# **Operating Manual**

# **AMAZONE**

ZA-TS Tronic ZA-TS Hydro ZA-TS Profis Hydro
ZA-TS Profis Tronic
ZA-TS ProfisPro Hydro
ZA-TS ProfisPro Tronic

# **Mounted spreader**



MG6895 BAG0088.23 07.23 Printed in Germany



Please read this operating manual before first commissioning.

Keep it in a safe place for future use.

en\_US





# Reading the instruction

Manual and following it should seem to be inconvenient and superfluous as it is not enough to hear from others and to realize that a machine is good, to buy it and to believe that now everything should work by itself. The person in question would not only harm himself but also make the mistake of blaming the machine for possible failures instead of himself. In order to ensure success one should enter the mind of a thing, make himself familiar with every part of the machine and get acquainted with how it's handled. Only in this way could you be satisfied both with the machine and with yourself. This goal is the purpose of this instruction manual.

Leipzig-Plagwitz 1872. Zug. Lark!



#### Identification data

Enter the machine identification data here. You will find the identification data on the rating plate.

Machine identification number:

(ten-digit)

Type: ZA-TS

Year of manufacture:

Basic weight (kg):

Approved total weight (kg):

Maximum load (kg):

## Manufacturer's address

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## Spare part orders

Spare parts lists are freely accessible in the spare parts portal at www.amazone.de.

Please send orders to your AMAZONE dealer.

## Formalities of the operating manual

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#### **Foreword**

Dear Customer,

You have chosen one of the quality products from the wide product range of AMAZONEN-WERKE, H. DREYER SE & Co. KG. We thank you for your confidence in our products.

On receiving the machine, check to see if it was damaged during transport or if parts are missing. Using the delivery note, check that the machine was delivered in full including the ordered special equipment. Damage can only be rectified if problems are signalled immediately!

Before first commissioning, read and understand this operating manual, and particularly the safety information. Only after careful reading will you be able to benefit from the full scope of your newly purchased machine.

Please ensure that all the machine operators have read this operating manual before commissioning the machine.

Should you have any questions or problems, please consult this operating manual or contact your local service partner.

Regular maintenance and timely replacement of worn or damaged parts increases the lifespan of your machine.

#### **User evaluation**

Dear Reader,

We update our operating manuals regularly. Your suggestions for improvement help us to create ever more user-friendly manuals.

AMAZONEN-WERKE

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| 1                            | User Information  | 8  |
|------------------------------|---|----|
| 1.1                          | Purpose of the document   | 8  |
| 1.2                          | Locations in the operating manual   | 8  |
| 1.3                          | Diagrams used   | 8  |
| 2                            | General safety instructions   | 9  |
| 2.1                          | Obligations and liability   |    |
| 2.2                          | Representation of safety symbols  | 11 |
| 2.3                          | Organisational measures   | 12 |
| 2.4                          | Safety and protection equipment   | 12 |
| 2.5                          | Informal safety measures  | 12 |
| 2.6                          | User training   | 13 |
| 2.7                          | Safety measures in normal operation   | 14 |
| 2.8                          | Danger from residual energy   | 14 |
| 2.9                          | Maintenance and repair work, fault elimination  | 14 |
| 2.10                         | Constructive changes  |    |
| 2.10.1                       | Spare and wear parts and aids   |    |
| 2.11                         | Cleaning and disposal   |    |
| 2.12                         | User workstation  |    |
| 2.13<br>2.13.1               | Warning pictograms and other signs on the machine Positions of warning symbols and other labels |    |
| 2.13.1<br>2.14               | Dangers if the safety information is not observed   |    |
| 2.15                         | Safety-conscious working  |    |
| 2.16                         | Safety information for users  |    |
| 2.16.1                       | General safety and accident prevention information  |    |
| 2.16.2                       | Hydraulic system  |    |
| 2.16.3<br>2.16.4             | Electrical system   |    |
| 2.16. <del>4</del><br>2.16.5 | Fertiliser spreader operation   |    |
| 2.16.6                       | Cleaning, maintenance and repairs   |    |
| 3                            | Loading and unloading   | 30 |
| 4                            | Product description   | 31 |
| 4.1                          | Overview of subassemblies   | 31 |
| 4.2                          | Safety and protection equipment   | 32 |
| 4.3                          | Thread pack with machine documentation  | 32 |
| 4.4                          | Supply lines between the tractor and the machine  | 32 |
| 4.5                          | Transportation equipment  | 33 |
| 4.6                          | Intended use  | 34 |
| 4.7                          | Danger areas and danger points  | 35 |
| 4.8                          | Rating plate  | 35 |
| 4.9                          | Technical data  | 36 |
| 4.10                         | Permitted mounting category   | 38 |
| 4.11                         | Necessary tractor equipment   | 39 |
| 4.12                         | Noise production data   | 39 |
| 5                            | Structure and function  | 40 |
| 5.1                          | Function  | 40 |
| 5.2                          | Guard and function screens in the hopper (protective device)                                    | 41 |
| 5.3                          | Basic hopper  | 42 |
| 5.4                          | Spreading discs AutoTS  | 43 |
| 5.5                          | Agitator  | 44 |
| 5.6                          | Spread rate metering  | 45 |
|                              |   |    |



## **Table of Contents**

| 5.7  | Drop-point system  | 46   |
|--|--|--|
| 5.8  | Weighing technology (Profis)   | 47   |
| 5.9  | PTO shaft  |  |
| 5.9.1  | Coupling the PTO shaft   |  |
| 5.9.2<br>5.10  | Uncoupling the PTO shaft   |  |
| 5.10   | Coupling the hydraulic hose lines  |  |
| 5.10.2   | Uncoupling the hydraulic hose lines  |  |
| 5.11   | Three-point hitch frame  | 55   |
| 5.12   | Setting chart  | 57   |
| 5.13   | Operating terminal ISOBUS  | 61   |
| 5.14   | Bluetooth connection   | 61   |
| 5.15   | MySpreader app   | 62   |
| 5.16   | Calibration kit (option)   | 62   |
| 5.17   | Cover tarpaulin (optional)   | 63   |
| 5.18   | Transport and parking device (option)  | 64   |
| 5.19   | Bed spreading deflector  | 65   |
| 5.20   | Boundary spreading deflector BorderTS  | 66   |
| 5.21   | ArgusTwin (optional)   | 67   |
| 5.22   | WindControl (optional)   | 69   |
| 5.23   | EasyCheck (option)   | 70   |
| 5.24   | Mobile test rig (option)   | 70   |
| 5.25   | FlowControl, optional  | 71   |
| 5.26   | Camera system (option)   | 71   |
| 5.27   | Implement mounted on the front of the tractor  | 72   |
| 6  | Commissioning  | . 74   |
| U  | Commissioning  |  |
| 6.1  | Checking the suitability of the tractor  |  |
| _  | •  | 75   |
| 6.1  | Checking the suitability of the tractor  | 75<br>75   |
| 6.1<br>6.1.1   | Checking the suitability of the tractor  | 75<br>75<br>79   |
| 6.1<br>6.1.1<br>6.2  | Checking the suitability of the tractor  | 75<br>75<br>79<br>81   |
| 6.1<br>6.1.1<br>6.2<br>6.3   | Checking the suitability of the tractor  | 75<br>75<br>79<br>81<br>82   |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4  | Checking the suitability of the tractor  | 75<br>75<br>79<br>81<br>82   |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4  | Checking the suitability of the tractor  Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast  Adjusting the length of the PTO shaft to the tractor  Securing the tractor / machine against unintentional start-up and rolling  Adjusting the hydraulic system with the system setting screw  Coupling and uncoupling the machine  | 75<br>75<br>79<br>81<br>82<br><b>84</b>  |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4<br><b>7</b><br>7.1   | Checking the suitability of the tractor  | 75<br>75<br>81<br>82<br><b>84</b><br>85  |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4<br><b>7</b><br>7.1<br>7.2  | Checking the suitability of the tractor  Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast  Adjusting the length of the PTO shaft to the tractor  Securing the tractor / machine against unintentional start-up and rolling  Adjusting the hydraulic system with the system setting screw  Coupling and uncoupling the machine  Uncoupling the machine  | 75 75 81 82 84 85 87   |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4<br><b>7</b><br>7.1<br>7.2  | Checking the suitability of the tractor Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast Adjusting the length of the PTO shaft to the tractor Securing the tractor / machine against unintentional start-up and rolling Adjusting the hydraulic system with the system setting screw  Coupling and uncoupling the machine Uncoupling the machine  Adjustments  | 75 79 81 82 84 85 87 89  |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4<br><b>7</b><br>7.1<br>7.2<br><b>8</b><br>8.1   | Checking the suitability of the tractor Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast Adjusting the length of the PTO shaft to the tractor Securing the tractor / machine against unintentional start-up and rolling Adjusting the hydraulic system with the system setting screw  Coupling and uncoupling the machine Uncoupling the machine  Adjustments  Adjustments   | 75 75 81 82 84 85 87 89  |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4<br><b>7</b><br>7.1<br>7.2<br><b>8</b><br>8.1<br>8.2  | Checking the suitability of the tractor Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast Adjusting the length of the PTO shaft to the tractor Securing the tractor / machine against unintentional start-up and rolling Adjusting the hydraulic system with the system setting screw  Coupling and uncoupling the machine Uncoupling the machine Uncoupling the machine Adjustments Adjustments Adjusting the mounting height Mounting height for late top dressing  | 75 75 75 81 84 84 87 89 91   |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4<br><b>7</b><br>7.1<br>7.2<br><b>8</b><br>8.1<br>8.2<br>8.3   | Checking the suitability of the tractor Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast Adjusting the length of the PTO shaft to the tractor Securing the tractor / machine against unintentional start-up and rolling Adjusting the hydraulic system with the system setting screw  Coupling and uncoupling the machine Coupling the machine Uncoupling the machine Adjustments Adjustments Adjusting the mounting height Mounting height for late top dressing Setting the spread rate  | 75 75 79 81 82 84 85 87 91 92 92   |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4<br><b>7</b><br>7.1<br>7.2<br><b>8</b><br>8.1<br>8.2<br>8.3<br>8.4<br>8.5<br>8.6  | Checking the suitability of the tractor Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast Adjusting the length of the PTO shaft to the tractor Securing the tractor / machine against unintentional start-up and rolling Adjusting the hydraulic system with the system setting screw  Coupling and uncoupling the machine Coupling the machine Uncoupling the machine  Adjustments  Adjustments  Mounting height for late top dressing Setting the spread rate Spread rate check Setting the spreading disc speed Setting the working width  | 75 75 75 81 82 84 85 89 91 92 92 93 94   |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4<br><b>7</b><br>7.1<br>7.2<br><b>8</b><br>8.1<br>8.2<br>8.3<br>8.4<br>8.5<br>8.6<br>8.6.1   | Checking the suitability of the tractor Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast Adjusting the length of the PTO shaft to the tractor Securing the tractor / machine against unintentional start-up and rolling Adjusting the hydraulic system with the system setting screw  Coupling and uncoupling the machine Coupling the machine Uncoupling the machine  Adjustments Adjustments Adjusting the mounting height Mounting height for late top dressing Setting the spread rate Spread rate check Setting the spreading disc speed Setting the working width Changing the spreading vane units  | 75 75 75 81 82 84 85 87 92 92 92 93 94   |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4<br><b>7</b><br>7.1<br>7.2<br><b>8</b><br>8.1<br>8.2<br>8.3<br>8.4<br>8.5<br>8.6<br>8.6.1<br>8.6.2  | Checking the suitability of the tractor Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast Adjusting the length of the PTO shaft to the tractor Securing the tractor / machine against unintentional start-up and rolling Adjusting the hydraulic system with the system setting screw  Coupling and uncoupling the machine Uncoupling the machine Uncoupling the machine  Adjustments Adjustments Setting the spread rate Spread rate check Setting the spreading disc speed Setting the spreading vane units Setting the feed system   | 75 75 75 81 82 84 85 89 91 92 93 95 95   |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4<br><b>7</b><br>7.1<br>7.2<br><b>8</b><br>8.1<br>8.2<br>8.3<br>8.4<br>8.5<br>8.6<br>8.6.1<br>8.6.2<br>8.7                                   | Checking the suitability of the tractor Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast Adjusting the length of the PTO shaft to the tractor Securing the tractor / machine against unintentional start-up and rolling Adjusting the hydraulic system with the system setting screw  Coupling and uncoupling the machine Uncoupling the machine Uncoupling the machine Adjustments Adjustments Adjusting the mounting height Mounting height for late top dressing Setting the spread rate Spread rate check Setting the spreading disc speed Setting the spreading wane units Setting the feed system Checking the working width and lateral distribution  | 75 75 75 81 82 . 84 85 89 91 92 93 94 95 96  |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4<br><b>7</b><br>7.1<br>7.2<br><b>8</b><br>8.1<br>8.2<br>8.3<br>8.4<br>8.5<br>8.6<br>8.6.1<br>8.6.2  | Checking the suitability of the tractor Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast Adjusting the length of the PTO shaft to the tractor Securing the tractor / machine against unintentional start-up and rolling Adjusting the hydraulic system with the system setting screw  Coupling and uncoupling the machine Uncoupling the machine Uncoupling the machine  Adjustments  Adjustments  Adjusting the mounting height Mounting height for late top dressing Setting the spread rate Spread rate check Setting the spreading disc speed Setting the working width Changing the spreading vane units Setting the feed system Checking the working width and lateral distribution Boundary, ditch and border spreading with AutoTS / ClickTS   | 75 75 75 81 82 84 85 89 91 92 92 93 94 95 97   |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4<br><b>7</b><br>7.1<br>7.2<br><b>8</b><br>8.1<br>8.2<br>8.3<br>8.4<br>8.5<br>8.6<br>8.6.1<br>8.6.2<br>8.7<br>8.8<br>8.8.1<br>8.8.2          | Checking the suitability of the tractor Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast Adjusting the length of the PTO shaft to the tractor Securing the tractor / machine against unintentional start-up and rolling Adjusting the hydraulic system with the system setting screw  Coupling and uncoupling the machine  Coupling the machine Uncoupling the machine  Adjustments  Adjustments  Adjusting the mounting height  Mounting height for late top dressing  Setting the spread rate  Spread rate check  Setting the spreading disc speed  Setting the working width  Changing the spreading vane units  Setting the feed system  Checking the working width and lateral distribution  Boundary, ditch and border spreading  Adapting the settings for boundary spreading  Adapting the settings for boundary spreading | 75 75 75 81 84 85 87 91 92 92 94 95 95 97 98   |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4<br><b>7</b><br>7.1<br>7.2<br><b>8</b><br>8.1<br>8.2<br>8.3<br>8.4<br>8.5<br>8.6<br>8.6.1<br>8.6.2<br>8.7<br>8.8<br>8.8.1<br>8.8.2<br>8.8.3 | Checking the suitability of the tractor  | 75 75 75 79 81 82 84 85 89 91 92 93 94 95 96 97 98 91 91 91 91 91 91 91 91 91 91 91 91 91 91 |
| 6.1<br>6.1.1<br>6.2<br>6.3<br>6.4<br><b>7</b><br>7.1<br>7.2<br><b>8</b><br>8.1<br>8.2<br>8.3<br>8.4<br>8.5<br>8.6<br>8.6.1<br>8.6.2<br>8.7<br>8.8<br>8.8.1<br>8.8.2          | Checking the suitability of the tractor Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast Adjusting the length of the PTO shaft to the tractor Securing the tractor / machine against unintentional start-up and rolling Adjusting the hydraulic system with the system setting screw  Coupling and uncoupling the machine  Coupling the machine Uncoupling the machine  Adjustments  Adjustments  Adjusting the mounting height  Mounting height for late top dressing  Setting the spread rate  Spread rate check  Setting the spreading disc speed  Setting the working width  Changing the spreading vane units  Setting the feed system  Checking the working width and lateral distribution  Boundary, ditch and border spreading  Adapting the settings for boundary spreading  Adapting the settings for boundary spreading | 75 75 75 81 82 84 85 89 91 92 92 94 95 96 97 91 101 102                                      |



| 9                  | Transportation  | 105 |
|--------------------|---|-----|
| 10                 | Use of the machine  | 107 |
| 10.1               | Filling the centrifugal broadcaster                               |     |
| 10.2               | Spreading operation   | 110 |
| 10.2.1             | Using the boundary spread deflector                               | 114 |
| 10.3               | Notes for spreading slug pellets (e.g. Mesurol)                   | 116 |
| 10.4               | Complete discharging  | 117 |
| 11                 | Faults  | 118 |
| 11.1               | Eliminating agitator malfunctions                                 | 118 |
| 11.2               | Faults in electronics   |     |
| 11.3               | Faults, causes and remedies                                       | 119 |
| 12                 | Cleaning, maintenance and repairs                                 | 120 |
| 12.1               | Cleaning  |     |
| 12.2               | Lubrication instructions  | 123 |
| 12.2.1             | Lubricating the PTO shaft   | 123 |
| 12.3               | Maintenance plan – Overview                                       | 124 |
| 12.4               | Oil change angular gearbox  | 125 |
| 12.5               | Ventilate the friction clutch                                     | 125 |
| 12.6               | Replacing the spreading vanes                                     | 126 |
| 12.7               | Taring the spreader   | 127 |
| 12.8               | Calibrating the spreader  | 127 |
| 12.9               | Checking the WindControl section                                  | 127 |
| 12.10              | Hydraulic system (ZA-TS Profis Hydro)                             |     |
| 12.10.1            | Labelling of hydraulic hose lines                                 |     |
| 12.10.2<br>12.10.3 | Maintenance intervalsInspection criteria for hydraulic hose lines |     |
| 12.10.3            | Installation and removal of hydraulic hose lines                  |     |
| 12.10.5            | Checking the hydraulic fluid filter                               |     |
| 12.11              | Upper and lower link pins check                                   | 132 |
| 12.12              | Screw tightening torques  |     |
| 13                 | Hvdraulic diagram   | 134 |



## 1 User Information

The User Information section provides information on use of the operating manual.

## 1.1 Purpose of the document

This operating manual

- Describes the operation and maintenance of the machine.
- Provides important information on safe and efficient handling of the machine.
- Is a component part of the machine and should always be kept with the machine or the traction vehicle.
- Keep it in a safe place for future use.

## 1.2 Locations in the operating manual

All the directions specified in the operating manual are always seen from the direction of travel.

## 1.3 Diagrams used

#### Handling instructions and reactions

Activities to be carried out by the user are given as numbered instructions. Always keep to the order of the handling instructions. The reaction to the handling instructions is given by an arrow.

## Example:

- 1. Handling instruction 1
- → Machine reaction to handling instruction 1
- 2. Handling instruction 2

#### Lists

Lists without an essential order are shown as a list with bullets.

## Example:

- Point 1
- Point 2

#### Number items in diagrams

Numbers in round brackets refer to the item numbers in the diagrams. The first number refers to the diagram and the second number to the item in the figure.

Example: (Fig. 3/6)

- Figure 3
- Item 6



## 2 General safety instructions

This section contains important information on safe operation of the machine.

## 2.1 Obligations and liability

#### Comply with the instructions in the operating manual

Knowledge of the basic safety information and safety regulations is a basic requirement for safe handling and fault-free machine operation.

#### Obligations of the operator

The operator is obliged only to let those people work with/on the machine who

- Are aware of the basic workplace safety information and accident prevention regulations.
- Have been trained in working with/on the machine.
- Have read and understood this operating manual.

The operator is obliged

- To keep all the warning pictograms on the machine in a legible state.
- To replace damaged warning pictograms.

If you still have queries, please contact the manufacturer.

## Obligations of the user

Before starting work, anyone charged with working with/on the machine is obliged

- To comply with the basic workplace safety instructions and accident prevention regulations.
- To read and follow the "General safety information" section of this operating manual.
- To read the "Warning pictograms and other signs on the machine" section of this operating manual and to follow the safety instructions of the warning pictograms when operating the machine.
- To get to know the machine.
- To read the sections of this operating manual, important for carrying out your work.

If the user discovers that a function is not working properly, then they must eliminate this fault immediately. If this is not the task of the user or if the user does not possess the appropriate technical knowledge, then they should report this fault to their superior (operator).



#### Risks in handling the machine

The machine has been constructed to the state-of-the art and the recognised rules of safety. However, there may be risks and restrictions which occur when operating the machine

- For the health and safety of the user or third persons,
- For the machine,
- For other goods.

Only use the machine

- For the purpose for which it was intended.
- In a perfect state of repair.

Eliminate any faults immediately which could impair safety.

## **Guarantee and liability**

Our "General conditions of sales and delivery" are always applicable. These shall be available to the operator, at the latest on the completion of the contract. Guarantee and liability claims for damage to people or goods will be excluded if they can be traced back to one or more of the following causes:

- Improper use of the machine.
- Improper installation, commissioning, operation and maintenance of the machine.
- Operation of the machine with defective safety equipment or improperly attached or non-functioning safety equipment.
- Non-compliance with the instructions in the operating manual regarding commissioning, operation and maintenance.
- Independently-executed construction changes to the machine.
- Insufficient monitoring of machine parts which are subject to wear.
- Improperly executed repairs.
- Disasters through the impact of foreign bodies and acts of God.



## 2.2 Representation of safety symbols

Safety instructions are indicated by the triangular safety symbol and the highlighted signal word. The signal word (DANGER, WARNING, CAUTION) describes the gravity of the risk and has the following significance:



#### **DANGER**

Identifies an immediate danger with a high risk that may cause death or serious physical injuries (loss of limbs or long-term damage) if not avoided.

If the instructions are not followed, then this will result in immediate death or serious physical injury.



## **WARNING**

Indicates a medium risk, which could result in death or (serious) physical injury if not avoided.

If the instructions are not followed, then this may result in death or serious physical injury.



## **WARNING**

Indicates a low risk which could cause minor or medium level physical injury or damage to property if not avoided.



#### **IMPORTANT**

Indicates an obligation to special behaviour or an activity required for proper machine handling.

Non-compliance with these instructions can cause faults on the machine or in the environment.



#### NOTE

Indicates handling tips and particularly useful information.

These instructions will help you to use all the functions of your machine to the optimum.



## 2.3 Organisational measures

The operator must provide the necessary personal protective equipment, such as:

- Protective glasses
- Protective shoes
- Protective suit
- Skin protection agents, etc.



The operation manual

- Must always be kept at the place at which the machine is operated
- Must always be easily accessible for the user and maintenance personnel.

Check all the available safety equipment regularly.

## 2.4 Safety and protection equipment

Before each commissioning of the machine, all the safety and protection equipment must be properly attached and fully functional. Check all the safety and protection equipment regularly.

#### Faulty safety equipment

Faulty or disassembled safety and protection equipment can lead to dangerous situations.

## 2.5 Informal safety measures

As well as all the safety information in this operating manual, comply with the general, national regulations pertaining to accident prevention and environmental protection.

When driving on public roads and routes, then you should comply with the statutory road traffic regulations.



## 2.6 User training

Only those people who have been trained and instructed may work with/on the machine. The operator must clearly specify the responsibilities of the people charged with operation, maintenance and repair work.

People being trained may only work with/on the machine under the supervision of an experienced person.

| People Activity                            | Person special-<br>ly trained for the<br>activity <sup>1)</sup> | Trained person <sup>2)</sup> | Person with specialist<br>training (specialist work-<br>shop) 3) |
|--|---|------------------------------|--|
| Loading/Transport                          | Х   | Х                            | Х  |
| Commissioning                              |   | Х                            |  |
| Set-up, tool installation                  |   |                              | Х  |
| Operation                                  |   | Х                            |  |
| Maintenance                                |   |                              | Х  |
| Troubleshooting and fault elimina-<br>tion |   | Х                            | Х  |
| Disposal                                   | Х   |                              |  |

Legend:

X..permitted

--..not permitted

- A person who can assume a specific task and who can carry out this task for an appropriately qualified company.
- Instructed persons are those who have been instructed in their assigned tasks and in the possible risks in the case of improper behaviour, have been trained if necessary, and have been informed about the necessary protective equipment and measures.
- People with specialist technical training shall be considered as a specialist. Due to their specialist training and their knowledge of the appropriate regulations, they can evaluate the work with which they have been charged and detect possible dangers. Comment:

A qualification equivalent to specialist training can be obtained through long term activity in the appropriate field of work.



Only a specialist workshop may carry out maintenance and repair work on the machine if such work is additionally marked "Workshop work". The personnel of a specialist workshop shall possess the appropriate knowledge and suitable aids (tools, lifting and support equipment) for carrying out the maintenance and repair work on the machine in a way which is both appropriate and safe.



## 2.7 Safety measures in normal operation

Only operate the machine if all the safety and protection equipment is fully functional.

Check the machine at least once a day for visible damage and check the function of the safety and protection equipment.

## 2.8 Danger from residual energy

Note that there may be residual mechanical, hydraulic, pneumatic and electrical/electronic energy on the machine.

Use appropriate measures to inform the operating personnel. You can find detailed information in the relevant sections of this operating manual

## 2.9 Maintenance and repair work, fault elimination

Carry out prescribed setting, maintenance and inspection work in good time.

Secure all media such as compressed air and the hydraulic system against unintentional start-up.

Carefully fix and secure larger subassemblies to lifting gear when carrying out replacement work.

Regularly check that bolted connections are firmly secured and tighten if necessary.

When the maintenance work is completed, check the function of the safety devices.

## 2.10 Constructive changes

You may make no changes, expansions or modifications to the machine without the approval of AMAZONEN-WERKE. This is also valid when welding support parts.

Any expansion or modification work shall require the written approval of AMAZONEN-WERKE. Only use the modification and accessory parts released by AMAZONEN-WERKE, so that the type approval remains valid according to the national and international regulations.

Vehicles with an official type approval or with equipment connected to a vehicle with a valid type approval or approval for road transport according to the German road traffic regulations must be in the state specified by the approval.



#### WARNING

Risk of contusions, cuts, dragging, catching or knocks from support parts.

It is forbidden to:

- Drill holes in the frame or on the running gear.
- Increase the size of existing holes on the frame or the running gear.
- Weld support parts.



## 2.10.1 Spare and wear parts and aids

Immediately replace any machine parts which are not in a perfect state.

Only use AMAZONE spare and wear parts released by AMAZONEN-WERKE, so that the type approval remains valid according to the national and international regulations. The use of wear and spare parts from third parties does not guarantee that they have been constructed in a way as to meet the requirements placed on them.

AMAZONEN-WERKE shall accept no liability for damage caused by the use of unreleased spare and wear parts or aids.

## 2.11 Cleaning and disposal

Handle and dispose of any materials used carefully, in particular

- When carrying out work on lubrication systems and equipment and
- When cleaning using solvents.

#### 2.12 User workstation

The machine may only be operated by one person sitting in the driver's seat of the tractor.



## 2.13 Warning pictograms and other signs on the machine

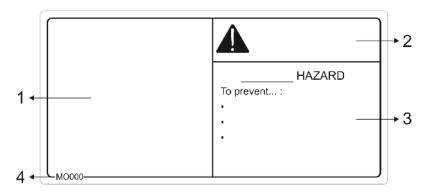


Always keep all the warning pictograms of the machine clean and in a legible state. Replace illegible warning pictograms. You can obtain the warning pictograms from your dealer using the order number (e.g. MD 075).

#### Warning pictorial - structure

Warning labels indicate dangers on and around the implement and warn for hazards. At these points, there are permanent and/or unexpected dangers.

A warning pictorial consists of four fields:



#### Field 1

a pictorial depicting the danger.

#### Field 2

shows the safety alert symbol along with a signal word which indicates the level of danger.

#### Field 3

explains the type of hazard, as well as how to avoid it.

#### Field 4

is where the order number is located.

#### Warning pictograms - explanation

The column **Order number and explanation** provides an explanation of the neighbouring warning pictogram. The description of the warning pictograms is always the same and specifies, in the following order:

- 1. A description of the danger.
  - For example: danger to fingers or hands from moving operating elements due to cutting or cutting off.
- The consequence of non-compliance with the danger protection instructions.
  - For example: in these cases there is a danger of extremely serious injuries leading to the loss of body parts such as fingers or hands.
- 3. Instructions for avoiding the danger.
  - For example: never reach into the danger area when the tractor engine is running with the cardan shaft/hydraulic system connected.

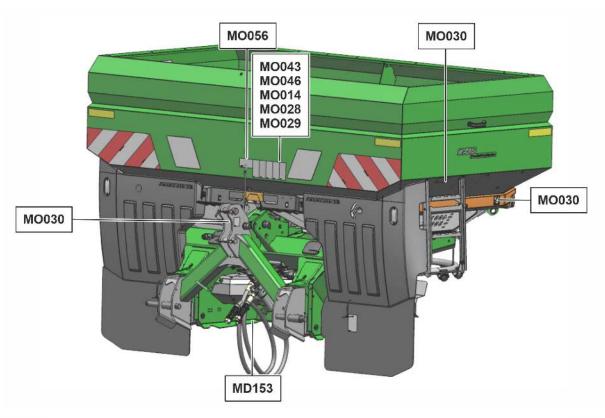
Only touch moving operating elements once they have come to a complete standstill.

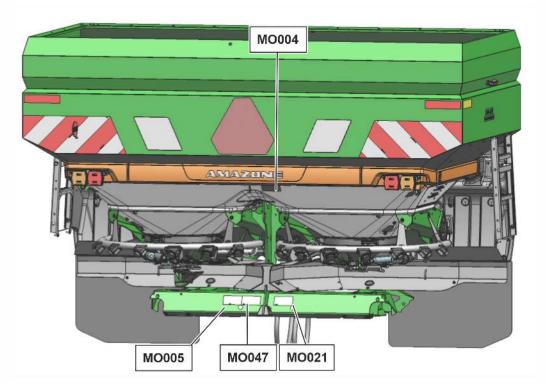


## 2.13.1 Positions of warning symbols and other labels

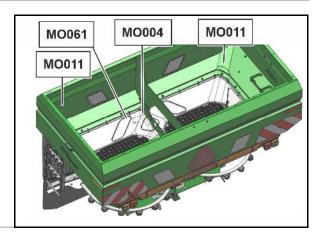
## Warning symbols

The following diagrams show the arrangement of the warning symbols on the machine.











## Order number and explanation

## Warning labels

#### MO004 WARNING

#### PINCH HAZARD

- Secure tractor and machine and wait until all parts have stopped before reaching into danger area:
- Make sure nobody is in the danger area or near any moving parts.



## MO005 WARNING

#### **CUTTING HAZARD**

- Disconnect power, secure tractor and machine and wait until all arts have stopped moving before approaching the danger area.
- Wait until all parts have stopped moving before reaching into the danger point.



#### MO008 WARNING

#### **FALL HAZARD**

- Never ride on the machine.
- Keep others from climbing onto or riding on the machine.



#### MO011 WARNING

LIFTING POINT

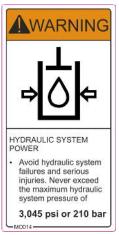


#### MO014 WARNING

#### HYDRAULIC SYSTEM POWER

 Avoid hydraulic system failures and serious injuries. Never exceed the maximum hydraulic system pressure of

3,045 psi or 210 bar





#### MO021 WARNING

#### **OVERHEAD CRUSH HAZARD**

Make sure nobody is in the danger area.



#### MO028 WARNING

# HIGH PRESSURE HYDRAULIC OIL IS HAZARDOUS

- Never use your hands to locate or plug any leak in the hydraulic hoses.
- If hydraulic oil penetrates your skin, seek immediate medical attention.



#### HIGH PRESSURE HYDRAULIC OIL IS HAZARDOUS.

- Never use your hands to locate or plug any leak in the hydraulic hoses.
- If hydraulic oil penetrates your skin, seek immediate medical attention.

LMOD28-

#### MO029 WARNING

#### **CRUSH HAZARD**

- Ensure that no one is in the danger area of the machine when you connect the tractor and machine and/or operate the tractor's 3point lifting system.
- only operate the tractor's 3-point lifting system from the designated workstation.



#### CRUSH HAZARD

- Ensure that no one is in the danger area of the machine when you connect the tractor and machine and/or operate the tractor's 3-point lifting system.
- Only operate the tractor's 3-point lifting system from the designated workstation

-MO029-

## MO030 WARNING

ATTACHMENT POINT





#### MO043 WARNING

- Read and understand the operator's manual before operating this machine.
- Lire et comprendre le manuel d'utilisation avant d'utiliser cette machine.
- Lea y comprenda el manual de operation antes de usa resta maquina.



#### MO046 WARNING

 Be sure to secure the tractor and the machine before working on the machine.



#### MO047 WARNING

PROJECTILE HAZARD

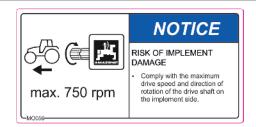
Make sure nobody is in the danger area.



#### MO056 NOTICE

RISK OF IMPLEMENT DAMAGE

 Comply with the maximum drive speed and direction of rotation of the drive shaft on the implement side.





#### MO061 WARNING

#### MOVING PARTS HAZARD

 Disconnect power and wait until all parts have stopped the protective devices and reaching into the danger point.



#### MD 153

This pictogram indicates a hydraulic oil filter.



## 2.14 Dangers if the safety information is not observed

Non-compliance with the safety information

- Can pose both a danger to people and also to the environment and machine.
- Can lead to the loss of all warranty claims.

Seen individually, non-compliance with the safety information could pose the following risks:

- Danger to people through non-secured working areas.
- Failure of important machine functions.
- Failure of prescribed methods of maintenance and repair.
- Danger to people through mechanical and chemical impacts.
- Risk to environment through leakage of hydraulic fluid.

## 2.15 Safety-conscious working

Besides the safety information in this operating manual, the national general workplace safety and accident prevention regulations are binding.

Comply with the accident prevention instructions on the warning pictograms.

When driving on public roads and routes, comply with the appropriate statutory road traffic regulations.



## 2.16 Safety information for users



#### WARNING

Risk of contusions, cuts, dragging, catching or knocks from insufficient traffic and operational safety.

Before starting up the machine and the tractor, always check their traffic and operational safety.

## 2.16.1 General safety and accident prevention information

- Beside these instructions, comply with the general valid national safety and accident prevention regulations.
- The warning pictograms and labels attached to the machine provide important information on safe machine operation. Compliance with this information guarantees your safety.
- Before moving off and starting up the machine, check the immediate area of the machine (children)! Ensure that you can see clearly!
- It is forbidden to ride on the machine or use it as a means of transport!
- Drive in such a way that you always have full control over the tractor with the attached machine.

In so doing, take your personal abilities into account, as well as the road, traffic, visibility and weather conditions, the driving characteristics of the tractor and the connected machine.

#### Connecting and disconnecting the machine

- Only connect and transport the machine with tractors suitable for the task.
- When connecting machines to the tractor's three-point linkage, the attachment categories of the tractor and the machine must always be the same!
- Connect the machine to the prescribed equipment in accordance with the specifications.
- When coupling machines to the front or the rear of the tractor, the following may not be exceeded:
  - o The approved total tractor weight
  - o The approved tractor axle loads
  - The approved load capacities of the tractor tyres
- Secure the tractor and the machine against unintentional rolling, before coupling or uncoupling the machine.
- It is forbidden for people to stand between the machine to be coupled and the tractor, whilst the tractor is moving towards the machine!
  - Any helpers may only act as guides standing next to the vehicles, and may only move between the vehicles when both are at a standstill.
- Secure the operating lever of the tractor hydraulic system so that unintentional raising or lowering is impossible, before connecting the machine to or disconnecting the machine from the tractor's three-point linkage.



- When coupling and uncoupling machines, move the support equipment (if available) to the appropriate position (stability).
- When actuating the support equipment, there is a danger of injury from contusion and cutting points!
- Be particularly careful when coupling the machine to the tractor or uncoupling it from the tractor! There are contusion and cutting points in the area of the coupling point between the tractor and the machine.
- It is forbidden to stand between the tractor and the machine when actuating the three-point linkage.
- Coupled supply lines:
  - must easily give way to all movements in bends without tensioning, kinking or rubbing.
  - o must not rub against other parts.
- The release ropes for quick action couplings must hang loosely and may not release themselves when lowered.
- Also ensure that uncoupled machines are stable!

#### Use of the machine

- Before starting work, ensure that you understand all the equipment and actuation elements of the machine and their function.
   There is no time for this when the machine is already in operation!
- Do not wear loose-fitting clothing! Loose clothing increases the risk over being caught by drive shafts!
- Only start-up the machine, when all the safety equipment has been attached and is in the safety position!
- Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor. If necessary, drive only with a partially filled hopper.
- It is forbidden to stand in the working area of the machine.
- It is forbidden to stand in the turning and rotation area of the machine.
- There are contusion and cutting points at externally-actuated (e.g. hydraulic) machine points.
- Only actuate externally-actuated machine parts when you are sure that there is no-one within a sufficient distance from the machine!
- Before leaving the tractor, secure it from unintentionally starting up or rolling away.

#### For this:

- Lower the machine onto the ground
- o Apply the parking brake
- o Switch off the tractor engine
- o Remove the ignition key



#### **Machine transportation**

- Comply with the national road traffic regulations when using public highways.
- Before moving off, check:
  - o The correct connection of the supply lines
  - o The lighting system for damage, function and cleanliness
  - o The brake and hydraulic system for visible damage
  - o That the parking brake is completely disengaged
  - The function of the brake system
- Ensure that the tractor has sufficient steering and braking power.
   Any machines and front/rear weights connected to the tractor influence the driving behaviour and the steering and braking power of the tractor.
- If necessary, use front weights.
   The front tractor axle must always be loaded with at least 20% of the empty tractor weight, in order to ensure sufficient steering power.
- Always fix the front or rear weights to the intended fixing points according to regulations.
- Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor.
- The tractor must guarantee the prescribed brake delay for the loaded vehicle combination (tractor plus connected machine).
- Check the brake power before moving off.
- When turning corners with the machine connected, take the broad load and balance weight of the machine into account.
- Before moving off, ensure sufficient side locking of the tractor lower links, when the machine is fixed to the three-point linkage or lower links of the tractor.
- Before moving off, move all the swivel machine parts to the transport position.
- Before moving off, secure all the swivel machine parts in the transport position against risky position changes. Use the transport locks intended for this.
- Before moving off, secure the operating lever of the three-point linkage against unintentional raising or lowering of the connected machine.
- Check that the transport equipment, e.g. lighting, warning equipment and protective equipment, is correctly mounted on the machine.
- Before transportation, carry out a visual check that the upper and lower link bolts are firmly fixed with the lynch pin against unintentional release.
- Adjust your driving speed to the prevailing conditions.
- Before driving downhill, switch to a low gear.
- Before moving off, always switch off the independent wheel braking (lock the pedals).



#### 2.16.2 Hydraulic system

- The hydraulic system is under a high pressure.
- Ensure that the hydraulic hose lines are connected correctly.
- When connecting the hydraulic hose lines, ensure that the hydraulic system is depressurised on both the machine and tractor sides.
- It is forbidden to block the operator controls on the tractor which are used for hydraulic and electrical movements of components, e.g. folding, swivelling and pushing movements. The movement must stop automatically when you release the appropriate control. This does not apply to equipment movements that:
  - o are continuous
  - o are automatically controlled
  - o require a floating position or pressed position to function
- Before working on the hydraulic system
  - o Lower the machine
  - o Depressurise the hydraulic system
  - Shut off the tractor engine
  - o Apply the parking brake
  - o Remove the ignition key
- Have the hydraulic hose line checked at least once a year by a specialist for proper functioning.
- Replace the hydraulic hose line if it is damaged or worn. Only use AMAZONE original hydraulic hose lines.
- The hydraulic hose lines should not be used for longer than six years, including any storage time of maximum two years. Even with proper storage and approved use, hoses and hose connections are subject to natural ageing, thus limiting the length of use. However, it may be possible to specify the length of use from experience values, in particular when taking the risk potential into account. In the case of hoses and hose connections made from thermoplastics, other guide values may be decisive.
- Never attempt to plug leaks in hydraulic hose lines using your hand or fingers.
  - Escaping high pressure fluid (hydraulic fluid) may pass through the skin and ingress into the body, causing serious injuries! If you are injured by hydraulic fluid, contact a doctor immediately. Danger of infection.
- When searching for leakage points, use suitable aids, to avoid the serious risk of infection.



## 2.16.3 Electrical system

- When working on the electrical system, always disconnect the battery (negative terminal).
- Only use the prescribed fuses. Using unsuitable fuses will destroy the electrical system risk of fire.
- Ensure that the battery is connected correctly firstly connect the
  positive terminal and then connect the negative terminal. When
  disconnecting the battery, disconnect the negative terminal first,
  followed by the positive terminal.
- Always place the appropriate cover over the positive battery terminal. Accidental grounding poses the risk of an explosion.
- Risk of explosion Avoid spark formation and naked flames in the area of the battery!
- The machine can be equipped with electronic components, the function of which may be influenced by electromagnetic interference from other units. Such interference can pose risks to people, if the following safety information is not followed.
  - o If retrofitting electrical units and/or components on the machine with a connection to the on-board power supply, the user is responsible for checking whether the installation might cause faults on the vehicle electronics or other components.
  - Ensure that the retrofitted electrical and electronic components comply with the EMC directive 2014/30/EC in the appropriate version and carry the CE label.



## 2.16.4 Universal joint shaft operation

- Use only the PTO shafts prescribed by the AMAZONEN-WERKE factories, equipped with the proper safety devices.
- Also read and follow the operating manual from the PTO shaft manufacturer.
- The protective tube and PTO shaft guard must be undamaged, and the shield of the tractor and machine universal joint shaft must be attached and be in proper working condition.
- Work is prohibited while the safety devices are damaged.
- You may install or remove the PTO shaft only after you have done all of the following:
  - Switched off the universal joint shaft
  - o Switched off the tractor engine
  - o Applied the parking brake
  - o The ignition key has been removed
- Always ensure that the universal joint shaft is installed and secured correctly.
- When using wide-angle PTO shafts, always install the wide angle joint at the pivot point between the tractor and machine.
- Secure the PTO shaft guard by attaching the chain(s) to prevent movement.
- Observe the prescribed pipe overlaps in transport and operational positions. (Read and follow the operating manual from the PTO shaft manufacturer.)
- When turning corners, observe the permitted bending and displacement of the PTO shaft.
- Before switching on the universal joint shaft, check that the selected universal joint shaft speed of the tractor matches the permitted drive rev. speed of the machine.
- Instruct people to leave the danger area of the machine before you switch on the universal joint shaft.
- While work is being carried out with the universal joint shaft, there must be no one in the area of the universal drive or PTO shaft while it is turning.
- Never switch on the universal joint shaft while the tractor engine is shut off.
- Always switch off the universal joint shaft whenever excessive bending occurs or it is not needed.
- WARNING! After the universal joint shaft is switched off, there is a danger of injury from the continued rotation of freewheeling machine parts.
  - Do not approach the machine too closely during this time. You may work on the machine only after all machine parts have come to a complete stop.
- Secure the tractor and machine against unintentional starting and unintentional rolling away before you perform any cleaning, servicing or maintenance work on universal joint shaft-driven machines or PTO shafts.
- After decoupling the PTO shaft, place it on the holder provided.



- After removing the PTO shaft, attach the protective sleeve to the universal joint shaft stub.
- When using the travel-dependent universal joint shaft, note that the universal joint shaft speed depends on the drive speed, and that the direction of rotation reverses when you drive in reverse.

#### 2.16.5 Fertiliser spreader operation

- Stay clear of the working area! Danger from flying fertiliser particles. Direct persons away from the throwing range of the fertiliser spreader. Do not walk or stand close to rotating spreading discs.
- Fill the fertiliser spreader only when the tractor engine is shut off, the ignition key is pulled and the sliders are closed.
- Do not place any foreign objects in the hopper.
- While carrying out the spread rate check, beware of danger points from rotating machine parts.
- Never unhitch a fertiliser spreader or roll it while it is full (tipping hazard).
- For boundary spreading at field edges, bodies of water or roads, use boundary spreading devices.
- Before each use, ensure that the attachment parts are properly fitted, particularly those for attaching the spreading discs and spreading vanes.

## 2.16.6 Cleaning, maintenance and repairs

- Only carry out cleaning, maintenance and repair work on the machine when:
  - o The drive is switched off
  - o The tractor engine has come to a complete stop
  - o The ignition key has been removed
  - The machine connector has been removed from the onboard computer
- Regularly check the nuts and bolts for a firm seat and retighten them as necessary.
- Secure the raise machine and/or raised machine parts against unintentional falling, before cleaning, maintaining or repairing the machine.
- When replacing work tools with blades, use suitable tools and gloves.
- Dispose of oils, greases and filters in the appropriate way.
- Disconnect the cable to the tractor generator and battery, before carrying out electrical welding work on the tractor and on attached machines.
- Spare parts must meet at least the specified technical requirements of AMAZONEN-WERKE. This is ensured through the use of AMAZONE original spare parts.



## 3 Loading and unloading



## **WARNING**

Danger from crushing and / or impacts due to unintentional dropping of the raised machine!

- It is essential to use the marked lashing points for securing load supporting devices if you are loading or unloading the machine with lifting gear.
- Use load supporting devices with a load bearing capacity of at least 660 lb / 300 kg.
- Never enter the area below the raised machine.

## Loading using a lifting crane:

(1) Lashing points for securing load supporting devices

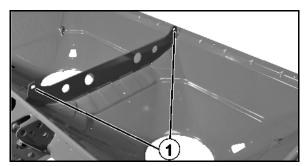


Fig. 1



# 4 Product description

# 4.1 Overview of subassemblies

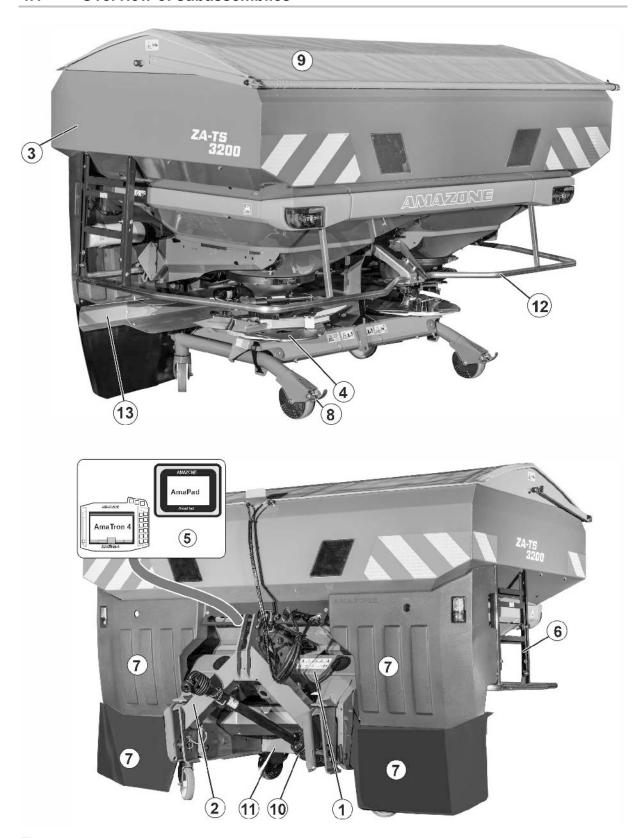


Fig. 2



- (1) Frame
- (2) Hopper
- (3) Weighing frame
- (4) Spreading discs with spreading vanes
- (5) Operating terminal
- (6) Foldable ascent (Option with extension S)
- (7) Dirt trap
- (8) Transport device
- (9) Hopper cover

## 4.2 Safety and protection equipment

- (10) PTO shaft guard (not for hydraulic drive) as separating protection for the universal joint shaft
- (11) Shaft guard between the centre and angular gearbox (not for hydraulic drive)
- (12) Guard tube as protection against contact with driven spreading discs
- (13) Shield plates as protection against fertiliser grains that are thrown off to the front
- Guard screen in the tank as protection against contact with the rotating agitator
- Warning pictograms

## 4.3 Thread pack with machine documentation

The thread pack with the implement documentation is behind the left mud flap.



Fig. 3

## 4.4 Supply lines between the tractor and the machine

- Hydraulic hose lines (depending on equipment provided)
- Cable with connection for lighting
- Computer cable with machine connector



## 4.5 Transportation equipment

## Rear traffic light kit,

## Fig. 4/...

- (1) Slow Moving Vehicle Emblem
- (2) Warning signs
- (3) Red reflector
- (4) Side reflector
- (5) Turn signal
- (6) Rear lights

## Front traffic light kit

## Fig. 5/...

- (1) Warning signs
- (2) Yellow reflector
- (3) Yellow reflector
- (4) Marker light

Connect the lighting system via the connector to the 7-pin tractor socket.

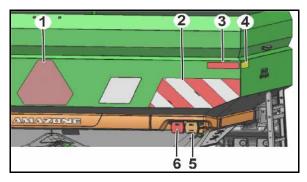


Fig. 6

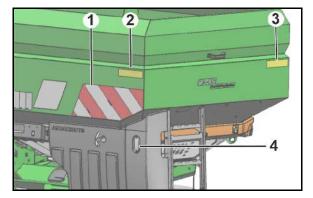


Fig. 7



#### 4.6 Intended use

#### The AMAZONE fertiliser spreader ZA-TS

- is designed exclusively for conventional agricultural applications and are suitable for spreading dry, granuled, prilled and crystalline fertiliser, seed and slug pellets.
- is attached to the tractor's 3-point hydraulic system and operated by one person.
- must only be mounted on a transport frame approved by AMA-ZONEN-WERKE.
- Slopey terrain can be travelled as follows:
  - o Along the contours

Direction of travel to the left 15 %

Direction of travel to the right 15 %

o Along the gradient

Up the slope 15 % Down the slope 15 %

ZA-TS 1400 and ZA-TS 1700 without extension enlargement:

The fertiliser spreader can be mounted on the tractor's front hydraulic system and be driven on public roads provided that the field of view is not impeded.

Front mounting is only permitted in combination with an implement mounted at the rear!

The intended use also includes:

- Compliance with all the instructions in this operating manual.
- Execution of inspection and maintenance work.
- Exclusive use of AMAZONE original spare parts.

Other uses to those specified above are forbidden and shall be considered as improper.

For any damage resulting from improper use:

- the operator bears the sole responsibility,
- AMAZONEN-WERKE assumes no liability whatsoever.



## 4.7 Danger areas and danger points

The danger area is the area around the machine in which people can be caught:

- By work movements made by the machine and its tools
- By materials or foreign bodies thrown out of the machine
- By tools rising or falling unintentionally
- By unintentional rolling of the tractor and the machine

Within the machine danger area, there are danger points with permanent or unexpected function-related risks. Warning pictograms indicate these danger points and warn against residual dangers, which cannot be eliminated for construction reasons. Here, the special safety regulations of the appropriate section shall be valid.

No-one may stand in the machine danger area:

- as long as the tractor engine is running with a connected cardan shaft / hydraulic system.
- as long as the tractor and machine are not protected against unintentional start-up and running.

The operating person may only move the machine or switch or drive the tools from the transport position to the working position or viceversa when there is no-one in the machine danger area.

Danger points exist:

- Between the tractor and the machine, particularly during coupling and uncoupling operations.
- In the area of moving parts:
  - o Rotating spreading discs with spreading vanes
  - o Rotating agitator shaft and agitator shaft drive
  - Actuation of the dosing sliders
- When climbing onto the machine being driven.
- If the machine or machine parts are lifted and not secured.
- In the working range of the spreading discs when spreading work is in progress due to grains of fertiliser being thrown out.

## 4.8 Rating plate

## Machine rating plate

- (1) Implement number
- (2) Vehicle identification number
- (3) Product
- (4) Permissible technical implement weight
- (5) Model year
- (6) Year of manufacture





## 4.9 Technical data

| ZA-TS  | Hopper<br>volume<br>[gal] | Weight [lb] | Fill level | Filling<br>width<br>[in] | Total<br>width<br>[in] | Total<br>length<br>[in] | Extension<br>(option)** |
|--|---------------------------|-------------|------------|--------------------------|------------------------|-------------------------|-------------------------|
| <b>ZA-TS Super</b><br>Payload 3200 kg                |                           |             |            |                          |                        |                         |                         |
| ZA-TS 1400   | 310                       | 1179        | 44         | 87                       | 102                    | 58                      | S 600                   |
| ZA-TS 1700   | 450                       | 1212        | 48         | 87                       | 102                    | 59                      | S 600                   |
| ZA-TS 2000   | 528                       | 1235        | 52         | 87                       | 102                    | 59                      | S 600                   |
| ZA-TS 2200   | 581                       | 1252        | 51         | 107                      | 115                    | 66                      | L 800                   |
| ZA-TS 2600   | 687                       | 1279        | 59         | 87                       | 102                    | 59                      |                         |
| ZA-TS 2700   | 713                       | 1296        | 56         | 107                      | 115                    | 66                      | L 800                   |
| ZA-TS 3200   | 845                       | 1336        | 60         | 107                      | 115                    | 66                      |                         |
| <b>ZA-TS Super Profis</b><br>Payload 3200 kg         |                           |             |            |                          |                        |                         |                         |
| ZA-TS 1400   | 310                       | 585         | 44         | 87                       | 102                    | 58                      | S 600                   |
| ZA-TS 1700   | 450                       | 600         | 48         | 87                       | 102                    | 59                      | S 600                   |
| ZA-TS 2000   | 528                       | 610         | 52         | 87                       | 102                    | 59                      | S 600                   |
| ZA-TS 2200   | 581                       | 618         | 51         | 107                      | 115                    | 66                      | L 800                   |
| ZA-TS 2600   | 687                       | 630         | 59         | 87                       | 102                    | 59                      |                         |
| ZA-TS 2700   | 713                       | 638         | 56         | 107                      | 115                    | 66                      | L 800                   |
| ZA-TS 3200   | 845                       | 656         | 60         | 107                      | 115                    | 66                      |                         |
| ZA-TS Ultra<br>ZA-TS Ultra Profis<br>Payload 4500 kg |                           |             |            |                          |                        |                         |                         |
| ZA-TS 2200   | 687                       | 625         | 51         | 107                      | 115                    | 66                      | L 800                   |
| ZA-TS 2700   | 713                       | 645         | 56         | 107                      | 115                    | 66                      | L 800                   |
| ZA-TS 3200   | 845                       | 663         | 60         | 107                      | 115                    | 66                      | L 800                   |
| ZA-TS 4200   | 1110                      | 701         | 69         | 107                      | 115                    | 66                      |                         |



| ZA-TS   | Hopper<br>volume<br>[I] | Weight<br>[kg] | Fill level | Filling<br>width<br>[mm] | Total<br>width<br>[mm] | Total<br>length<br>[mm] | Extension<br>(option)** |
|---|-------------------------|----------------|------------|--------------------------|------------------------|-------------------------|-------------------------|
| <b>ZA-TS Super</b><br>Payload 3200 kg                 |                         |                |            |                          |                        |                         |                         |
| ZA-TS 1400  | 1400                    | 535            | 1130       | 2205                     | 2590                   | 1493                    | S 600                   |
| ZA-TS 1700  | 1700                    | 550            | 1220       | 2205                     | 2590                   | 1493                    | S 600                   |
| ZA-TS 2000  | 2000                    | 560            | 1310       | 2205                     | 2590                   | 1493                    | S 600                   |
| ZA-TS 2200  | 2200                    | 568            | 1300       | 2710                     | 2920                   | 1680                    | L 800                   |
| ZA-TS 2600  | 2600                    | 580            | 1490       | 2205                     | 2590                   | 1493                    |                         |
| ZA-TS 2700  | 2700                    | 588            | 1420       | 2710                     | 2920                   | 1680                    | L 800                   |
| ZA-TS 3200  | 3200                    | 606            | 1530       | 2710                     | 2920                   | 1680                    |                         |
| <b>ZA-TS Super Profis</b><br>Payload 3200 kg          |                         |                |            |                          |                        |                         |                         |
| ZA-TS 1400  | 1400                    | 585            | 1130       | 2205                     | 2590                   | 1493                    | S 600                   |
| ZA-TS 1700  | 1700                    | 600            | 1220       | 2205                     | 2590                   | 1493                    | S 600                   |
| ZA-TS 2000  | 2000                    | 610            | 1310       | 2205                     | 2590                   | 1493                    | S 600                   |
| ZA-TS 2200  | 2200                    | 618            | 1300       | 2710                     | 2920                   | 1680                    | L 800                   |
| ZA-TS 2600  | 2600                    | 630            | 1490       | 2205                     | 2590                   | 1493                    |                         |
| ZA-TS 2700  | 2700                    | 638            | 1420       | 2710                     | 2920                   | 1680                    | L 800                   |
| ZA-TS 3200  | 3200                    | 656            | 1530       | 2710                     | 2920                   | 1680                    |                         |
| <b>ZA-TS Ultra ZA-TS Ultra Profis</b> Payload 4500 kg |                         |                |            |                          |                        |                         |                         |
| ZA-TS 2200  | 2200                    | 625            | 1300       | 2710                     | 2920                   | 1680                    | L 800                   |
| ZA-TS 2700  | 2700                    | 645            | 1420       | 2710                     | 2920                   | 1680                    | L 800                   |
| ZA-TS 3200  | 3200                    | 663            | 1530       | 2710                     | 2920                   | 1680                    | L 800                   |
| ZA-TS 4200  | 4200                    | 701            | 1760       | 2710                     | 2920                   | 1680                    |                         |

<sup>\*</sup> The filling height is based on machines without rolling device / with lifted rolling device. For lowered rolling device add 10 in.

 $<sup>\</sup>ensuremath{^{**}}$  When using an extension, the filling height increases by 8 in.



|              | D*              |        |                      | PTO shaft speed<br>(Tronic) | Working width |
|--------------|-----------------|--------|----------------------|-----------------------------|---------------|
| ZA-TS        | [mm]            | [mm]   | [min <sup>-1</sup> ] | [min <sup>-1</sup> ]        | [m]           |
| Super        | 27 in<br>685 mm |        |                      |                             |               |
| Super Profis | 30 in<br>765 mm | 31 in  |                      |                             | 59 – 177 ft   |
| Ultra        | 31 in<br>800 mm | 800 mm | 500 - 1000           | 375 – 750                   | 18 – 54       |
| Ultra Profis | 31 in<br>800 mm |        |                      |                             |               |

<sup>\*</sup> Distance between lower link connection point and the centre of gravity

# 4.10 Permitted mounting category

| Mounting category               | lmp | element   |
|---------------------------------|-----|---|
|                                 |     |   |
| Category 2                      | •   | ZA-TS Super   |
|                                 | •   | ZA-TS Super Profis  |
|                                 | •   | ZA-TS Ultra up to an actual payload of 7055 lb / 3200 kg        |
|                                 | •   | ZA-TS Ultra Profis up to an actual payload of 7055 lb / 3200 kg |
| Category 3, 3N                  | •   | ZA-TS Ultra up to an actual payload of 9920 lb / 4500kg         |
|                                 | •   | ZA-TS Ultra Profis up to an actual payload of 9920 lb / 4500kg  |
| For three-point quick coupling: | •   | ZA-TS Ultra Profis quick hitch                                  |
| Category 4N, 3                  |     |   |

ZA-TS BAG0088.23 07.23



## 4.11 Necessary tractor equipment

For proper machine operation, the tractor must fulfil the following requirements:

### **Tractor engine power**

from 65 kW (90 bhp) upwards

### **Electrical system**

Battery voltage: • 12V (Volt)

Lighting socket: • 7-pin

### **Hydraulic system**

Maximum operating pressure: • 210 bar

Required flow rate: • At least 18,5 gpm at 2320 psi or 70 l/min at 160 bar (Hydro)

Machine hydraulic fluid: 
• HLP68 DIN 51524

The implement hydraulic fluid is suitable for the combined hy-

draulic fluid circuits of all standard tractor brands.

Control units • Depending on equipment, see Page 52

### Universal joint shaft

Required speed: • maximum 750 rpm

Direction of rotation:

• Clockwise, viewed from rear toward the tractor.

#### Three-point attachment

- The tractor's lower links must have lower link hooks.
- The tractor's upper links must have upper link hooks.

## 4.12 Noise production data

The workplace-related emission value (acoustic pressure level) is 74 dB(A), measured in operating condition at the ear of the tractor driver with the cabin closed.

Measuring unit: OPTAC SLM 5.

The noise level is primarily dependent on the vehicle used.



## 5 Structure and function

The following section provides information on the machine structure and the functions of the individual components.

### 5.1 Function

The **ZA-TS** fertiliser spreader is equipped with two hopper tips and replaceable spreading discs that are driven from the inside out in opposite directions and counter to the direction of travel.

The spreading vane units are fitted with two spreading vanes for normal spreading and on one side (as an option on both sides) additionally with two spreading vanes for border spreading.

The fertiliser is

- transferred evenly by the agitator shaft from the hopper onto the spreading discs.
- led outwards along the spreading vane and discharged.

Use the setting chart to adjust the fertiliser spreader to the fertiliser being distributed.

Weighing technology is integrated into the front frame of the ZA-TS Profis.

This provides a convenient way to check the spread rate while the machine is in use, and the on-board computer displays the contents of the hopper.

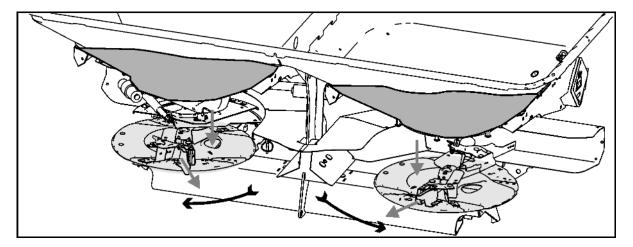


Fig. 8



## 5.2 Guard and function screens in the hopper (protective device)

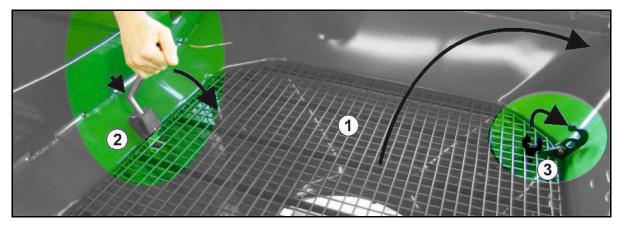


Fig. 9

The foldable guard and function screens cover the entire hopper and serve

- As protection against unintentional contact with the rotating agitator.
- Protecting from foreign particles and fertiliser clods.
- (1) Guard and function screen
- (2) Guard screen locking mechanism with tools for unlocking
- (3) Lock for opened guard screen
- (4) Unlocking tool in parking position

For cleaning, maintenance or repair purposes, the guard screen in the hopper can be folded up using the unlocking tool.

### Opening the guard screen:

- Insert the unlocking tool into locking mechanism.
- 2. Unlock the guard screen using the tool.
- 3. Raise the guard screen until it catches onto the stop on the tank.
- 4. Remove the unlocking tools and fasten in parking position.

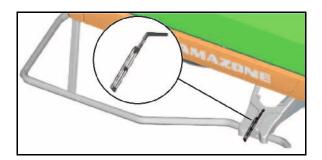


Fig. 10



The guard screen locks automatically once closed.

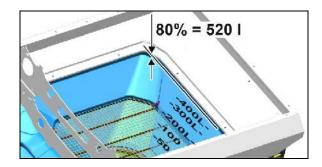


# 5.3 Basic hopper

The basic hopper holds 650 liters.

It is equipped with a scale.

At the transition to the vertical, the hopper is 80% full with 520 liters.





## 5.4 Spreading discs AutoTS

#### Variants:

- Spreading vane unit TS 10 for small working widths.
- Spreading vane unit TS 20 for medium working widths.
- Spreading vane unit TS 30 for large working widths (only for ZA-TS Ultra).



The implement is equipped with the TS boundary spreading system.

The boundary spreading system is available in the versions AutoTS and ClickTS, and can be selected as desired for any spreading disc.

AutoTS is switched using the control terminal.

ClickTS is adjusted manually on the spreading disc.

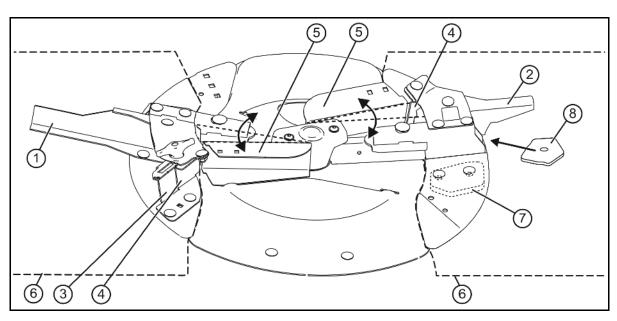


Fig. 11

- (1) Long spreading vane for normal spreading
- (2) Short spreading vane for normal spreading
- (3) Telescopic spreading vane for border spreading
- (4) Rigid spreading vane for border spreading
- (5) Swivel-mounted inner part of the spreading vane
- (6) Replaceable spreading vane unit for varying the spectrum of the working width
- (7) Standard balancing weight
- (8) Balancing weights for telescopic spreading vanes for boundary spreading D



- (1) Coloured marking of the spreading vane
- (2) Markings on the spreading vanes
- (3) Marking on the telescopic boundary spreading vane

Selection of the spreader units:

TS 10, TS 20, TS 30

Selection of the telescopic boundary spreading vane:

A, A+, B, C, D

Adjustment range according to the setting chart

- 1, 2, 3
- 0 no telescope

Manual adjustment of the boudary spreading system with ClickTS on the spreading disc.

- (1) Hand lever
- (2) Slotted link guide
- (3) End position normal spreading (implementside, outer) or boundary spreading (implement-side, inner)

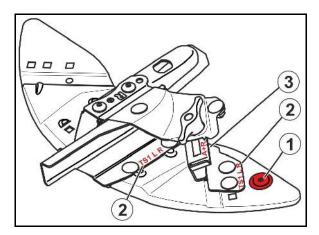


Fig. 12

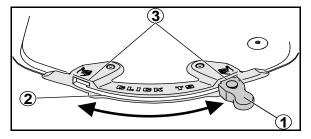


Fig. 13

## 5.5 Agitator

Agitators in the tips of the hopper (Fig. 15) ensure a uniform fertiliser flow to the spreading discs. The slowly rotating agitators convey the fertiliser uniformly to the respective outlet opening.

The drive is carried out electrically.



Fig. 14



## 5.6 Spread rate metering

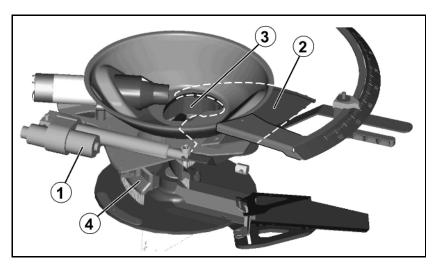


Fig. 15

- (1) Setting motor for metering
- (2) Metering shutter
- (3) Outlet opening
- (4) Brushing unit

## **Metering shutter**

The spread rate is set **electronically** via the control terminal.

In this case, dosing sliders operated by setting motors release a range of different diameters at the outlet openings.

The brushing unit ensures a clean delivery onto the spreading disc without fertiliser turbulence and dust.

When the metering shutter is completely shut it closes the outlet opening in the tank.



## 5.7 Drop-point system

The drop-point system that drops the fertiliser onto the spreading disc is above the spreading discs.

The drop-point system can be attached so that it rotates under the tips of the tank.

The position of the drop point system influences the lateral distribution and must be adjusted as specified in the setting chart.

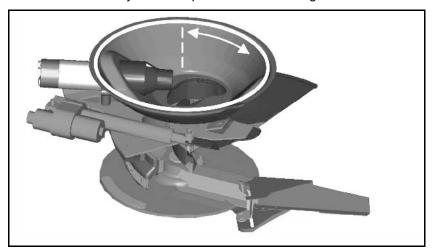


Fig. 16

The position of the feed system over the spreading disc depends on:

- the working width and
- the type of fertiliser.
- (1) Inlet system, adjustable
- (2) Manual adjustment

### Option:

electrically setting the feed system, adjustable via the operating terminal.

The ArgusTwin and WindControl systems automatically optimise the position of the delivery system.



## 5.8 Weighing technology (Profis)

Fig. 15/...

- (1) Weighing frame
- (2) Weighing cell
- (3) Horizontally aligned tie rod

The fertiliser spreader makes it possible, with the aid of weighing technology, to determine exactly the fertiliser spread quantity.

Likewise, an exact metering can be ensured without a calibration test.

The fertiliser spreader has a weighing frame mounted in front of the spreader on which the weighing cell is located.



The horizontal position of the leaf springs and the bearing straps is very important in order to determine the weight accurately.

#### Perform calibration travel

After entering the calibration factor from the setting chart, the calibration run can begin. For this purpose, the calibration procedure is started on the field with the machine at standstill on the onboard computer. After spreading at least 441 lb / 200 kg of fertiliser, with the machine at standstill the calibration procedure is terminated on the onboard computer. It has now calculated a new calibration factor, with which the exact required fertiliser quantity can be spread.

### Perform online calibration

After entering the calibration factor from the setting chart, a continuous calibration of the fertiliser will be performed while spreading.

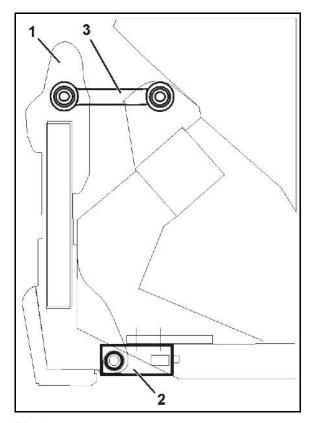


Fig. 17



### 5.9 PTO shaft

For machines with mechanical spreading disc drives, the drive shaft transmits the power from the tractor to the machine.

### Drive shaft with friction clutch (36 in / 910 m m)

Maximum speeds which briefly occur from approx. 400 Nm, that can occur, e.g., when switching on the PTO shaft, are limited by the friction clutch. The friction clutch prevents damage being caused to the drive shaft and gearbox elements. This is why it is important to always ensure that the friction coupling is working. Deposits on the friction lining prevent the friction coupling working.

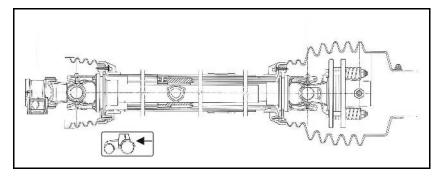


Fig. 18



### WARNING

Danger of crushing from tractor and machine unintentionally starting up or rolling away!

Couple or decouple the PTO shaft and tractor only when tractor and machine have been secured against both unintentional starting and unintentional rolling away.



### WARNING

Danger of catching or entrapment due to the unprotected gearbox input shaft owing to the use of a PTO shaft with a short PTO shaft guard!

Use only one of the listed permissible PTO shafts.





#### **WARNING**

Danger from being entangled and drawn in by unguarded PTO shaft parts in the power transmission area between the tractor and driven machine!

Work only when the drive between the tractor and driven machine is fully guarded.

- The unguarded parts of the PTO shaft must always be guarded by a shield on the tractor and a PTO shaft guard on the machine.
- Check that the shield on the tractor or the PTO shaft guard on the machine and the safety devices and guards of the extended PTO shaft overlap by at least 50 mm. If they do not, you must not power the machine via the PTO shaft.



#### **WARNING**

Danger of trapping and entrapment by unguarded PTO shaft or damaged safety devices!

- Never use the PTO shaft if the safety device is missing or damaged, or without correctly using the supporting chain.
- Before all use, check that
  - all PTO shaft protective devices are installed and fully functional.
  - the clearance around the PTO shaft is sufficient in all operating modes. Insufficient clearance will result in damage to the PTO shaft.
- Have any damaged or missing parts of the PTO shaft replaced immediately with OEM parts from the PTO shaft manufacturer.
   Note that only a specialist workshop may repair a PTO shaft.
- After decoupling the PTO shaft, place it on the holder provided. This protects the PTO shaft from damage and dirt.





- Use only the provided PTO shaft or one of the same type.
- Read and follow the operating manual provided for the PTO shaft. Correct use and maintenance of the PTO shaft prevents serious accidents.
- When coupling the PTO shaft
  - o refer to the operating manual provided for the PTO shaft.
  - o observe the permissible drive speed of the machine.
  - o observe the correct installation length of the PTO shaft. Here, see the chapter "Adjusting the length of the PTO shaft to the tractor", page 79.
  - o observe the correct installation position of the PTO shaft.

    The tractor symbol on the protective tube of the PTO shaft identifies the tractor-side connection of the PTO shaft.
- Always mount the overload or freewheel clutch on the machine if the PTO shaft has an overload or freewheel clutch.
- Before switching on the universal joint shaft, read and follow the safety precautions for universal joint shaft operation in the chapter entitled "Safety information for the user", page 28.

### 5.9.1 Coupling the PTO shaft



#### **WARNING**

Danger from crushing or impact if there is insufficient clearance when coupling the PTO shaft!

Couple the PTO shaft with the tractor before coupling the machine with the tractor. This will ensure the necessary clearance for safe coupling of the PTO shaft.

1.

Secure the tractor against unintentional starting and rolling away, see the chapter "Securing the tractor against unintentional starting and rolling away", from page 81.

- 2. Check whether the universal joint shaft of the tractor is switched
- 3. Clean and grease the tractor's universal joint shaft.
- 4. Fit the latch of the PTO shaft over the universal joint shaft of the tractor until the latch is heard to engage. When coupling the PTO shaft, refer to the operating manual provided for the PTO shaft and observe the permissible universal joint shaft speed of the tractor.
- Check that there is sufficient clearance around the PTO shaft in all operational positions. Insufficient clearance will result in damage to the PTO shaft.
- 6. Provide the necessary clearance (if required).



### 5.9.2 Uncoupling the PTO shaft



#### **WARNING**

Danger from crushing or impact if there is insufficient clearance when uncoupling the PTO shaft!

First uncouple the machine from the tractor before uncoupling the PTO shaft from the tractor. This will ensure the necessary clearance for safe uncoupling of the PTO shaft.



#### **WARNING**

### Danger from burns on hot components of the PTO shaft!

Do not touch components of the PTO shaft that have become hot (particularly clutches).



Clean and lubricate the universal joint shaft if it will not be used for an extended period.

- 1. Uncouple the machine from the tractor. Also refer to the chapter "Uncoupling the machine", page 87.
- 2. Drive the tractor up to the machine, leaving a clearance of approximately 25 cm between the tractor and the machine.
- Secure the tractor against unintentional starting and rolling away, see the chapter "Securing the tractor against unintentional starting and rolling away", from page 81.
- Pull the latch of the PTO shaft off the universal joint shaft of the tractor. Observe the operating manual supplied with the PTO shaft when uncoupling the PTO shaft.
- 5. Place the PTO shaft in the holder provided (Fig. 17).
- Clean and lubricate the universal joint shaft if it is not going to be used for a longer period of time.

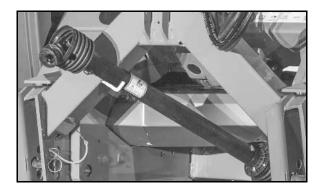


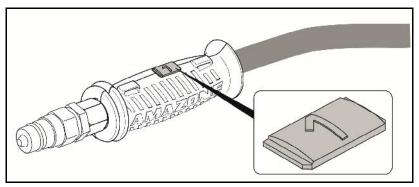
Fig. 19



## 5.10 Hydraulic system connections

• All hydraulic hose lines are equipped with grips.

Coloured markings with a code number or code letter have been applied to the gripping sections in order to assign the respective hydraulic function to the pressure line of a tractor control unit!



Films are stuck on the implement for the markings that illustrate the respective hydraulic function.

• The tractor control unit must be used in different types of activation, depending on the hydraulic function.

| Latched, for a permanent oil circulation          | $\infty$ |
|---|----------|
| Tentative, activate until the action is executed  |          |
| Float position, free oil flow in the control unit | 5        |

| Ма     | rking |      | Function  | Tractor control unit          |               |  |  |  |  |
|--------|-------|------|---|-------------------------------|---------------|--|--|--|--|
| beige  | 1     |      | оре   | double-<br>acting             |               |  |  |  |  |
| 20.go  | 2     |      | clos  | close                         |               |  |  |  |  |
|        | 1     | *    | BorderTS spread deflec-                             | Lowering                      |               |  |  |  |  |
| blue   | 2     |      | tor   | Lifting                       | Double acting |  |  |  |  |
| Hydro: |       |      |   |                               |               |  |  |  |  |
| red    | P     |      | Permanent oil circu                                 | single-<br>acting             | 8             |  |  |  |  |
| red    |       |      | Pressure-free return flow                           |                               |               |  |  |  |  |
| red    | LS    | (whe | Load-Sensing-contr<br>re required / settings on the | ol line<br>e hydraulic block) |               |  |  |  |  |

## Maximum permissible pressure in oil return: 145 psi /10 bar

Therefore do not connect the oil return to the tractor control unit, but to a pressure-free oil return flow with a large plug coupling.





#### **WARNING**

For the oil return, use only DN16 lines and select short return paths.

Pressurise the hydraulic system only when the free return has been correctly coupled.

Install the coupling union (supplied) on the pressure-free oil return flow



## **WARNING**

Danger of infection from escaping hydraulic fluid at high pressure!

When coupling and uncoupling the hydraulic hose lines, ensure that the hydraulic system is depressurised on both the machine and tractor sides.

If you are injured by hydraulic fluid, contact a doctor immediately.

### 5.10.1 Coupling the hydraulic hose lines



#### WARNING

Danger from faulty hydraulic functions in event of incorrectly connected hydraulic hose lines!

When coupling the hydraulic hose lines, observe the coloured markings on the hydraulic plugs. Here, see "Hydraulic connections", page 53.



- Observe the maximum approved hydraulic operating pressure of 3045 psi / 210 bar.
- Check the compatibility of the hydraulic fluids before connecting the machine to the hydraulic system of your tractor.
- Do not mix any mineral oils with biological oils.
- Slide the hydraulic connector(s) into the hydraulic sleeves until they are heard to engage.
- Check the coupling points of the hydraulic hose lines for a correct, tight seat.
- Coupled hydraulic hose lines
  - o must easily give way to all movements in bends without tensioning, kinking or rubbing.
  - must not rub against other parts.
- 1. Swivel the actuation lever on the control valve on the tractor to float position (neutral position).
- 2. Clean the hydraulic plug for the hydraulic hose lines before connecting them to the tractor.
- 3. Couple the hydraulic hose lines with the tractor control units.



## 5.10.2 Uncoupling the hydraulic hose lines

- 1. Swivel the actuation lever on the control valve on the tractor to float position (neutral position).
- 2. Unlock the hydraulic connectors from the hydraulic sockets.
- 3. Safeguard the hydraulic sockets against soiling with the dust protection caps.
- 4. Insert the hydraulic plug into the plug holder.



## 5.11 Three-point hitch frame

ZA - Ultra:

- (1) Upper coupling point and lower coupling points.
- (2) Turning pins for mounting on the tractor with Category 2 or 3 coupling points with linch pin for securing.

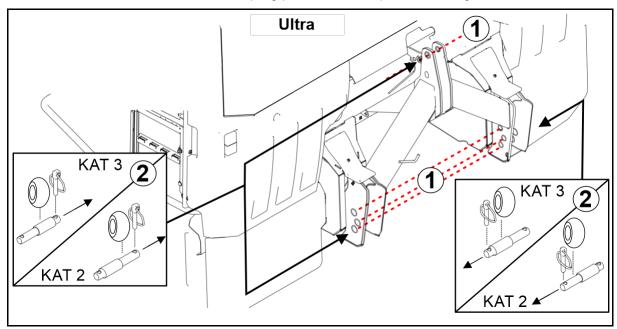


Fig. 20

ZA - Super:

- (1) Upper coupling point and lower coupling points.
- (2) Pins for mounting on the tractor with Category 2 coupling points with linch pin for securing.

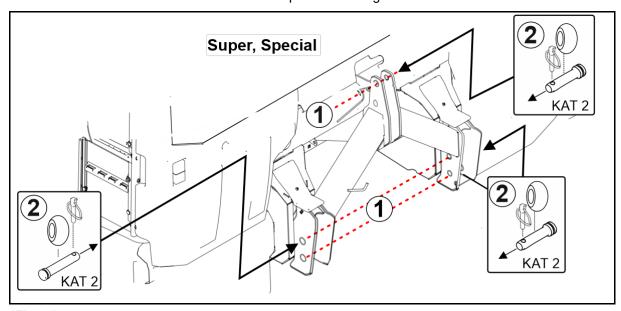


Fig. 21



ZA - Ultra quick hitch:

- (1) Upper coupling point and lower coupling points
- (2) Lower link turning pins for mounting on the tractor with Category 3 or 4N coupling points with linch pin for securing.
- (3) Top link pins for mounting on the tractor with Category 3 coupling points with linch pin for securing.
- (4) Top link pins for mounting on the tractor with Category 4N coupling points with linch pin for securing.

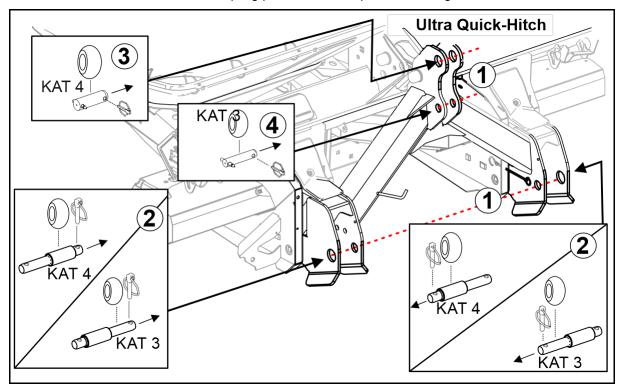


Fig. 22



## 5.12 Setting chart

All common kinds of fertiliser on the market are spread in the **Amazone** spreading hall, and the setting data measured during this process are incorporated into the setting chart. The types of fertiliser listed in the setting chart were in perfect condition when the measurements were taken.

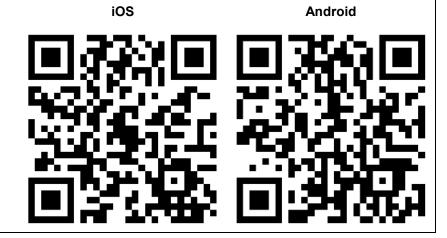


It is recommended to use the fertiliser database with the biggest fertiliser selection for all countries and the most current setting recommendations

- Through the FertiliserService application for Android and iOS mobile devices
- From the online FertiliserService

See www.amazone.de → Service → FertiliserService

Using the QR codes shown below, you can directly access the AMAZONE website to download the FertiliserService application.



### Contact partners in the respective countries:

|      | <b>~</b>             |            |                    |      |                      |
|------|----------------------|------------|--------------------|------|----------------------|
| GB   | 0044 1302 755720     | $\bigcirc$ | 0039 (0) 39652 100 | (H)  | 0036 52 475555       |
| (RL) | 00353 (0) 1 8129726  | OK)        | 0045 74753112      | HR   | 00385 32 352 352     |
| F    | 0033 892680063       | FIN        | 00358 10 768 3097  | BG   | 00359 (0) 82 508000  |
| B    | 0032 (0) 3 821 08 52 | N          | 0047 63 94 06 57   | (GR) | 0030 22620 25915     |
| NL   | 0031 316369111       | S          | 0046 46 259200     | AUS  | 0061 3 9369 1188     |
| (L)  | 00352 23637200       | <b>EST</b> | 00372 50 62 246    | NZ   | 0064 (0) 272467506   |
|      |                      |            |                    | (-)  | 0081 (0) 3 5604 7644 |



### Identification of the fertiliser



Representation of the fertiliser

### Name of the fertiliser



Grain diameter in mm

Bulk density in lb/in3 or kg/l

The calibration factor is used as a default value for fertiliser calibration.

Throw distance parameter for WindControl

Mounting height in cm



If you cannot definitively assign the fertiliser to a kind listed in the setting chart

 the AMAZONE Fertiliser Service will assist you over the telephone in assigning the fertilisers and setting recommendations.



• please consult the contact partner in your country



# Settings

|                     |                                      |   |  | . \                              | 2   | ₹,   | _   | Z                                    | 1_   | -  | 四                                    | ъ  |  |  |   |
|---------------------|--------------------------------------|---|--|----------------------------------|---|--|---|--------------------------------------|--|--|--------------------------------------|--|--|--|---|
|                     |                                      | <b>®</b>  | <b>⊕</b>   | [1/2[]                           | Side<br>d                                       | sprea-<br>ing  | s   | Bounda<br>pread                      | ing  |  | h spre                               |  | <u>+</u>   | <u>"†</u>  |   |
|                     |                                      |   |  | [1/2 <u>£</u> m4]                | Įķ,   |  | ·   | -%<br>₽                              | <del>\$</del>  |  | -%<br>₽                              | <b>€</b>   |  |  |   |
| Spreading vane unit | Working width                        | Position of the feed system                                   | Spreading disc speed for normal spreading                                    | Telescope for boundary spreading | Position of the telescope during Side spreading | Spreading disc speed for side spreading                                      | Position of the telescope during boundary spreading | Rate reduction boundary spreading    | Spreading disc speed for boundary spreading                                  | Position of the telescope during ditch spreading | Rate reduction ditch spreading       | Spreading disc speed for ditch spreading                                     | Switching on point when driving into the field                 | Switching off point when driving into the headlands            | Throwing direction ArgusTwin                  |
|                     | 24,0                                 | 16  | 600  | В                                | 2   | 720  | 2   | 5                                    | 600  | 2  | 10                                   | 550  | 24   | -2   | 165   |
| -S -S               |                                      | 16  | 600  | В                                | 2   | 720  | 2   | 5                                    | 600  | 2  | 10                                   | 550  | 24   | -2   | 176   |
|                     | 30,0                                 | 16  | 800  | В                                | 2   | 900  | 2   | 7                                    | 800  | 2  | 12                                   | 720  | 29   | -1   | 176   |
| 30                  | 36,0                                 | 18  | 720  | С                                | 2   | 800  | 2   | 20                                   | 720  | 2  | 25                                   | 600  | 36   | 0  | 216   |
| TS-30               | 40,0                                 | 25  | 800  | С                                | 3   | 900  | 3   | 15                                   | 800  | 3  | 20                                   | 720  | 39   | 2  | 246   |
| Ŀ                   | 48,0                                 | 36  | 800  | D                                | Х   | 900  | 3   | 5                                    | 800  | 3  | 10                                   | 720  | 45   | 4  | 329   |
| Manually before use | On the operating terminal before use | On the operating terminal before use /<br>Manually before use | Hydro: On the operating terminal before use /<br>Tronic: Manually during use | Manually before us               | Manually before us                              | Hydro: On the operating terminal before use /<br>Tronic: Manually during use | Manually before use                                 | On the operating terminal before use | Hydro: On the operating terminal before use /<br>Tronic: Manually during use | Manually before use                              | On the operating terminal before use | Hydro: On the operating terminal before use /<br>Tronic: Manually during use | On the operating terminal before use (GPS) Manually during use | On the operating terminal before use (GPS) Manually during use | ArgusTwin: on the control terminal before use |
|                     |                                      |   |  |                                  |   | Оре  | erate s   | ettings                              |  |  |                                      |  |  |  |   |



## Symbols and units:

| TS-2        | Install spreading vane units TS 10, TS 20 or TS 30 onto the spreading disc for one working width spectrum each   |  |  |  |  |  |  |  |
|-------------|--|--|--|--|--|--|--|--|
|             | Working width in <b>m</b> (metre)  |  |  |  |  |  |  |  |
| <b>ॐ</b>    | osition of the delivery system as value in the adjustment scale or ntry in the control terminal                  |  |  |  |  |  |  |  |
| <b>⊕</b>    | Spreader disc speed in rpm depending on the type of spreading  |  |  |  |  |  |  |  |
| <u>Z</u> ,  | Border spreading   |  |  |  |  |  |  |  |
| <u> </u>    | Boundary spreading   |  |  |  |  |  |  |  |
| <u>Z</u> ,  | Ditch spreading  |  |  |  |  |  |  |  |
| [1/2-m-]    | Select telescope A, B, C or D for boundary spreading for half a working width as boundary distance               |  |  |  |  |  |  |  |
| <u> </u>    | Setting 1, 2 or 3 on the telescope for boundary spreading 0 - do not use the telescope for boundary spreading    |  |  |  |  |  |  |  |
| €           | Spreading disc speed for boundary spreading  |  |  |  |  |  |  |  |
| -%<br>₽     | Quantity reduction for boundary spreading / ditch spreading in % for entry in the control terminal               |  |  |  |  |  |  |  |
| X           | Border spreading without switching on the boundary spreading vanes   |  |  |  |  |  |  |  |
| <u>+</u> -j | Switch-on point (point at which the shutters open) when driving into the field given as distance in m.           |  |  |  |  |  |  |  |
|             | Measured from the centre of the spreading disc to the centre of the track in the head-lands.                     |  |  |  |  |  |  |  |
| <u>"</u> "  | Switch-off point (point at which the shutters close) prior to driving into the headlands given as distance in m. |  |  |  |  |  |  |  |
|             | Measured from the centre of the spreading disc to the centre of the track in the head-lands.                     |  |  |  |  |  |  |  |
| \$          | Throw direction (ArgusTwin)  |  |  |  |  |  |  |  |



## 5.13 Operating terminal ISOBUS



It is absolutely imperative to pay attention to the operating manual for the operating terminal and the operating manual for the software for implement control!

An ISOBUS compatible operating terminal makes it easy to control, operate and monitor the machine.

The spread rate is set electronically.

## 5.14 Bluetooth connection

For a Bluetooth connection, the Bluetooth adapter must be connected to the implement computer or to the diagnosis plug.

For Bluetooth coupling, refer to the ISOBUS software operating manual.

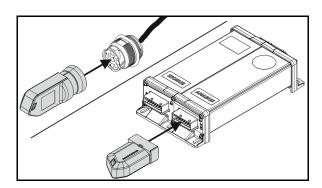


Fig. 23



## 5.15 MySpreader app

The AMAZONE mySpreader app enables convenient handling of the implement using a mobile device.

The implement can be connected to a mobile end device via Bluetooth.

The fertiliser spreader can exchange data with the mySpreader app via Bluetooth.

Content of the mySpreader app:

- FertiliserService app with settings for the fertiliser spreader
- EasyCheck app to determine the lateral distribution
- EasyMix app with setting recommendations for mixed fertiliser

The app can be purchased from the iOS Store or the Play Store.

To purchase the app, use the QR code or the link

www.amazone.de/qrcode mySpreader.



Fig. 24



Fig. 25

## 5.16 Calibration kit (option)

Using the calibration kit, the operating terminal can determine the calibration factor of the fertilizer.

The calibration factor and the application rate set are used to calculate the necessary shutter position.

See the operating manual software ISOBUS.

- (1) Calibration kit is mounted on the hopper at the rear on the left.
- (2) Hand lever
- (3) Sensor
- (4) Bucket to collect the fertilizer

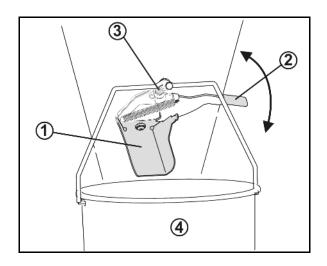


Fig. 26



## 5.17 Cover tarpaulin (optional)

The Cover tarpaulin coverensures for dry goods to be spread, even in event of wet weather.

The actuation of the rollover cover is carried out

- o manually using the hand lever
- o hydraulically using the tractor control unit *beige*.

The rollover cover with hand lever

- Locking mechanism
   The tarpaulin locked in open and closed position.
- (2) Locking pin
  - Pull the locking pin for unlocking the cover tarpaulin.
- (3) Rotating locking mechanism for tarpaulin in slightly opened cleaning position.
  - Thus the underside of the cover tarpaulin can be cleaned.

Swivellable hopper cover



Fig. 27

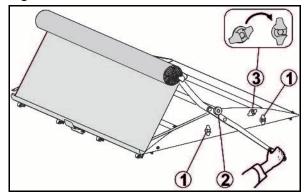


Fig. 28

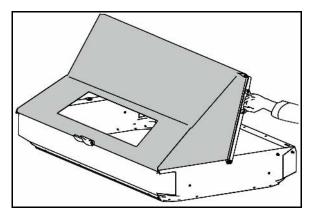


Fig. 29



## 5.18 Transport and parking device (option)

The swivel-mounted transport and parking device enables easy coupling to the tractor's three-point linkage and easy manoeuvring in the yard and indoors.

To prevent the fertiliser spreader from rolling, the 2 guide rollers are equipped with a locking system.



#### **WARNING**

### Danger of injury due to the filled implement tipping.

Couple and uncouple the implement only when it is empty.

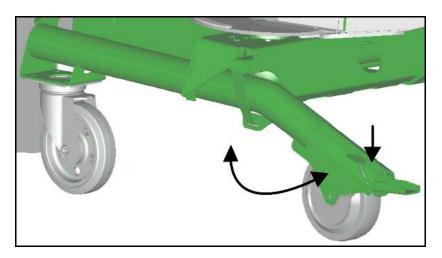


Fig. 30

### Putting the stop device into operation

- 1. Secure the tractor and machine against unintentional start-up and rolling.
- 2. Approach the machine from the side.
- 3. Swivel the stop device on the rear roller downwards with your foot until the stop device catches.

### Putting the stop device out of operation

- 1. Secure the tractor and machine against unintentional start-up and rolling.
- 2. Approach the machine from behind.
- 3. Push the rear roller downwards with your foot.
- ightarrow The stop device automatically swivels upwards.



Always actuate the stop devices on both sides of the machine.



## 5.19 Bed spreading deflector

The bed spread deflector is installed between the spreading discs and influence the spread fans in a way that makes bed spreading possible.

- (1) Hand lever to operate the spreading deflector
  - Alternative: Hydraulic actuation
- (2) Adjustable telescope on the bed spreading deflector

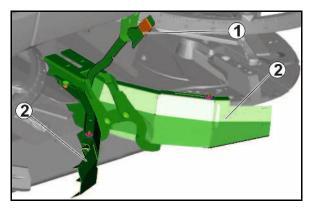


Fig. 31

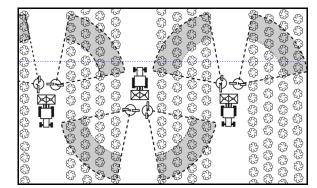


Fig. 32

One-sided installation is possible.

Combination of boundary spread deflector and bed spread deflection possible on the right.

Fertiliser spreading on both sides with recess in the area of the tractor track.

To achieve uniform distribution over the bed, fertiliser must be spread into the bed from both sides of the bed.

The telescopes can be pulled out to throw the fertiliser further outwards into the bed.

The telescopes can be pushed in to throw the fertiliser further inwards towards the tractor.

As an option, the spread deflector can be equipped with a position indicator:

- 1 Spread deflector in use
- 0 Spread deflector not in use

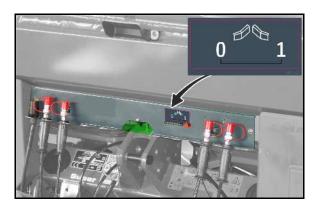


Fig. 33



## 5.20 Boundary spreading deflector BorderTS

The boundary spread deflector is used for spreading at the field boundary.

- The boundary side must be on the right
- The boundary spread deflector is installed behind the left spreading disc
- Only the left spreading disc is supplied with fertiliser
- Perform the connection of the next bout with half the working width towards the field boundary

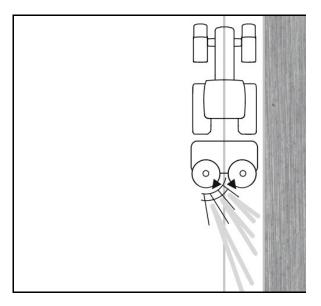


Fig. 34

- (1) Boundary spread deflector
- (2) Hydraulic cylinder
- (3) Bracket
- (4) Hoop guard (protective device as additional protection from the driven spreading discs)

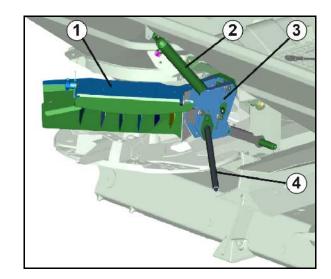


Fig. 35

- (1) Boundary spread deflector lowered in operating position
- (2) Boundary spread deflector lifted in nonoperational position

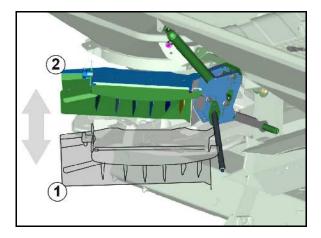


Fig. 36



### 5.21 ArgusTwin (optional)

ArgusTwin constantly measures and regulates the throwing direction of the fertiliser spreader to optimise the lateral distribution.

The actual throwing direction is compared to the target values. If there are deviations, the position of the delivery system will be adjusted.

The target throwing direction is taken from the setting chart or determined using the mobile test rig.

The throwing direction is measured by 7 radar sensors respectively on each side of the spreader unit.

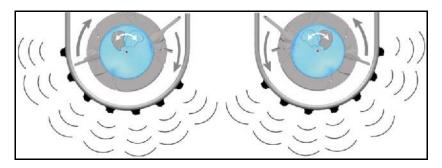


Fig. 37

The throw direction depends on the fertiliser properties, working width, spreading vane unit and spreading disc speed.

ArgusTwin compensates for irregularities in the fertiliser, fertiliser deposits on the spreading vanes, working on slopes, starting and braking processes.



#### WARNING

#### Health hazard due to radiation exposure!

Before you switch on the spreading discs, ensure that people maintain a safe distance of 20 cm from the sensors.



ArgusTwin and mobile test rig!

Check the throwing direction using the mobile test rig with the ArgusTwin activated (If necessary, also switch on WindControl).

→ During the evaluation of the results from the mobile test rig, a corrected value is automatically saved for the throwing direction.

For unknown fertilisers, the correct throw direction can be determined with the mobile test rig. Use the throwing direction from a similar fertiliser as a basic setting.



ArgusTwin is only permitted at ambient temperatures from -20°C to +50°C.

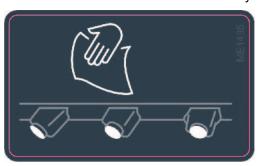




Faulty fertilising due to soiled radar sensors of the Argus system!

Strong or uneven dirt accumulations can prevent Argus from properly regulating the delivery system, and the crops are then over- or under-fertilised in strips.

- Depending on the operating conditions, check the radar sensors regularly for strong or uneven dirt accumulations.
- Clean the radar sensors if necessary.



### **Simplified Declaration of Conformity**

AMAZONEN-WERKE H.Dreyer SE & Co. KG hereby declares that the radio communication unit type Argus complies with Directive 2014/53/EU.

The full text of the EU Declaration of Conformity is available at the following website:

https://info.amazone.de/

### Radio frequency and transmission power



- ArgusTwin's transmission frequency range is from 24.150 GHz to 24.250 GHz.
- The equivalent isotropically radiated power (EIRP) is 17.6 dBi EIRP per radar module.



## 5.22 WindControl (optional)

WindControl is a system developed by Prof. Dr. Karl Wild for constant and automatic compensation of wind effects on the spread pattern.

The wind effects are compensated by changing the spreading disc speed and the position of the delivery system.

- Only in combination with ArgusTwin
- Only with hydraulic spreading disc drive
- Only for spreading vanes TS 20 and TS 30

When switching on the spreading discs, the sensor is automatically raised into operating position.

When the spreading discs are switched off, the sensor is automatically lowered into transport position.

Condition: forward speed 0-3 mph [km/h]

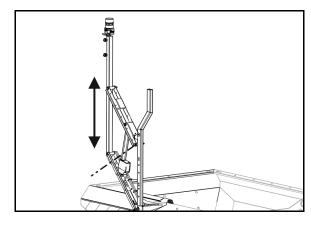


Fig. 38



In the working position, the sensor must be 500 mm above the highest point of the implement and tractor.

However, the total height may not exceed 13 ft / 4 m.



## 5.23 EasyCheck (option)

EasyCheck is the digital test rig to check the lateral distribution on the field.

EasyCheck consists of collection mats for fertiliser and the smartphone app to determine the fertiliser lateral distribution on the field.

The collection mats are placed at defined positions on the field and are strewn with fertiliser by driving back and forth.

Afterwards, the collection mats are photographed using the smartphone. The app checks the lateral distribution using the photos.

If necessary, changes to the settings are suggested.

Use the AMAZONE Website to download the following:

- EasyCheck app
- EasyCheck operating manual



Fig. 39

## 5.24 Mobile test rig (option)

The mobile test rig serves to check the lateral distribution on the field.

The mobile test rig consists of collection trays for the fertiliser and a measuring cup.

The collection trays are placed at four defined positions on the field and are strewn with fertiliser by driving back and forth.

Afterwards, the collected fertiliser is filled into a measuring cup. The evaluation is based on the fill levels in the measuring cup.

The evaluation is performed using:

- The calculation model in the mobile test rig operating manual.
- The implement software on the control terminal
- The EasyCheck app (AMAZONE Website)

Refer to the operating manual for the mobile test rig



Fig. 40



## 5.25 FlowControl, optional

FlowControl is a constant control and correction of the speed-proportional spread rate (kg/ha).

FlowControl records the torques for the spreading disc drives and uses them to calculate the metering shutter position independently of the side

A previous manual spread rate check (determining of the calibration factor) is not necessary.

With the weighing spreader, the measured values are referenced over a longer period of measurement with the weighing technology.

Moreover, FlowControl enables the detection and elimination of blockages and the detection of empty hopper tips.

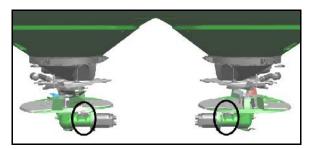


Fig. 41

## 5.26 Camera system (option)



#### WARNING

Risk of injury or even death.

If the camera display alone is used for manoeuvring, persons or objects can be overlooked. The camera system is an aid. It does not replace the operator's awareness of the immediate surroundings.

 Before manoeuvring, ensure that there are no people or objects in the manoeuvring area by taking a direct look



## 5.27 Implement mounted on the front of the tractor

Prerequisites for front mounting:

- Hydraulic spreading disc drive
- ISOBUS control terminal (select front spreader, the left and right shutters are then exchanged in the software)

## Regulating restrictions in the field of view by the lifting height of the front hopper



### Road transport:

- Prevent restrictions in the field of view by maintaining the lifting height, see Table Seite 73.
- Maintain a ground clearance of 0,6 ft / 0.2 m.

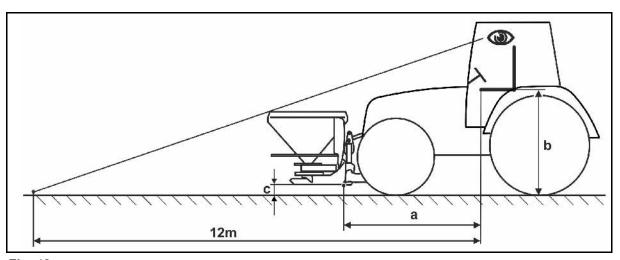


Fig. 42

Table for determining the lifting height

| Maximum lifting height for |                       | Distance from the front edge of the seat to the eye of the lower link <b>a</b> [ft] |      |      |      |      |      |      |       |       |  |  |
|----------------------------|-----------------------|---|------|------|------|------|------|------|-------|-------|--|--|
| ZA 1                       | 700                   | 7,88  | 8,20 | 8,50 | 8,90 | 9,20 | 9,50 | 9,80 | 10,10 | 10,50 |  |  |
| þ                          | 5,60                  | 0.79  | 0.72 | 0.66 | 0.59 | 0.52 | 0.46 | 0.39 | 0.33  | 0.26  |  |  |
| ø                          | 5,75                  | 0.92  | 0,85 | 0.79 | 0.72 | 0.66 | 0.59 | 0.52 | 0.39  | 0.33  |  |  |
| surface                    | 5,90                  | 1,02  | 0,95 | 0,92 | 0.85 | 0.75 | 0.69 | 0.62 | 0.56  | 0.52  |  |  |
| sur                        | 6,10                  | 1,15  | 1,08 | 1,01 | 0.92 | 0.85 | 0.79 | 0.72 | 0.66  | 0.59  |  |  |
|                            | 6,20                  | 1,25  | 1,18 | 1,12 | 1,05 | 0.98 | 0,92 | 0.85 | 0.75  | 0.69  |  |  |
| seating<br>[ft]            | 6,40                  | 1,35  | 1,28 | 1,21 | 1,15 | 1,08 | 0.98 | 0.89 | 0.85  | 0.79  |  |  |
| ses<br>[f                  | 6,60                  | 1,48  | 1,41 | 1,35 | 1,25 | 1,18 | 1,08 | 1,01 | 0,95  | 0,89  |  |  |
| he                         | 6,70                  | 1,57  | 1,51 | 1,41 | 1,35 | 1,25 | 1,18 | 1,12 | 1,05  | 0,98  |  |  |
| of the                     | 6,90                  | 1,71  | 1,61 | 1,54 | 1,48 | 1,38 | 1,31 | 1,25 | 1,15  | 1,08  |  |  |
| ht o                       | 7,10                  | 1,80  | 1,74 | 1,64 | 1,57 | 1,51 | 1,44 | 1,35 | 1,28  | 1,18  |  |  |
| Height                     | 7.20                  | 1,94  | 1,84 | 1,74 | 1,67 | 1,61 | 1,51 | 1.44 | 1,35  | 1,28  |  |  |
| Ĭ                          | 7,40                  | 2,03  | 1,97 | 1,87 | 1,77 | 1,71 | 1,64 | 1,54 | 1.44  | 1,38  |  |  |
|                            | Lifting height C [ft] |   |      |      |      |      |      |      |       |       |  |  |



The maximum lifting height for the ZA 1400 is 0,33 ft / 0.1 m greater than for the ZA 1700.



| Maximum lifting height for |                      | Distance from the front edge of the seat to the eye of the lower link <b>a</b> [m] |      |      |      |      |      |      |      |      |  |
|----------------------------|----------------------|--|------|------|------|------|------|------|------|------|--|
| ZA-TS                      | 1700                 | 2.40   | 2.50 | 2.60 | 2.70 | 2.80 | 2.90 | 3.00 | 3.10 | 3.20 |  |
| Q                          | 1.70                 | 0.24   | 0.22 | 0.20 | 0.18 | 0.16 | 0.14 | 0.12 | 0.10 | 0.08 |  |
| ø                          | 1.75                 | 0.28   | 0.26 | 0.24 | 0.22 | 0.20 | 0.18 | 0.16 | 0.14 | 0.12 |  |
| surface                    | 1.80                 | 0.31   | 0.29 | 0.28 | 0.26 | 0.23 | 0.21 | 0.19 | 0.17 | 0.15 |  |
| sur                        | 1.85                 | 0.35   | 0.33 | 0.31 | 0.28 | 0.26 | 0.24 | 0.22 | 0.20 | 0.18 |  |
|                            | 1.90                 | 0.38   | 0.36 | 0.34 | 0.32 | 0.30 | 0.28 | 0.26 | 0.24 | 0.21 |  |
| seating<br>[m]             | 1.95                 | 0.41   | 0.39 | 0.37 | 0.35 | 0.33 | 0.30 | 0.27 | 0.26 | 0.24 |  |
| ses<br>Lu                  | 2.00                 | 0.45   | 0.43 | 0.41 | 0.38 | 0.36 | 0.33 | 0.31 | 0.29 | 0.27 |  |
| the                        | 2.05                 | 0.48   | 0.46 | 0.43 | 0.41 | 0.38 | 0.36 | 0.34 | 0.32 | 0.30 |  |
| of t                       | 2.10                 | 0.52   | 0.49 | 0.47 | 0.45 | 0.42 | 0.40 | 0.38 | 0.35 | 0.33 |  |
| ht o                       | 2.15                 | 0.55   | 0.53 | 0.50 | 0.48 | 0.46 | 0.44 | 0.41 | 0.39 | 0.36 |  |
| Height                     | 2.20                 | 0.59   | 0.56 | 0.53 | 0.51 | 0.49 | 0.46 | 0.44 | 0.41 | 0.39 |  |
| Ť                          | 2.25                 | 0.62   | 0.60 | 0.57 | 0.54 | 0.52 | 0.50 | 0.47 | 0.44 | 0.42 |  |
|                            | Lifting height C [m] |  |      |      |      |      |      |      |      |      |  |



The maximum lifting height for the ZA-TS 1400 is 0,33 ft / 0.1 m greater than for the ZA-TS 1700.



# 6 Commissioning

This section contains information

- on commissioning your machine.
- on checking how you may connect the machine to your tractor.



- Before operating the machine for the first time the operator must have read and understood the operating manual.
- Observe the following chapters
  - o "Obligation of the operator" on page 9.
  - o "Training of personnel" on page 13.
  - "Warning pictograms and other signs on the machine" from page 16.
  - "Safety information for the operator" from page 23.

It is important to observe these chapters in the interests of your safety.

- Only couple and transport the machine to/with a tractor which is suitable for the task.
- The tractor and machine must comply with the national road traffic regulations.
- The owner (operator) and the driver (user) of the vehicle are responsible for complying with the statutory road traffic regulations.



# 6.1 Checking the suitability of the tractor



#### WARNING

Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor!

• Check the suitability of your tractor, before connecting the machine to the tractor.

You may only connect the machine to tractors suitable for the purpose.

• Carry out a brake test to check whether the tractor achieves the required braking delay with the machine connected.

Requirements for the suitability of a tractor are, in particular:

- The approved total weight
- The approved axle loads
- The load capacity of the installed tyres
   You can find this data on the rating plate or in the vehicle documentation and in the tractor operating manual.

The front axle of the tractor must always be subjected to at least 20% of the dead-weight of the tractor.

The tractor must achieve the brake delay specified by the tractor manufacturer, even with the machine connected.

# 6.1.1 Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast



The approved total tractor weight, specified in the vehicle documentation, must be greater than the sum of the

- Empty tractor weight,
- ballast weight and
- total weight of the connected machine or drawbar load of the connected machine



# This information is only valid for the Federal Republic of Germany:

If, having tried all possible alternatives, it is not possible to comply with the axle loads and / or the approved total weight, then a survey by an officially-recognised motor traffic expert can, with the approval of the tractor manufacturer, be used as a basis for the responsible authority to issue an exceptional approval according to § 70 of the German Regulations Authorising the Use of Vehicles for Road Traffic and the required approval according to § 29, paragraph 3 of the German Road Traffic Regulations.



# 6.1.1.1 Data required for the calculation

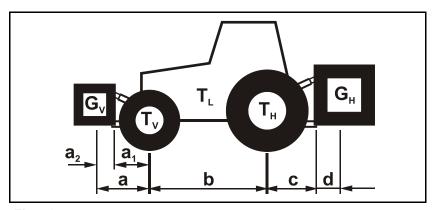


Fig. 43

| TL                    | lb [kg] | Base (empty) tractor weight   |   |  |  |  |
|-----------------------|---------|---|---|--|--|--|
| Tv                    | lb [kg] | Front axle load of the base tractor   | See tractor operator's manual or vehicle documentation                                |  |  |  |
| Тн                    | lb [kg] | Rear axle load of the base tractor  |   |  |  |  |
| Gн                    | lb [kg] | Total weight of rear-mounted implement or rear ballast  | See technical data for implement or rear ballast                                      |  |  |  |
| G∨                    | lb [kg] | Total weight of front-mounted implement or front ballast  | See technical data for front-mounted implement or front ballast                       |  |  |  |
| а                     | ft [m]  | Distance between the center of gravity of<br>the front implement mounting or the front<br>weight and the center of the front axle (total<br>a <sub>1</sub> + a <sub>2</sub> ) | See technical data of tractor and front implement mounting or front weight or measure |  |  |  |
| a <sub>1</sub>        | ft [m]  | Distance from the center of the front axle to the center of the lower link connection   | See tractor operator's manual or measure  |  |  |  |
| <b>a</b> <sub>2</sub> | ft [m]  | Distance between the center of the lower link connection point and the center of gravity of the front implement mount or front weight (center of gravity distance)            | See technical data of front implement mounting or front weight or measure             |  |  |  |
| b                     | ft [m]  | Tractor wheel base  | See tractor operator's manual or vehicle documents or measure                         |  |  |  |
| С                     | ft [m]  | Distance between the center of the rear axle and the center of the lower link connection  | See tractor operator's manual or vehicle documents or measure                         |  |  |  |
| d                     | ft [m]  | Distance between the center of the lower link connection point and the center of gravity of the rear-mounted implement or rear ballast (center of gravity distance)           | See technical data of implement   |  |  |  |

ZA-TS BAG0088.23 07.23



# 6.1.1.2 Calculation of the required minimum ballasting at the front $G_{V\,min}$ of the tractor for assurance of the steering capability

$$G_{V_{\min}} = \frac{G_H \bullet (c+d) - T_V \bullet b + 0.2 \bullet T_L \bullet b}{a+b}$$

Enter the numeric value for the calculated minimum ballast  $G_{V min}$ , required on the front side of the tractor in the table (Section 6.1.1.7).

## 6.1.1.3 Calculation of the actual front axle load of the tractor T<sub>V tat</sub>

$$T_{V_{tat}} = \frac{G_{V} \bullet (a+b) + T_{V} \bullet b - F_{H} \bullet c}{b}$$

Enter the numeric value for the calculated actual front axle load and the approved tractor front axle load specified in the tractor operator's manual in the table (Section 6.1.1.7).

### 6.1.1.4 Calculation of the actual total weight of the combined tractor and implement

$$G_{tat} = G_V + T_L + F_H$$

Enter the numeric value for the calculated actual total weight and the approved total tractor weight specified in the tractor operator's manual in the table (Section 6.1.1.7).

## 6.1.1.5 Calculation of the actual rear axle load of the tractor T<sub>H tat</sub>

$$T_{H \ tat} = G_{tat} - T_{V \ tat}$$

Enter the numeric value for the calculated actual rear axle load and the approved tractor rear axle load specified in the tractor operator's manual in the table (Section 6.1.1.7).

## 6.1.1.6 Tire load capacity

Enter the double value (two tires) of the approved load capacity (see, for example, tire manufacturer's documentation) in the table (Section 6.1.1.7).



#### 6.1.1.7 Table

|                              | Actual value according to calculation |          | Approved value according to tractor operator's manual | Double approved load capacity (two tires) |  |
|------------------------------|---------------------------------------|----------|---|---|--|
| Minimum ballast front / rear | / lb [kg                              | ]        |   |   |  |
| Total weight                 | lb<br>[kg                             | _ ≤      | lb<br>[kg]  |   |  |
| Front axle load              | lb<br>[kg                             | <u>≤</u> | lb<br>[kg]  | ≤   |  |
| Rear axle load               | lb<br>[kg                             | <u>≤</u> | lb<br>[kg]  | ≤   |  |



- You can find the approved values for the total tractor weight, axle loads and load capacities in the tractor registration papers.
- The actual calculated values must be less than or equal to  $(\leq)$  the permitted values!



### **WARNING**

Risk of crushing, cutting, entrapment, drawing in and impact through insufficient stability of the tractor and insufficient tractor steering capability and braking power.

It is forbidden to couple the machine to the tractor used as the basis for calculation, if

- one of the actual, calculated values is greater than the approved value.
- there is no front weight (if required) attached to the tractor for the minimum front ballast ( $G_{V min}$ ).



- Ballast your tractor with weights at the front or rear if the tractor axle load is exceeded on only one axle.
- Special cases:
  - o If you do not achieve the minimum ballast at the front  $(G_{V \, min})$  from the weight of the front-mounted machine  $(G_{V})$ , you must use ballast weights in addition to the front-mounted machine.
  - o If you do not achieve the minimum ballast at the rear  $(G_{H\,min})$  from the weight of the rear-mounted machine  $(G_{H})$ , you must use ballast weights in addition to the rearmounted machine.



# 6.2 Adjusting the length of the PTO shaft to the tractor



#### WARNING

Danger from damaged and/or destroyed, flying parts if the PTO shaft is upended or pulls apart while the machine coupled to the tractor is being raised/lowered because the length of the PTO shaft has not been adjusted properly.

Have the length of the PTO shaft in all operational positions checked by a specialised workshop and, if necessary, adjusted before coupling the PTO shaft to your tractor for the first time.

In this way, you prevent upending of the PTO shaft or insufficient profile overlap.



This adjustment of the PTO shaft applies only for the current tractor type. You may need to readjust the PTO shaft if you couple the machine to another tractor. Always observe the operating manual supplied with the PTO shaft when adjusting the PTO shaft.



#### WARNING

Danger of being caught and drawn in if the PTO shaft is installed incorrectly or if unauthorised design changes are made.

Only a specialist workshop may make design changes to the PTO shaft. When doing so, read and follow the operating manual provided.

Adjusting the length of the PTO shaft is permitted with consideration of the required minimum profile overlap.

Design changes to the PTO shaft that are not described in the PTO shaft operating manual provided are not permitted.



## WARNING

Danger of being crushed between the rear of the tractor and the machine when raising and lowering the machine to determine the shortest and longest operating position of the PTO shaft.

Only actuate the operator controls for the tractor's three-point linkage

- from the intended workstation.
- if you are outside of the danger area between the tractor and the machine.





#### **WARNING**

#### **Danger of crushing from unintentional:**

- Rolling of the tractor and the connected machine!
- Lowering of the lifted machine!

Secure the tractor and machine from unintentional starting and unintentional rolling and secure the machine unintentional lowering before entering the danger zone between the tractor and lifted machine in order to adjust the PTO shaft.



The PTO shaft is at its shortest when it is horizontally. The PTO shaft is at its longest when the machine is fully lifted.

- 1. Couple the tractor to the machine (do not connect the PTO shaft).
- 2. Apply the tractor's parking brake.
- 3. Determine the clearance height of the machine with the shortest and longest operating position for the PTO shaft.
  - 3.1 To do so, raise and lower the machine via the tractor's three-point hydraulic system.
    - While doing so, actuate the manual controls for the tractor's three-point hydraulic system on the rear of the tractor, from the provided workstation.
- 4. Secure the machine, lifted in the measured clearance height, against unintentional lowering (for example, by supporting it or hooking it to a crane).
- 5. Secure the tractor from unintentional starting before entering the danger area between the tractor and machine.
- 6. When measuring the length and shortening the PTO shaft, read and follow the operating manual from the PTO shaft manufacturer
- 7. Put the shortened halves of the PTO shaft back together.
- 8. Grease the universal joint shaft of the tractor and the gearbox input shaft before connecting the PTO shaft.
  - The tractor symbol on the protective tube of the PTO shaft identifies the tractor-side connection of the PTO shaft.



# 6.3 Securing the tractor / machine against unintentional start-up and rolling



#### **WARNING**

Danger of crushing, shearing, cutting, entrapment, entanglement, being drawn in, caught or struck during all interventions in the machine.

- Due to powered operating elements.
- Due to unintentional actuation of operating elements or running of hydraulic functions when the tractor engine is running.
- Due to tractor and connected machine unintentionally starting up or rolling away.
- Secure the tractor and the machine against unintentional startup and rolling before any intervention in the machine.
- It is forbidden to make any intervention in the machine, such as installation, adjustment, troubleshooting, cleaning and repairs
  - o when the machine is running
  - o for as long as the tractor engine is running with a connected PTO shaft/hydraulic system.
  - when the ignition key is inserted in the tractor and the tractor engine with the connected turbine shaft / hydraulic system could be started unintentionally.
  - when moving parts are not blocked against unintentional movement.
  - o when persons (children) are on the tractor.

During this work, there is particular danger from unintended contact with driven, unsecured operating elements.

- 1. Shut down the tractor engine.
- 2. Remove the ignition key.
- 3. Apply the tractor's parking brake.
- 4. Ensure that no persons (children) are on the tractor.
- 5. If necessary, lock the tractor cabin.



# 6.4 Adjusting the hydraulic system with the system setting screw

## ZA-TS Hydro:



- Be sure to match the hydraulic systems of the tractor and the implement.
- The implement hydraulic system is adjusted using the system setting screw on the hydraulic block of the implement.
- Elevated hydraulic oil temperatures are the result of incorrect adjustment of the system setting screw, caused by persistent strain on the pressure relief valve of the tractor hydraulic system.
- Adjustments may only be made in a pressureless state!
- If there are hydraulic malfunctions between the tractor and the implement during start-up, please contact your service partner.
- (1) System setting screw can be adjusted in position A and B
- (2) LS connection for the load sensing control line

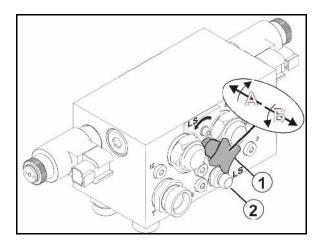


Fig. 44

Implement-side connections in compliance with ISO15657:

- (1) P feed line, pressure line, plug standard width 20
- (2) LS control line, plug standard width 10
- (3) T return line, socket standard width 20

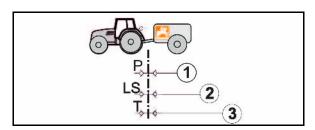


Fig. 45



- (1) Open-Center hydraulic system with constant flow pump (gear pump) or setting pump.
- → Put the system setting screw in position A.
- Setting pump: Set the maximum required oil quantity on the tractor control unit. If the oil quantity is insufficient, correct functioning of the implement cannot be ensured.
- (2) Load-Sensing hydraulic system (pressureand flow-regulated setting pump) with direct load sensing pump connection and LS setting pump.
- → Put the system setting screw in position B.
- (3) Load-Sensing hydraulic system with constant flow pump (gear pump).
- → Put the system setting screw in position B.
- (4) Closed-Center hydraulic system with pressure-regulated setting pump.
- → Put the system setting screw in position B.
- Risk of overheating of the hydraulic system: the Closed-Center hydraulic system is less suitable for the operation of hydraulic motors.

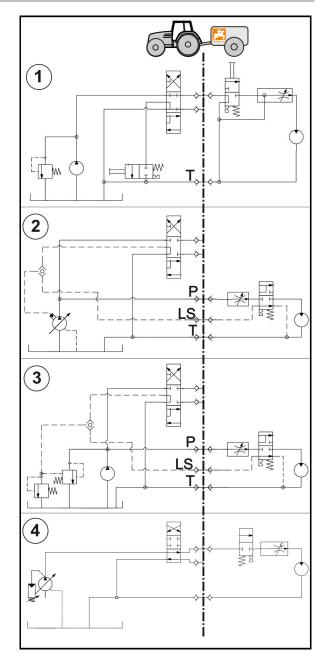


Fig. 46



# 7 Coupling and uncoupling the machine



When coupling and decoupling the machine, comply with the chapter "Safety information for the user", page 23.



### **WARNING**

Danger from crushing, catching, entanglement and / impacts caused by unintentional starting and rolling of the tractor when the tractor's PTO shaft and supply lines are coupled or decoupled!

Secure the tractor and machine against unintentional start-up and rolling, before entering the danger area between the tractor and machine when coupling or decoupling the PTO shaft. See page 81.



#### WARNING

Danger from crushing and impacts between the rear of the tractor and the machine during coupling/uncoupling.

- It is prohibited to operate the tractor's 3-point hydraulic system while persons are present between the rear of the tractor and the machine.
- Only actuate the operator controls for the tractor's three-point hydraulic system
  - o from the intended workstation beside the tractor.
  - o if you are outside of the danger area between the tractor and the machine.



# 7.1 Coupling the machine



#### WARNING

Danger from crushing and / or impacts when coupling the machine between the tractor and the machine!

Instruct people to leave the danger area between the tractor and the machine before you approach the machine.

Any helpers may only act as guides standing next to the tractor and the machine, and may only move between the vehicles when both are at a standstill.



#### **WARNING**

Risk of crushing, catching, entrapment and impacts when the machine is unexpectedly released from the tractor!

- Use the intended equipment to connect the tractor and the machine in the proper way.
- When coupling the machine to the tractor's three-point hydraulic system, ensure that the attachment categories of the tractor and the machine are the same.
- → Be absolutely certain to upgrade the category II upper and lower link pins of the machine to category III using reducing sleeves if your tractor has a category III three-point linkage.
- Only use the upper and lower link pins provided to couple up the machine (original pins).
- Check the upper and lower link pins for visible defects whenever the machine is coupled. Replace the upper and lower link pins in the event of clearly visible wear.
- Secure the upper and lower link pins against unintentional release.
- Perform a visual inspection to ensure that the upper and lower link hooks are correctly locked before reversing the tractor.



#### **WARNING**

Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor!

You may only connect the machine to tractors suitable for the purpose. For this, see the chapter "Checking the suitability of the tractor", page 75.



### **WARNING**

Risk of energy supply failure between the tractor and the machine through damaged power lines!

During coupling, check the course of the power lines. The power lines

- must give slightly without tension, bending or rubbing on all movements of the connected machine.
- may not scour other parts.



- Secure the machine to prevent it from accidentally rolling away if the machine is equipped with a transport fixture – see "Transport and parking device" chapter on page 64.
- 2. Always check for visible damage when coupling the machine: See the chapter "Obligation of operator" on page 9.
- 3. Fasten the ball sleeves over the upper link pins and fasten the lower link pins in the pivot points of the three-point attachment frame.
- 4. Secure the upper link pin and the lower link pin against unintentional release with a linchpin each. See the chapter "3-point attachment frame", Page 55.
- 5. Direct people out of the danger area between the tractor and machine before you approach the machine with the tractor.
- 6. First couple the PTO shaft and the supply lines to the tractor before you couple the machine with the tractor as follows:
  - 6.1 Drive the tractor up to the machine to leave a clearance of approximately 25 cm between tractor and machine.
  - 6.2 Secure the tractor against unintentional starting and unintentional rolling away. For this, see the chapter "Securing the tractor against unintentional starting and rolling", from page 81.
  - 6.3 Check whether the universal joint shaft of the tractor is switched off.
  - 6.4 ZA-TS: Couple the PTO shaft, see the chapter "Coupling the PTO shaft", from page 50.
  - 6.5 ZA-TS Profis Hydro: Couple the hydraulic hose lines, see the chapter "Coupling the hydraulic hose lines", from page 53.
  - 6.6 Couple the lighting system, see the chapter "Transportation equipment", page 33.
  - 6.7 Couple the on-board computer (if installed), refer to separate operating manual.
  - 6.8 Align the lower link hooks so that they are flush with the lower attachment points of the machine.
- 7. Now continue to reverse the tractor up to the machine so that the lower linking points of the machine pick up the lower link hook of the tractor.
- Raise the three-point hydraulic system of the tractor until the lower link hooks receive the ball sleeves and automatically interlock
- 9. From the tractor seat, couple the upper link to the top attachment point of the three-point attachment frame using the top link hook.
- → The top link hooks lock automatically.
- 10. Perform a visual inspection to ensure that the upper and lower link hooks are correctly locked before reversing the tractor.



# 7.2 Uncoupling the machine



### WARNING

Danger from crushing and / or impacts

- due to insufficient stability and tilting of the uncoupled machine on uneven, soft ground!
- due to unintentional rolling of the machine parked on a transportation device!
- Secure the machine against unintentional rolling when you park the machine on a transportation device. Here, see the chapter "Transportation and parking device", page 64.



#### WARNING

Danger of injury due to the filled implement tipping.

Couple and uncouple the implement only when it is empty.



Setting down the implement without transport device / with lifted transport device:

Set down the implement on a platform that is approx. 25 cm so that the lower link receptacle is easily accessible and the coupling procedure can be carried out easily.

The platform must be sufficiently wide and long so that the machine cannot tip.

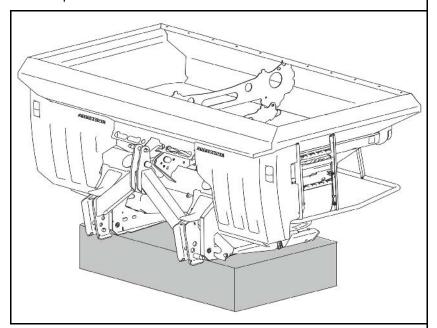


Fig. 47



- 1. Always place the machine with empty hopper on a horizontal storage space with a solid base.
- 2. Always check for visible damage when uncoupling the machine. See the chapter "Obligation of operator" on page 9.
- 3. Uncouple the machine from the tractor as follows:
  - 3.1 Relieve the load from the top link.
  - 3.2 Unlock and uncouple the top link hooks from the tractor seat.
  - 3.3 Relieve the load from the lower link.
  - 3.4 Unlock and uncouple the lower link hooks from the tractor seat.
  - 3.5 Draw the tractor approximately 25 cm forwards.
  - → The space created between the tractor and the machine allows better access for decoupling the turbine shaft and the power lines.
  - 3.6 Secure the tractor against unintentional starting and rolling away, see the chapter "Securing the tractor against unintentional starting and rolling away", from page 81.
  - 3.7 Secure the machine to prevent it from accidentally rolling away if the machine is equipped with a transport fixture see "Transport and parking device" chapter on page 64.
  - 3.8 ZA-TS: Uncouple the PTO shaft, see the chapter "Uncoupling the PTO shaft", from page 51.
  - 3.9 ZA-TS Profis Hydro: Uncouple the hydraulic hose lines, see the chapter "Uncoupling the hydraulic hose lines", from page 54.
  - 3.10 Uncouple the lighting system, see the chapter "Transportation equipment", page 33.
  - 3.11 Couple the on-board computer (if installed), refer to separate operating manual.



# 8 Adjustments



When performing any adjustment work on the machine, observe the information in the following chapters

- "Warning pictograms and other labels on the machine" from page 16 and
- "Safety information for the operator" from page 23.

Observing this information is important for your safety.



### **WARNING**

Danger of, shearing, cutting, entrapment, entanglement, being drawn in, caught or struck during all adjustment work on the machine

- due to unintentional contact with moving operating elements (spreading vanes of rotating spreading discs).
- due to tractor and connected machine unintentionally starting up or rolling away.
- Secure the tractor and the machine against unintentional startup and rolling, before adjusting the machine. See page 81.
- Only touch moving operating elements (rotating spreading discs) when they have come to a complete standstill.



#### WARNING

Risk of contusions, catching and knocks during all adjustment work on the machine due to unintentional lowering of the coupled and raised machine.

Secure the tractor cabin against entry of other persons to prevent unintentional actuation of the tractor's hydraulic system.

Please note that the individual spreading properties of the spread material have a significant influence on the lateral distribution and spread rate. For this reason, the listed setting values should only be considered as a reference.

The spreading properties depend on the following factors:

- The fluctuations in the physical data (specific weight, grain size, frictional resistance, cw value, etc.) within the same type and brand
- The different properties of the spread material due to weather factors and/or storage conditions.

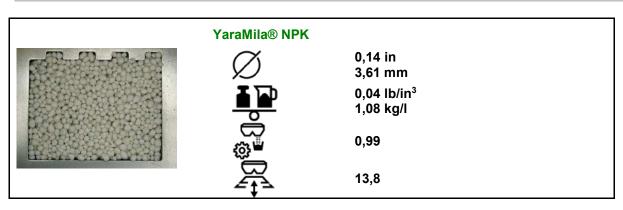
As a result of this, we cannot guarantee that your spreading material, even with the same name and from the same manufacturer, has the same spreading properties as the listed spreading material. The specified setting recommendations for the lateral distribution are based exclusively on the weight distribution and not on the nutrient distribution (this applies particularly for mixed fertilisers) or the active substance distribution (e.g., for slug pellets or lime). Claims for damages not caused by the centrifugal spreader itself are excluded.



All settings on the machine are made on the basis of the setting chart for the corresponding fertilizer.

- Pay attention to the grain diameter and bulk density
- The calibration factor can be used as a starting value for fertilizer calibration.
  - Pay attention to the working width.
- 2. **ZA-TS** Selection of spreading vane unit.
- 3. Setting the position of the feed system (manually / using the control terminal, option).
- 4. Setting of the spreader vane speed (via PTO shaft speed / on the control terminal with a hydraulic drive).
- 5. Setting for boundary and trench spreading, see page 98.

## **Excerpt from the setting chart**



|       |                |                       |     |                     | 2  |                         |           | 呂       | I_              | - | Z       | ъ        |             |    |     |
|-------|----------------|-----------------------|-----|---------------------|----|-------------------------|-----------|---------|-----------------|---|---------|----------|-------------|----|-----|
|       |                | <b>ॐ</b> <del>©</del> | نگل | Side sprea-<br>ding |    | Boundary sprea-<br>ding |           |         | Ditch spreading |   |         | ♣⊹⊹      | ·· ··•      |    |     |
|       |                |                       |     | [1/2                | ₩, | <b>(</b>                | <b>**</b> | -%<br>₽ | ( <b>ф</b> )    |   | -%<br>₽ | <b>(</b> | $t_{\rm J}$ | J  |     |
| 0     | 79 ft<br>24 m  | 16                    | 600 | В                   | 2  | 720                     | 2         | 5       | 600             | 2 | 10      | 550      | 24          | -2 | 166 |
| TS-20 | 89 ft 27<br>m  | 16                    | 600 | В                   | 2  | 720                     | 2         | 5       | 600             | 2 | 10      | 550      | 24          | -2 | 172 |
|       | 98 ft<br>30 m  | 16                    | 800 | В                   | 2  | 900                     | 2         | 7       | 800             | 2 | 12      | 720      | 29          | -1 | 172 |
|       | 118 ft<br>36 m | 18                    | 720 | С                   | 2  | 800                     | 2         | 20      | 720             | 2 | 25      | 600      | 36          | 0  | 184 |
| TS-30 | 131 ft<br>40 m | 25                    | 800 | С                   | 3  | 900                     | 3         | 15      | 800             | 3 | 20      | 720      | 39          | 2  | 224 |
| ·     | 157 ft<br>48 m | 36                    | 800 | D                   | Х  | 900                     | 3         | 5       | 800             | 3 | 10      | 720      | 45          | 4  | 324 |



# 8.1 Adjusting the mounting height



#### WARNING

Danger of crushing and / or impact for persons behind / under the fertiliser spreader due to unintentional dropping of the fertiliser spreader if the top link halves are accidentally rotated apart or tear apart!

Make sure no persons are present in the danger area behind or below the machine before adjusting the mounting height via the upper link.



Set the attachment height of the loaded implement on the field to 80 cm. Measure the set attachment height on the front and the rear of the spreading disc, from the ground surface to the lower edge of the spreading disc (Fig. 46).

- 1. Switch off the universal joint shaft of the tractor (if necessary).
- 2. Wait until rotating spreading discs come to a complete standstill (if necessary) before adjusting the mounting height.
- 3. Direct persons away from the danger zone behind or under the machine.
- 4. Adjust the required mounting height (Standard fitting height: 80 cm).
  - 4.1 Raise or lower the fertiliser spreader via the tractor's threepoint hydraulic system until the spreading disc at the side in the centre reaches the required mounting height.
  - 4.2 Change the length of the upper link if the mounting heights a and b on the front and reverse side of the spreading discs deviate from the required mounting heights.

| Standard mounting height                | = | a / b = 31 in / 80 cm          |
|---|---|--------------------------------|
| Installation dimension a smaller than b | = | Extend length of the top link  |
| Installation dimension a greater than b | = | Shorten length of the top link |

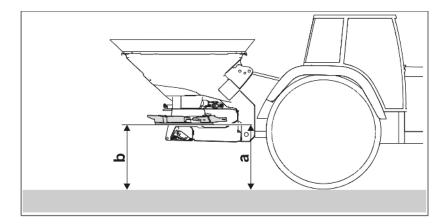


Fig. 48



# 8.2 Mounting height for late top dressing

Using the tractor's three-point linkage, set the mounting height of the spreader so that the distance between the grain tips and the spreading discs is approx. 10 in / 25 cm. Fasten the lower link pins in the lower link connections at the bottom if required.

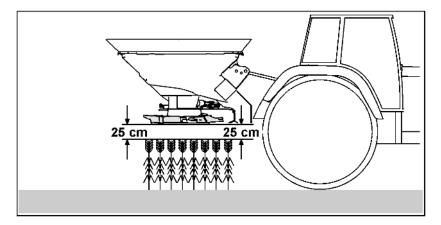


Fig. 49

# 8.3 Setting the spread rate



See the operating manual Implement control software ISOBUS / Chapter Calibrate Fertilizer.

The **slider position** required for the desired **spread rate** is adjusted electronically via the two rate slides.

After entering the desired spread rate on the operating terminal [nominal quantity in kg/ha], the fertiliser calibration factor must be determined (spread rate check). It determines the spread rates set by the on-board computer.



# 8.4 Spread rate check



See operating manual software ISOBUS / Chapter Calibrate Fertilizer

Prior to checking the spread rate, see the setting chart for the calibration factor (as the initial basis) for the respective fertiliser, and enter it in the Fertiliser menu of the ISOBUS software.

# Different methods for spread rate check

## Constant calibration while spreading

(calibration methods on the field)

| Weighing spreader        | Online calibration using weighing technology:  |  |  |  |  |  |
|--------------------------|--|--|--|--|--|--|
|                          | Configure implement menu   |  |  |  |  |  |
|                          | → Calibration method: online calibration.  |  |  |  |  |  |
| FlowControl              | Online calibration using FlowControl torque recording:   |  |  |  |  |  |
|                          | Configure implement menu   |  |  |  |  |  |
|                          | → Calibration method: online FlowControl or online FlowControl and scale.  |  |  |  |  |  |
|                          | Calibration before / when beginning spreading operation  |  |  |  |  |  |
|                          | Calibrate with each fertiliser change / change in the spread rate / change in the working width / deviations between the desired and the actual spread rate. |  |  |  |  |  |
| Weighing spreader        | At the beginning of spreading operation, during the calibration run when spreading the first 200 kg of fertiliser.   |  |  |  |  |  |
|                          | Configure implement menu:  |  |  |  |  |  |
|                          | → Calibration method: switch on offline calibration.   |  |  |  |  |  |
|                          | Work menu:   |  |  |  |  |  |
|                          | → Select automatic fertiliser calibration.   |  |  |  |  |  |
| Calibration device       | Calibration before spreading operation when the implement is at a standstill.  |  |  |  |  |  |
|                          | Fertiliser menu:   |  |  |  |  |  |
|                          | → Calibration method: lateral opening (via calibration device)   |  |  |  |  |  |
| Calibration chute<br>For | Calibration before spreading operation when the implement is at a standstill.  |  |  |  |  |  |
| Fine spreading material  | Fertiliser menu:   |  |  |  |  |  |
|                          | → Calibration method: shutter (on the left hopper tip with calibration chute).   |  |  |  |  |  |



# 8.5 Setting the spreading disc speed

See the setting chart for the spreader disc speed for the respective fertiliser, and enter it in the Fertiliser menu of the ISOBUS software.

- Tronic: Correctly set and maintain the spreader disc speed via the PTO shaft.
- Hydro: The spreader disc speed is regulated automatically when switching on.



Tronic: the gearbox translates the PTO shaft speed with the transmission ratio 1:1.33 in the upper speed range (see table below).

| Speed - PTO shaft | Translation | Speed - spreading disc |
|-------------------|-------------|------------------------|
| [rpm]             |             | [rpm]                  |
| 375               |             | 500                    |
| 415               |             | 550                    |
| 450               | 1 :1.33     | 600                    |
| 540               |             | 720                    |
| 600               |             | 800                    |
| 675               |             | 900                    |
| 750               |             | 1000                   |



# 8.6 Setting the working width



- There are different spreading disc pairs for the various spreading vane units.
- The existing tramline system (distance between the tramlines) determines the selection of the required spreading vane units.



The primary factors that affect the spreading properties are:

- Granule size
- Bulk density
- Surface condition
- Humidity

We therefore recommend the use of a well granulated fertiliser by a renowned manufacturer and also checking of the working width setting using the mobile fertiliser test rig.

# 8.6.1 Changing the spreading vane units

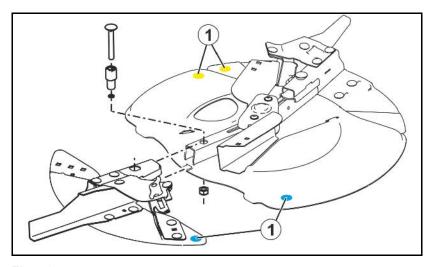


Fig. 50

- 1. Undo the bolt and remove the screw and the bushing.
- 2. Remove the spreading vane unit to the outside.
- 3. Insert the other spreading vane in reverse order and secure it with bolts and bushing.

See the setting chart for the designation of the spreading vane unit and enter it in the Fertiliser menu of the ISOBUS software.



Always change short and long spreading vane units on both sides.

When mounting the spreading vane units on the spreading disc, ensure that the coloured markings (1) are the same!



## 8.6.2 Setting the feed system

See the setting chart for the setting value for the drop point system for the respective fertiliser, and enter it in the Fertiliser menu of the ISOBUS software.

The adjustment occurs:

- manually using a setting lever
- automatically using an electric motor according to the entry in the operating terminal.

Use the setting lever with scale to adjust the feed system on the left and right sides of the base plates manually.

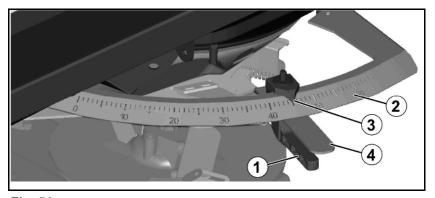


Fig. 51

- 1. Release locking mechanism (Fig. 49/1).
- 2. Look for the value for the position of the feed system on the scale (Fig. 49/2).
- 3. Adjust the read-off edge (Fig. 49/3) on the setting lever (Fig. 49/4) so that it corresponds to the scale value.
- 4. Tighten the locking mechanism again.



Setting the feed system to a higher value widens the working width, a smaller value reduces the working width.



# 8.7 Checking the working width and lateral distribution

The working width is influenced by the respective spreading properties of the fertiliser.

The most important influential factors on the spreading properties are known to be

- · the grain size,
- the bulk density,
- the surface properties and
- the moisture.

The setting values from the setting chart are therefore only to be considered as **reference values**, since the spreading properties of the fertiliser types can change.

Check the working width and lateral distribution and optimise the fertiliser spreader settings by using:

- a mobile test rig
- EasyCheck
- → See separate operating manual



Specifications for checking the working width and lateral distribution:

- as little wind as possible (wind speeds < 3 m/s).
- never perform a spreading test with side winds. If necessary, adjust the orientation of the spreading test for the wind direction.



# 8.8 Boundary, ditch and border spreading with AutoTS / ClickTS

# 1. Boundary spreading in accordance with fertiliser ordinance (Fig. 50):

Along the field boundary there is a road, a field path or another person's lot.

Fertiliser is not permitted to fall beyond the boundaries in accordance with the fertiliser ordinance.

# 2. Ditch spreading in accordance with fertiliser ordinance (Fig. 51):

There is body of water or a ditch along the field boundary.

The fertiliser ordinance specifies the following:

- No fertiliser must be spread within one metre of the boundary (with use of boundary spreading devices).
- No fertiliser must be spread within three metres of the boundary (without use of boundary spreading devices).
- Erosion and wash-away (e.g. in surface waters) must be prevented.

# 3. Side spreading in accordance with fertiliser ordinance (

The boundary is delineated by an area in agricultural use. It is acceptable for a small amount of fertiliser to be thrown across the field boundary.

The fertiliser distribution in towards the centre of the field is still close to the nominal quantity. A small amount of fertiliser is thrown across the field boundary.



Fig. 52



Fig. 53



Fig. 54



## 8.8.1 Settings for border spreading



See the setting chart for the values for boundary spreading the appropriate fertiliser and enter them in the Fertiliser menu of the ISO-BUS software:

- Select TS border spreading vane (A, A+, B, C, D).
- Set TS border spreading vane (10, 20, 30)

0 - do not mount a telescope

- X Perform border spreading with normal spreading vanes.
   Border spreading is not switched on with the operating terminal (without TS)
- → Do not switch ClickTS to the boundary spreading position.
- PTO shaft drive: reduce r.p.m.

On the boundary side, the quantity and spreading vane r.p.m. (ZA-TS Hydro) are reduced automatically.

Setting the TS border spreading vane on the long spreading vane on the right / left depends on:

- boundary clearance,
- type of fertilizer



- The values in the setting table are intended as guideline values, since fertiliser condition may differ.
- The border distance on the setting chart basically represents half the working width.



We explicitly point out that no liability will be assumed for consequential damage caused by spreading errors.



## Setting the TS border spreading vane

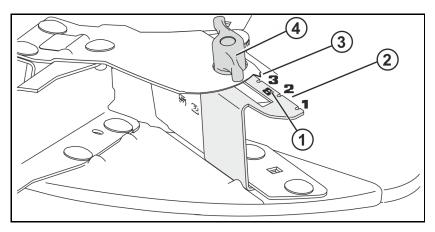


Fig. 55

- (1) Telescope identification  $TS10 \rightarrow A, \ A+/\ TS20 \rightarrow B, \ D/\ TS30 \rightarrow C, \ D$
- (2) Scale (1, 2, 3)
- (3) Pointer
- (4) Thumb nut
- 1. Undo thumb nut.
- 2. Read the set value from the setting chart.
- 3. Set the telescopic part of the border spreading vane to the required value on the scale.
- 4. Tighten the thumb nut.



Setting the boundary spreading vane TS

- to a higher value causes an elongation of the spreading range toward the border,
- to a smaller value causes a reduction of the spreading range toward the field.



Replacing the telescope (A, A+, B, C, D) for the boundary spreading vane, see page 126.



## 8.8.2 Adapting the settings for boundary spreading

To optimise the boundary spreading pattern, the settings can be adapted in deviation from the setting chart.

To adapt the settings you must proceed in the following sequence.

Always make only one change at a time.

|                          |              | Elongation of the spreading range toward the boundary                  | Delimitation of the spreading range toward the field                    |
|--------------------------|--------------|--|---|
|                          |              | (more fertiliser to the outside)                                       | (less fertiliser to the outside).                                       |
| 1.                       |              | Telescope of the boundary spreading vane to a larger adjustment value. | Telescope of the boundary spreading vane to a smaller adjustment value. |
| 2.                       | <u>**</u>    | Replace telescope of the boundary spreading vane.                      | Replace telescope of the boundary spreading vane.                       |
|                          |              | $A \to A + \to B \to C \to D$  | $D \to C \to B \to A + \to A$   |
| 3.                       | <del>⊕</del> | Increase spreading disc speed.   | Reduce spreading disc speed.  |
| For extremely la widths: | rge working  |  |   |
| 4.                       | X            | Do not switch on AutoTS / ClickTS for boundary spreading.              |   |

### 8.8.3 Switch ClickTS

- 1. Secure the tractor against unintentional starting and unintentional rolling away.
- 2. Actuate the hand lever on the boundary side. Brace your thumbs on the console.
- For boundary spreading: swivel the hand lever to the implement-side inner end position and lock into place.
- For normal spreading: swivel the hand lever to the implement-side outer end position and lock into place.

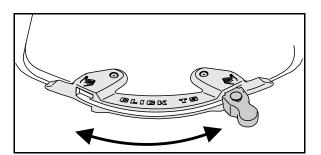


Fig. 56



Before beginning boundary spreading with ClickTS, the corresponding boundary spreading function must be called up on the control terminal. This adjusts the spreading disc speed (Hydro) and the spread rate for the boundary spreading method.



# 8.9 Settings boundary spreading deflector BorderTS

## Adjusting the spread deflector to the spreading vane system

The spread deflector can be installed in three positions, depending on the spreading vane system.

- TS 10 Spread deflector installed in the lower position
- TS 20 Spread deflector installed in the middle position
- TS 30 Spread deflector installed in the upper position

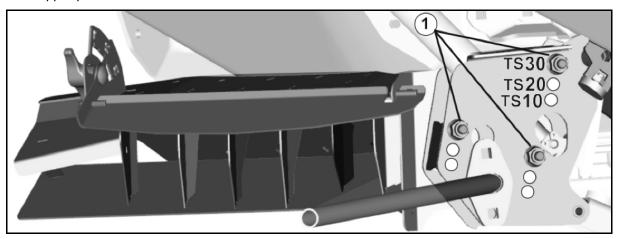


Fig. 57

- 1. Unscrew the nuts (1).
- 2. Pull the spread deflector out of the bracket.
- 3. Push the spread deflector into the bracket in the desired position.
- 4. Put on the nut.

#### Adjusting the spread deflector position to the boundary distance

The upper swivelling adjustment plate can be infinitely variably adjusted depending on the boundary distance (1-3 m).

- Position 1 Small boundary distance
- Position 3 Large boundary distance
- 1. Loosen the wing nut (1).
- 2. Swivel the adjustment plate to the desired position.
- 3. Tighten the wing nut.

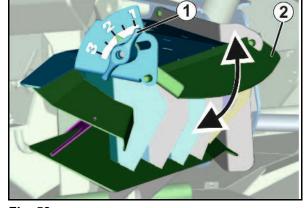


Fig. 58

### Entering the boundary spreading data in the ISOBUS implement control

The data for boundary spreading is entered in the ISOBUS implement control through the control terminal.



# 8.10 Switch-on point and switch-off point

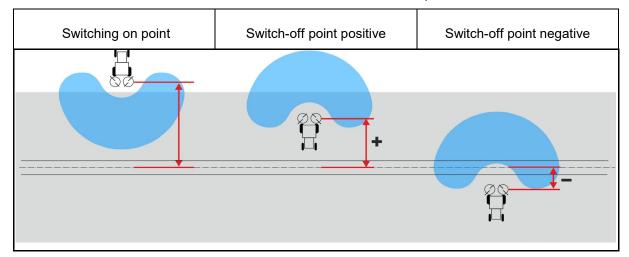
- The switch-on point is the position for opening the shutters when moving out of the headlands at which the best possible fertiliser distribution is achieved.
- The switch-off point is the position for closing the shutters when moving onto the headlands at which the best possible fertiliser distribution is achieved.

The switch-on point and switch-off point are measured from the centre of the headlands to the centre of the spreading disc.

See the setting chart for the switch-on point and switch-off point and enter it in the Fertiliser menu of the ISOBUS software.

Implements without SectionControl:

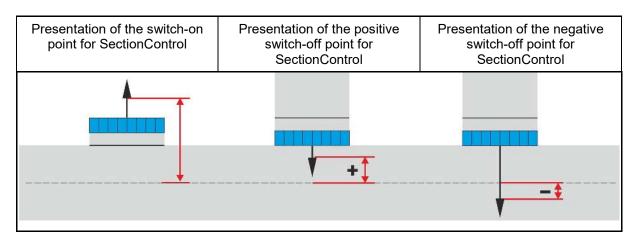
- Open shutters at the switch-on point.
- Close shutters, at the switch-off point.





If direct moving into the tramline of the headlands is desired, it may be necessary to increase the value for the switch-off point. However this is not positive for fertiliser distribution on the headlands.

## Switch-on point and switch-off point for SectionControl

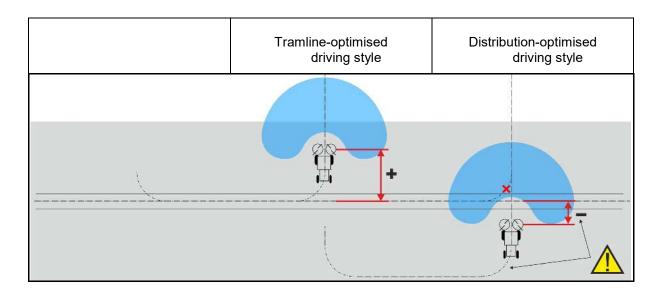


### Adjusting the switch-off point for the driving style



The selection of the switch-off point depends on the driving style on the headlands.

- Distribution-optimised driving style
  - With the distribution-optimised driving style, it is not possible to turn into the headland tramline in many cases, as, in particular with small/negative switch-off points, the shutters close too late.
- → Read the switch-off point from the setting chart.
- Tramline-optimised driving style
- With the tramline-optimised driving style, the switch-off point must be big enough so that the shutters close in due time before driving into the headland tramline.
  - However, this is not positive for fertiliser distribution on the headlands.
- → Switch-off point: at least 7 m.





# 9 Transportation



- Comply with the chapter "Safety information for the user", from page 25 when moving.
- Before moving off, check:
  - o The correct connection of the supply lines
  - o The lighting system for damage, function and cleanliness
  - The hydraulic system for visible defects



#### **WARNING**

Risk of contusions, cutting, catching, drawing in and knocks through unintentional releasing of the coupled machine!

Carry out a visual check that the upper and lower link pins are firmly secured against unintentional release.



#### **WARNING**

Danger of injury for persons standing in the vicinity of the machine due to unintentional start-up of the implement!

Switch-off the control terminal before road transport.



#### WARNING

Risk of contusions, cuts, dragging, catching or knocks from tipping and insufficient stability.

- Drive in such a way that you always have full control over the tractor with the attached machine.
  - In so doing, take your personal abilities into account, as well as the road, traffic, visibility and weather conditions, the driving characteristics of the tractor and the connected machine.
- Before transportation, fasten the side locking of the tractor lower link, so that the connected or coupled machine cannot swing back and forth.



#### WARNING

Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor!

Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor. If necessary, drive only with a partially filled hopper.





## **WARNING**

# Risk of falling from the machine if riding against regulations!

It is forbidden to ride on the machine and/or climb the running machine



- During road transport, only lift the centrifugal broadcaster until the top edge of the reflector is no more than 59 in / 1500 mm above the road surface.
- Secure the machine against unintentional lowering before driving on the road!
- Fold up the hopper access ladder before driving on roads.



## 10 Use of the machine



When using the machine, observe the information in the following sections:

- "Warning pictograms and other signs on the machine"
- "Safety information for the user", on page 23 ff.

Observing this information is important for your safety.



#### **ArgusTwin**

Faulty fertilising due to soiled radar sensors of the Argus system, see page 68.



#### WARNING

Danger from catching, entanglement, pulling in or entrapment due to accessible moving elements (e.g. agitator shaft, spreading discs)!

Only start up the machine, when all the safety equipment has been attached and is in the safety position.



#### **WARNING**

Danger from ejected objects (fertiliser particles, foreign bodies, e.g. small stones) in the direction of the tractor without the intended protective equipment (deflector plates)!

Only ever start up the machine when the protective equipment (deflector plates) is fully installed.



#### **WARNING**

Danger from catching, entanglement, pulling in or entrapment during machine operation due to accessible powered elements of the machine.

- Only start up the machine, when all the safety equipment has been attached and is in the closed position.
- It is forbidden to open the safety equipment
  - when the machine is running
  - o for as long as the tractor engine is running with a connected PTO shaft/hydraulic system.
  - when the ignition key is inserted in the tractor and the tractor engine with the connected turbine shaft / hydraulic system could be started unintentionally.



### WARNING

Danger from ejected, damaged components caused by impermissibly high drive speeds of the tractor universal joint shaft!

Observe the approved machine drive speed before switching on the tractor universal joint shaft.





#### **WARNING**

Danger from being entangled and drawn in and danger from foreign objects being caught and thrown in the danger area of the driven PTO shaft!

- Whenever the machine is used, first check to ensure that the safety devices and guards of the PTO shaft are fully intact and functional.
  - Have damaged safety devices and guards of the PTO shaft replaced immediately by a specialised workshop.
- Maintain a sufficient safety clearance between you and the driven PTO shaft.
- Direct people out of the danger area of the driven PTO shaft.
- Shut down the tractor engine immediately in case of danger.



#### **WARNING**

Risk of contusions, cutting, catching, drawing in and knocks through unintentional releasing of the coupled machine!

Before each use of the machine, carry out a visual check that the upper and lower link pins are firmly secured against unintentional release.



#### WARNING

Danger of catching or entanglement and drawing in or entrapment of loose clothing by moving elements (rotating spreading discs)!

Do not wear loose-fitting clothing. Tight clothing reduces the risk of unintentional catching or entanglement and drawing in or entrapment by moving elements.



- For new machines, after 3-4 full hopper loads, check that the screws are tight and retighten if necessary.
- Use only fertiliser with the proper grain size, of the kinds listed in the setting chart. If you do not have accurate knowledge of the fertiliser, check the fertiliser lateral distribution for the set working width using the mobile fertiliser test rig.
- When spreading mixed fertilisers, note the following:
  - Each variety may have different flight characteristics.
  - The individual varieties may separate.
- After ever use, remove any fertiliser clinging to the spreading vanes.



# 10.1 Filling the centrifugal broadcaster



#### WARNING

Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor!

Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor. If necessary, drive only with a partially filled hopper.



- Remove residues or foreign bodies from the hopper before filling with fertiliser.
- Always fill the hopper with the guard and function screen closed.
   Only a closed guard and function screen prevents clumps of fertiliser and/or foreign bodies getting into the hopper and blocking the agitator.
- Observe the permitted payload of the spreader (see technical data) and axle loads of the tractor!
- Only fill the hopper when the sliders are closed.
- It is essential to observe the safety instructions from the fertiliser manufacturer. Use appropriate protective clothing as necessary.



#### **WARNING**

# Tipping hazard!

- Never fill a fertiliser spreader unless it is hitched to the tractor.
- Never unhitch a fertiliser spreader or roll it (using a transport system) while it is full.



#### **CAUTION**

Damage to the implement frame caused by filling the implement when it is set down on the ground!

Do not lower the coupled implement down onto the ground before filling.



# 10.2 Spreading operation



- The spreading vanes are made of especially hard-wearing stainless steel. However, the spreading vanes are wearing parts.
- The type of fertiliser, times of use and spread rates influence the service life of spreading vanes.
- The technical condition of the spreading vanes is essential for uniform lateral distribution of the fertiliser on the field (i.e. forming strips).



#### WARNING

Danger of ejection of parts of the spreading vanes, caused by worn spreading vanes!

Every day, at the start and end of spreading work, check all spreading vanes and swivel blades for visible damage/defects.



#### WARNING

Danger from materials or foreign objects that are thrown from or ejected by the machine at high speeds.

- Make sure that uninvolved persons are kept well clear of the danger area of the machine in the following situations:
  - o Before you switch on the power for the spreading discs.
  - Before you open the slide gate.
  - While the tractor engine is running.
- When spreading fertiliser at field edges in residential areas / along roads, take care not to endanger persons or damage objects. Maintain a sufficient safety distance and use the appropriate devices for boundary spreading and/or reduce the drive speed of the spreading discs.



#### **WARNING**

Risk of contusions, cutting, catching, drawing in and knocks through insufficient stability and tipping of the tractor and/or the connected machine.

Drive in such a way that you always have full control over the tractor with the attached machine.

In so doing, take your personal abilities into account, as well as the road, traffic, visibility and weather conditions, the driving characteristics of the driver and the connected machine.





#### WARNING

Danger from breaking age during operation when the overload clutch of the PTO shaft engages (if installed)!

Switch off the universal joint shaft of the tractor immediately if the overload clutch of the PTO shaft engages.

This avoids damaging the overload clutch.



#### WARNING

Danger from failure of the PTO shaft in case of excessive bending of the driven PTO shaft!

Observe the permitted bending of the driven PTO shaft when lifting the machine. Excessive bending of the driven PTO shaft causes increased, premature wear to or immediate destruction of the PTO shaft.

Switch off the universal joint shaft of the tractor immediately if the lifted machine makes a lot of noise while running.



#### **WARNING**

Danger of being entangled and drawn in event of contact with the driven agitator when climbing onto the machine!

- Never climb on the machine when the tractor engine is running.
- Secure the tractor and the machine against unintentional startup and rolling before climbing onto the machine.



#### WARNING

Danger of being caught and drawn in with driven agitator!

Never insert any objects through the guard and function screen while the tractor engine is running.





#### The machine is operated using the operating terminal.

- → Refer to operating manual Implement Control Software ISOBUS.
- → Refer to the operating manual for the operating terminal.
- The fertilizer spreader is connected to the tractor.
- The supply lines are connected.
- The operating terminal is connected.
- The settings have been made.
- 1. Operate the tractor control unit and secure the hydraulic oil supply.

Or

Decouple the PTO shaft at low tractor engine speed.



- Do not open the shutter until you have reached the specified spreader disc speed!
- Maintain a constant spreading disc speed.
- Always carry out a spread rate check or turn on the online calibration at the beginning of the spreading process.



#### Observe the point for switching on and off in the setting chart!

The point for switching on and off is specified as distance in metres from the spreading disc centre to the centre of the track in the headlands in the setting chart.

- Switching on point when driving into the field.
- Switching off point when driving into the headlands.
- 2. Moving to, and when the switching on point is reached, open the shutter.
- 3. At the switching off point before reaching the headlands, close the shutter
- 4. For border spreading: Switch on AutoTS / ClickTS.
- 5. After finishing spreading.
  - 5.1 Close shutter.
  - 5.2 Disengage spreader disc drive.





To ensure low-vibration running of the spreading discs, balancing weights are installed on the spreading disc. A certain degree of vibrations caused by the manufacturing tolerances and resonances cannot be avoided. The spreading discs are balanced at the centre position (Position 2) of the telescope for the boundary spreading vanes. In Positions 1 and 3 of the respective telescopes, there may be vibrations caused by technical reasons!

The vibrations do not affect the service life of the implement.

Check for the presence of balancing weights when using spreading disc TS 3 with telescope D, see page 126.



• After long transport with a full hopper, ensure that the yield is correct before spreading begins.



• The service life of the spreading vanes depends on the kinds of fertiliser used, the operating times and the spread rates.



### 10.2.1 Using the boundary spread deflector

- (1) Spreading at the boundary with normal spreading speed.
- Actuate tractor control unit blue/1.
- Lower the boundary spread deflector into working position before performing the boundary spreading.

The following settings are made automatically through the implement control:

- o Switching to one-sided spreading
- o Adjustment of the spread rate (right 0%, left 50%)
- Adjustment of the position of the delivery system

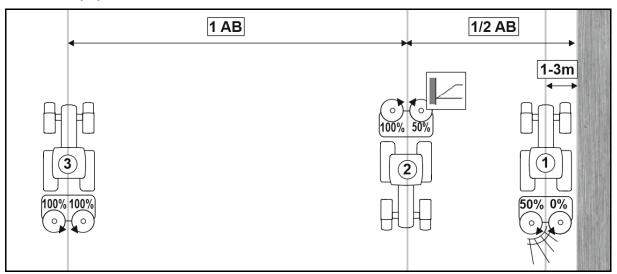


Fig. 59

- (2) Spread in the first tramline.
- Actuate tractor control unit blue/2.
- → After driving around the boundary, raise the boundary spread deflector.
- Activate boundary spreading on the left (Auto TS).
- $\rightarrow$  The spread rate on the left remains reduced to 50%.
- (3) Spread in the second and other tramlines.
- Perform normal spreading.
- → The spread rate on the left will be automatically increased back to 100%.



# Not using the installed boundary spread deflector



If the boundary spread deflector is not used for boundary spreading, the rate reduction on the boundary side must be adjusted / turned off according to the setting chart.

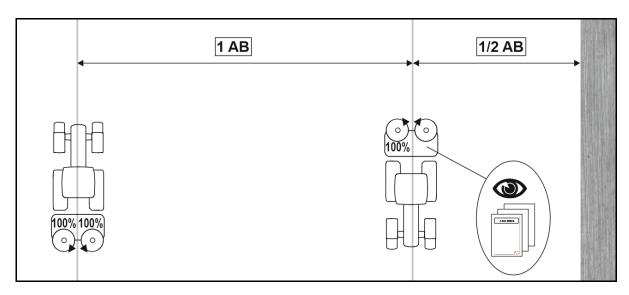


Fig. 60



# 10.3 Notes for spreading slug pellets (e.g. Mesurol)



#### **CAUTION**

After the special spread rate check, the machine is suitable for the application of slug pellets.



Before spreading slug pellets:

- Use the hopper cover.
- Perform a visual check of the metering devices.
- Check the metering devices for leaks.



Pay attention to the following particularities for application of slug pellets.

- Select Fine spreading material on the control terminal.
- Spreading of slug pellets must be executed at constant forward speed because speed-proportional quantity regulation is not active.
- Calibration of slug pellets is executed on the left hopper tip with the calibration chute.



#### **CAUTION**

When filling the spreader, avoid inhaling product dust and direct skin contact (wear protective gloves). After use, thoroughly clean hands and all affected parts of the skin with water and soap.



#### DANGER

Slug pellets in some cases can be very dangerous for children and pets. Store in a place that is inaccessible to children and pets. Always comply with the instructions for use provided by the agent manufacturer!

Concerning the handling of slug pellets, in all other aspects we refer you to the instructions provided by the manufacturer of the agent and to the general precautionary measures for handling agricultural pesticides.

- When spreading slug pellets, ensure that the outlet openings are always covered with the spreading material, and that the implement runs at constant spreading disc speed. A residual quantity of substance 0.7 kg per hopper tip cannot be properly applied. To empty the spreader, open the shutters and collect the spreading material that trickles out (e.g. on a tarpaulin).
- Slug pellets must **not** be mixed with fertiliser or other substances in order to work with the spreader in a different adjustment range.



# 10.4 Complete discharging



#### **DANGER**

#### Risk of injury from rotating spreader discs.

Do not drive spreader discs to remove any residue.



#### WARNING

### Danger of being caught and drawn in with driven agitator!

- Never open the guard and function screen while the tractor engine is running.
- Never insert any object through the protection grating and function screen when the agitator is running.
- 1. Secure the tractor against unintentional start-up and unintentional rolling.
- 2. Turn the spreader disc by hand so that the hole in the spreader disc is pointing inwards, directly under the opening on the hopper.
- 3. On the operating terminal:
  - 3.1 Open shutter.
  - 3.2 Switch agitator on.
- 4. Finish emptying process once hopper is empty.

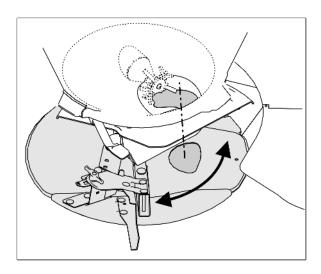


Fig. 61



#### Machines with a mechanical spreading disc drive:

Empty the residue on the left and right sides separately, as only one hole in the spreader disc can each be positioned over the opening in the hopper.



#### 11 Faults



#### **WARNING**

Risk of contusions, shearing, cutting, catching, entanglement drawing in and knocks through

- Unintentional falling of the machine raised using the tractor's three-point linkage.
- Unintentional falling of raised, unsecured machine parts.
- Unintentional start-up and rolling of the tractor-machine combination.

Secure the tractor and the machine against unintentional start-up and rolling, before eliminating faults on the machine. See page 81.

Wait for the machine to stop before entering the machine danger area.

# 11.1 Eliminating agitator malfunctions



#### **WARNING**

Danger from crushing, shearing and/or impact through unintentional closing of the open, unsecured guard and function screen!

Secure the open guard and function screen so that it cannot move accidentally before carrying out work in this area. See page 41.

#### 11.2 Faults in electronics

#### Close the shutter manually



The manual closing of the shutter prevents the fertilizer from running out accidentally if the electrics do not react due to a fault.

- 1. De-energize the electrics.
- 2. Secure the tractor against unintentional start-up and unintentional rolling.
- 3. Pull out the actuator of the piston rod manually.
- → Shutter closes.

Adjustment force required: 150 N

4. Switch the operating terminal back on and check the functions.

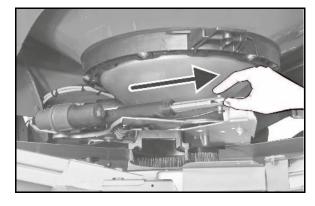


Fig. 62



# 11.3 Faults, causes and remedies

| Fault  | Cause   | Remedy   |  |
|--|---|--|--|
| Fertiliser lateral distribution not uniform                              | Fertiliser deposits on the spreading discs and the spreading vanes.   | Clean the spreading discs and the spreading vanes.                                   |  |
|  | Sliders do not open all the way.  |  |  |
| Too much fertiliser in the tractor track                                 | Prescribed spreading disc speed is <b>not</b> reached.  | Increase tractor engine speed.   |  |
|  | Spreading vanes and outlets defective or worn.  | Check the spreading vanes and outlets. Replaced defective or worn parts immediately. |  |
|  | The spreading properties of your fertiliser differ from those of the one we tested when creating the setting chart. | Contact the AMAZONE Fertiliser Service.  2 +49 5405 501111                           |  |
| Too much fertiliser in the overlap area                                  | Prescribed spreading disc speed is exceeded.  | Reduce tractor engine speed.   |  |
|  | The spreading properties of your fertiliser differ from those of the one we tested when creating the setting chart. | Contact the AMAZONE Fertiliser Service.  +49 5405 501 - 111                          |  |
| Both hopper tips do not empty uniformly at the identical slider position | Bridging of fertiliser.   | Eliminate cause of bridging.   |  |
| Overheating of the tractor hydraulic fluid                               | System converting bolt on the hydraulic block is incorrectly set  | Adjust the system converting bolicorrectly on the hydraulic block                    |  |
|  | Fluid quantity not reduced enough on the tractor control unit.  | Reduce the fluid quantity on the tractor control unit.                               |  |



# 12 Cleaning, maintenance and repairs



#### **WARNING**

Risk of contusions, shearing, cutting, catching, entanglement drawing in and knocks through

- Unintentional falling of the machine raised using the tractor's three-point linkage.
- Unintentional falling of raised, unsecured machine parts.
- Unintentional start-up and rolling of the tractor-machine combination.

Secure the tractor and machine against unintentional start-up and rolling, before carrying out cleaning, maintenance or repair work on the machine when coupling or decoupling the machine. See also page 81.



#### WARNING

Risk of contusions, cutting, catching, drawing in and knocks through unprotected danger points!

- Mount protective equipment, which you removed when cleaning, maintaining and repairing the machine.
- Replace defective protective equipment with new equipment.



#### WARNING

Danger from crushing, shearing and/or impact through unintentional closing of the open, unsecured guard and function screen!

Secure the open guard and function screen so that it cannot move accidentally before carrying out work in this area. See page 41.



### 12.1 Cleaning

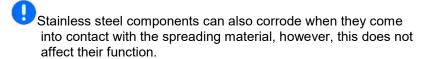


- Pay particular attention to the brake, air and hydraulic hose lines.
- Never treat brake, air and hydraulic hose lines with benzene, benzole, petroleum or mineral oils.
- After cleaning, grease the machine, in particular after cleaning with a high pressure cleaner / steam jet or liposoluble agents.
- Observe the statutory requirement for the handling and removal of cleaning agents.

#### Cleaning with a high pressure cleaner / steam jet



- Always observe the following points when using a high pressure cleaner / steam jet for cleaning:
  - o Do not clean any electrical components.
  - o Do not clean any chromed components.
  - Never aim the cleaning jet of the cleaning nozzle of the high pressure cleaner/steam jet directly at lubrication points, bearings, rating plates, warning signs, and stickers.
  - Always maintain a minimum jet distance of 300mm between the high pressure cleaning or steam jet cleaning nozzle and the machine.
  - o The set pressure of the high-pressure cleaner/steam jet must not exceed 120 bar.
  - Comply with safety regulations when working with high pressure cleaners.
- Clean machine with regular water jet (oiled implements only at washbays with oil separators).
- Give particular attention to cleaning discharge openings and sliders.
- Remove fertiliser deposits from the spreading discs and the spreading vanes.
- Clean the spreading discs very carefully and protect from corrosion





 Be sure to carefully remove dirt deposits between the electric motor of the AutoTS actuation and the frame cross profile.

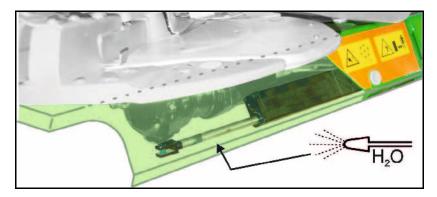


Fig. 63

 When the machine is dry, apply a coat of anti-rust compound. (Use only biodegradable compounds).



# 12.2 Lubrication instructions

#### Lubricants



For lubrication, use a lithium saponified, multipurpose grease with EP additives:

| Company | Lubricant designation |                        |  |  |
|---------|-----------------------|------------------------|--|--|
|         | Normal use conditions | Extreme use conditions |  |  |
| ARAL    | Aralub HL 2           | Aralub HLP 2           |  |  |
| FINA    | Marson L2             | Marson EPL-2           |  |  |
| ESSO    | Beacon 2              | Beacon EP 2            |  |  |
| SHELL   | Retinax A             | Tetinax AM             |  |  |

# 12.2.1 Lubricating the PTO shaft

For winter operation, grease the protective tubes to prevent them from freezing.

Also observe the installation and service instructions from the PTO shaft manufacturer, which are fastened to the PTO shaft.

Lubricate the weighing pin annually.



Fig. 64

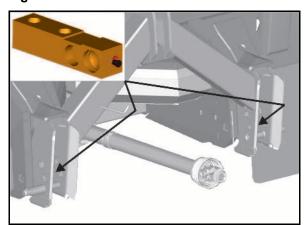


Fig. 65



# 12.3 Maintenance plan – Overview



- Carry out maintenance work when the first interval is reached.
- The times, continuous services or maintenance intervals of any third party documentation shall have priority.

# Once after 50 operating hours

| Component       | Maintenance work | See page | Specialist workshop |
|-----------------|------------------|----------|---------------------|
| Angular gearbox | Oil change       | 125      |                     |

#### Daily

| Component       | Maintenance work | See page | Specialist workshop |
|-----------------|------------------|----------|---------------------|
| Spreading vanes | Condition check  | 126      |                     |

# Weekly / Every 50 operating hours

| Component              | Maintenance work          | See page | Specialist workshop |
|------------------------|---------------------------|----------|---------------------|
| Whole implement        | Check for visible defects |          |                     |
| Hydraulic system       | Condition check           | 128      | Х                   |
| Hydraulic fluid filter | • Check                   | 131      | Х                   |

# Every six months / 200 operational hours

| Component                      | Maintenance work          | See page | Specialist workshop |
|--------------------------------|---------------------------|----------|---------------------|
| PTO shaft with friction clutch | Ventilate friction clutch | 125      | Х                   |

# As necessary

| Component       | Maintenance work   | See page | Specialist workshop |
|-----------------|--------------------|----------|---------------------|
| Spreading vanes | Replace            | 126      |                     |
| WindControl     | Check the sections | 127      |                     |



# 12.4 Oil change angular gearbox

- Dismantle the transport device if necessary.
   Maintain the tension in the extension spring by inserting a retaining screw in the frame, swivel the transport device up and dismantle.
- 2. Dismantle the cover underneath the gearbox.
- Place a container under the angular gearbox.
- 4. Remove the bleed screw.
- → Oil flows out.
- 5. Dismantle filler plug / sensor.
- Reinstall the bleed screw, use a new copper washer.
- 7. Fill the gearbox with oil.
- 8. Reinstall the filler plug / sensor.
  - o use a new O-ring
  - Protect the cylindrical part of the sensor against moisture with a generous amount of grease.
- 9. Reinstall the dismantled parts, remove the retaining screw from the extension spring.
- Oil: ISO VG 150 EP / SAE 90
- Oil filling quantity: 0,06 gal [0.23 l]

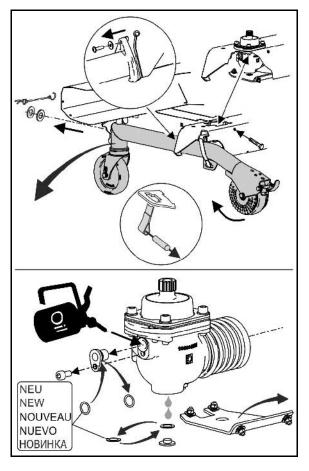


Fig. 66

#### 12.5 Ventilate the friction clutch

# After long periods of disuse and before using it for the first time, "ventilate" the friction clutch as follows:

- Dismantle the friction clutch from the gearbox input shaft.
- 2. Precisely measure the fitting length a of the springs and write it down.
- 3. Relieve the springs by loosening the nuts.
- 4. Crank the clutch manually. This loosens any deposits caused by rust or moisture between the friction surfaces.
- 5. Tighten the nuts until the the compression springs have the indicated fitting length a.
- 6. Push the friction clutch onto the gearbox input shaft and fasten.
- 7. Refasten the all-round protective cover.

High humidity, large amounts of dirt or cleaning the machine with high-pressure cleaners increase the likelihood of thermal distortion of the friction linings.

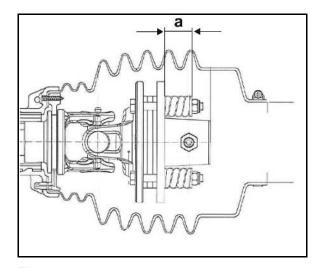


Fig. 67



# 12.6 Replacing the spreading vanes

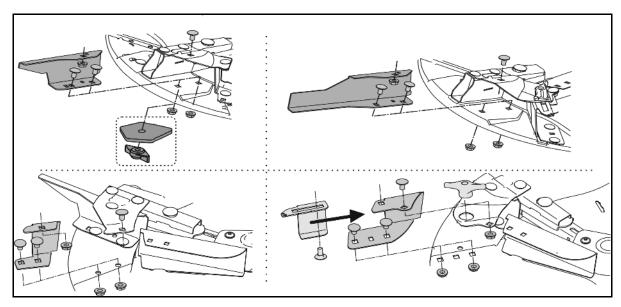


Fig. 68



When using spreading disc TS 30 with telescope D, install an additional balancing weight under the short spreading vane and secure with a wing nut!



When exchanging the spreading vanes, use the assembly paste provided. This is the only way to ensure that the specified tightening torque is sufficient.

Required tightening torque: 14,2 ft-lb [19,3 Nm]



- The technical condition of the spreading vanes is essential for uniform lateral distribution of the fertiliser on the field (i.e. forming strips).
- The spreading vanes are made of especially wear-resistant stainless steel. Nevertheless, we remind you that the spreading vanes and their swivel vanes are wear parts.



Replace the spreading vanes as soon as holes from abrasion are visible.



# 12.7 Taring the spreader

If the on-board computer does not show 0 lb [kg] (+/- 11lb / 5 kg) fill weight with the spreader empty, the spreader must be retared (see on-board computer operating manual).

This may occur, for example, after the attachment of special accessories.

# 12.8 Calibrating the spreader

If after filling the retared spreader does not show the correct fill weight, the spreader must be recalibrated (see the on-board computer operating manual).

# 12.9 Checking the WindControl section

Check for play-free seating of the section in working position.

If necessary, retighten the bolt and lock nut.

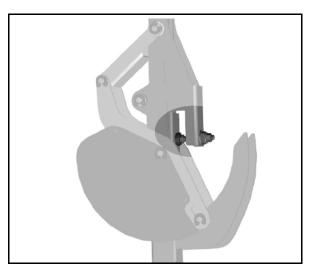


Fig. 69



# 12.10 Hydraulic system (ZA-TS Profis Hydro)



#### WARNING

Danger due to escaping high-pressure hydraulic fluid which can penetrate the body through the skin (danger of infection).

- Only a specialist workshop may carry out work on the hydraulic system.
- The hydraulic system is under high pressure. Depressurise the hydraulic system before carrying out work on the hydraulic system.
- When searching for leak points, always use suitable aids.
- Never attempt to plug leaks in hydraulic hose lines using your hand or fingers.

Escaping high pressure fluid (hydraulic fluid) may pass through the skin and ingress into the body, causing serious injuries! If you are injured by hydraulic fluid, contact a doctor immediately. Risk of infection!



#### **WARNING**

### Danger of unintentional contact with hydraulic fluid!

Please take the following first-aid measures:

- Following inhalation:
  - No special action required.
  - Following contact with the skin:
    - o Wash off with plenty of soap and water.
- Following contact with the eyes:
  - Rinse eyes for several minutes under running water, holding the eyelid open.
- Following ingestion:
  - Seek medical assistance.





- When connecting the hydraulic hose lines to the tractor's hydraulic system, ensure that the hydraulic system is depressurised on both the tractor and the machine.
- Ensure that the hydraulic hose lines are connected correctly.
- Regularly check all the hydraulic hose lines and couplings for damage and impurities.
- Have the hydraulic hose line checked at least once a year by a specialist for proper functioning.
- Replace the hydraulic hose line if it is damaged or worn. Only use AMAZONE original hydraulic hose lines.
- The hydraulic hose lines should not be used for longer than six years, including any storage time of maximum two years. Even with proper storage and approved use, hoses and hose connections are subject to natural ageing, thus limiting the length of use. However, it may be possible to specify the length of use from experience values, in particular when taking the risk potential into account. In the case of hoses and hose connections made from thermoplastics, other guide values may be decisive.
- Dispose of old oil in the correct way. If you have problems with disposal, contact your oil supplier.
- Keep hydraulic fluid out of the reach of children!
- Ensure that no hydraulic fluid enters the soil or waterways.

# 12.10.1 Labelling of hydraulic hose lines

The assembly labelling provides the following information:

Fig. 68/...

- (1) Manufacturer's marking on the hydraulic hose line (A1HF)
- (2) Date of manufacturer of the hydraulic hose line(04 / 02 = Yes / Month = February 2004)
- (3) Maximum approved operating pressure (210 BAR).

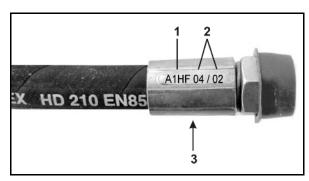


Fig. 70



#### 12.10.2 Maintenance intervals

# After the first 10 operating hours, and then every 50 operating hours

- 1. Check all the components of the hydraulic system for tightness.
- 2. If necessary, tighten screw unions.

#### Before each start-up:

- 1. Check hydraulic hose lines for visible damage.
- 2. Eliminate any scouring points on hydraulic hose lines and pipes.
- 3. Immediately replace worn or damaged hydraulic hose lines and pipes.

# 12.10.3 Inspection criteria for hydraulic hose lines



For your own safety, comply with the following inspection criteria!

Replace hydraulic hose lines if the respective hydraulic hose line fulfils at least one of the following criteria:

- Damage to the outer layer up to the ply (e.g. scouring points, cuts, cracks).
- Brittleness of the outer layer (crack formation of the hose material).
- Deformations which do not match the natural shape of the hose or the hose line. Both in a depressurised and pressurised state or when bent (e.g. layer separation, bubble formation, pinching, bends).
- Leak points.
- Damage or deformation of the hose assembly (sealing function restricted); minor surface damage is not a reason for replacement
- Movement of the hose out of the assembly.
- Corrosion of assembly, reducing the function and tightness.
- Installation requirements not complied with.
- Life span of 6 years has been exceeded.
- → The date of manufacture of the hydraulic hose line on the assembly is decisive for determining these six years. If the date of manufacture on the assembly is "2004", then the hose should not be used beyond February 2010. See also "Labelling of hydraulic hose lines", page Fig. 68



#### 12.10.4 Installation and removal of hydraulic hose lines



When installing and removing hydraulic hose lines, always observe the following information:

- Only use AMAZONE original hydraulic hose lines.
- Ensure cleanliness.
- Always install the hydraulic hose lines to ensure the following in all operational positions
  - o There is no tension, apart from the hose's own weight.
  - o There is no possibility of jolting on short lengths.
  - Outer mechanical influences on the hydraulic hose lines are avoided.

Use appropriate arrangements and fixings to prevent abrasion of the hydraulic hose lines by components or from rubbing against one another. If necessary, secure hydraulic hose lines using protective covers. Cover sharp-edged components.

- o The approved bending radii may not be exceeded.
- When connecting a hydraulic hose line to moving parts, the hose length must be appropriate so that the smallest approved bending radius is not undershot over the whole area of movement and/or the hydraulic hose line is not overtensioned.
- Fix the hydraulic hose lines at the specified fixing points. There, avoid hose clips, which impair the natural movement and length changes of the hose.
- The coating of hydraulic hose lines is not permitted.

#### 12.10.5 Checking the hydraulic fluid filter

Hydraulic fluid filter (Fig. 69/1) with contamination indicator (Fig. 69/2.

• Green Filter fully functional

• Red Replace filter

To remove the filter, twist off the filter cover and remove the filter.



#### **WARNING**

Beforehand, depressurise the hydraulic system.

After replacing the filter, press the contamination indicator back into place.

→ Green ring again visible.

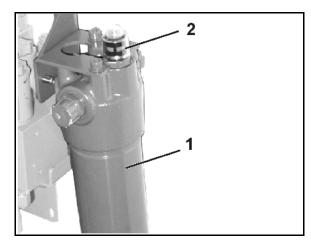


Fig. 71



# 12.11 Upper and lower link pins check



#### DANGER!

Risk of contusions, catching, and knocks when the implement unexpectedly releases from the tractor!

Replace damaged top link pins and lower link pins immediately for road traffic safety reasons.

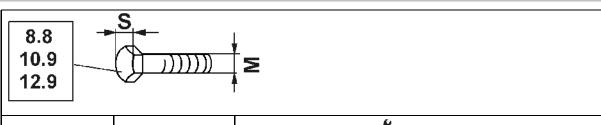
#### Test criteria for top link pins and lower link pins:

- Visual check for cracks
- Visual check for fractures
- Visual check for permanent deformations
- Visual check and measurements for wear. The permissible wear is 0,08 ft / 2 mm.
- Visual check for wear on the ball sleeves
- If applicable: check the fastening bolts for tightness

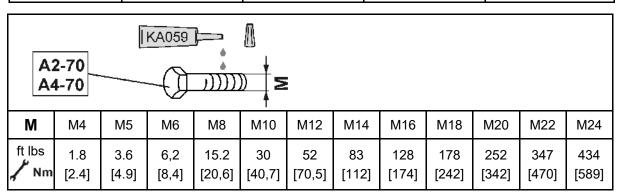
If a wear criterion is met, replace the top link pin or lower link pin.



# 12.12 Screw tightening torques



|          |         |             | <i>y</i>    |             |  |
|----------|---------|-------------|-------------|-------------|--|
|          |         |             | ft lb [Nm]  |             |  |
| M        | S       | 8.8         | 10.9        | 12.9        |  |
| M 8      | 12      | 18.5 [25]   | 25.8 [35]   | 30.2 [41]   |  |
| M 8x1    | 13      | 19.9 [27]   | 28 [38]     | 30.2 [41]   |  |
| M 10     | 16 (17) | 36 [49]     | 51 [69]     | 61 [83]     |  |
| M 10x1   | 16 (17) | 38 [52]     | 54 [73]     | 65 [88]     |  |
| M 12     | 19 (10) | 63 [86]     | 89 [120]    | 107 [145]   |  |
| M 12x1,5 | 18 (19) | 66 [90]     | 92 [125]    | 111 [150]   |  |
| M 14     | 22      | 100 [135]   | 140 [190]   | 170 [230]   |  |
| M 14x1,5 |         | 111 [150]   | 155 [210]   | 184 [250]   |  |
| M 16     | 24      | 155 [210]   | 221 [300]   | 262 [355]   |  |
| M 16x1,5 | 24      | 166 [225]   | 232 [315]   | 280 [380]   |  |
| M 18     | 27      | 214 [290]   | 299 [405]   | 358 [485]   |  |
| M 18x1,5 |         | 240 [325]   | 339 [460]   | 406 [550]   |  |
| M 20     | 30      | 302 [410]   | 428 [580]   | 509 [690]   |  |
| M 20x1,5 | 30      | 339 [460]   | 472 [640]   | 568 [770]   |  |
| M 22     | 32      | 406 [550]   | 575 [780]   | 686 [930]   |  |
| M 22x1,5 | 32      | 450 [610]   | 634 [860]   | 774 [1050]  |  |
| M 24     | 36      | 524 [710]   | 738 [1000]  | 885 [1200]  |  |
| M 24x2   | 30      | 575 [780]   | 811 [1100]  | 959 [1300]  |  |
| M 27     | 41      | 774 [1050]  | 1106 [1500] | 1328 [1800] |  |
| M 27x2   | 41      | 848 [1150]  | 1180 [1600] | 1438 [1950] |  |
| M 30     | 46      | 1070 [1450] | 1475 [2000] | 1770 [2400] |  |
| M 30x2   | 40      | 1180 [1600] | 1660 [2250] | 1991 [2700] |  |





Coated bolts have different tightening torques.

Observe the specific data for tightening torques in the maintenance section.



# 13 Hydraulic diagram

# ZA-TS Hydro

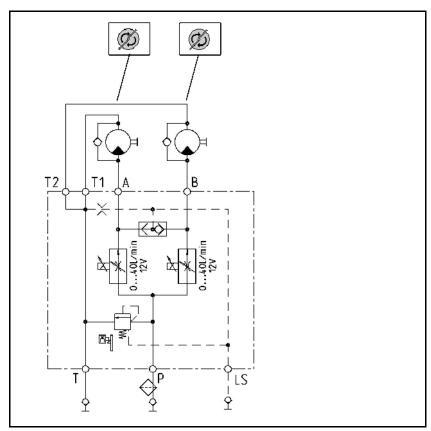


Fig. 72





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