information	8
1.1	Purpose of the document.....	8
1.2	Locations in the operating manual	8
1.3	Diagrams used	8
2	General safety instructions.....	9
2.1	Obligations and liability	9
2.2	Representation of safety symbols.....	11
2.3	Organisational measures	12
2.4	Safety and protection equipment	12
2.5	Informal safety measures.....	12
2.6	User training.....	13
2.7	Safety measures in normal operation	14
2.8	Dangers from residual energy.....	14
2.9	Maintenance and repair work, fault elimination	14
2.10	Constructive changes	14
2.10.1	Spare and wear parts and aids	15
2.11	Cleaning and disposal.....	15
2.12	User workstation	15
2.13	Warning pictograms and other signs on the machine	16
2.13.1	Positioning of warning pictograms and other labels	16
2.14	Dangers if the safety information is not observed.....	23
2.15	Safety-conscious working	23
2.16	Safety information for users	24
2.16.1	General safety and accident prevention information	24
2.16.2	Hydraulic system.....	27
2.16.3	Electrical system	28
2.16.4	Cleaning, maintenance and repairs	28
3	Loading and unloading	29
4	Product description.....	30
4.1	Overview of subassemblies	30
4.2	Supply lines between the tractor and the machine	31
4.3	Transportation equipment.....	31
4.4	Intended use	32
4.5	Danger area and danger points	33
4.6	Rating plate	34
4.7	Technical data.....	34
4.7.1	Payload	35
4.8	Permitted mounting category.....	35
4.9	Necessary tractor equipment.....	36
4.10	Noise production data	36
5	Structure and function	37
5.1	Function	37
5.2	Hydraulic system connections	38
5.2.1	Coupling the hydraulic hose lines	39
5.2.2	Uncoupling the hydraulic hose lines	39
5.3	Two-row disc cultivator	40
5.4	Roller.....	41
5.5	3-point attachment frame	43
5.6	Adaptor frame, Category IV and V (optional).....	43
5.7	Rear harrow (optional)	44
5.8	Additional weights	45



Table of Contents

5.9	GreenDrill catch crop sowing unit	46
5.10	Central lubrication (optional)	47
6	Commissioning	49
6.1	Checking the suitability of the tractor	50
6.1.1	Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast	50
6.2	Securing the tractor / machine against unintentional start-up and rolling	54
7	Coupling and uncoupling the machine	55
7.1	Coupling the machine.....	55
7.2	Uncoupling the machine.....	57
8	Adjustments.....	58
8.1	Setting the working depth.....	58
8.1.1	Mechanical working depth adjustment.....	59
8.2	Hydraulic working depth adjustment (optional)	59
8.3	Offset of the disc rows.....	60
8.4	Working depth of the outside discs	61
8.5	Scraper	62
9	Transportation	63
9.1	Conversion from operational to transport position	64
10	Use of the machine	66
10.1	Conversion from transport to operational position	67
10.2	Use on the field	68
10.3	Turning at headland	68
11	Faults.....	69
11.1	Different working depths across the working width	69
12	Cleaning, maintenance and repairs	70
12.1	Cleaning	70
12.2	Lubrication regulations	71
12.2.1	Lubricants	71
12.2.2	Lubrication point overview.....	72
12.3	Service plan – overview	73
12.4	Replacing the discs (Workshop work).....	75
12.5	Slide bearings of offset slide (Workshop work).....	76
12.6	Roller	76
12.7	Disc carrier fixture	77
12.8	Upper and lower link pins check	77
12.9	Hydraulic cylinder for foldable booms	78
12.10	Alignment of folding implements (workshop work).....	79
12.11	Check the central lubrication	80
12.12	Hydraulic system	82
12.12.1	Labelling hydraulic hose lines	83
12.12.2	Maintenance intervals	83
12.12.3	Inspection criteria for hydraulic hose lines	83
12.12.4	Installation and removal of hydraulic hose lines	84
12.13	Electrical lighting system	84
12.14	Hydraulics diagram.....	85
12.15	Screw tightening torques.....	86

1 User information

The "User information" section supplies information on using the operating manual.

1.1 Purpose of the document

This operating manual

- Describes the operation and maintenance of the machine.
- Provides important information on safe and efficient handling of the machine.
- Is a component part of the machine and should always be kept with the machine or the traction vehicle.
- Keep it in a safe place for future use.

1.2 Locations in the operating manual

All the directions specified in the operating manual are always viewed in the direction of travel.

1.3 Diagrams used

Instructions for action and reactions

Tasks to be carried out by the user are presented as numbered instructions. Always keep to the order of the instructions. The reaction to instructions is given by an arrow.

Example:

1. Instruction for action 1
- Reaction of the machine to instruction for action 1
2. Instruction for action 2

Lists

Lists without a mandatory sequence are presented as a list with bullet points.

Example:

- Point 1
- Point 2

Item numbers in diagrams

Numbers in round brackets refer to the item numbers in the diagrams. The first digit refers to the diagram; the second digit, to the item number in the illustration.

Example (Fig. 3/6)

- Figure 3
- Item 6

2 General safety instructions

This section contains important information on safe operation of the machine.

2.1 Obligations and liability

Comply with the instructions in the operating manual

Knowledge of the basic safety information and safety regulations is a basic requirement for safe handling and fault-free machine operation.

Obligations of the operator

The operator is obliged only to let those people work with/on the machine who

- Are aware of the basic workplace safety information and accident prevention regulations.
- Have been trained in working with/on the machine.
- Have read and understood this operating manual.

The operator is obliged

- To keep all the warning pictograms on the machine in a legible state.
- To replace damaged warning pictograms.

If you still have queries, please contact the manufacturer.

Obligations of the user

Before starting work, anyone charged with working with/on the machine is obliged

- To comply with the basic workplace safety instructions and accident prevention regulations.
- To read and understand the section "General safety information" of this operating manual.
- To read the section "Warning symbols and other labels on the machine" (page 18) of this operating manual and to follow the safety instructions represented by the warning symbols when operating the machine.
- To get to know the machine.
- To read the sections of this operating manual, important for carrying out your work.

If the user discovers that a function is not working properly, then they must eliminate this fault immediately. If this is not the task of the user or if the user does not possess the appropriate technical knowledge, then they should report this fault to their superior (operator).

General safety instructions

Risks in handling the machine

The machine has been constructed to the state-of-the art and the recognised rules of safety. However, there may be risks and restrictions which occur when operating the machine

- For the health and safety of the user or third persons,
- For the machine,
- For other goods.

Only use the machine

- For the purpose for which it was intended.
- In a perfect state of repair.

Eliminate any faults that could impair safety immediately.

Guarantee and liability

Our "General conditions of sales and business" are always applicable. These shall be available to the operator, at the latest on the completion of the contract. Guarantee and liability claims for damage to people or goods will be excluded if they can be traced back to one or more of the following causes:

- Improper use of the machine.
- Improper installation, commissioning, operation and maintenance of the machine.
- Operation of the machine with defective safety equipment or improperly attached or non-functioning safety equipment.
- Non-compliance with the instructions in the operating manual regarding commissioning, operation and maintenance.
- Independently-executed construction changes to the machine.
- Insufficient monitoring of machine parts that are subject to wear.
- Improperly executed repairs.
- Catastrophic events as a result of the impact of foreign objects or force majeure.

2.2 Representation of safety symbols

Safety instructions are indicated by the triangular safety symbol and the highlighted signal word. The signal word (DANGER, WARNING, CAUTION) describes the gravity of the risk and has the following significance:



DANGER

Indicates an immediate high risk, which will result in death or serious physical injury (loss of body parts or long term damage) if not avoided.

If the instructions are not followed, then this will result in immediate death or serious physical injury.



WARNING

Indicates a medium risk, which could result in death or (serious) physical injury if not avoided.

If the instructions are not followed, then this may result in death or serious physical injury.



CAUTION

Indicates a low risk, which could incur minor or medium level physical injury or damage to property if not avoided.



IMPORTANT

Indicates an obligation to special behaviour or an activity required for proper machine handling.

Non-compliance with these instructions can cause faults on the machine or in the environment.



NOTE

Indicates handling tips and particularly useful information.

These instructions will help you to use all the functions of your machine to the optimum.

2.3 Organisational measures

The operator must provide the necessary personal protective equipment, such as:

- Protective glasses
- Protective shoes
- Protective suit
- Skin protection, etc.



The operation manual

- Must always be kept at the place at which the machine is operated.
- Must always be easily accessible for the user and maintenance personnel.

Check all the available safety equipment regularly.

2.4 Safety and protection equipment

Before each commissioning of the machine, all the safety and protection equipment must be properly attached and fully functional. Check all the safety and protection equipment regularly.

Faulty safety equipment

Faulty or disassembled safety and protection equipment can lead to dangerous situations.

2.5 Informal safety measures

As well as all the safety information in this operating manual, comply with the general, national regulations pertaining to accident prevention and environmental protection.

When driving on public roads and routes, then you should comply with the statutory road traffic regulations.

2.6 User training

Only those people who have been trained and instructed may work with/on the machine. The operator must clearly specify the responsibilities of the people charged with operation, maintenance and repair work.

People being trained may only work with/on the machine under the supervision of an experienced person.

Activity \ People	Person specially trained for the activity ¹⁾	Trained person ²⁾	Person with specialist training (specialist workshop) ³⁾
Loading/Transport	X	X	X
Commissioning	--	X	--
Set-up, tool installation	--	--	X
Operation	--	X	--
Maintenance	--	--	X
Troubleshooting and fault elimination	--	X	X
Disposal	X	--	--

Legend: X..permitted --..not permitted

- 1) A person who can assume a specific task and who can carry out this task for an appropriately qualified company.
- 2) Instructed persons are those who have been instructed in their assigned tasks and in the possible risks in the case of improper behaviour, have been trained if necessary, and have been informed about the necessary protective equipment and measures.
- 3) People with specialist technical training shall be considered as a specialist. Due to their specialist training and their knowledge of the appropriate regulations, they can evaluate the work with which they have been charged and detect possible dangers.

Comment:

A qualification equivalent to specialist training can be obtained through long term activity in the appropriate field of work.



Only a specialist workshop may carry out maintenance and repair work on the machine, if such work is specifically designated "Workshop work". The personnel of a specialist workshop shall possess the appropriate knowledge and suitable aids (tools, lifting and support equipment) for carrying out the maintenance and repair work on the machine in a way which is both appropriate and safe.

2.7 Safety measures in normal operation

Only operate the machine if all the safety and protection equipment is fully functional.

Check the machine at least once a day for visible damage and check the function of the safety and protection equipment.

2.8 Dangers from residual energy

Note that there may be residual mechanical, hydraulic, pneumatic and electrical/electronic energy at the machine.

Use appropriate measures to inform the operating personnel. You can find detailed information in the relevant sections of this operating manual.

2.9 Maintenance and repair work, fault elimination

Carry out prescribed setting, maintenance and inspection work in a timely manner.

Secure all media such as compressed air and the hydraulic system against unintentional start-up.

Carefully fix and secure larger subassemblies to lifting gear when carrying out replacement work.

Regularly check that bolted connections are firmly secured and tightened if necessary.

When the maintenance work is completed, check the function of the safety devices.

2.10 Constructive changes

You may make no changes, expansions or modifications to the machine without the authorisation of AMAZONEN-WERKE. This is also valid when welding support parts.

Any expansion or modification work shall require the written approval of AMAZONEN-WERKE. Only use the modification and accessory parts released by AMAZONEN-WERKE so that the operating permit, for example, remains valid in accordance with national and international regulations.

Vehicles with an official type approval or with equipment connected to a vehicle with a valid type approval or approval for road transport according to the German road traffic regulations must be in the state specified by the approval.



WARNING

Risk of being crushed, cut, caught, drawn in or struck if supporting parts break.

It is forbidden to:

- Drill holes in the frame or on the chassis.
- Increasing the size of existing holes on the frame or the chassis.
- Welding support parts.

2.10.1 Spare and wear parts and aids

Immediately replace any machine parts which are not in a perfect state.

Use only genuine AMAZONE spare and wear parts or the parts cleared by AMAZONEN-WERKE so that the operating permit retains its validity in accordance with national and international regulations. If you use wear and spare parts from third parties, there is no guarantee that they have been designed and manufactured in such a way as to meet the requirements placed on them.

AMAZONEN-WERKE accepts no liability for damage arising from the use of unapproved spare parts, wear parts or auxiliary materials.

2.11 Cleaning and disposal

Handle and dispose of any materials used carefully, in particular:

- When carrying out work on lubrication systems and equipment and
- When cleaning using solvents.

2.12 User workstation

The machine must be operated by only one person from the driver's seat of the tractor.

2.13 Warning pictograms and other signs on the machine

2.13.1 Positioning of warning pictograms and other labels

The following diagrams show the arrangement of the warning pictograms on the machine.

Warning pictograms

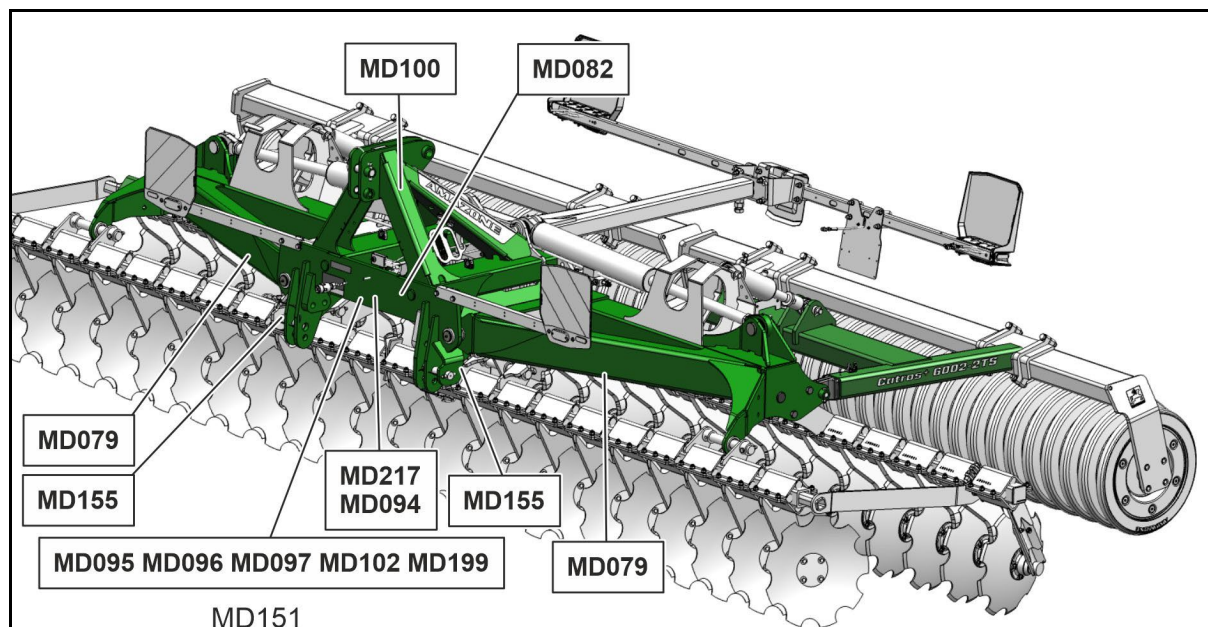


Fig. 1

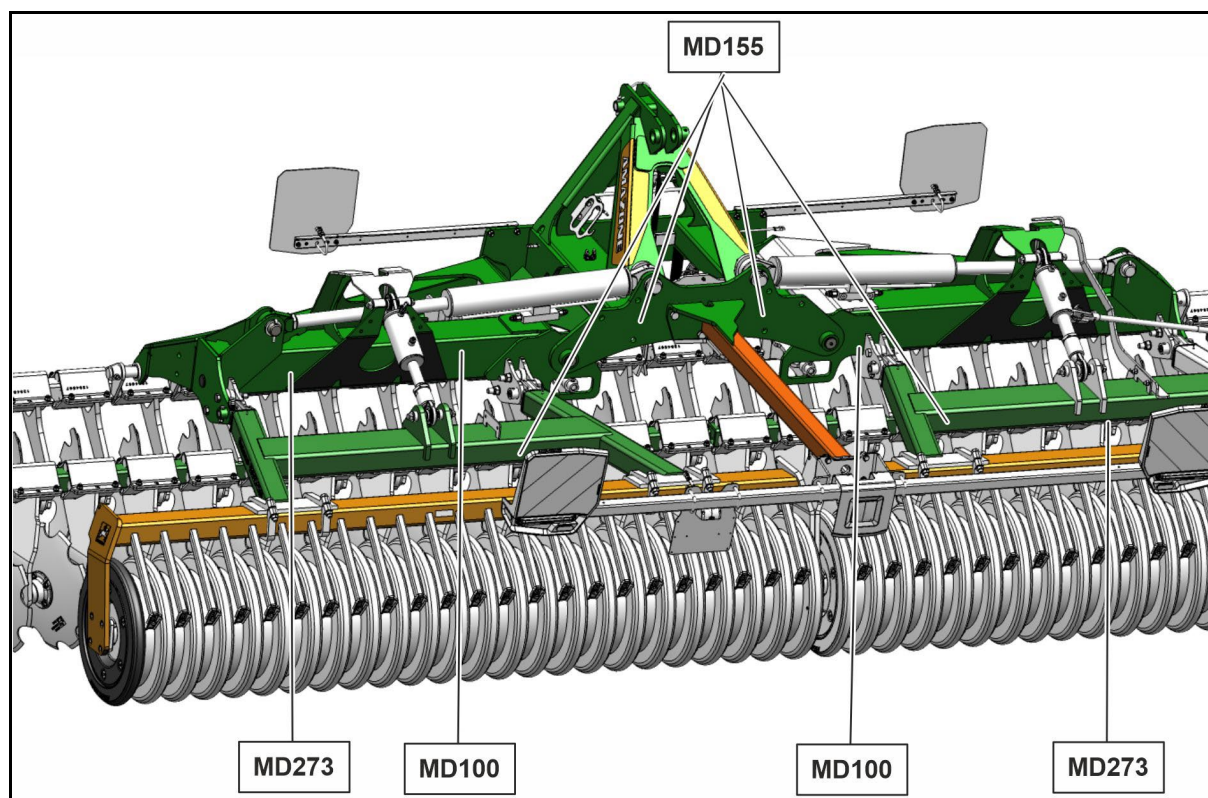
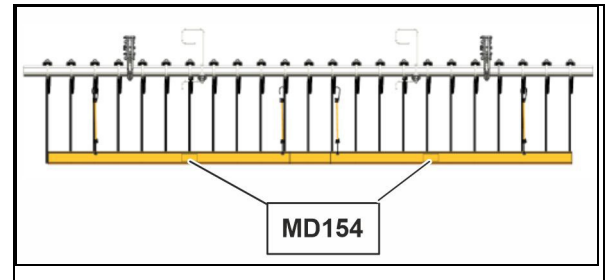


Fig. 2

**Fig. 3**

Always keep all the warning pictograms of the machine clean and in a legible state. Replace illegible warning pictograms. You can obtain the warning pictograms from your dealer using the order number (e.g. MD075).

Warning pictograms - structure

Warning pictograms indicate dangers on the machine and warn against residual dangers. At these points, there are permanent or unexpected dangers.

A warning pictogram consists of two fields:



Field 1

is a pictogram describing the danger, surrounded by triangular safety symbol.

Field 2

is a pictogram showing how to avoid the danger.

Warning pictograms - explanation

The column **Order number and explanation** provides an explanation of the neighbouring warning pictogram. The description of the warning pictograms is always the same and specifies, in the following order:

1. A description of the danger.
For example: danger of cutting!
2. The consequence of nonobservance of the danger protection instructions.
For example: causes serious injuries to fingers or hands.
3. Instructions for avoiding the danger.
For example: only touch machine parts when they have come to a complete standstill.

Order number and explanation

Warning pictograms

MD078

Risk of contusions for fingers or hands through accessible moving machine parts!

This danger causes extremely serious injuries with the loss of body parts such as fingers or hands.

Never reach into the danger area when the tractor engine is running with PTO shaft / hydraulic system connected.

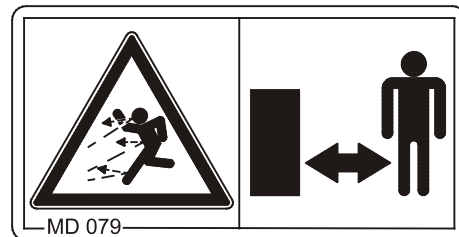


MD079

Risk of materials or foreign objects being flung away by or out of the machine!

These dangers can cause extremely serious and potentially fatal injuries.

- Keep a sufficient safety distance from the machine as long as the tractor engine is running.
- Ensure that all other persons also keep a sufficient safety distance from the danger area of the machine as long as the tractor engine is running.



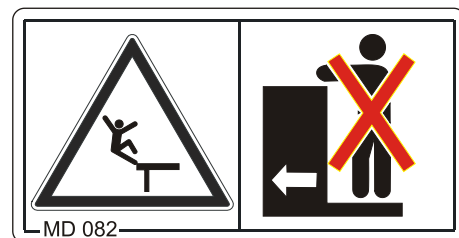
MD082

Danger of falling from treads and platforms when riding on the machine!

This danger will cause serious injuries anywhere on the body or death.

It is forbidden to ride on the machine and/or climb the running machine. This ban also applies to machines with treads or platforms.

Ensure that no one rides with the machine.



General safety instructions

MD084

Risk of contusions over the whole body from machine parts moving down from above!

This danger will cause serious injuries anywhere on the body or death.

It is forbidden to stand in the swivel area of moving machine parts.

Instruct people to leave the swivel area of moving machine parts before the machine parts move down.

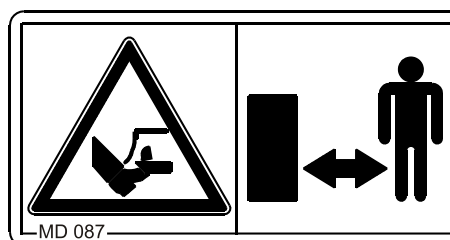


MD087

Laceration or amputation hazard.

Will cause severe injury to toes or feet.

Keep a safe distance from the machine while the tractor engine is running with connected PTO shaft.

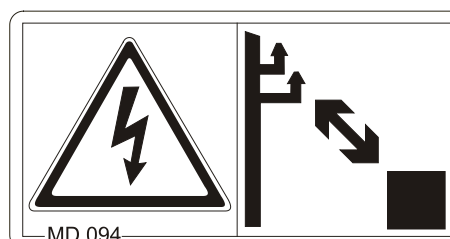


MD094

Danger from electric shock or burns due to unintentional contact with electric transmission lines or from approaching high-voltage transmission lines without authorisation.

The danger will cause severe injuries anywhere on the body or death.

Keep a safe distance to the electric overhead power lines when swinging machine parts in and out.



Nominal voltage	Safety distance from transmission lines
up to 1 kV	1 m
over 1 up to 110 kV	2 m
over 110 up to 220 kV	3 m
over 220 up to 380 kV	4 m

MD095

Read and understand the operating manual safety information before starting up the machine!



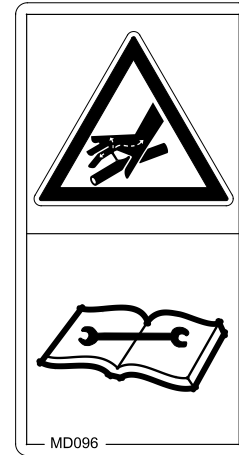
MD096**Danger of infection to the whole body from liquids escaping at a high pressure (hydraulic fluid)!**

This danger will cause serious injuries over the whole body, if hydraulic fluid escaping at high pressure passes through the skin and into the body.

Never attempt to plug leaks in hydraulic lines using your hand or fingers.

Read and understand the information in the operating manual before carrying out maintenance and repair work.

If you are injured by hydraulic fluid, contact a doctor immediately.

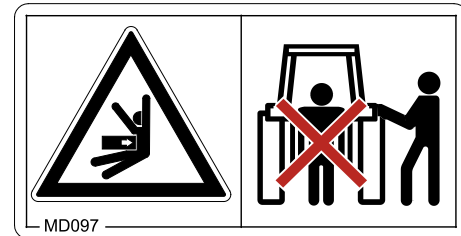
**MD097****Danger of crushing your torso in the stroke range of the three-point suspension due to the narrowing spaces when the three-point hydraulic system is actuated!**

This danger causes extremely serious injuries and even death.

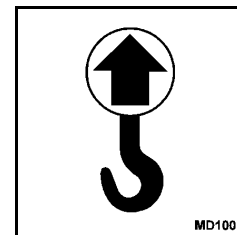
Personnel are prohibited from entering the stroke area of the three-point suspension when the three-point hydraulics are actuated.

Only actuate the operator controls for the tractor's three-point hydraulic system:

- From the intended workstation.
- If you are outside of the danger area between the tractor and the machine.

**MD100**

This symbol indicates lashing points for fastening slinging gear when loading the machine.



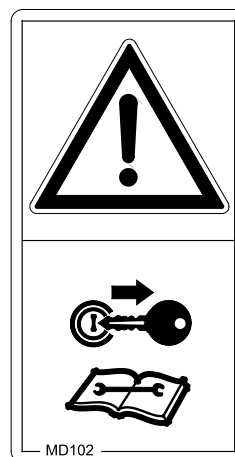
General safety instructions

MD102

Danger from unintentional machine starting and rolling during intervention in the machine, e.g. installation, adjusting, troubleshooting, cleaning, maintaining and repairing.

This danger will cause serious injuries anywhere on the body or death.

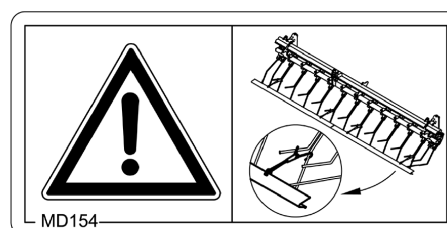
- Secure the tractor and the machine against unintentional start-up and rolling before any intervention in the machine.
- Depending on the type of intervention, read and understand the information in the relevant sections of the operating manual.



MD 154

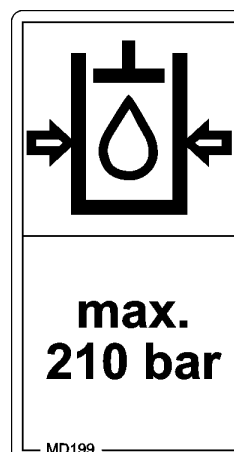
Risk of injury due to non-compliance with the approved transport width.

Before folding the implement, install the road safety bar.



MD199

The maximum operating pressure of the hydraulic system is 210 bar.

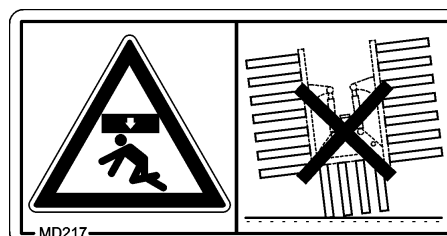


MD217

Hazard resulting from the machine folded in and coupled tipping over.

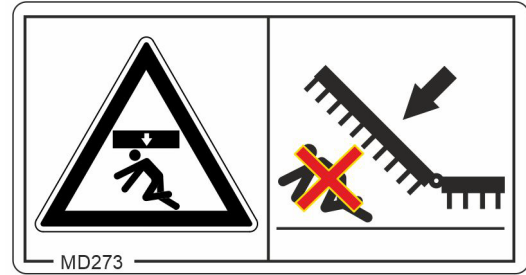
This danger can cause extremely serious and potentially fatal injuries.

On no account uncouple the machine when it is folded in!



MD 273**Risk of crushing for the whole body from lowering implement parts!**

Make sure that nobody is standing in the danger area.

**2.14 Dangers if the safety information is not observed**

Nonobservance of the safety information

- Can pose both a danger to people and also to the environment and machine.
- Can lead to the loss of all warranty claims.

Seen individually, non-compliance with the safety information could pose the following risks:

- Danger to people through non-secured working areas.
- Failure of important machine functions.
- Failure of prescribed methods of maintenance and repair.
- Danger to people through mechanical and chemical impacts.
- Risk to environment through leakage of hydraulic fluid.

2.15 Safety-conscious working

Besides the safety information in this operating manual, the national general workplace safety and accident prevention regulations are binding.

Comply with the accident prevention instructions on the warning pictograms.

When driving on public roads and routes, comply with the appropriate statutory road traffic regulations.

2.16 Safety information for users



WARNING

Risk of being crushed, cut, caught, drawn in or struck due to insufficient traffic and operational safety!

Before starting up the machine and the tractor, always check their traffic and operational safety.

2.16.1 General safety and accident prevention information

- Beside these instructions, comply with the general valid national safety and accident prevention regulations.
- The warning pictograms and labels attached to the machine provide important information on safe machine operation. Compliance with this information guarantees your safety!
- Before moving off and starting up the machine, check the immediate area of the machine (children)! Ensure that you can see clearly!
- It is forbidden to ride on the machine or use it as a means of transport!
- Drive in such a way that you always have full control over the tractor with the attached machine.

In so doing, take your personal abilities into account, as well as the road, traffic, visibility and weather conditions, the driving characteristics of the tractor and the connected machine.

Connecting and disconnecting the machine

- Only connect and transport the machine with tractors suitable for the task.
- When connecting machines to the tractor three-point hydraulic system, the attachment categories of the tractor and the machine must always be the same!
- Connect the machine to the prescribed equipment in accordance with the specifications.
- When coupling machines to the front or the rear of the tractor, the following may not be exceeded:
 - The approved total tractor weight
 - The approved tractor axle loads
 - The approved load capacities of the tractor tyres
- Secure the tractor and the machine against unintentional rolling, before coupling or uncoupling the machine.
- It is forbidden for people to stand between the machine to be coupled and the tractor, whilst the tractor is moving towards the machine!

Any helpers may only act as guides standing next to the vehicles, and may only move between the vehicles when both are at a standstill.
- Secure the operating lever of the tractor hydraulic system so that unintentional raising or lowering is impossible, before connecting the machine to or disconnecting the machine from the tractor's three-point hydraulic system.

- When coupling and uncoupling machines, move the support equipment (if available) to the appropriate position (stability).
- When actuating the support equipment, there is a danger of injury from contusion and cutting points!
- Be particularly careful when coupling the machine to the tractor or uncoupling it from the tractor! There are contusion and cutting points in the area of the coupling point between the tractor and the machine.
- It is forbidden to stand between the tractor and the machine when actuating the three-point hydraulic system.
- Coupled supply lines:
 - Must give without tension, bending or rubbing on all movements when travelling round corners.
 - May not scour other parts.
- The release ropes for quick action couplings must hang loosely and may not release themselves when lowered.
- Also ensure that uncoupled machines are stable!

Use of the machine

- Before starting work, ensure that you understand all the equipment and actuation elements of the machine and their function. There is no time for this when the machine is already in operation!
- Do not wear loose-fitting clothing! Loose clothing increases the risk over being caught by drive shafts!
- Only start-up the machine, when all the safety equipment has been attached and is in the safety position!
- Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor. If necessary, drive only with a partially-filled hopper.
- It is forbidden to stand in the working area of the machine.
- It is forbidden to stand in the turning and rotation area of the machine.
- There are contusion and cutting points at externally-actuated (e.g. hydraulic) machine points.
- Only actuate externally-actuated machine parts when you are sure that there is no-one within a sufficient distance from the machine!
- Secure the tractor against unintentional start-up and rolling before you leave the tractor.
For this:
 - Lower the machine onto the ground
 - Apply the parking brake
 - Switch off the tractor engine
 - Remove the ignition key

Machine transportation

- When using public highways, national road traffic regulations must be observed.
- Before moving off, check:
 - the correct connection of the supply lines
 - the lighting system for damage, function and cleanliness
 - the brake and hydraulic system for visible damage
 - that the parking brake is released completely
 - the proper functioning of the braking system
- Ensure that the tractor has sufficient steering and braking power. Any machines and front/rear weights connected to the tractor influence the driving behaviour and the steering and braking power of the tractor.
- If necessary, use front weights. The front tractor axle must always be loaded with at least 20% of the empty tractor weight, in order to ensure sufficient steering power.
- Always fix the front or rear weights to the intended fixing points according to regulations.
- Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor.
- The tractor must guarantee the prescribed brake delay for the loaded vehicle combination (tractor plus connected machine).
- Check the brake power before moving off.
- When turning corners with the machine connected, take the broad load and balance weight of the machine into account.
- Before moving off, ensure sufficient side locking of the tractor lower links, when the machine is fixed to the three-point hydraulic system or lower links of the tractor.
- Before moving off, move all the swivel machine parts to the transport position.
- Before moving off, secure all the swivel machine parts in the transport position against risky position changes. Use the transport locks intended for this.
- Before moving off, secure the operating lever of the three-point hydraulic system against unintentional raising or lowering of the connected machine.
- Check that the transport equipment, e.g. lighting, warning equipment and protective equipment, is correctly mounted on the machine.
- Before transportation, carry out a visual check that the upper and lower link pins are firmly fixed with the lynch pin against unintentional release.
- Adjust your driving speed to the prevailing conditions.
- Before driving downhill, switch to a low gear.
- Before moving off, always switch off the independent wheel braking (lock the pedals).

2.16.2 Hydraulic system

- The hydraulic system is under a high pressure.
- Ensure that the hydraulic hose lines are connected correctly.
- When connecting the hydraulic hose lines, ensure that the hydraulic system is depressurised on both the machine and tractor sides.
- It is forbidden to block the operator controls on the tractor which are used for hydraulic and electrical movements of components, e.g. folding, swivelling and pushing movements. The movement must stop automatically when you release the appropriate control. This does not apply to equipment movements that:
 - are continuous or
 - are automatically locked or
 - necessarily require an open centre or pressure position to operate correctly
- Before working on the hydraulic system
 - Lower the machine
 - Depressurise the hydraulic system
 - Switch off the tractor engine
 - Apply the parking brake
 - Take out the ignition key
- Have the hydraulic hose line checked at least once a year by a specialist for proper functioning.
- Replace the hydraulic hose line if it is damaged or worn. Only use AMAZONE original hydraulic hose lines.
- The hydraulic hose lines should not be used for longer than six years, including any storage time of maximum two years. Even with proper storage and approved use, hoses and hose connections are subject to natural ageing, thus limiting the length of use. However, it may be possible to specify the length of use from experience values, in particular when taking the risk potential into account. In the case of hoses and hose connections made from thermoplastics, other guide values may be decisive.
- Never attempt to plug leaks in hydraulic lines using your hand or fingers.

Escaping high pressure fluid (hydraulic fluid) may pass through the skin and ingress into the body, causing serious injuries!

If you are injured by hydraulic fluid, contact a doctor immediately. Danger of infection.
- When searching for leakage points, use suitable aids, to avoid the serious risk of infection.

2.16.3 Electrical system

- When working on the electrical system, always disconnect the battery (negative terminal).
- Only use the prescribed fuses. If fuses are used with too high a rating, the electrical system will be destroyed – danger of fire.
- Ensure that the battery is connected correctly - firstly connect the positive terminal and then connect the negative terminal. When disconnecting the battery, disconnect the negative terminal first, followed by the positive terminal.
- Always place the appropriate cover over the positive battery terminal. Contact with earth may cause an explosion
- Risk of explosion: avoid the production of sparks or the presence of naked flames in the vicinity of the battery.
- The machine can be equipped with electronic components, the function of which may be influenced by electromagnetic interference from other units. Such interference can pose risks to people, if the following safety information is not followed.
 - In the case of retrofitting of electrical units and/or components on the machine, with a connection to the on-board power supply, the user must check whether the installation might cause faults on the vehicle electronics or other components.
 - Ensure that the retrofitted electrical and electronic components comply with the EMC directive 2004/108/EEC in the appropriate version and carry the CE label.

2.16.4 Cleaning, maintenance and repairs

- Only carry out cleaning, maintenance and repair work on the machine when:
 - the drive is switched off
 - the tractor engine is at a standstill
 - the ignition key has been removed
 - the connector to the machine has been disconnected from the on-board computer
- Regularly check the nuts and bolts for a firm seat and retighten them as necessary.
- If the machine or parts of the machine are raised, secure them against unintentional lowering before cleaning, maintaining or repairing the machine.
- When replacing work tools with blades, use suitable tools and gloves.
- Dispose of oils, greases and filters in the appropriate way.
- Disconnect the cable to the tractor generator and battery, before carrying out electrical welding work on the tractor and on attached machines.
- Spare parts must meet at least the specified technical requirements of AMAZONEN-WERKE! This is ensured through the use of AMAZONE original spare parts.

3 Loading and unloading

Loading using a lifting crane:



CAUTION

When loading the machine using a lifting crane, use the marked lashing points for lifting belts.



CAUTION

The minimum tensile strength of each lifting belt must be 1000 kg!

The machine has 4 lashing points for lifting belts.

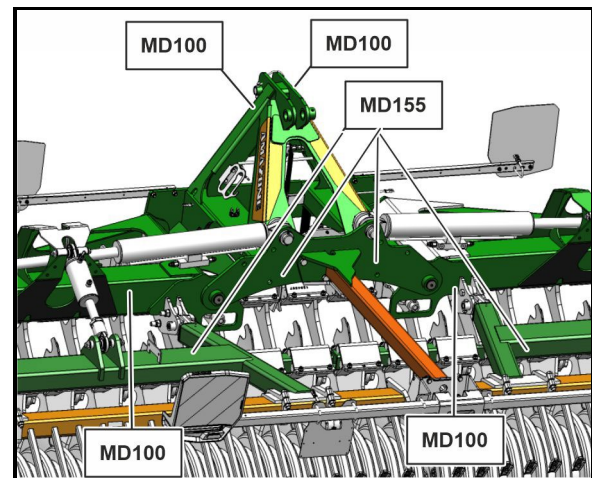


Fig. 4

4 Product description

This section:

- Provides a comprehensive overview of the machine structure.
- Provides the names of the individual modules and controls.

Read this section when actually at the machine. This helps you to understand the machine better.

The machine is composed of the following main components:

- Hydraulically foldable frame
- Two-row concave-disc arrangement
- Trailing roller

4.1 Overview of subassemblies

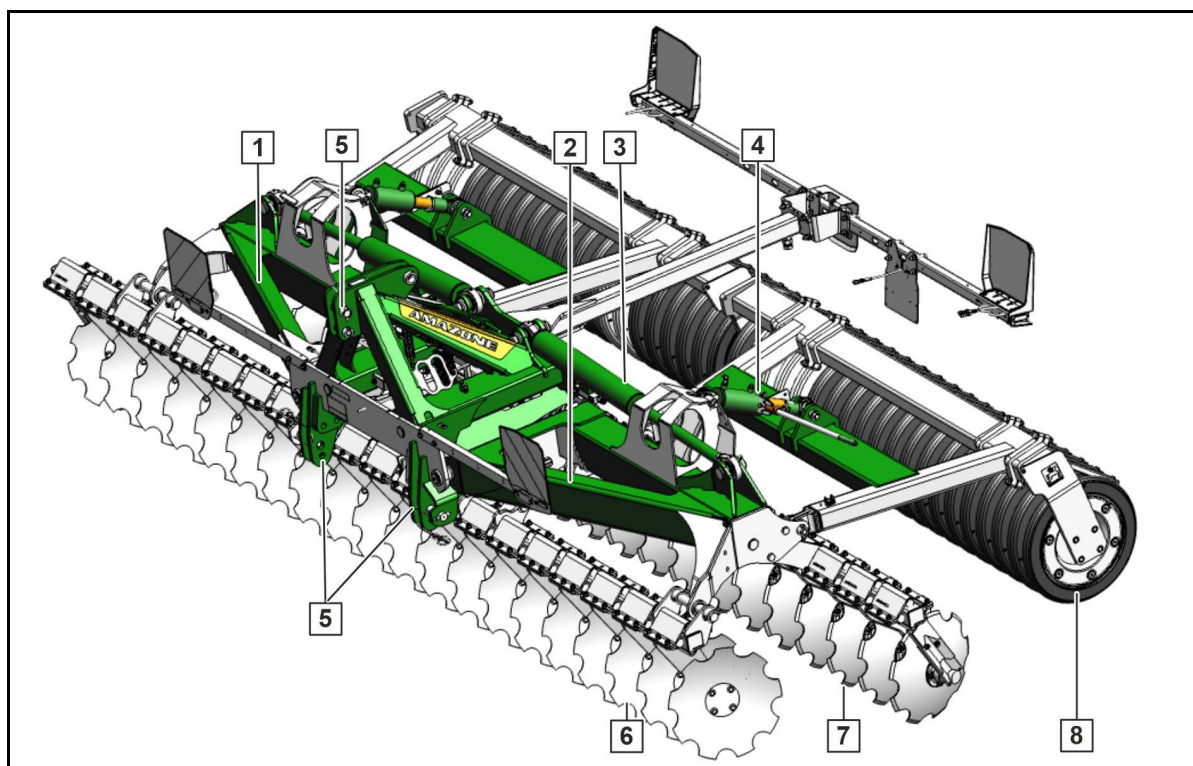


Fig. 5

- (1) Foldable boom, right
- (2) Foldable boom, left
- (3) Hydraulic cylinder for folding the booms
- (4) Hydraulic cylinder for depth adjustment
- (5) Three-point attachment
- (6) 1. disc row
- (7) 2. disc row
- (8) Trailing roller in various versions

4.2 Supply lines between the tractor and the machine

- Hydraulic hose lines
- Electric cable for lighting

4.3 Transportation equipment

- (1) Rear lights; brake lights; turn indicators
- (2) Warning signs
- (3) Red reflectors
- (4) Side reflectors with maximum spacing of 3 m.
- (5) Front reflectors

Connect the lighting system to the 7-pin tractor socket via the pin.

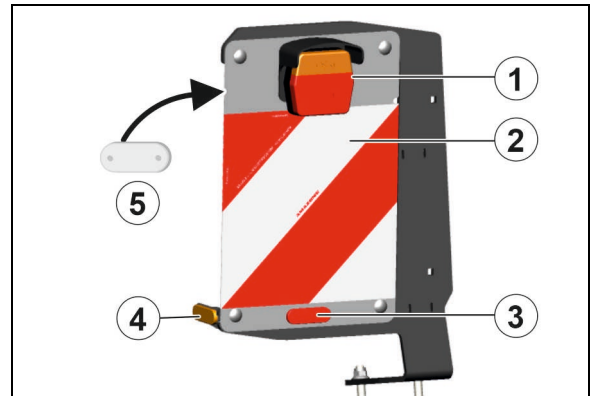


Fig. 6

4.4 Intended use

The machine

- Has been designed for conventional soil tillage of agricultural crop lands.
- is coupled to the tractor using the three-point attachment and is operated by an additional person.

Slopes can be travelled

- Along the contours
 - Direction of travel to left 15 %
 - Direction of travel to right 15 %
- Along the gradient
 - Up the slope 15 %
 - Up the slope 10 % ((6002-2, 6003-2)
 - Down the slope 15 %

Optimum soil tillage can only be achieved up to a soil hardness of 3.0 MPa (in the range of the selected working depth).

The intended use also includes:

- Compliance with all the instructions in this operating manual.
- Execution of inspection and maintenance work.
- Exclusive use of AMAZONE original spare parts.

Other uses to those specified above are forbidden and shall be considered as improper.

For any damage resulting from improper use:

- the operator bears the sole responsibility,
- AMAZONEN-WERKE assumes no liability whatsoever.

4.5 Danger area and danger points

The danger area is the area around the machine in which people can be caught:

- By work movements made by the machine and its tools
- By materials or foreign objects ejected by the machine
- By tools rising or falling unintentionally
- By unintentional rolling of the tractor and the machine

Within the machine danger area, there are danger points with permanent or unexpected risks. Warning pictograms indicate these danger points and warn against residual dangers, which cannot be eliminated for construction reasons. Here, the special safety regulations of the appropriate section shall be valid.

No-one may stand in the machine danger area:

- as long as the tractor engine is running with a connected PTO shaft / hydraulic system.
- as long as the tractor and machine are not protected against unintentional start-up and running.

The operating person may only move the machine or switch or drive the tools from the transport position to the operational position or vice-versa when there is no-one in the machine danger area.

Danger points exist:

- between the tractor and machine, especially when coupling and uncoupling.
- in the area of moving parts:
 - Trailing wedge ring roller
 - Rotating discs
 - Displaceable disc rows
- when the machine is in motion
- in the swivel area of the machine
- in the area of the machine's hydraulic system:
 - Working on the hydraulic hoses

4.6 Rating plate

Machine rating plate

- (1) Implement number
- (2) Vehicle identification number
- (3) Product
- (4) Permissible technical implement weight
- (5) Model year
- (6) Year of manufacture



4.7 Technical data

Catros+	4002-2	5002-2	6002-2
	foldable	foldable	foldable
Transport width	2950 mm	2950 mm	2950 mm
Transport height	2500 mm	3000 mm	3500 mm
Total length	2650 mm	2650 mm	2650 mm
Working width	4000 mm	5000 mm	6000 mm
No. of discs	2 x 16	2 x 20	2 x 24

Disc diameter	510 mm
Thickness of the discs	5 mm
Disc spacing	250 mm
Adjustment of disc alignment	mechanical
Working depth	30 – 150 mm
Centre of gravity distance (d)	1200 mm



The specified working width is only achieved when all of the discs are set to the same working depth.

4.7.1 Payload



- The permissible technical implement weight is specified on the implement rating plate.
- Weigh the empty implement to determine the tare weight.

4.8 Permitted mounting category

	Permitted mounting category				
	CAT 2	CAT 3	CAT 3N	CAT 4 with adapter frame	CAT K700 (CAT 5)
Catros 4002-2	x Only permitted with SW 520 / 600	x	x	x	x
Catros 5002-2		x	x	x	x
Catros 6002-2		x	x	x	x

4.9 Necessary tractor equipment

For the machine to be operated as intended, the tractor must fulfil the following requirements:


Tractor engine power

Catros⁺ 4002-2	from 105 kW (145 PS)
Catros⁺ 5002-2	from 130 kW (180 PS)
Catros⁺ 6002-2	from 155 kW (210 PS)

Electrical system

Battery voltage:	<ul style="list-style-type: none"> 12 V (volts)
Lighting socket:	<ul style="list-style-type: none"> 7-pin

Hydraulic system

Maximum operating pressure:	<ul style="list-style-type: none"> 210 bar
Tractor pump power:	<ul style="list-style-type: none"> At least 15 l/min at 150 bar
Implement hydraulic fluid:	<ul style="list-style-type: none"> HLP68 DIN 51524 <p>The implement hydraulic fluid is suitable for the combined hydraulic fluid circuits of all standard tractor brands.</p>
Control units:	<ul style="list-style-type: none"> Depending on equipment, see page 38.  Catros-2: Folding implements without this protective device need a lockable tractor control unit as unfolding protection.

Three-point attachment

- The tractor's lower links must have lower link hooks.
- The tractor's upper links must have upper link hooks.

4.10 Noise production data

The workplace-related emission value (acoustic pressure level) is 74 dB(A), measured in operating condition at the ear of the tractor driver with the cabin closed.

Measuring unit: OPTAC SLM 5.

The noise level is primarily dependent on the vehicle used.

5 Structure and function

The following section provides information on the machine structure and the functions of the individual components.

5.1 Function

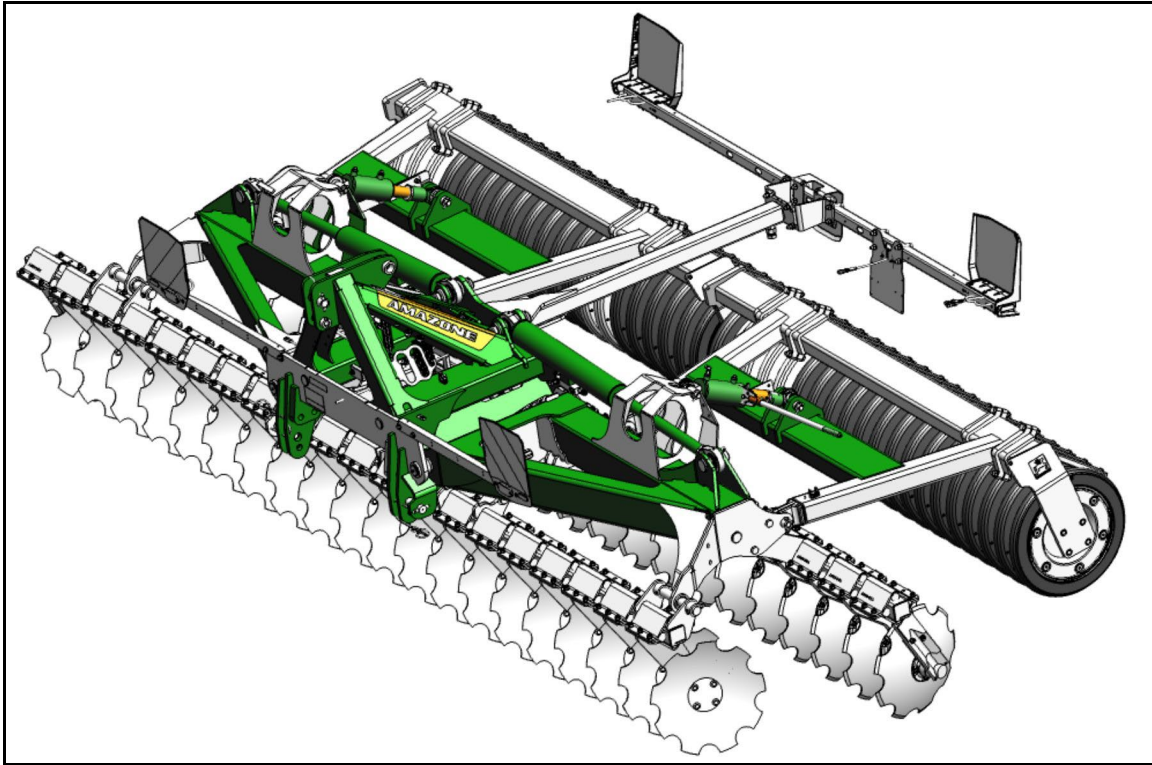


Fig. 7

The Catros compact disc cultivator is suitable for

- shallow stubble cultivation directly after threshing
- seed bed preparation in spring for maize or sugar beet
- incorporation of catch crops, e.g. yellow mustard
- incorporation of liquid manure.

The Catros is attached to the tractor with a three-point attachment.

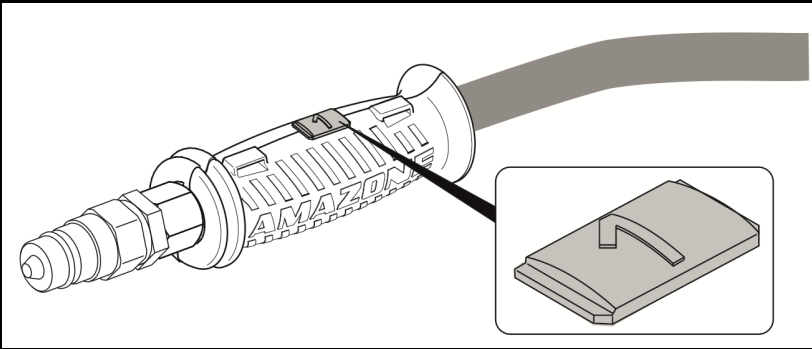
The two-row disc arrangement ensures soil cultivation and rotavation.

The trailing wedge ring roller serves to re-consolidate the soil and to adjust the depth of the discs.

The depth of the concave discs is adjusted by means of setting spindles or hydraulic (optional).




5.2 Hydraulic system connections


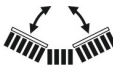






- All hydraulic hose lines are equipped with grips.
- Coloured markings with a code number or code letter have been applied to the gripping sections in order to assign the respective hydraulic function to the pressure line of a tractor control unit!



Films are stuck on the implement for the markings that illustrate the respective hydraulic function.

- The tractor control unit must be used in different types of activation, depending on the hydraulic function.

Latched, for a permanent oil circulation	
Tentative, activate until the action is executed	
Float position, free oil flow in the control unit	

Marking		Function			Tractor control unit	
blue			foldable machine	fold out	Double-acting, lockable	
				fold in		
green			working depth (Optional)	increase	double acting	
				decrease		



WARNING

Danger of infection from escaping hydraulic fluid at high pressure!

When coupling and uncoupling the hydraulic hose lines, ensure that the hydraulic system is depressurised on both the machine and tractor sides.

If you are injured by hydraulic fluid, contact a doctor immediately.

5.2.1 Coupling the hydraulic hose lines



WARNING

Risk of being crushed, cut, caught, drawn in or struck due to faulty hydraulic functions when the hydraulic hose lines are connected incorrectly!

When coupling the hydraulic hose lines, observe the coloured markings on the hydraulic plugs.



- Check the compatibility of the hydraulic fluids before connecting the machine to the hydraulic system of the tractor.
Do not mix any mineral oils with biological oils.
- Observe the maximum approved hydraulic fluid pressure of 210 bar.
- Only couple clean hydraulic connectors.
- Push the hydraulic plug(s) into the hydraulic sockets until the hydraulic plug(s) is (are) felt to lock.
- Check the coupling points of the hydraulic hose lines for a correct, tight seat.

1. Swivel the actuation lever on the control valve on the tractor to float position (neutral position).
2. Clean the hydraulic connectors of the hydraulic hose lines before you couple the hydraulic hose lines to the tractor.
3. Connect the hydraulic hose line(s) to the tractor control unit(s).

5.2.2 Uncoupling the hydraulic hose lines

1. Swivel the actuation lever on the control valve on the tractor to float position (neutral position).
2. Unlock the hydraulic connectors from the hydraulic sockets.
3. Protect the hydraulic connectors and hydraulic connector sockets against soiling with the dust protection caps.

5.3 Two-row disc cultivator

Fig. 12: Catros⁺ disc cultivator with serrated discs and 510 mm diameter.

The concave discs are arranged offset to the direction of travel by an angle of 17° at the front and 14° at the rear.

The mounting of the concave discs consists of a two-row angular contact ball bearing with slide seal and oil filling and is maintenance-free.

The following are adjustable

- The offsetting of the two disc rows is adjusted via the offset slide to working depth and speed.

Adjustment is made with the AMAZONE eccentric pins.

- The working intensity of the discs over the working depth of the disc cultivator can be adjusted. The depth is adjusted
 - mechanically by means of setting spindles
 - hydraulically via tractor control unit *green*.

The elastic rubber sprung suspension of the individual discs enables

- adaptation to soil unevenness
- evasion by the discs when hard obstacles are encountered, e.g. stones.

This protects the individual discs against damage.

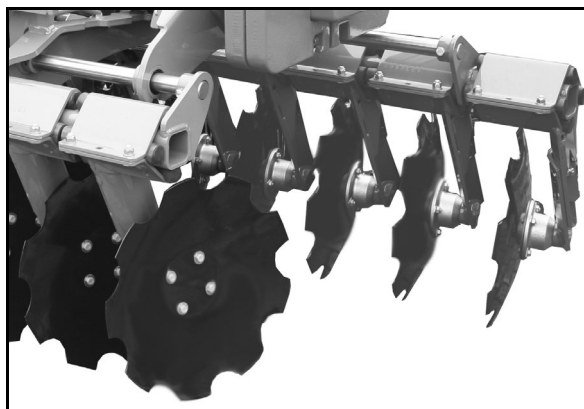


Fig. 8

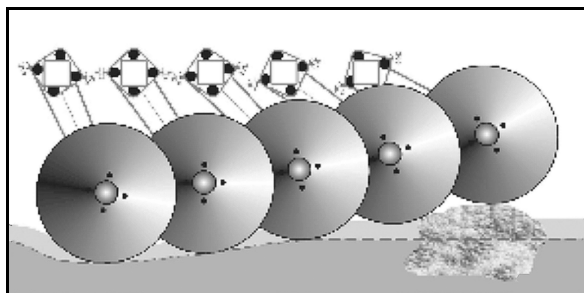


Fig. 9

5.4 Roller

The roller takes over the depth control of the tools.

- **Tandem roller TW520/380**

The tandem roller consists of

- the front spiral tube roller installed in the top group of holes.
- the rod roller installed in the bottom group of holes.

→ Provides very good crumbling.

- **Cage roller SW600**

→ The cage roller can be used where lighter reconsolidation of the soil is required.

→ Disposes of a very good self-propulsion.

- **Wedge ring roller KW580**

with adjustable scraper.

→ Very well suited for medium soils.

- **Wedge ring roller KWM600**

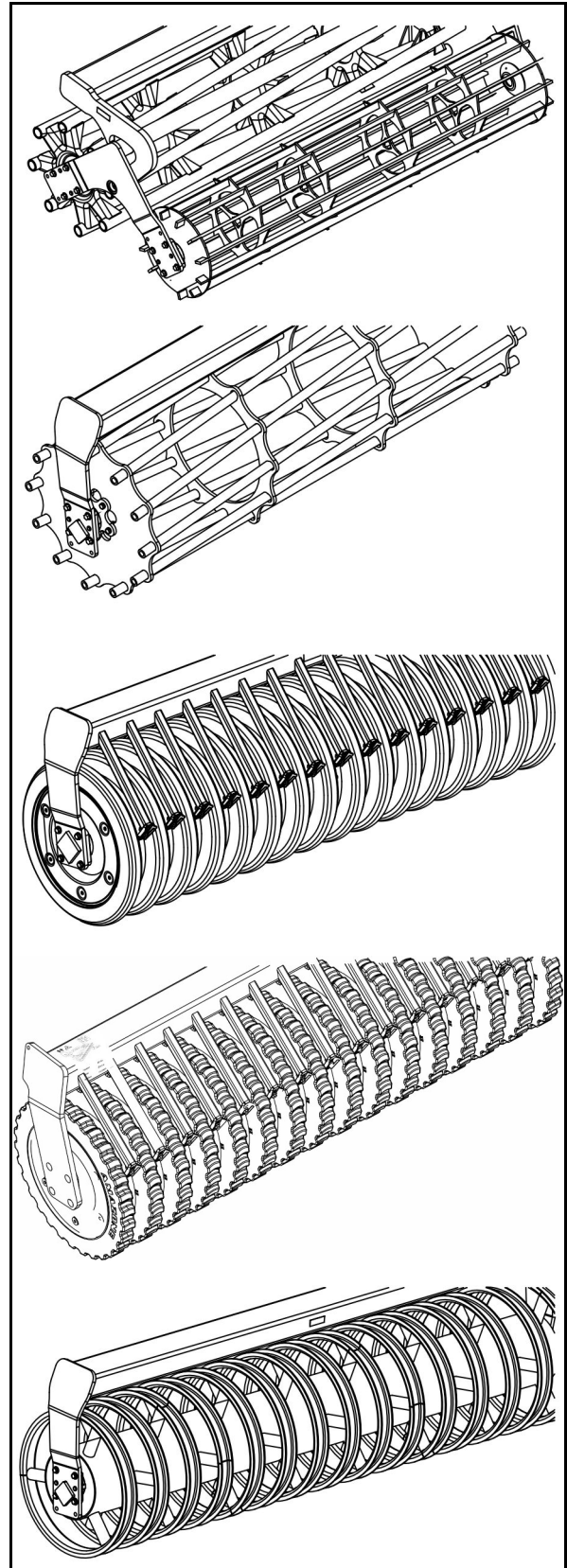
with Matrix profile and adjustable scraper.

→ Very well suited for light, medium and heavy soils.

- **U-profile roller UW580**

→ Very well suited for light soils.

→ Resistant to clogging and good load-bearing capacity.



Structure and function

- **Disc roller DW600**
 - Very well suited for light, medium and heavy soils.
- Provides very good crumbling.
 - Resistant to clogging and sticking, offers a good load-bearing capacity.

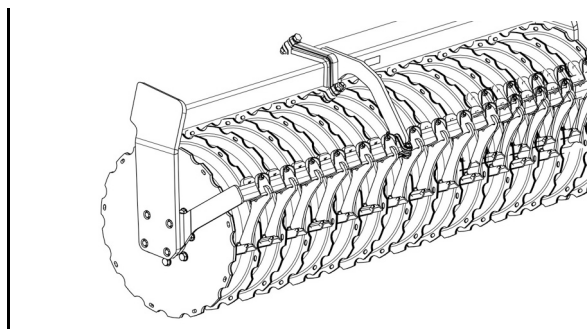


Fig. 10

5.5 3-point attachment frame

- (1) Upper coupling point, Category 3
- (2) Lower coupling point, Category 3
- (3) Upper coupling point, Category 2
- (4) Lower coupling point, Category 2

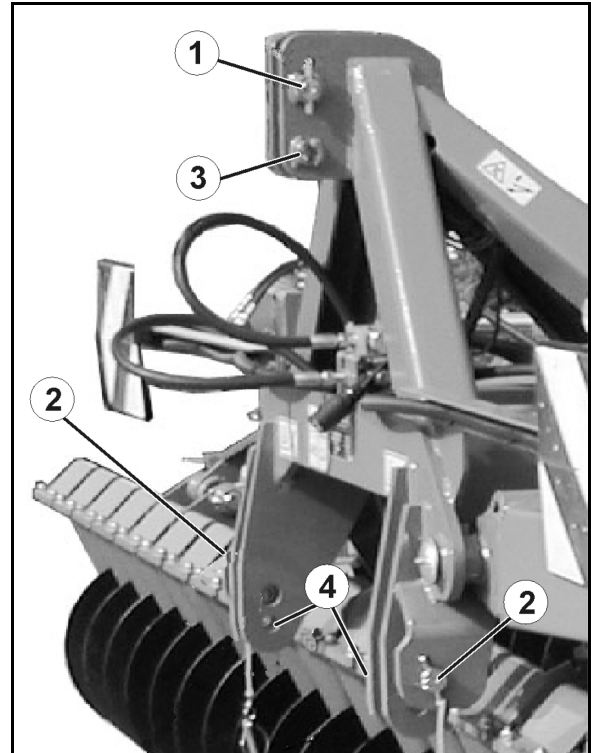


Fig. 11

5.6 Adaptor frame, Category IV and V (optional)

The Adaptor frame is designed so that it meets the requirements and dimensions of 3-point attachment of Category 4 or 5.

Install adaptor frame on the machine side on Category 3.

Fig. 18/...

- (1) Upper coupling point, Category 4 / 5
- (2) Lower coupling point, Category 4 / 5

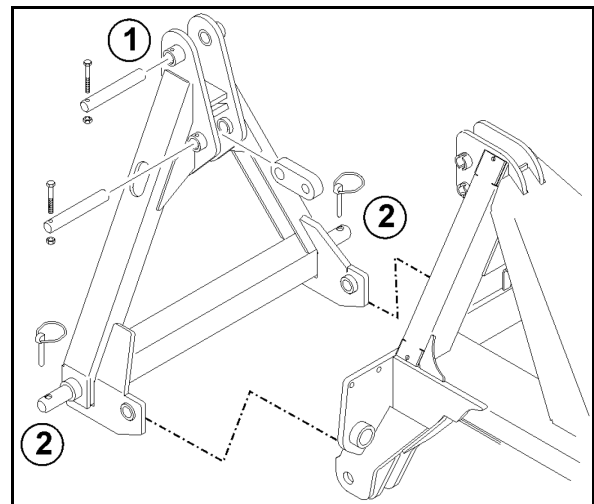


Fig. 12



WARNING

Use ball sleeves with socket and integrated clip pin if the lower link pins have bearings on one side or are welded in.

There is a risk of accident when releasing the connection between the implement and the tractor.

5.7 Rear harrow (optional)

The rear harrow is used to crumble and level the soil.

The working intensity can be adjusted by inserting the pins into different holes.

Secure the pin with a linch pin.

- (1) Positioning pin for adjusting the working intensity.
- Peg the positioning pin so that the harrow is resting and can swing freely to the rear.
- (2) Position of the positioning pin to lock the exact following harrow during road transport.
- (3) Install the road safety bar for road transport.
- (4) Depending on the harrow system, adjust the harrow height so that it is free of play

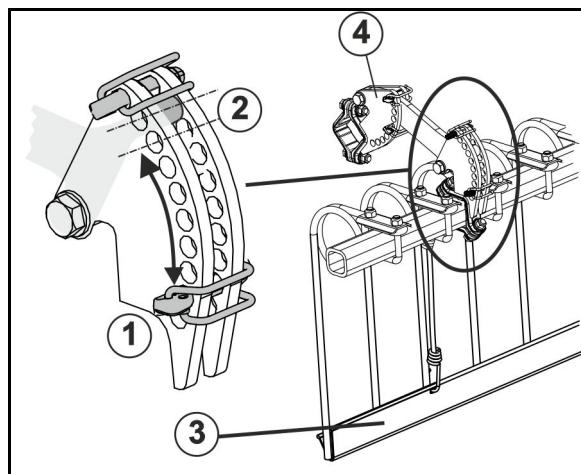


Fig. 13



- Make the same adjustments on all of the setting points.
- Raise and peg the harrow to take it out of operation.
- Attach the transport safety bars on the roller during operation.

Harrow system 12-125 Hi

For rollers: SW600, KW580, KWM600, UW580

Harrow system 12-250 Hi

For rollers: DUW580

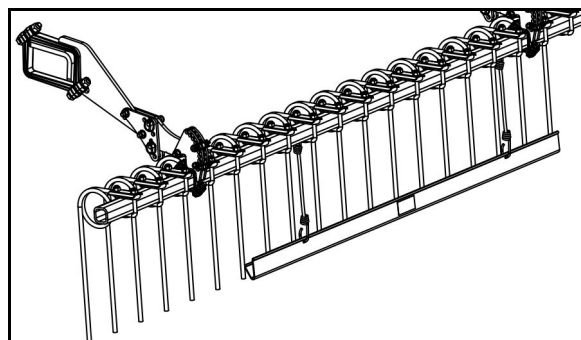


Fig. 14

Spring-mounted clearing system 167

For roller: UW580

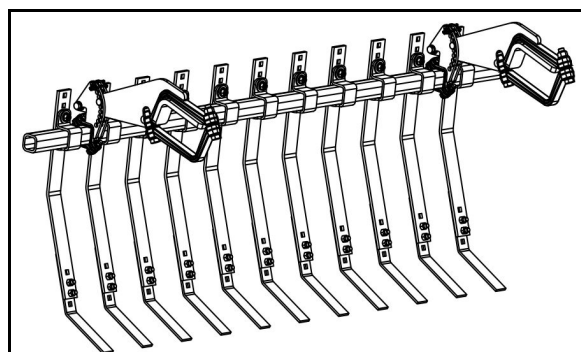


Fig. 15

5.8 Additional weights

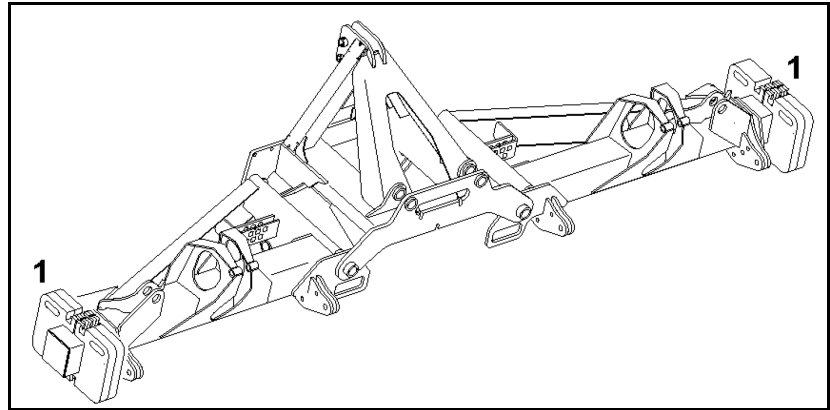


Fig. 16

(Optional)

The Catros can be equipped with additional weights (Fig. 23/1).

Under dry and extremely hard conditions, the additional weights make it possible to optimise the penetration of the discs into the soil.

- One set of additional weights corresponds to 4 times 25 kg.

	Quantity	Additional weights
Catros+ 4002-2	2	200 kg
Catros+ 5002-2	3	300 kg
Catros+ 6002-2	4	400 kg

Mounting the additional weights:

1. Mount the holder tube (Fig. 24/1) with four screws (Fig. 24/2) on the outside of the boom.
2. Screw two additional weights (Fig. 24/3) onto each holder tube (Fig. 24/4) and secure.

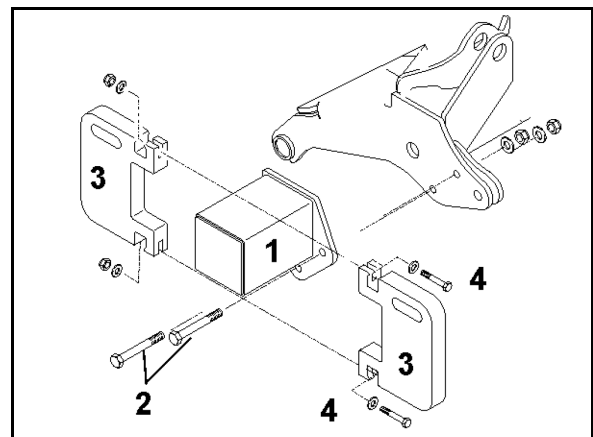


Fig. 17

5.9 GreenDrill catch crop sowing unit

The GreenDrill catch crop sowing unit enables the sowing of fine seeds and catch crops during soil cultivation with the Catros disc cultivator.

- (1) GreenDrill
- (2) Foldable ascent
- (3) Bolt with lynch pin for securing the foldable ascent



**See also the
GreenDrill operating manual.**

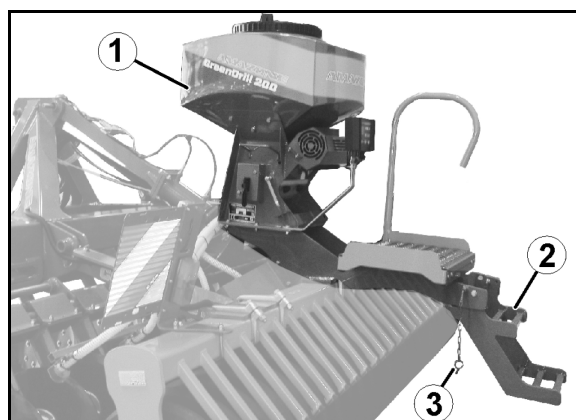


Fig. 18



Fold the access ladder in the transport position before driving and secure it in the transport position using bolt and lynch pin.

Use the step of the ladder as handle

5.10 Central lubrication (optional)

Only for Catros Pro

The implement is lubricated electrically with a central pump.

- (1) Tank
- (2) Connection for filling with cartridge/return line
- (3) Rotary knob for time interval with sealing cap
- (4) Grease nipple for filling the tank

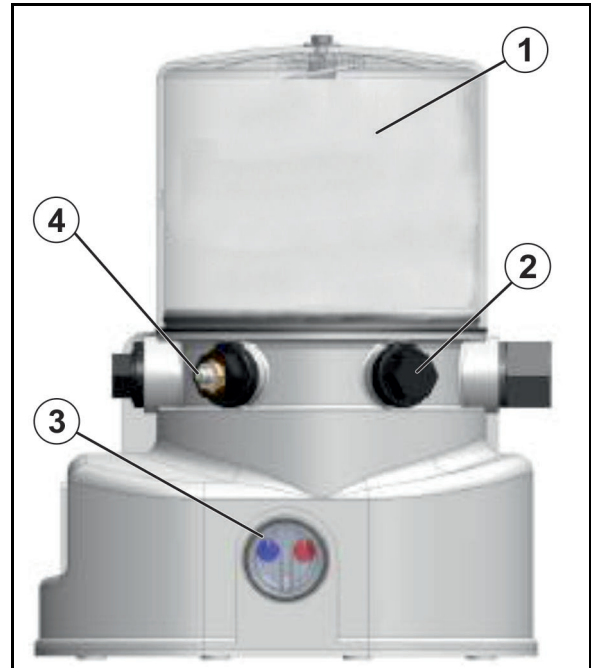


Fig. 19

- (1) Rotary knob, blue
(pause time: standard 2 hours)
- (2) Rotary knob, red
(lubrication time: standard 8 minutes)
- (3) Button for starting the lubrication cycle
- (4) Sealing cap



- Set the rotary knob according to the table.
- Do not set the rotary knob to 0!

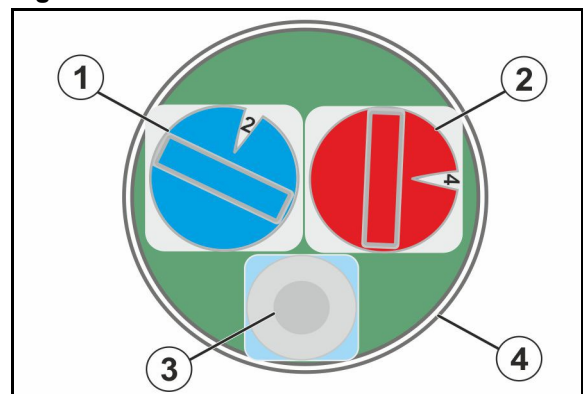


Fig. 20

Pause times

Rotary knob blue	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
Hours	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15

Lubrication times

Rotary knob red	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
Minutes	2	4	6	8	10	12	14	16	18	29	22	24	26	28	30

Structure and function



Lubrication recommendation

- When applying slurry:

Initial use:	Pause time 2 hours
Later:	Pause time 2-4 hours
- No slurry: Lubricate once a day

Connection

- (1) red (+)
(2) brown (-)



The direction of rotation of the pump must match with the arrow on the hopper.

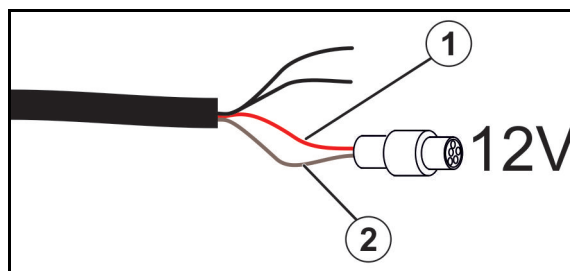


Fig. 21

6 Commissioning

This section contains information

- on operating your machine for the first time.
- on checking how you may connect the machine to your tractor.



- Before operating the machine for the first time the operator must have read and understood the operating manual.
- Follow the instructions given in the section "Safety instructions for the operator" on page 24 onwards when
 - connecting and disconnecting the machine,
 - transporting the machine and
 - using the machine
- Only couple and transport the machine to/with a tractor which is suitable for the task.
- The tractor and machine must meet the national road traffic regulations.
- The operator and the user shall be responsible for compliance with the statutory road traffic regulations.



WARNING

Risk of contusions, cutting, catching, drawing in and knocks in the area of hydraulically or electrically actuated components.

Do not block the operator controls on the tractor which are used for hydraulic and electrical movements of components, e.g. folding, swivelling and pushing movements. The movement must stop automatically when you release the appropriate control. This does not apply to equipment movements that:

- are continuous or
- are automatically locked or
- necessarily require an open centre or pressure position to operate correctly

6.1 Checking the suitability of the tractor



WARNING

Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor!

- Check the suitability of your tractor before you attach or hook up the machine.
You may only connect the machine to tractors suitable for the purpose.
- Carry out a brake test to check whether the tractor achieves the required braking delay with the machine connected.

Requirements for the suitability of a tractor are, in particular:

- The approved total weight
- The approved axle loads
- The approved drawbar load at the tractor coupling point
- The load capacity of the installed tyres
- The approved trailer load must be sufficient

You can find this data on the rating plate or in the vehicle documentation and in the tractor operating manual.

The front axle of the tractor must always be subjected to at least 20% of the empty weight of the tractor.

The tractor must achieve the brake delay specified by the tractor manufacturer, even with the machine connected.

6.1.1 Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast



The approved total tractor weight specified in the vehicle documentation must be greater than the sum of the

- empty tractor weight
- ballast weight and
- machine's total weight when attached or supported weight when hitched.



This note only applies to Germany:

If, having tried all possible alternatives, it is not possible to comply with the axle loads and / or the approved total weight, then a survey by an officially recognised motor traffic expert can, with the approval of the tractor manufacturer, be used as a basis for the responsible authority to issue an exceptional approval according to § 70 of the German Regulations Authorising the Use of Vehicles for Road Traffic and the required approval according to § 29, paragraph 3 of the German Road Traffic Regulations.

6.1.1.1 Data required for the calculation

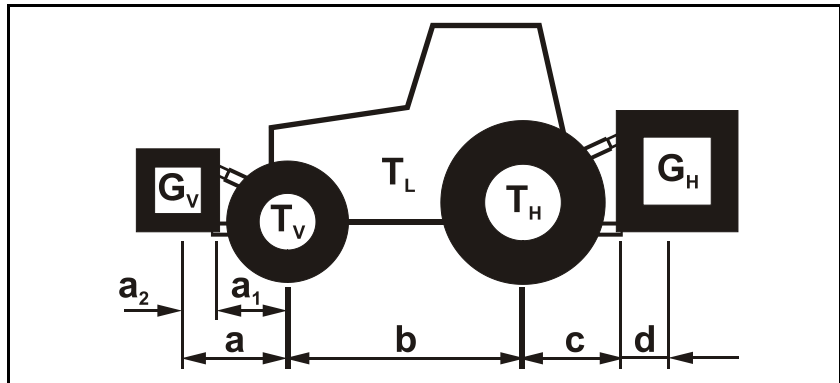


Fig. 22

T_L	[kg]	Empty tractor weight	See tractor operating manual or vehicle documentation
T_V	[kg]	Front axle load of the empty tractor	
T_H	[kg]	Rear axle load of the empty tractor	
G_H	[kg]	Total weight of rear-mounted machine or rear ballast	See technical data for machine or rear ballast
G_V	[kg]	Total weight of front-mounted machine or front ballast	See technical data for front-mounted machine or front ballast
a	[m]	Distance between the centre of gravity of the front machine mounting or the front weight and the centre of the front axle (total $a_1 + a_2$)	See technical data of tractor and front machine mounting or front weight or measurement
a_1	[m]	Distance from the centre of the front axle to the centre of the lower link connection	See tractor operating manual or measurement
a_2	[m]	Distance between the centre of the lower link connection point and the centre of gravity of the front machine mount or front weight (centre of gravity distance)	See technical data of front machine mounting or front weight or measurement
b	[m]	Tractor wheel base	See tractor operating manual or vehicle documents or measurement
c	[m]	Distance between the centre of the rear axle and the centre of the lower link connection	See tractor operating manual or vehicle documents or measurement
d	[m]	Distance between the centre of the lower link connection point and the centre of gravity of the rear-mounted machine or rear ballast (centre of gravity distance)	See technical data of machine

6.1.1.2 Calculation of the required minimum ballasting at the front $G_{V \min}$ of the tractor for assurance of the steering capability

$$G_{V \min} = \frac{G_H \cdot (c + d) - T_V \cdot b + 0,2 \cdot T_L \cdot b}{a + b}$$

Enter the numeric value for the calculated minimum ballast $G_{V \min}$, required on the front side of the tractor, in the table (Section 6.1.1.7).

6.1.1.3 Calculation of the actual front axle load of the tractor $T_{V \text{ tat}}$

$$T_{V \text{ tat}} = \frac{G_V \cdot (a + b) + T_V \cdot b - F_H \cdot c}{b}$$

Enter the numeric value for the calculated actual front axle load and the approved tractor front axle load specified in the tractor operating manual in the table (Section 6.1.1.7).

6.1.1.4 Calculation of the actual total weight of the combined tractor and machine

$$G_{\text{tat}} = G_V + T_L + F_H$$

Enter the numeric value for the calculated actual total weight and the approved total tractor weight specified in the tractor operating manual in the table (Section 6.1.1.7).

6.1.1.5 Calculation of the actual rear axle load of the tractor $T_{H \text{ tat}}$

$$T_{H \text{ tat}} = G_{\text{tat}} - T_{V \text{ tat}}$$

Enter the numeric value for the calculated actual rear axle load and the approved tractor rear axle load specified in the tractor operating manual in the table (Section 6.1.1.7).

6.1.1.6 Tyre load capacity

Enter the double value (two tyres) of the approved load capacity (see, for example, tyre manufacturer's documentation) in the table (Section 6.1.1.7).

6.1.1.7 Table

	Actual value according to calculation	Approved value according to tractor instruction manual	Double approved load capacity (two tyres)
Minimum ballast front / rear	<div style="border: 1px solid black; padding: 5px; text-align: center;">/ kg</div>	--	--
Total weight	<div style="border: 1px solid black; padding: 5px; text-align: center;">kg</div>	≤ <div style="border: 1px solid black; padding: 5px; text-align: center;">kg</div>	--
Front axle load	<div style="border: 1px solid black; padding: 5px; text-align: center;">kg</div>	≤ <div style="border: 1px solid black; padding: 5px; text-align: center;">kg</div>	≤ <div style="border: 1px solid black; padding: 5px; text-align: center;">kg</div>
Rear axle load	<div style="border: 1px solid black; padding: 5px; text-align: center;">kg</div>	≤ <div style="border: 1px solid black; padding: 5px; text-align: center;">kg</div>	≤ <div style="border: 1px solid black; padding: 5px; text-align: center;">kg</div>



- You can find the approved values for the total tractor weight, axle loads and load capacities in the tractor registration papers.
- The actually calculated values must be less than or equal to (≤) the permissible values!


WARNING

Risk of contusions, cutting, catching, drawing in and knocks through insufficient stability and insufficient tractor steering and brake power.

It is forbidden to couple the machine to the tractor used as the basis for calculation, if

- One of the actual, calculated values is greater than the approved value.
- There is no front weight (if required) attached to the tractor for the minimum front ballast ($G_{V \min}$).



- Ballast your tractor with weights at the front or rear if the tractor axle load is exceeded on only one axle.
- Special cases:
 - If you do not achieve the minimum ballast at the front ($G_{V \min}$) from the weight of the front-mounted machine (GV), you must use ballast weights in addition to the front-mounted machine.
 - If you do not achieve the minimum ballast at the rear ($G_{H \min}$) from the weight of the rear-mounted machine (GH), you must use ballast weights in addition to the rear-mounted machine.

6.2 Securing the tractor / machine against unintentional start-up and rolling



WARNING

Risk of contusions, cutting, catching, drawing in and knocks when making interventions in the machine through

- **unintentional lowering of the machine when it is raised with the tractor's three-point hydraulic system and unsecured.**
- **unintentional lowering of parts of the machine when in a raised position and unsecured.**
- **unintentional start-up and rolling of the tractor-machine combination.**
- Secure the tractor and the machine against unintentional start-up and rolling before any intervention in the machine.
- It is forbidden to make any intervention in the machine, such as installation, adjustment, troubleshooting, cleaning, maintenance and repairs
 - when the machine is being operated.
 - as long as the tractor engine is running with the PTO shaft / hydraulic system connected.
 - if the ignition key is in the tractor and the tractor engine can be started unintentionally with the PTO shaft / hydraulic system connected.
 - if the tractor and machine have not each been prevented from unintentionally rolling away by applying their parking brakes and/or securing them with wheel chocks
 - if moving parts are not blocked against unintentional movement.

When carrying out such work, there is a high risk of contact with unsecured components.

1. Lower the machine and machine parts when raised and unsecured.
- This prevents unintentional falling:
2. Turn off the tractor engine.
 3. Remove the ignition key.
 4. Apply the tractor's parking brake.
 5. Secure the machine against unintentional rolling (only attached machine)
 - by applying the parking brake (if fitted) or by using wheel chocks, if the terrain is level.
 - by applying the parking brake and using wheel chocks if the machine is on unlevel terrain or on an incline.

7 Coupling and uncoupling the machine



When coupling and uncoupling machines, follow the instructions given in the section "Safety instructions for the operator" page 24.



WARNING

Risk of contusions from unintentional starting and rolling of the tractor and machine when coupling or uncoupling the machine!

Secure the tractor and machine against unintentional start-up and rolling away before entering the danger area between the tractor and machine to couple or uncouple the machine. See page 54.



WARNING

Risk of contusions between the rear of the tractor and the machine when coupling and uncoupling the machine!

Only actuate the operator controls for the tractor's three-point hydraulic system:

- only from the intended workstation.
- only if you are outside of the danger area between the tractor and the machine.

7.1 Coupling the machine



WARNING

Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor!

You may only connect the machine to tractors suitable for the purpose. See section "Checking tractor suitability", page 50.



WARNING

Risk of contusions when coupling the machine and standing between the tractor and the machine!

Instruct people to leave the danger area between the tractor and the machine before you approach the machine.

Any helpers may only act as guides standing next to the tractor and the machine, and may only move between the vehicles when both are at a standstill.



WARNING

Risk of contusions, cutting, catching, drawing in and knocks when the machine unexpectedly releases from the tractor!

- Use the intended equipment to connect the tractor and the machine in the proper way.
- When coupling the machine to the tractor's three-point hydraulic system, ensure that the attachment categories of the tractor and the machine are the same.
Be absolutely certain to upgrade the category II upper and lower link pins of the machine to category III using reducing sleeves if your tractor has a category III three-point linkage.
- Only use the upper and lower link pins provided for coupling the machine.
- Visually check the upper and lower link pins for obvious defects whenever the machine is coupled. Replace upper and lower link pins if there are clear signs of wear.
- Use a lynch pin on each of the upper and lower link pins in the pivot points on the three-point frame attachment to secure them against unintentional release.



WARNING

Risk of energy supply failure between the tractor and the machine through damaged power lines!

During coupling, check the course of the power lines. The power lines

- must give slightly without tension, bending or rubbing on all movements of the connected machine.
- may not scour other parts.

1. Fasten the ball sleeves over the top link pins and fasten the lower link pins in the pivot points of the three-point attachment frame.
- Be absolutely certain to upgrade the category II upper and lower link pins of the machine to category III using reducing sleeves if your tractor has a category III three-point linkage.
2. Secure the top link pins and lower link pins with clip pins against unintentional release.
3. Direct people out of the danger area between the tractor and machine before you approach the machine with the tractor.
4. First connect the supply lines before coupling the machine and the tractor.
 - 4.1 Drive the tractor up to the machine to leave a clearance of approximately 25 cm between tractor and machine.
 - 4.2 Secure the tractor against unintentional starting and unintentional rolling away.
 - 4.3 Connect the supply lines to the tractor.
 - 4.4 Position the lower link hooks so that they are aligned with the lower linking points on the machine.
5. Now, reverse the tractor all the way to the machine so that the lower link hooks of the tractor automatically pick up the ball sleeves of the lower attachment points of the machine.
- The lower link hooks lock automatically.

6. From the tractor seat, couple the upper link to the top attachment point of the three-point attachment frame using the top link hook.
→ The top link hook locks automatically.
7. Perform a visual inspection to ensure that the upper and lower link hooks are correctly locked before reversing the tractor.

7.2 Uncoupling the machine



WARNING

Risk of contusions, cutting, catching, drawing in and knocks through insufficient stability and possible tilting of the uncoupled machine!

- Fold out the boom of the machine before coupling.
- On no account uncouple the machine when it is folded in.
- Park the empty machine on a horizontal space with a hard surface.



When uncoupling the machine, there must always be enough space in front of the machine, so that you can align the tractor with the machine if necessary.



Foldable machines can be parked when folded in or folded out.

1. Place the uncoupled machine on a level parking surface with solid ground.
2. Disconnect the machine from the tractor.
 - 2.1 Relieve the load from the top link.
 - 2.2 Unlock and uncouple the top link hooks from the tractor seat.
 - 2.3 Relieve the load from the lower link.
 - 2.4 Unlock and uncouple the lower link hooks from the tractor seat.
 - 2.5 Draw the tractor approximately 25 cm forwards.
→ The resulting free space between the tractor and the machine provides better access to the supply lines when disconnecting them.
 - 2.6 Secure the tractor and machine against unintentional starting and unintentional rolling away.
 - 2.7 Uncouple the supply lines.

8 Adjustments



WARNING

Risk of contusions, cutting, catching, drawing in and knocks through

- unintentional falling of the machine raised using the tractor's three-point hydraulic system.
- unintentional falling of raised, unsecured machine parts.
- unintentional start-up and rolling of the tractor-machine combination.

Secure the tractor and the machine against unintentional start-up and rolling before making adjustments to the machine. See Page 54.

8.1 Setting the working depth

The roller is arranged height adjustable for accurate depth guidance.

Check the set working depth using the scale on the carrying arms of the wedge ring roller (Fig. 31/1).

→ Reduce working depth: set indicator toward 2.

→ Increase working depth: set indicator toward.

The maximum working depth is 12 cm (Catros⁺ 15 cm).

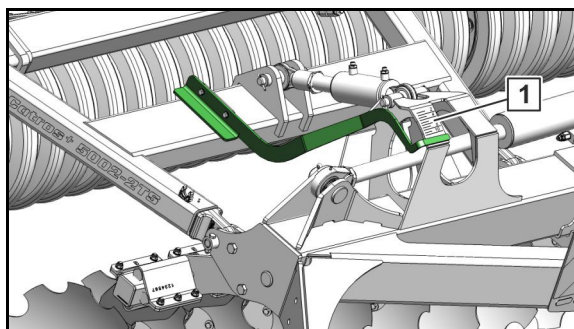


Fig. 23

8.1.1 Mechanical working depth adjustment

The depth is adjusted by turning the setting spindle (Fig. 32/1) using the hand lever (Fig. 32/2).



Catros -2:

Set the working depth to the same value at all adjustment units.

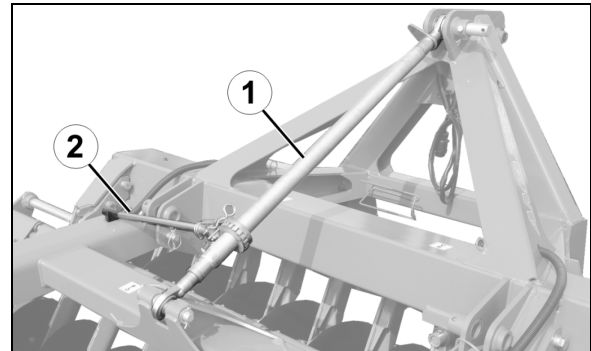


Fig. 24

Adjusting spindle with ratchet

1. Remove clip pin (Fig. 33/3).
2. Engage swivel lever (Fig. 33/2) according to desired direction of rotation.
3. Extend/shorten spindle (Fig. 33/1) by means of the hand lever.
4. Secure setting with clip pin (Fig. 33/3).

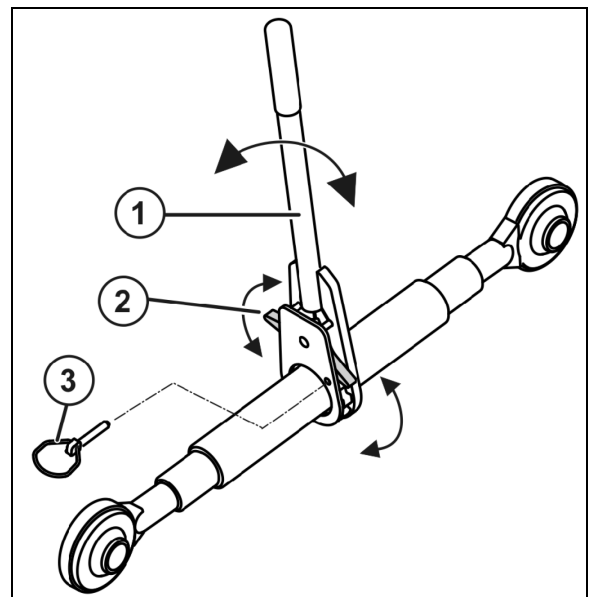


Fig. 25

8.2 Hydraulic working depth adjustment (optional)

Actuate tractor control unit *green*.

- The working depth is set hydraulically using the scale (Fig. 34/1).
- Reduce working depth: set indicator toward 2.
- Increase working depth: set indicator toward 12.

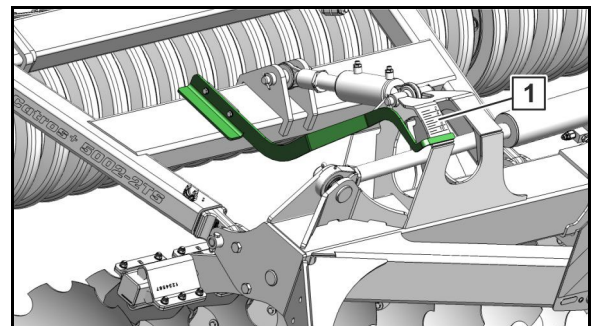


Fig. 26

8.3 Offset of the disc rows

The offset of the disc rows is adjusted as required by means of an AMAZONE eccentric pin.

6 insertion holes are available for this purpose. (Fig. 35).

1. Move the machine back a little.
- The disc rows are displaced so that the insertion holes are uncovered.
2. Secure the tractor against unintentional starting and unintentional rolling away.
3. Release clip pins (Fig. 35/1 and Fig. 36/1).
4. Insert eccentric pins (Fig. 35/2 and Fig. 36/2) into the desired insertion hole.
5. Secure the clip pin.

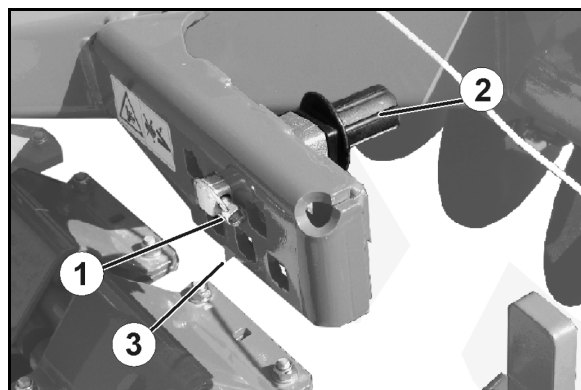


Fig. 27



CAUTION

Crushing hazard between eccentric pin and stop of disc row!



- A preferential insertion hole is marked with an arrow (Fig. 35/3).
Catros*: Preferential insertion hole one place further to right.
- The implement has a setting option for the disc offset on each section (Fig. 36)
- Select the same insertion holes on left and right!

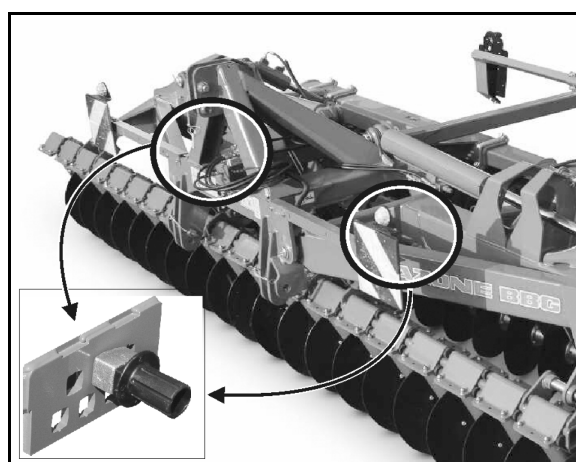


Fig. 28

Fine adjustment is carried out by rotating the eccentric pin (Fig. 38) from position 1 to position 4.

1. Release the clip pin.
2. Turn the eccentric pin (position 1-4).
3. Secure the clip pin.

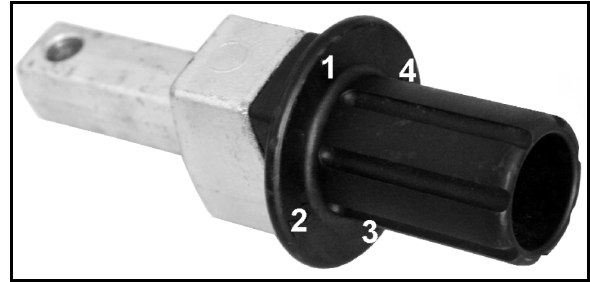


Fig. 29

The work pattern must be checked by viewing the cultivation horizon behind the machine:

- (1) Cutting edge 1st disc row
- (2) Cutting edge 2nd disc row

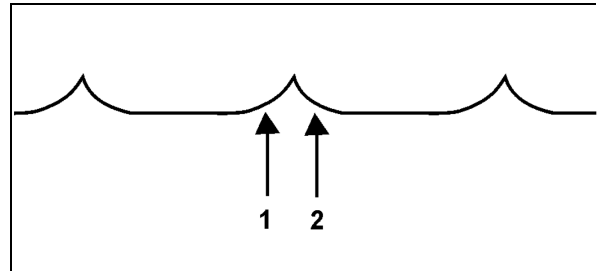


Fig. 30

- **Fig. 39:**
Correct setting of disc rows.
- **Fig. 40:**
Adjust 1st disc row to right and check again.
- **Fig. 41:**
The cutting edge of the 2nd disc row is not visible and follows the 1st disc row. Adjust 1st disc row to left.

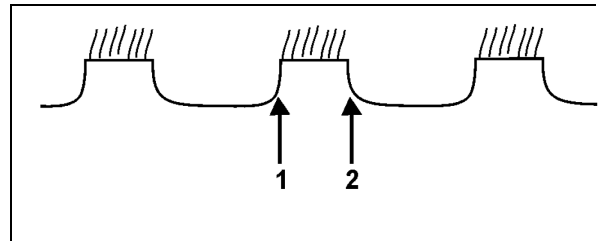


Fig. 31

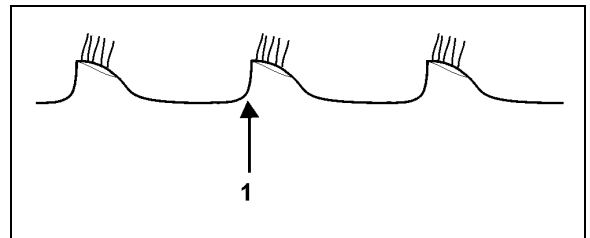


Fig. 32

8.4 Working depth of the outside discs

The raised outside discs at the front right and rear left must be adjusted.

Use the bearing pin and hub as handle.

1. Secure the tractor against unintentional starting and unintentional rolling away.
2. Undo three screw unions (Fig. 42/1).
3. Reset outside discs in slotted hole so that no dam formation is caused during use.
4. Retighten the screw unions.

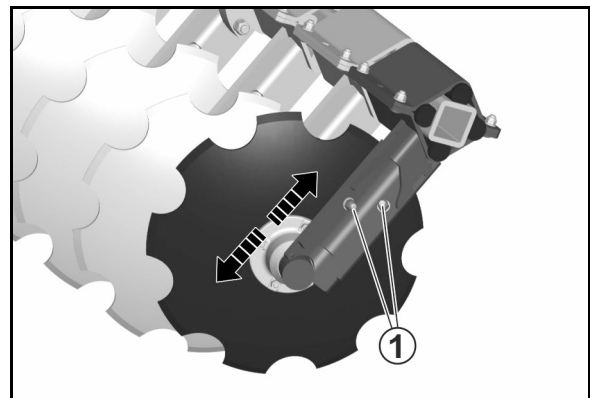


Fig. 33

8.5 Scraper

Scrapers are adjusted at the factory. Adjust the setting to the working conditions as follows:

1. Secure the tractor against unintentional starting and unintentional rolling away.
2. Release the screw (Fig. 43/1) below the scraper.
3. Adjust the scraper in the slotted hole.
4. Retighten the screw.



Wedge ring rollers:

Do not adjust the distance between stripper and spacer ring to less than 10 mm to avoid excessive wear.

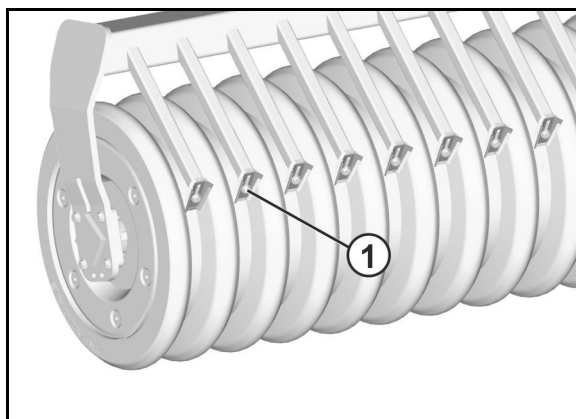


Fig. 34

9 Transportation



- On transportation journeys, follow the instructions given in the section "Safety instructions for the operator", page 26.
- Before moving off, check:
 - that the supply lines are connected correctly.
 - the lighting system for damage, function and cleanliness.
 - the hydraulic system for visible defects



WARNING

Risk of being crushed, cut, caught, drawn in or struck if the machine is unintentionally released from its attached or hitched position.

Before transportation, carry out a visual check that the upper and lower link pins are secured with a lynch pin against unintentional release.



WARNING

Risk of contusions, cutting, catching, drawing in and knocks when making interventions in the machine through unintentional machine movements.

- On folding machines, check that the transport locks are locked correctly.
- Secure the machine against unintentional movements before starting transportation.



WARNING

Risk of contusions, cuts, dragging, catching or knocks from tipping and insufficient stability.

- Drive in such a way that you always have full control over the tractor with the attached machine.
In so doing, take your personal abilities into account, as well as the road, traffic, visibility and weather conditions, the driving characteristics of the tractor and the connected machine.
- Before transportation, fasten the side locking of the tractor lower link, so that the connected or coupled machine cannot swing back and forth.



WARNING

Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor!

These risks pose serious injuries or death.

Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor. If necessary, drive only with a partially-filled hopper.



WARNING

Risk of falling from the machine if riding against regulations!

It is forbidden to ride on the machine and/or climb the running machine.

9.1 Conversion from operational to transport position

1. Raise the machine so that there is sufficient ground clearance to allow unobstructed folding in.
2. Clean external tools.



Implements with tandem roller:

Set the maximum working depth.

→ This ensures that the maximum transport width of 3 m is not exceeded.

3. Actuate control unit *blue*.

→ Fold in the machine.

4. Actuate the *blue* tractor control unit against unintentional actuation.

5. Clean the central tools.

6. Clean the lighting.

7. Raise the machine so that there is sufficient ground clearance for transport.

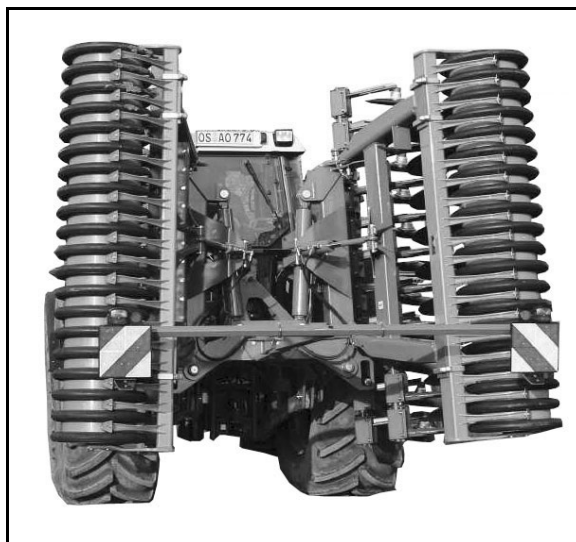


Fig. 35

Fig. 46:

Folded-in machine in transport position.



Catros 6002-2:

Note that the maximum transport height is 4 m.

Rear harrow (optional)



WARNING

Before folding the implement

- Install the transport safety bar (Fig. 47/3).

Risk of injury due to non-compliance with the approved transport width.

- Catros: Lock the tines in position 2 with the positioning pins (Fig. 47/1).

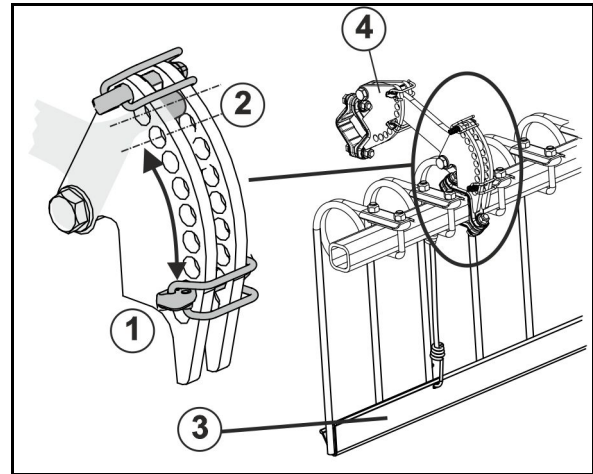


Fig. 36

10 Use of the machine



When using the machine, observe the information in the sections

- "Warning signs and other labels on the machine", from page 18 and
- "Safety instructions for operators", from page 24

Observing this information is important for your safety.



WARNING

Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor!

Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor.



WARNING

Risk of contusions, cutting, catching, drawing in and knocks through insufficient stability and tipping of the tractor and/or the connected machine.

Drive in such a way that you always have full control over the tractor with the attached machine.

In so doing, take your personal abilities into account, as well as the road, traffic, visibility and weather conditions, the driving characteristics of the driver and the connected machine.



WARNING

Risk of being crushed, cut, caught, drawn in or struck if the machine is unintentionally released from its attached or hitched position. Each time before the machine is used, carry out a visual check that the upper and lower link pins are secured with a lynch pin against unintentional release.



WARNING

Risk of contusions, drawing in and catching during machine operation without the intended protective equipment!

Only ever start up the machine when the protective equipment is fully installed.



WARNING

Risk of falling from the machine if riding against regulations!

It is forbidden to ride on the machine and/or climb the running machine.

10.1 Conversion from transport to operational position



WARNING

Instruct people to leave the swivel area of machine's extension arm before you fold the machine's extension arm out or in.



- Align the tractor and machine straight on a flat surface before you fold the machine's extension arm out or in!
- Always raise the machine fully before you fold the machine's extension arm out or in. Only when the machine is fully raised do the soil cultivating tools have sufficient ground clearance and are thus protected against damage.

1. Raise the machine so that there is sufficient ground clearance to allow unobstructed folding out.
 2. Actuate the tractor control unit *blue*.
- Fold out the machine.
3. Lower the machine.

10.2 Use on the field



To obtain optimum work results, work with the tractor lower links locked to the sides.

The compact disc cultivator should preferably be used in float position of the tractor three-point hydraulic system. The depth guidance is carried out by the roller.

During use in the field, operation is limited to raising or positioning the device at the headland.



Fig. 37



It is forbidden to drive in reverse when the implement is in working position!



The device must be adjusted at the lifting arm spindles and the top link of the tractor so that the frame is parallel to the soil surface longitudinally and transversely during the work procedure!

10.3 Turning at headland

When turning through a curve at the headland, the disc rows must be raised to prevent transverse stresses.



Use at the headland only when the direction of the implement corresponds to the direction of working.

11 Faults



WARNING

Risk of contusions, cutting, catching, drawing in and knocks through

- unintentional falling of the machine raised using the tractor's three-point hydraulic system.
- unintentional falling of raised, unsecured machine parts.
 - unintentional start-up and rolling of the tractor-machine combination.

Secure the tractor and the machine against unintentional start-up and rolling before eliminating faults on the machine. See Page 54.

Wait for the machine to stop, before entering the machine danger area.

11.1 Different working depths across the working width

Catros-2 with hydraulic working depth adjustment:

Different working depths across the working width?

→ Synchronise the hydraulic cylinders!

For a uniform working depth across the entire implement width, the corresponding hydraulic cylinders must have the same length.

If this is not the case, the hydraulic cylinders can be synchronised:

1. Keep actuating the *green* tractor control unit until the hydraulic cylinders are completely extended.
2. Continue actuating the control unit for another 10 s.

→ An overflow process is initiated that flushes all of the cylinders. This adjusts the cylinders to the same length.



This procedure should also be performed before operation after a longer period of standstill.

12 Cleaning, maintenance and repairs



WARNING

Risk of contusions, cutting, catching, drawing in and knocks through

- **unintentional falling of the machine raised using the tractor's three-point hydraulic system.**
- **unintentional falling of raised, unsecured machine parts.**
- **unintentional start-up and rolling of the tractor-machine combination.**

Secure the tractor and machine against unintentional starting and unintentional rolling away before you perform any cleaning, servicing or maintenance work on the machine. See page 54.

12.1 Cleaning



- Pay particular attention to the brake, air and hydraulic hose lines.
- Never treat brake, air and hydraulic hose lines with petrol, benzene, petroleum or mineral oils.
- After cleaning, grease the machine, in particular after cleaning with a high pressure cleaner / steam jet or liposoluble agents.
- Observe the statutory requirement for the handling and removal of cleaning agents.

Cleaning with a high pressure cleaner / steam jet



- Always observe the following points when using a high pressure cleaner / steam jet for cleaning:
 - Do not clean any electrical components.
 - Do not clean any chromed components.
 - Never aim the cleaning jet of the cleaning nozzle of the high pressure cleaner/steam jet directly at lubrication points, bearings, rating plates, warning signs, and stickers.
 - Always maintain a minimum jet distance of 300 mm between the high pressure cleaning or steam jet cleaning nozzle and the machine.
 - The set pressure of the high-pressure cleaner/steam jet must not exceed 120 bar.
 - Comply with safety regulations when working with high pressure cleaners.



Catros pro:

Never aim the cleaning jet from the nozzle of the high pressure cleaner/steam jet directly on the neoprene cover!

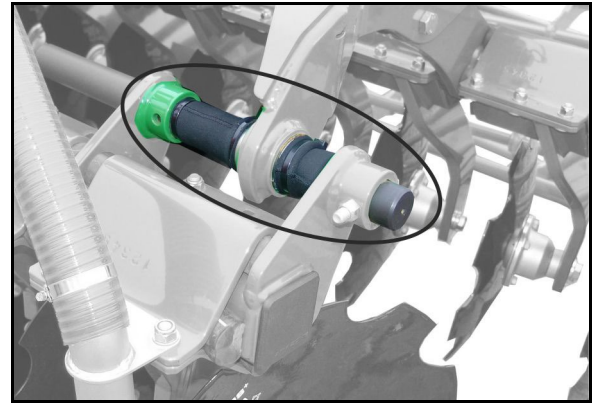


Fig. 38

12.2 Lubrication regulations

Lubrication points on the machine are indicated with the foil (Fig. 52).

Carefully clean the lubrication nipple and grease gun before lubrication so that no dirt is pressed into the bearings. Press the dirty grease out of the bearings completely and replace it with new grease.

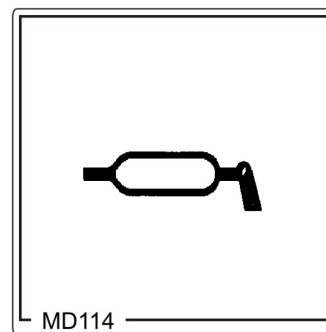


Fig. 39

12.2.1 Lubricants



For lubrication work, use a lithium saponified multipurpose grease with EP additives:

Company

ARAL

FINA

ESSO

SHELL

Lubricant name

Aralub HL2

Marson L2

Beacon 2

Retinax A

12.2.2 Lubrication point overview

	Fig. 53	Lubrication point	Interval [h]	Quantity
Catros -2:	1	Centre section joint bearing, right and left	50	4
	2	Working depth above setting spindle or	50	4
Catros pro:	2	Working depth above hydraulic cylinder	50	8
Catros -2:	3	Hydraulic cylinder folding	50	4

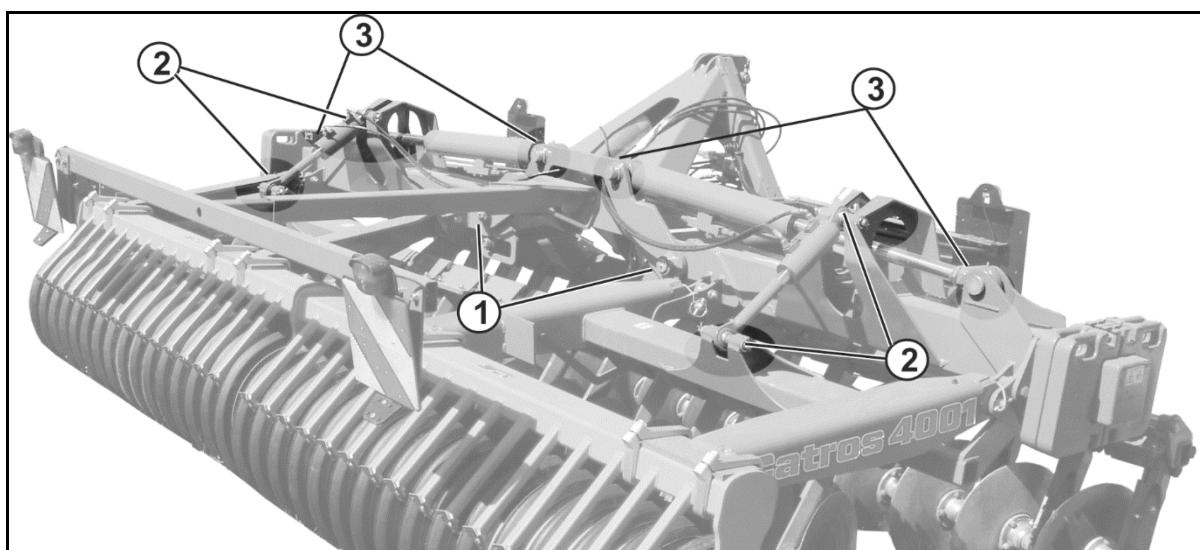


Fig. 40

12.3 Service plan – overview



- Carry out maintenance work when the first interval is reached.
- The times, continuous services or maintenance intervals of any third party documentation shall have priority.

After the first working run

Component	Servicing work	See page	Specialist workshop
Disc carrier fixture	<ul style="list-style-type: none"> • Retighten bolted connections 	77	
Hydraulic system	<ul style="list-style-type: none"> • Inspection for defects • Check leak tightness 	82	X
Roller	<ul style="list-style-type: none"> • Retighten bolts of clamping brackets. Specified tightening torque: 210 Nm. 	76	

Daily

Component	Servicing work	See page	Specialist workshop
Electric lighting	<ul style="list-style-type: none"> • Changing defective bulbs 	84	

Weekly / every 50 working hours

Component	Servicing work	See page	Specialist workshop
Hydraulic hose lines	<ul style="list-style-type: none"> • Check 	83	X

Every 2 months

Component	Servicing work	See page	Workshop work
Central lubrication	<ul style="list-style-type: none"> • Check the central lubrication 	80	X

Every 4 months / 200 working hours

Component	Servicing work	See page	Specialist workshop
Roller	<ul style="list-style-type: none"> • Retighten bolts of clamping brackets. Specified tightening torque: 210 Nm. 	76	
Hydraulic cylinder folding	<ul style="list-style-type: none"> • Inspect the bolts 	78	

Every 6 months / 500 working hours

Component	Servicing work	See page	Specialist workshop
Hydraulic cylinder for foldable booms	<ul style="list-style-type: none"> Visual check of pins and lock nuts 	77	

As required

Component	Servicing work	See page	Specialist workshop
Disc XL011	<ul style="list-style-type: none"> Check wear - replace if minimum diameter 360mm 	75	X
Slide bearing 78200437	<ul style="list-style-type: none"> Check wear - replace at approx. 4mm clearance 	76	X
Hydraulic cylinder for depth setting	<ul style="list-style-type: none"> Synchronise 	69	
Upper/lower link pin	<ul style="list-style-type: none"> Replace 	77	
Whole implement	<ul style="list-style-type: none"> Alignment 	79	X

12.4 Replacing the discs (Workshop work)

Minimum disc diameter: 360 mm.

The discs are replaced with

- the machine folded out
 - the discs raised
 - the machine secured against unintentional lowering
1. Release the four screws securing the disc.
 2. Remove the disc.
 3. Secure the new disc with four screws.

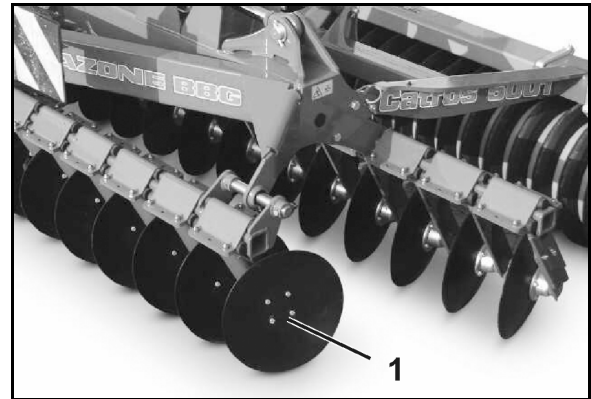


Fig. 41

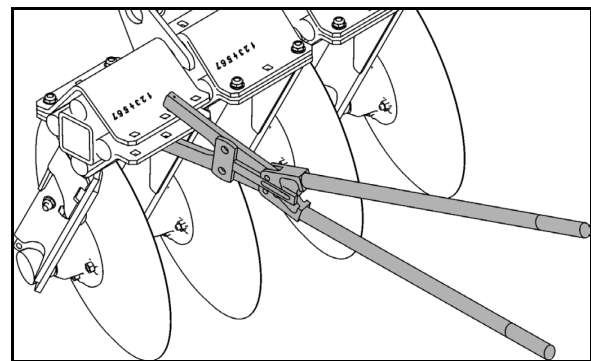


Fig. 42



CAUTION

When removing spring-suspended elements (disc segments), remember that the parts are under pre-tension! Use a suitable tool!

Use circlip pliers 78400609!

For installation and removal, additionally use longer screws as an auxiliary tool! (Fig. 56)

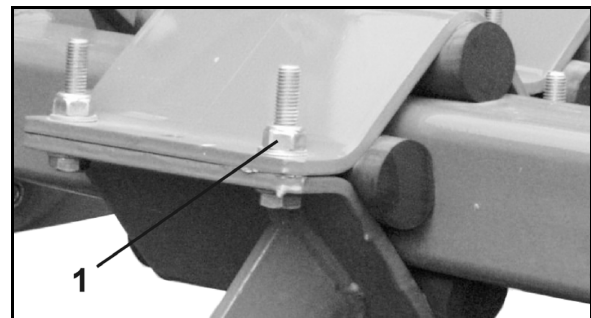


Fig. 43

12.5 Slide bearings of offset slide (Workshop work)



Replace slide bearing at approx. 4 mm clearance.

To replace the slide bearings (Fig. 57/1), place the folded-out machine down so that the slide bearings are free from tension.

The disc units must touch the ground, but must not support the weight of the machine!

If necessary, support the disc units!

- Each disc unit has two slide bearings.
 1. Release the screw union (Fig. 57/2) of the shifting shaft (Fig. 57/3).
 2. Drive the shifting shaft out of the bearing.
 3. Remove the circlips from the slide bearing.
 4. Replace the slide bearing.
 5. Fit the circlips.
 6. Reinstall the shifting shaft and secure with a screw union.

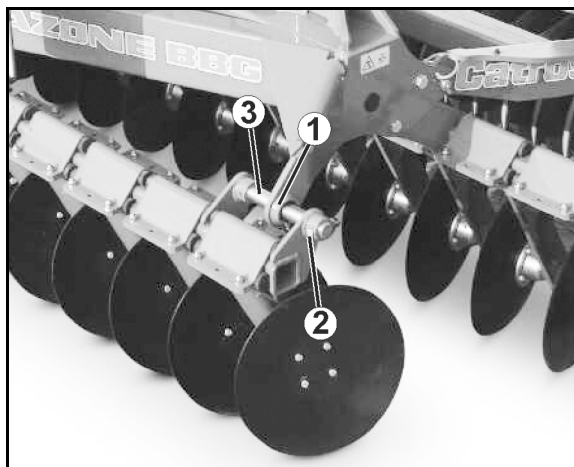


Fig. 44

12.6 Roller

- Inspect the roller bearings for free movement at regular intervals!
- Check the bolts for tightness.
- Required tightening torque: 210 Nm.



To connect the rollers correctly, the clamping bracket and its bolts must be installed according to Fig. 59.

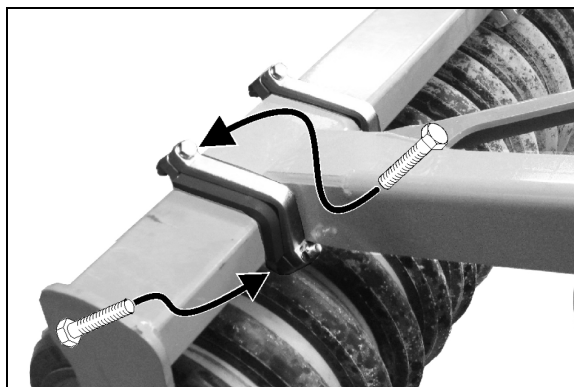


Fig. 45

12.7 Disc carrier fixture

Check the bolts for tightness.

Required tightening torque: 210 Nm.

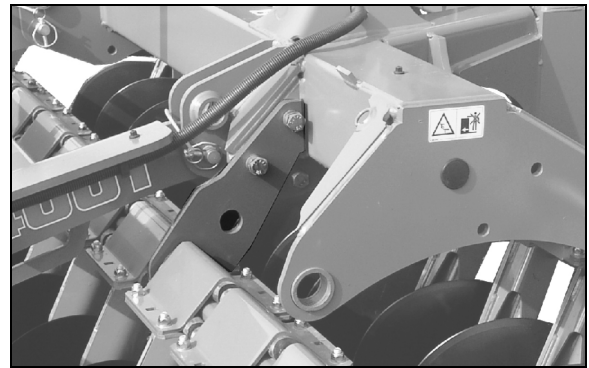


Fig. 46

12.8 Upper and lower link pins check



DANGER!

Risk of contusions, catching, and knocks when the implement unexpectedly releases from the tractor!

Replace damaged top link pins and lower link pins immediately for road traffic safety reasons.

Test criteria for top link pins and lower link pins:

- Visual check for cracks
- Visual check for fractures
- Visual check for permanent deformations
- Visual check and measurements for wear. The permissible wear is 2 mm.
- Visual check for wear on the ball sleeves
- If applicable: check the fastening bolts for tightness

If a wear criterion is met, replace the top link pin or lower link pin.

12.9 Hydraulic cylinder for foldable booms



Required tightening torque for lock nut on hydraulic cylinder for foldable booms: **300 Nm**

Check the screw connections on the hydraulic cylinders (Fig. 61/1) every 6 months:

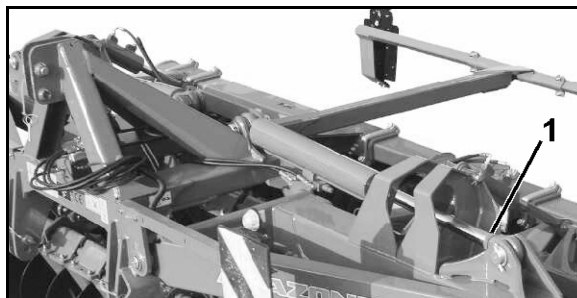


Fig. 47

Fig. 62: Specified screw-in depth

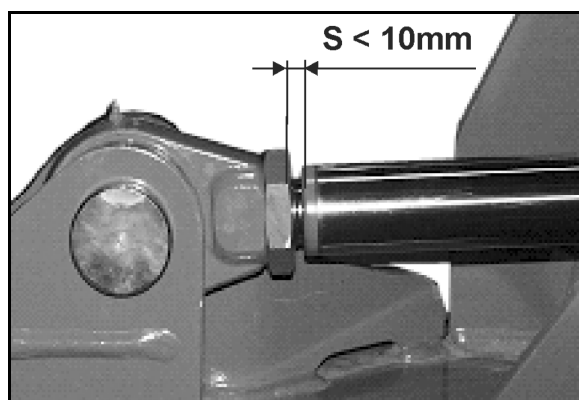


Fig. 48

Fig. 63: Tightening torque 300 Nm

Use bolt locking compound KA071!

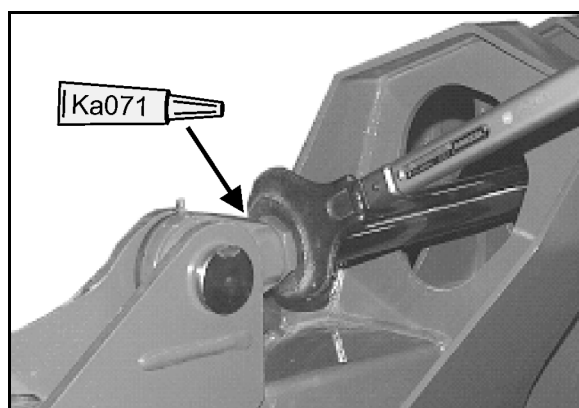


Fig. 49

12.10 Alignment of folding implements (workshop work)



WARNING

Danger of crushing due to unintentional movement of implement parts.

Only dismount the hydraulic cylinder when it is in a powerless state.

Aligning the boom parallel to the ground

Adjust the length of the hydraulic cylinder such that both lateral frames are parallel to the ground when in working position on a level surface.

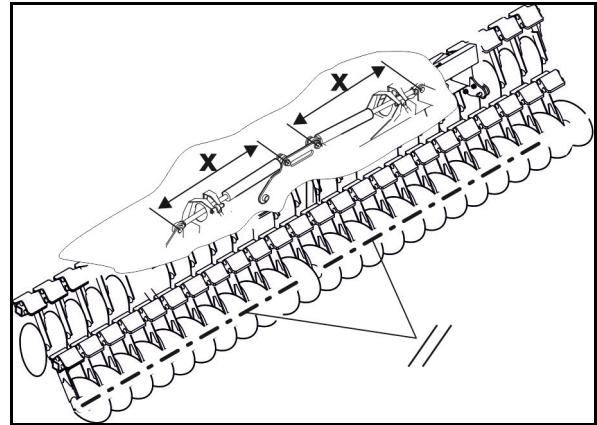


Fig. 50

Aligning the rollers with each other

Adjust the length of the completely extended hydraulic cylinder such that both rollers are at the same height when the implement is raised.

Before doing so, synchronise the hydraulic cylinders, see page 69.

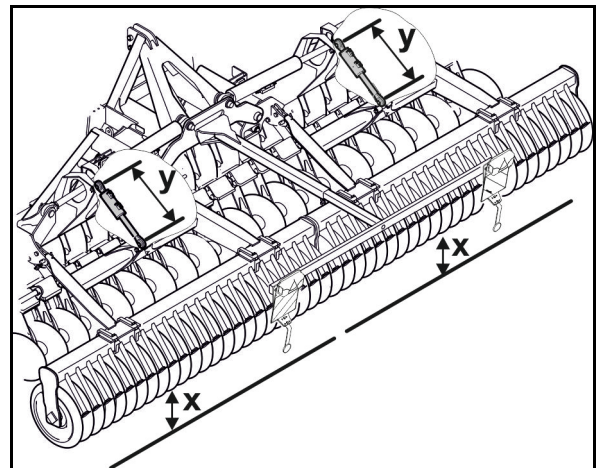
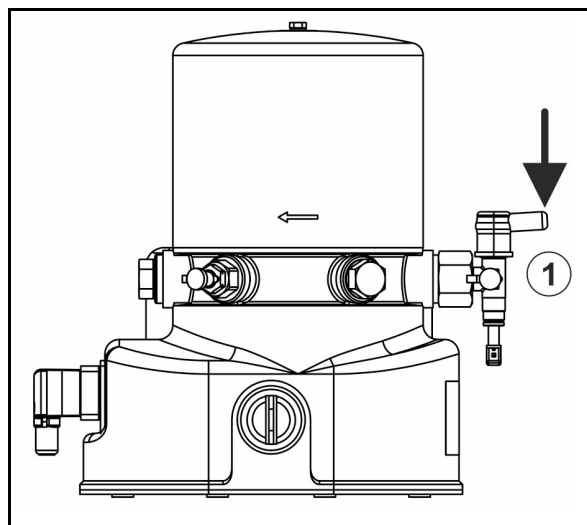


Fig. 51

12.11 Check the central lubrication

Check the pressure relief valve on the pump (1) to determine whether grease escapes.

→ If grease escapes, this indicates incorrect lubrication.



Cause	Remedy
Lubricating pump with incorrect power supply	Ensure power supply of 9.6 V – 15.6 V
Pause times that are too long and lubricating intervals that are too short	Use the blue rotary knob to reduce the pause interval Use the red rotary knob to extend the lubrication interval
Grease nipple blocked	Eliminate the blockage on the grease nipple

Starting with the last distributor in the lubricating sequence, pump in grease via grease nipple (2).

If this is possible, all lubrication points on the distributor are functional.

If a non-functioning distributor was found, the lubrication points of the distributor are checked.

Here's how:

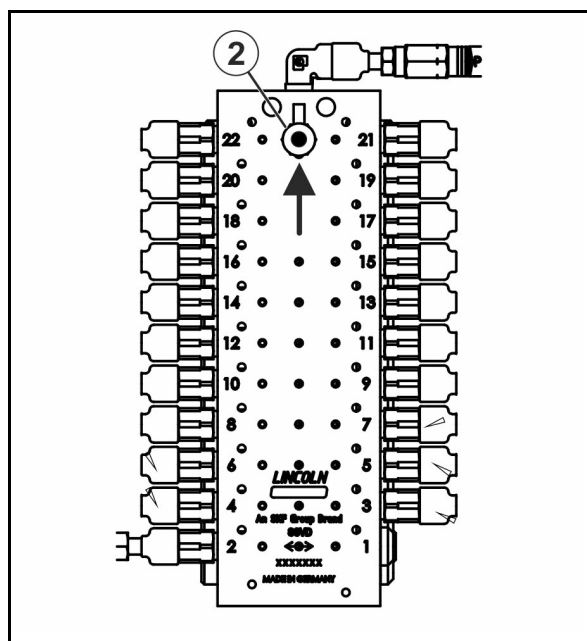
Dismount the screw-in element of a lubrication point and replace it with an M8x1 grease nipple.

Pump in grease with a grease gun.

If this is possible, the lubrication point on the distributor is functional.

If this is not possible, dismount and clean the lubrication point.

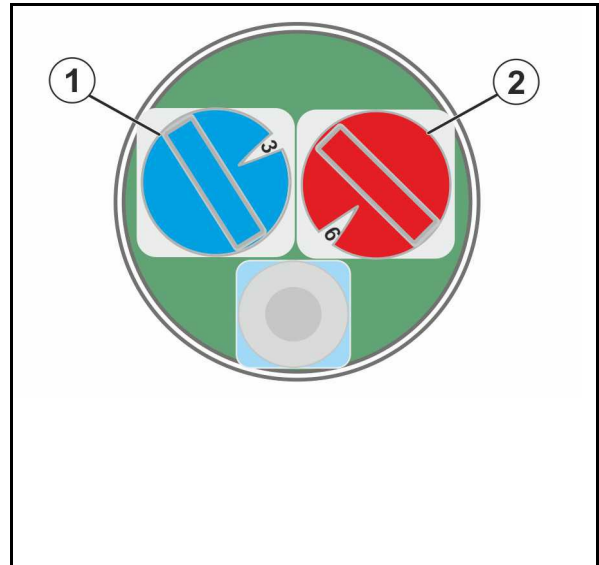
Then check the central lubrication.



Checking the central lubrication overnight:

1. Adjust the rotary knobs for time intervals as follows:
 - o Rotary knob blue (1):
3 = 3 hour pause
 - o Rotary knob red (2):
9 = 18 minute lubrication interval
2. Let the central lubrication system run overnight.

Ensure that there is a 12 V connection in the workshop.
3. Check for grease escape at all lubrication points.
4. Restore the original settings.



12.12 Hydraulic system



WARNING

Risk of infection through the high pressure hydraulic fluid of the hydraulic system entering the body!

- Only a specialist workshop may carry out work on the hydraulic system.
- Depressurise the hydraulic system before carrying out work on the hydraulic system.
- When searching for leak points, always use suitable aids.
- Never attempt to plug leaks in hydraulic lines using your hand or fingers.

Escaping high pressure fluid (hydraulic fluid) may pass through the skin and ingress into the body, causing serious injuries!

If you are injured by hydraulic fluid, contact a doctor immediately. Risk of infection!



- When connecting the hydraulic hose lines to the hydraulic system of connected machines, ensure that the hydraulic system is depressurised on both the drawing vehicle and the trailer.
- Ensure that the hydraulic hose lines are connected correctly.
- Regularly check all the hydraulic hose lines and couplings for damage and impurities.
- Have the hydraulic hose line checked at least once a year by a specialist for proper functioning.
- Replace the hydraulic hose line if it is damaged or worn. Only use AMAZONE original hydraulic hose lines.
- The hydraulic hose lines should not be used for longer than six years, including any storage time of maximum two years. Even with proper storage and approved use, hoses and hose connections are subject to natural ageing, thus limiting the length of use. However, it may be possible to specify the length of use from experience values, in particular when taking the risk potential into account. In the case of hoses and hose connections made from thermoplastics, other guide values may be decisive.
- Dispose of old oil in the correct way. If you have problems with disposal, contact your oil supplier.
- Keep hydraulic fluid out of the reach of children!
- Ensure that no hydraulic fluid enters the soil or waterways.

12.12.1 Labelling hydraulic hose lines

The assembly labelling provides the following information:

Fig. 66/...

- (1) Manufacturer's marking on the hydraulic hose line (A1HF)
- (2) Date of manufacture of hydraulic hose line (04 / 02 = year / month = February 2004)
- (3) Maximum approved operating pressure (210 BAR).

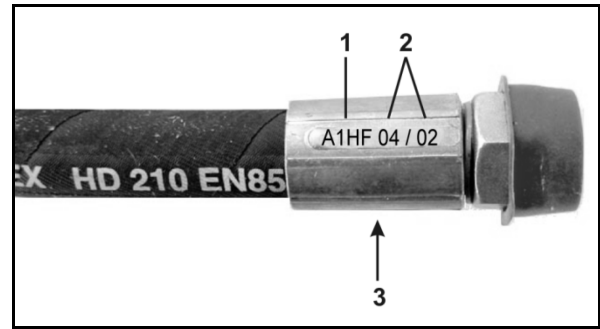


Fig. 52

12.12.2 Maintenance intervals

After the first 10 operating hours, and then every 50 operating hours

1. Check all the components of the hydraulic system for tightness.
2. If necessary, tighten screw unions.

Before each start-up:

1. Check hydraulic hose lines for visible damage.
2. Eliminate any scouring points on hydraulic hose lines and pipes.
3. Replace any worn or damaged hydraulic hose lines immediately.

12.12.3 Inspection criteria for hydraulic hose lines



For your own safety, comply with the following inspection criteria!

Replace hydraulic hose lines, on determining any of the following during the inspection:

- Damage to the outer layer up to the ply (e.g. scouring points, cuts, cracks).
- Brittleness of the outer layer (crack formation of the hose material).
- Deformations which do not match the natural shape of the hose or the hose line. Both in a depressurised and pressurised state or when bent (e.g. layer separation, bubble formation, pinching, bends).
- Leak points.
- Damage or deformation of the hose assembly (sealing function restricted); minor surface damage is not a reason for replacement.
- Movement of the hose out of the assembly.
- Corrosion of assembly, reducing the function and tightness.
- Installation requirements not complied with.

- Life span of 6 years has been exceeded.
The date of manufacture of the hydraulic hose line on the assembly is decisive for determining these six years. If the date of manufacture on the assembly is "2004", then the hose should not be used beyond February 2010. See also "Labelling of hydraulic hose lines".

12.12.4 Installation and removal of hydraulic hose lines



When installing and removing hydraulic hose lines, always observe the following information:

- Only use AMAZONE original hydraulic hose lines.
- Ensure cleanliness.
- You must always install the hydraulic lines so that, in all states of operation:
 - There is no tension, apart from the hose's own weight.
 - There is no possibility of jolting on short lengths.
 - Outer mechanical influences on the hydraulic hose lines are avoided.
Use appropriate arrangements and fixing to prevent any scouring of the hoses on components or on each other. If necessary, secure hydraulic hose lines using protective covers. Cover sharp-edged components.
 - The approved bending radii may not be exceeded.
- When connecting a hydraulic hose line to moving parts, the hose length must be appropriate so that the smallest approved bending radius is not undershot over the whole area of movement and/or the hydraulic hose line is not over-tensioned.
- Fix the hydraulic hose lines to the intended fixing points. There, avoid hose clips, which impair the natural movement and length changes of the hose.
- It is forbidden to paint over hydraulic hose lines!

12.13 Electrical lighting system

Changing bulbs

1. Unscrew safety lens.
2. Remove defective bulb.
3. Insert replacement bulb (make sure voltage and wattage is correct).
4. Fit safety lens and screw on.

12.14 Hydraulics diagram

Folding hydraulics

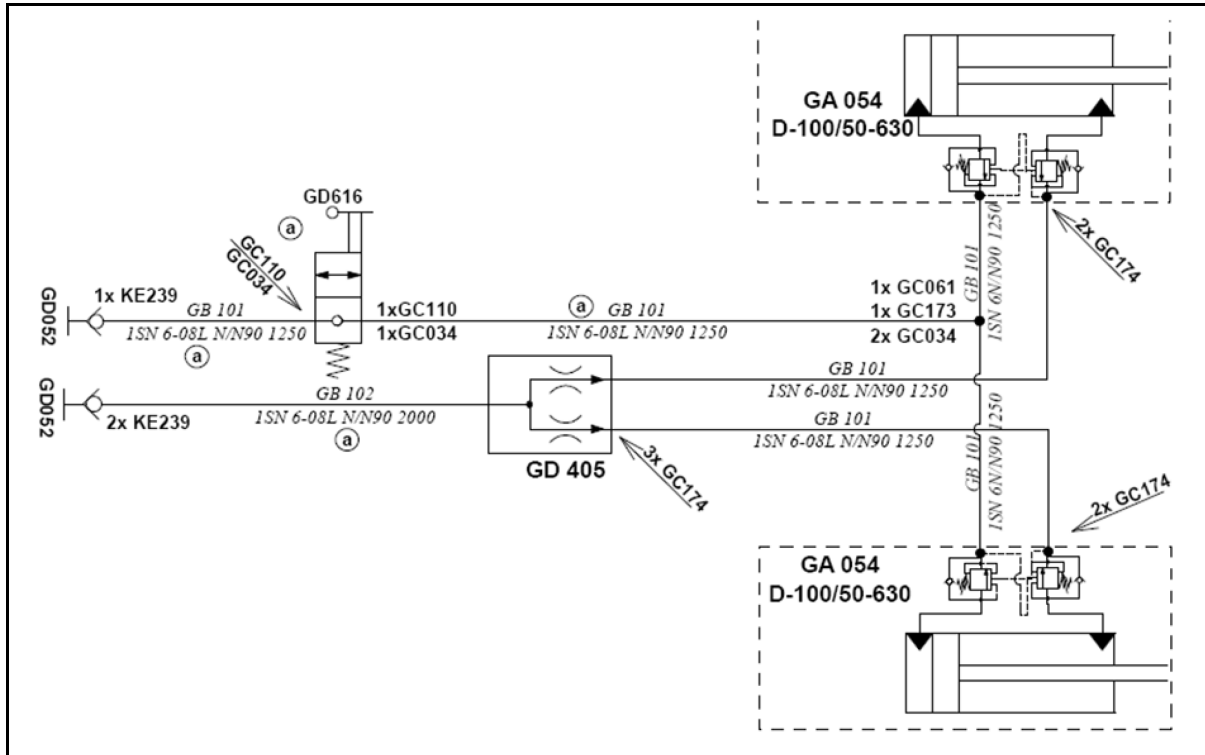


Fig. 53

Working depth hydraulics

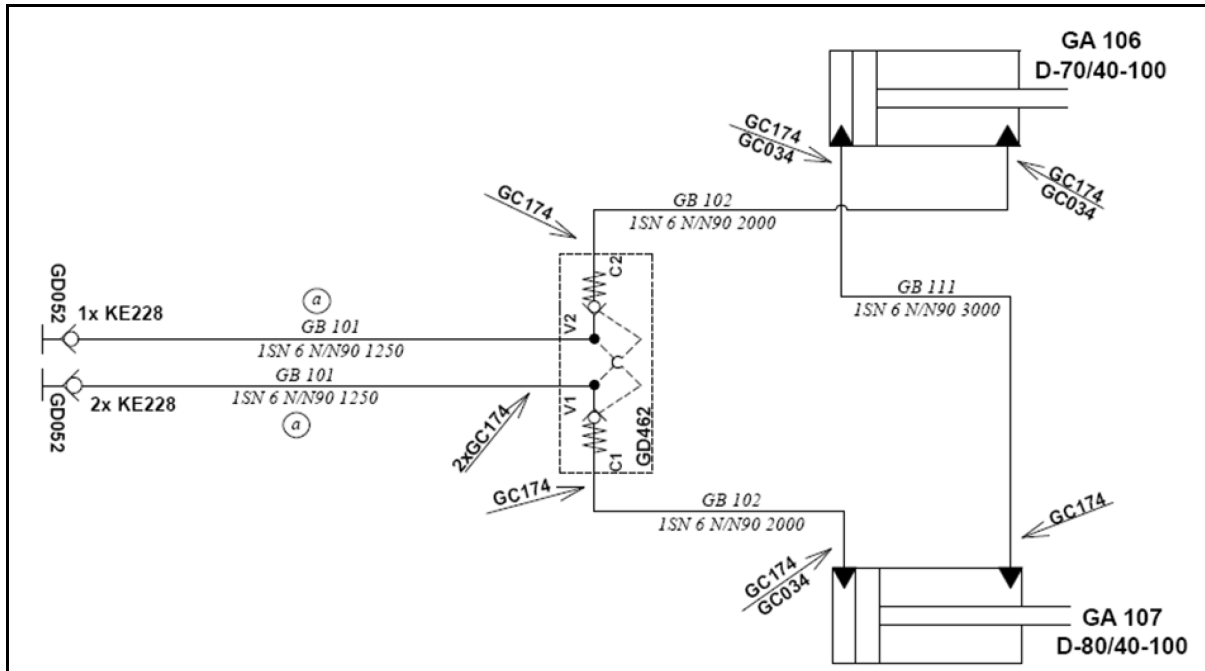
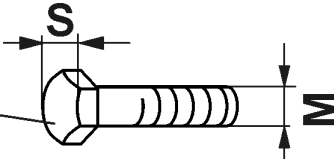

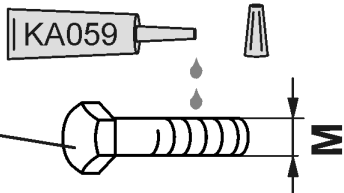



Fig. 54

12.15 Screw tightening torques

<div style="display: flex; align-items: center;"> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;"> 8.8 10.9 12.9 </div>  </div>				
M	S	 Nm		
		8.8	10.9	12.9
M 8	13	25	35	41
M 8x1		27	38	41
M 10	16 (17)	49	69	83
M 10x1		52	73	88
M 12	18 (19)	86	120	145
M 12x1,5		90	125	150
M 14	22	135	190	230
M 14x1,5		150	210	250
M 16	24	210	300	355
M 16x1,5		225	315	380
M 18	27	290	405	485
M 18x1,5		325	460	550
M 20	30	410	580	690
M 20x1,5		460	640	770
M 22	32	550	780	930
M 22x1,5		610	860	1050
M 24	36	710	1000	1200
M 24x2		780	1100	1300
M 27	41	1050	1500	1800
M 27x2		1150	1600	1950
M 30	46	1450	2000	2400
M 30x2		1600	2250	2700

<div style="display: flex; align-items: center;"> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;"> A2-70 A4-70 </div>  </div>												
M	M4	M5	M6	M8	M10	M12	M14	M16	M18	M20	M22	M24
 Nm	2,4	4,9	8,4	20,6	40,7	70,5	112	174	242	342	470	589



Coated screws have different tightening torques. Note special information for tightening torques in chapter Maintenance.



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