

# Operating Manual

## **AMAZONE**

**DMC Primera 3000  
DMC Primera 4500**

**DMC Primera 602**

Direct seed drill



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MG2303  
BAG0023.6 12.13  
Printed in Germany

Please read this operating  
manual before first commis-  
sioning.  
Keep it in a safe place  
for future use.

**en**



# *Reading the instruction*

*Manual and following it should seem to be inconvenient and superfluous as it is not enough to hear from others and to realize that a machine is good, to buy it and to believe that now everything should work by itself. The person in question would not only harm himself but also make the mistake of blaming the machine for possible failures instead of himself. In order to ensure success one should enter the mind of a thing, make himself familiar with every part of the machine and get acquainted with how it's handled. Only in this way could you be satisfied both with the machine and with yourself. This goal is the purpose of this instruction manual.*

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*Leipzig-Plagwitz 1872. Rud. Stark.*

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**Identification data**

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Enter the machine identification data here. You will find the identification data on the rating plate.

Machine identification number:  
(ten-digit)

Type:

DMC

Year of manufacture:

Basic weight (kg):

Approved total weight (kg):

Maximum load (kg):

---

**Manufacturer's address**

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AMAZONEN-WERKE

H. DREYER GmbH & Co. KG

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D-49202 Hasbergen

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E-mail: amazone@amazone.de

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**Spare part orders**

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Online spare parts catalogue: [www.amazone.de](http://www.amazone.de)

When ordering spare parts, always specify the (ten-digit) machine identification number.

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**Formalities of the operating manual**

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## Foreword

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## Foreword

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Dear Customer,

You have chosen one of the quality products from the wide product range of AMAZONEN-WERKE, H. DREYER GmbH & Co. KG. We thank you for your confidence in our products.

On receiving the machine, check to see if it was damaged during transport or if parts are missing. Using the delivery note, check that the machine was delivered in full including the ordered special equipment. Damage can only be rectified if problems are signalled immediately.

Before first commissioning, read and understand this operating manual, and particularly the safety information. Only after careful reading will you be able to benefit from the full scope of your newly purchased machine.

Please ensure that all the machine operators have read this operating manual before commissioning the machine.

Should you have any questions or problems, please consult this operating manual or contact your local service partner.

Regular maintenance and timely replacement of worn or damaged parts increases the lifespan of your machine.

## User evaluation

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Dear Reader,

We update our operating manuals regularly. Your suggestions for improvement help us to create ever more user-friendly manuals. Send us your suggestions by fax.

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# 1 User Information

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The User Information section supplies information on use of the operating manual.

---

## 1.1 Purpose of the document

---

This operating manual

- Describes the operation and maintenance of the machine.
- Provides important information on safe and efficient handling of the machine.
- Is a component part of the machine and should always be kept with the machine or the traction vehicle.
- Keep it in a safe place for future use.

---

## 1.2 Locations in the operating manual

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All the directions specified in the operating manual are always seen from the direction of travel.

---

## 1.3 Diagrams used

---

---

### Handling instructions and reactions

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Activities to be carried out by the user are given as numbered instructions. Always keep to the order of the handling instructions. The reaction to the handling instructions is given by an arrow.

Example:

1. Handling instruction 1  
→ Machine response to instruction 1
2. Handling instruction 2

---

### Lists

---

Lists without an essential order are shown as a list with bullets.

Example:

- Point 1
- Point 2

---

### Number items in diagrams

---

Numbers in round brackets refer to item numbers in diagrams. The first number refers to the diagram and the second number to the item in the figure.

Example: (Fig. 3/6)

- Figure 3
- Item 6



## 2 General Safety Instructions

---

This section contains important information on safe operation of the machine.

### 2.1 Obligations and liability

---

#### Comply with the instructions in the operating manual

---

Knowledge of the basic safety information and safety regulations is a basic requirement for safe handling and fault-free machine operation.

#### Obligations of the operator

---

The operator is obliged only to let those people work with/on the machine who

- Are aware of the basic workplace safety information and accident prevention regulations.
- Have been trained in working with/on the machine.
- Have read and understood this operating manual.

The operator is obliged

- To keep all the warning pictograms on the machine in a legible state.
- To replace damaged warning pictograms.

If you still have queries, please contact the manufacturer.

#### Obligations of the user

---

Before starting work, anyone charged with working with/on the machine is obliged

- To comply with the basic workplace safety instructions and accident prevention regulations.
- To read and understand the section "General safety information" of this operating manual.
- To read the section "Warning symbols and other labels on the machine" (page 17) of this operating manual and to follow the safety instructions represented by the warning symbols when operating the machine.
- To get to know the machine.
- To read the sections of this operating manual, important for carrying out your work.

If the user discovers that a function is not working properly, then they must eliminate this fault immediately. If this is not the task of the user or if the user does not possess the appropriate technical knowledge, then they should report this fault to their superior (operator).

### **Risks in handling the machine**

---

The machine has been constructed to the state-of-the art and the recognised rules of safety. However, there may be risks and restrictions which occur when operating the machine

- For the health and safety of the user or third persons,
- For the machine,
- For other goods.

Only use the machine

- For the purpose for which it was intended.
- In a perfect state of repair.

Eliminate any faults immediately which could impair safety.

### **Guarantee and liability**

---

Our "General conditions of sales and business" are always applicable. These shall be available to the operator, at the latest on the completion of the contract. Guarantee and liability claims for damage to people or goods will be excluded if they can be traced back to one or more of the following causes:

- Improper use of the machine.
- Improper installation, commissioning, operation and maintenance of the machine.
- Operation of the machine with defective safety equipment or improperly attached or non-functioning safety equipment.
- Non-compliance with the instructions in the operating manual regarding commissioning, operation and maintenance.
- Independently-executed construction changes to the machine.
- Insufficient monitoring of machine parts which are subject to wear.
- Improperly executed repairs.
- Disasters through the impact of foreign bodies and acts of God.

## 2.2 Representation of safety symbols

Safety instructions are indicated by the triangular safety symbol and the highlighted signal word. The signal word (DANGER, WARNING, CAUTION) describes the gravity of the risk and has the following significance:



### **DANGER**

Indicates an immediate high risk which will result in death or serious physical injury (loss of body parts or long term damage) if not avoided.

If the instructions are not followed, then this will result in immediate death or serious physical injury.



### **WARNING**

Indicates a medium risk, which could result in death or (serious) physical injury if not avoided.

If the instructions are not followed, then this may result in death or serious physical injury.



### **CAUTION**

Indicates a low risk which could incur minor or medium level physical injury or damage to property if not avoided.



### **IMPORTANT**

Indicates an obligation to special behaviour or an activity required for proper machine handling.

Non-compliance with these instructions can cause faults on the machine or in the environment.



### **NOTE**

Indicates handling tips and particularly useful information.

These instructions will help you to use all the functions of your machine to the optimum.

## 2.3 Organisational measures

The operator must provide the necessary personal protective equipment in accordance with the information provided by the manufacturer of the crop protection agent to be used, such as:

- Chemical-resistant gloves,
- A chemical-resistant overall,
- Water-resistant footwear,
- A face mask,
- Breathing protection,
- Safety glasses;
- Skin protection agents etc.



### The operation manual

- **Must always be kept at the place at which the machine is operated.**
- **Must always be easily accessible for the user and maintenance personnel.**

**Check all the available safety equipment regularly.**

## 2.4 Safety and protection equipment

Before each commissioning of the machine, all the safety and protection equipment must be properly attached and fully functional. Check all the safety and protection equipment regularly.

### Faulty safety equipment

Faulty or disassembled safety and protection equipment can lead to dangerous situations.

## 2.5 Informal safety measures

As well as all the safety information in this operating manual, comply with the general, national regulations pertaining to accident prevention and environmental protection.

When driving on public roads and routes, then you should comply with the statutory road traffic regulations.

## 2.6 User training

Only those people who have been trained and instructed may work with/on the machine. The operator must clearly specify the responsibilities of the people charged with operation, maintenance and repair work.

People being trained may only work with/on the machine under the supervision of an experienced person.

Activity \ People	Person specially trained for the activity <sup>1)</sup>	Trained person <sup>2)</sup>	Person with specialist training (specialist workshop) <sup>3)</sup>
Loading/Transport	X	X	X
Commissioning	--	X	--
Set-up, tool installation	--	--	X
Operation	--	X	--
Maintenance	--	--	X
Troubleshooting and fault elimination	--	X	X
Disposal	X	--	--

Legend:

X..permitted

--..not permitted

- 1) A person who can assume a specific task and who can carry out this task for an appropriately qualified company.
- 2) A person shall be considered as having been instructed, if they have been instructed in the tasks they have to carry out and in the possible risks in the case of improper behaviour and also have been informed about the necessary protective equipment and measures.
- 3) People with specialist technical training shall be considered as a specialist. Due to their specialist training and their knowledge of the appropriate regulations, they can evaluate the work with which they have been charged and detect possible dangers.

Comment:

A qualification equivalent to specialist training can be obtained through long term activity in the appropriate field of work.



If maintenance and repair work on the machine is additionally marked "Workshop work", only a specialist workshop may carry out such work. The personnel of a specialist workshop shall possess the appropriate knowledge and suitable aids (tools, lifting and support equipment) for carrying out the maintenance and repair work on the machine in a way which is both appropriate and safe.

## 2.7 Safety measures in normal operation

---

Only operate the machine if all the safety and protection equipment is fully functional.

Check the machine at least once a day for visible damage and check the function of the safety and protection equipment.

## 2.8 Dangers from residual energy

---

Note that there may be residual mechanical, hydraulic, pneumatic and electrical/electronic energy on the machine.

Use appropriate measures to inform the operating personnel. You can find detailed information in the relevant sections of this operating manual.

## 2.9 Maintenance and repair work, fault elimination

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Carry out prescribed setting, maintenance and inspection work in good time.

Secure all media such as compressed air and the hydraulic system against unintentional start-up.

Carefully fix and secure larger subassemblies to lifting gear when carrying out replacement work.

Check all the screw connections for a firm seat. On completing maintenance work, check the function of safety and protection equipment.

## 2.10 Constructive changes

---

You may make no changes, expansions or modifications to the machine without the authorisation of AMAZONEN-WERKE. This is also valid when welding support parts.

Any expansion or modification work shall require the written approval of AMAZONEN-WERKE. Only use the modification and accessory parts released by AMAZONEN-WERKE so that the operating permit, for example, remains valid in accordance with national and international regulations.

Vehicles with an official type approval or with equipment connected to a vehicle with a valid type approval or approval for road transport according to the German road traffic regulations must be in the state specified by the approval.



### **WARNING**

**Risk of contusions, cuts, dragging, catching or knocks from support parts.**

It is forbidden to:

- Drill holes in the frame or on the running gear.
- Increasing the size of existing holes on the frame or the running gear.
- Welding support parts.



### 2.10.1 Spare and wear parts and aids

---

Immediately replace any machine parts which are not in a perfect state.

Use only genuine AMAZONE spare and wear parts or the parts cleared by AMAZONEN-WERKE so that the operating permit retains its validity in accordance with national and international regulations. The use of wear and spare parts from third parties does not guarantee that they have been constructed in a way as to meet the requirements placed on them.

AMAZONEN-WERKE accepts no liability for damage arising from the use of non-released spare parts, wear parts or auxiliary materials.

### 2.11 Cleaning and disposal

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Handle and dispose of any materials used carefully, in particular

- When carrying out work on lubrication systems and equipment and
- When cleaning using solvents.

### 2.12 User workstation

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The machine may only be operated by one person sitting in the driver's seat of the tractor.

## 2.13 Warning pictograms and other signs on the machine



Always keep all the warning pictograms of the machine clean and in a legible state. Replace illegible warning pictograms. You can obtain the warning pictograms from your dealer using the order number (e.g. MD 075).

### Warning pictograms - structure

Warning pictograms indicate dangers on the machine and warn against residual dangers. At these points, there are permanent or unexpected dangers.

A warning pictogram consists of two fields:



#### Field 1

is a pictogram describing the danger, surrounded by triangular safety symbol.

#### Field 2

is a pictogram showing how to avoid the danger.

### Warning pictograms - explanation

The column **Order number and explanation** provides an explanation of the neighbouring warning pictogram. The description of the warning pictograms is always the same and specifies, in the following order:

1. A description of the danger.  
For example: danger of cutting.
2. The consequence of nonobservance of the danger protection instructions.  
For example: causes serious injuries to fingers or hands.
3. Instructions for avoiding the danger.  
For example: only touch machine parts when they have come to a complete standstill.

### 2.13.1 Positioning of warning pictograms and other labels

#### Warning pictograms

The following diagrams show the arrangement of the warning pictograms on the machine.

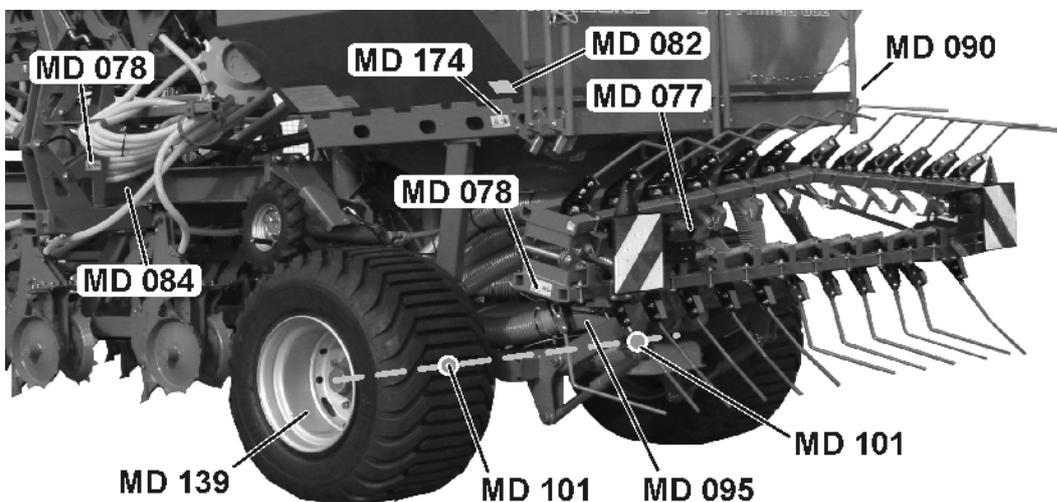


Fig. 1

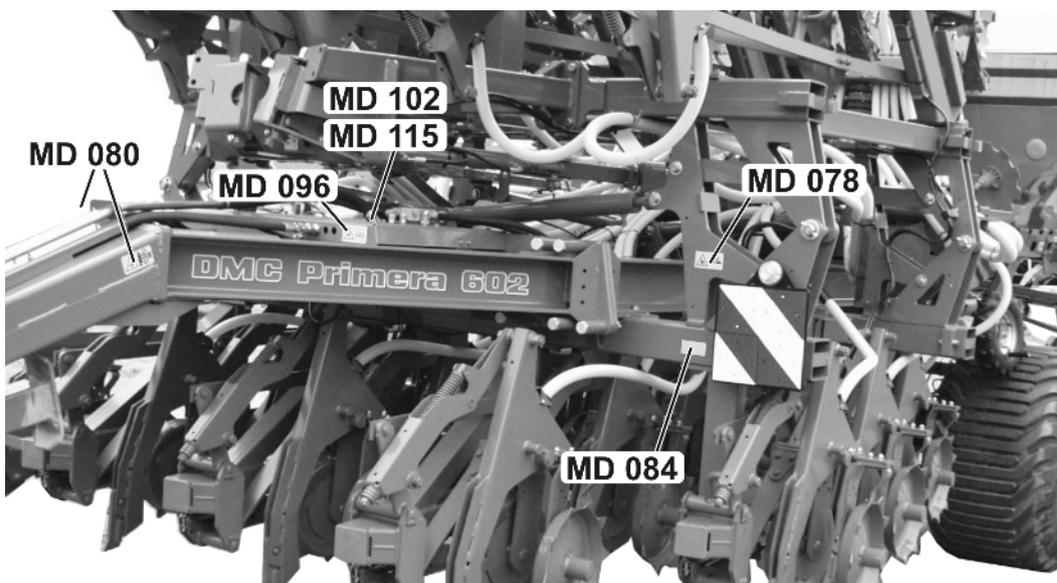
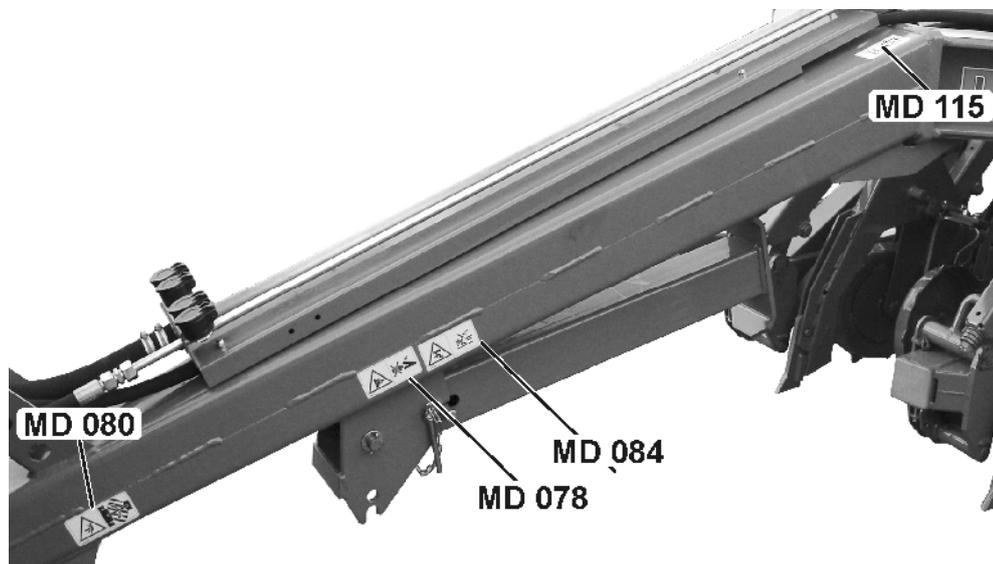
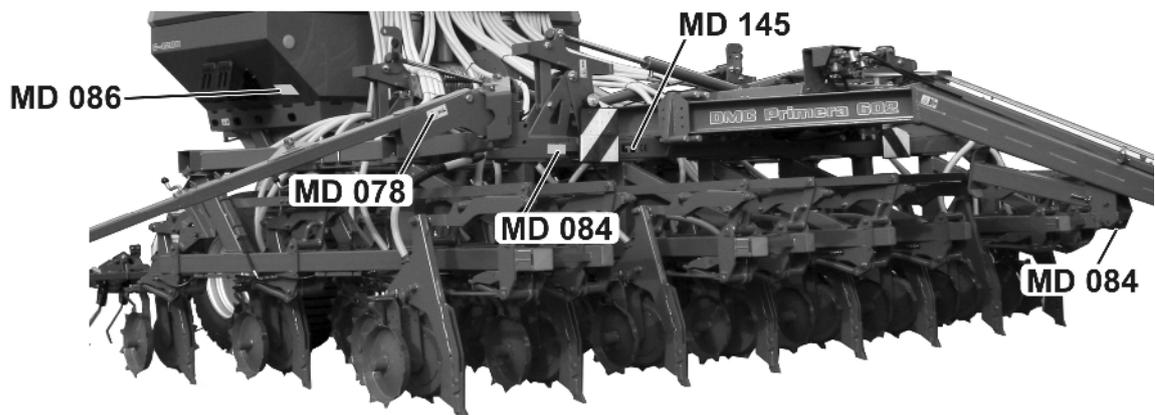


Fig. 2



Order number and explanation

Warning pictograms

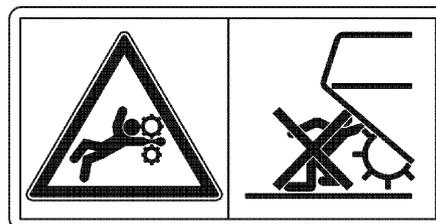
**MD 077**

**Risk of arms being caught or drawn into the machine, caused by accessible, moving parts involved in the work process.**

This risk can cause extremely serious and potentially fatal injuries.

Never reach into the danger area,

- when the tractor engine is running with a PTO shaft / hydraulic / electronic system connected.
- or the ground wheel drive is moving.



**MD 078**

**Risk of fingers or hands being crushed caused by accessible moving parts in the machine.**

This danger can cause extremely serious injuries and the loss of body parts.

Never reach into the danger area when the tractor engine is running with a PTO shaft / hydraulic / electronic system connected.

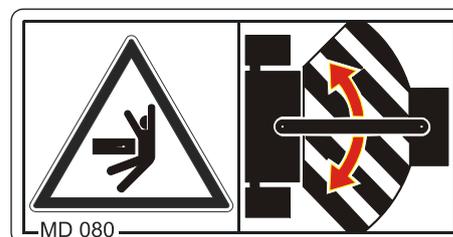


**MD 080**

**Risk of the entire body being crushed, caused by remaining in the swivel range of the drawbar between tractor and attached machine.**

This danger can cause extremely serious and potentially fatal injuries.

- Do not remain in the danger area between tractor and machine while the tractor engine is running and the tractor is not secured against unintentionally rolling away.
- Instruct anyone in the danger area between tractor and machine to leave the danger area while the tractor engine is running and the tractor is not secured against unintentionally rolling away.



**MD 082****Risk of falling as a result of persons riding on treads or platforms.**

This danger can cause extremely serious and potentially fatal injuries.

It is prohibited to ride on the machine as a passenger or to climb onto machines while they are running. This ban also applies to machines with treads or platforms.

Ensure that no-one rides with the machine.

**MD 084****Risk of the entire body being crushed, as a result due to standing in the swivel range when machine parts are being lowered.**

This risk can cause extremely serious and potentially fatal injuries.

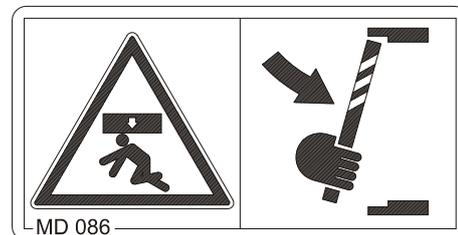
- It is prohibited to stand in the swivel range of the machine when machine parts are being lowered.
- Instruct personnel to leave the swivel range of any parts which can be lowered before you lower the parts on the machine.

**MD 086****Risk of the entire body being crushed as a result of unavoidable periods spent under raised, unsecured machine parts.**

This risk can cause extremely serious and potentially fatal injuries.

Before spending time in the danger area underneath raised machine parts, secure the raised parts to prevent them being accidentally lowered.

To do this, use the mechanical support device or the hydraulic locking device.



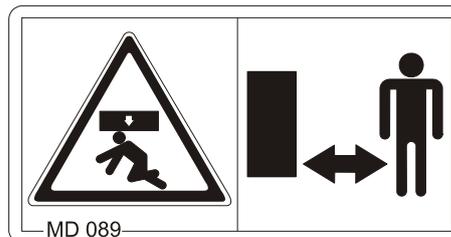
## General Safety Instructions

### MD 089

**Risk of the entire body being crushed as a result of standing under suspended loads or raised machine parts.**

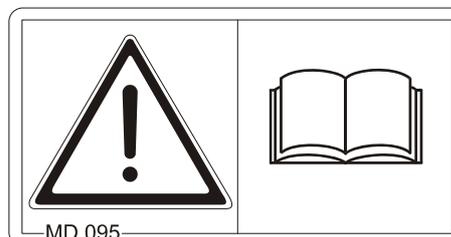
This risk can cause extremely serious and potentially fatal injuries.

- It is prohibited to stand under suspended loads or raised machine parts.
- Maintain an adequate safety distance from any suspended loads or raised machine parts.
- Ensure that all persons maintain an adequate safety distance from suspended loads or raised machine parts.



### MD 095

Read and understand the operating manual safety information before starting up the machine.



### MD 096

**Hazard from escaping high-pressure hydraulic fluid due to leaking hydraulic hose lines.**

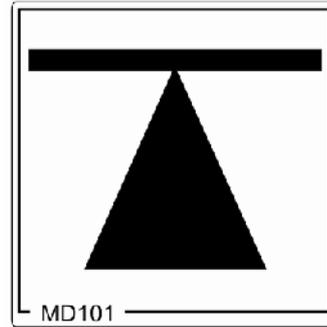
This hazard may cause serious injuries, perhaps even resulting in death, if escaping high-pressure hydraulic fluid passes through the skin and into the body.

- Never attempt to stop leaks in hydraulic hose lines with your hand or fingers.
- Read and observe the information in the operating manual before carrying out maintenance and repair work on the hydraulic hose lines.
- If you are injured by hydraulic fluid, contact a doctor immediately.



**MD 101**

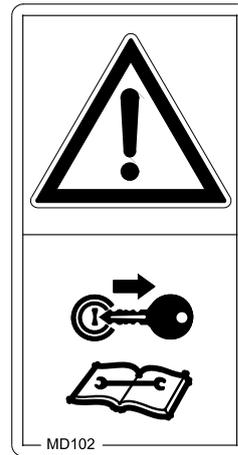
This symbol indicates jacking points for lifting gear (jack).

**MD 102**

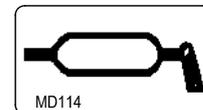
**Hazards from work operations on the machine, e.g. installation, adjustment, troubleshooting, cleaning, maintenance and repair, due to the tractor and the machine being started unintentionally and rolling away.**

These dangers can cause extremely serious and potentially fatal injuries.

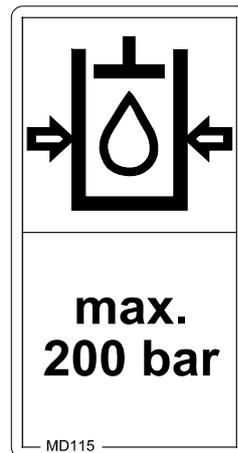
- Secure the tractor and the machine against unintentional start-up and rolling before any intervention in the machine.
- Depending on the type of intervention, read and understand the information in the relevant sections of the operating manual.

**MD 114**

This symbol indicates a lubrication point

**MD 115**

The maximum operating pressure of the hydraulic system is 200 bar.



## General Safety Instructions

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### MD139

The torque of the screw connection is 450 Nm.

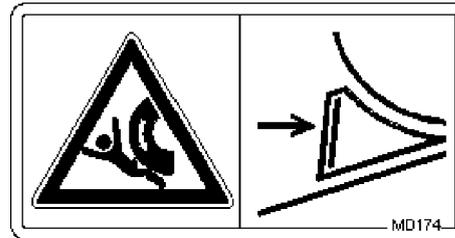


### MD 174

#### **Danger from unintended continued movement of the machine.**

Causes serious, potentially fatal injuries anywhere on the body.

Secure the machine against unintended continued movement before uncoupling the machine from the tractor. For this, use the parking brake and/or the wheel chock(s).



## 2.14 Hazards if safety information is not observed

---

Nonobservance of the safety information

- Can pose both a danger to people and also to the environment and machine.
- Can lead to the loss of all warranty claims.

Seen individually, non-compliance with the safety information could pose the following risks:

- Danger to people through non-secured working areas.
- Failure of important machine functions.
- Failure of prescribed methods of maintenance and repair.
- Danger to people through mechanical and chemical impacts.
- Risk to environment through leakage of hydraulic fluid.

## 2.15 Safety-conscious working

---

Besides the safety information in this operating manual, the national general workplace safety and accident prevention regulations are binding.

Comply with the accident prevention instructions on the warning pictograms.

When driving on public roads and routes, comply with the appropriate statutory road traffic regulations.

## 2.16 Safety information for users



### WARNING

**Risk of contusions, cuts, dragging, catching or knocks from insufficient traffic and operational safety.**

Before starting up the machine and the tractor, always check their traffic and operational safety.

### 2.16.1 General safety and accident prevention information

- Beside these instructions, comply with the general valid national safety and accident prevention regulations.
- The warning pictograms and labels attached to the machine provide important information on safe machine operation. Compliance with this information guarantees your safety.
- Before moving off and starting up the machine, check the immediate area of the machine (children). Ensure that you can see clearly.
- It is forbidden to ride on the machine or use it as a means of transport.
- Drive in such a way that you always have full control over the tractor with the attached machine.

In so doing, take your personal abilities into account, as well as the road, traffic, visibility and weather conditions, the driving characteristics of the tractor and the connected machine.

### Connecting and disconnecting the machine

- Only connect and transport the machine with tractors suitable for the task.
- When connecting machines to the tractor's three-point hydraulic system, the attachment categories of the tractor and the machine must always be the same.
- Connect the machine to the prescribed equipment in accordance with the specifications.
- When coupling machines to the front or the rear of the tractor, the following may not be exceeded:
  - The approved total tractor weight
  - The approved tractor axle loads
  - The approved load capacities of the tractor tyres
- Secure the tractor and the machine against unintentional rolling away before coupling or uncoupling the machine.
- It is forbidden for people to stand between the machine to be coupled and the tractor, whilst the tractor is moving towards the machine.

Any helpers may only act as guides standing next to the vehicles, and may only move between the vehicles when both are at a standstill.
- Secure the operating lever of the tractor hydraulic system so that unintentional raising or lowering is impossible, before connecting the machine to or disconnecting the machine from the tractor's three-point hydraulic system.



## General Safety Instructions

---

- When coupling and uncoupling machines, move the support equipment (if available) to the appropriate position (stability).
- When actuating the support equipment, there is a danger of injury from contusion and cutting points.
- Be particularly careful when coupling the machine to the tractor or uncoupling it from the tractor. There are contusion and cutting points in the area of the coupling point between the tractor and the machine.
- It is forbidden to stand between the tractor and the machine when actuating the three-point hydraulic system.
- Coupled supply lines:
  - Must give without tension, bending or rubbing on all movements when travelling round corners.
  - May not scour other parts.
- The release ropes for quick action couplings must hang loosely and may not release themselves when lowered.
- Also ensure that uncoupled machines are stable.

## Use of the machine

---

- Before starting work, ensure that you understand all the equipment and actuation elements of the machine and their function. There is no time for this when the machine is already in operation.
- Do not wear loose-fitting clothing. Loose clothing increases the risk over being caught by drive shafts.
- Only start-up the machine, when all the safety equipment has been attached and is in the safety position.
- Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor. If necessary, drive only with a partially-filled hopper.
- It is forbidden to stand in the working area of the machine.
- It is forbidden to stand in the turning and rotation area of the machine.
- There are contusion and cutting points at externally-actuated (e.g. hydraulic) machine points.
- Only actuate externally-actuated machine parts when you are sure that there is no-one within a sufficient distance from the machine.
- Only actuate externally-actuated machine parts when you are sure that there is no-one within a sufficient distance from the machine.
- Before leaving the tractor,
  - Lower the machine onto the ground
  - Switch off the tractor engine
  - Remove the ignition key

## Machine transportation

- Comply with the national road traffic regulations when using public highways.
- Before moving off, check:
  - The correct connection of the supply lines
  - The lighting system for damage, function and cleanliness
  - The brake and hydraulic system for visible damage
  - That the parking brake is released completely
  - the brake system functions properly
- Ensure that the tractor has sufficient steering and braking power. Any machines and front/rear weights connected to the tractor influence the driving behaviour and the steering and braking power of the tractor.
- If necessary, use front weights.  
The front tractor axle must always be loaded with at least 20% of the empty tractor weight, in order to ensure sufficient steering power.
- Always fix the front or rear weights to the intended fixing points according to regulations.
- Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor.
- The tractor must guarantee the prescribed brake delay for the loaded vehicle combination (tractor plus connected machine).
- Check the brake power before moving off.
- When turning corners with the machine connected, take the broad load and balance weight of the machine into account.
- Before moving off, ensure sufficient side locking of the tractor lower links, when the machine is fixed to the three-point hydraulic system or lower links of the tractor.
- Before moving off, move all the swivel machine parts to the transport position.
- Before moving off, secure all the swivel machine parts in the transport position against risky position changes. Use the transport locks intended for this.
- Before moving off, secure the operating lever of the three-point hydraulic system against unintentional raising or lowering of the connected machine.
- Check that the transport equipment, e.g. lighting, warning equipment and protective equipment, is correctly mounted on the machine.
- Before transportation, carry out a visual check that the upper and lower link bolts are firmly fixed with the lynch pin against unintentional release.
- Adjust your driving speed to the prevailing conditions.
- Before driving downhill, switch to a low gear.
- Before moving off, always switch off the independent wheel braking (lock the pedals).

### 2.16.2 Hydraulic system

---

- The hydraulic system is under a high pressure.
- Ensure that the hydraulic hose lines are connected correctly.
- When connecting the hydraulic hose lines, ensure that the hydraulic system is depressurised on both the machine and tractor sides.
- It is forbidden to block the operator controls on the tractor which are used for hydraulic and electrical movements of components, e.g. folding, swivelling and pushing movements. The movement must stop automatically when you release the appropriate control. This does not apply to equipment movements that:
  - are continuous or
  - are automatically locked or
  - are designed to require a floating position or pressure position
- Before working on the hydraulic system
  - Lower the machine
  - Depressurise the hydraulic system
  - Switch off the tractor engine
  - Apply the parking brake
  - Remove the ignition key
- Have the hydraulic hose line checked at least once a year by a specialist for proper functioning.
- Replace the hydraulic hose line if it is damaged or worn. Only use AMAZONE original hydraulic hose lines.
- The hydraulic hose lines should not be used for longer than six years, including any storage time of maximum two years. Even with proper storage and approved use, hoses and hose connections are subject to natural ageing, thus limiting the length of use. However, it may be possible to specify the length of use from experience values, in particular when taking the risk potential into account. In the case of hoses and hose connections made from thermoplastics, other guide values may be decisive.
- Never attempt to plug leaks in hydraulic lines using your hand or fingers.

Escaping high pressure fluid (hydraulic fluid) may pass through the skin and ingress into the body, causing serious injuries.

If you are injured by hydraulic fluid, contact a doctor immediately. Danger of infection.
- When searching for leakage points, use suitable aids, to avoid the serious risk of infection.

### 2.16.3 Electrical system

---

- When working on the electrical system, always disconnect the battery (negative terminal).
- Only use the prescribed fuses. If fuses are used with too high a rating, the electrical system will be destroyed – danger of fire.
- Ensure that the battery is connected correctly - firstly connect the positive terminal and then connect the negative terminal. When disconnecting the battery, disconnect the negative terminal first, followed by the positive terminal.
- Always place the appropriate cover over the positive battery terminal. Contact with earth may cause an explosion
- Risk of explosion: avoid the production of sparks or the presence of naked flames in the vicinity of the battery.
- The machine can be equipped with electronic components, the function of which may be influenced by electromagnetic interference from other units. Such interference can pose risks to people, if the following safety information is not followed.
  - In the case of retrofitting of electrical units and/or components on the machine, with a connection to the on-board power supply, the user must check whether the installation might cause faults on the vehicle electronics or other components.
  - Ensure that the retrofitted electrical and electronic components comply with the EMC directive 2004/108/EC in the appropriate version and carry the CE mark.

### 2.16.4 Attached machines

---

- Comply with the approved combination options for the attachment equipment on the tractor and the machine drawbar.  
Only couple approved combinations of vehicles (tractor and attached machine).
- In the case of single axle machines, observe the maximum permitted drawbar load of the tractor on the attachment equipment.
- Ensure that the tractor has sufficient steering and braking power. Machines connected to a tractor can influence your driving behaviour, as well as the steering and braking power of the tractor, in particular in the case of single axle machines with the drawbar load on the tractor.
- Only a specialist workshop may adjust the height of the drawbar on yoke bars with a drawbar load.



### 2.16.5 Brake system

---

- Only specialist workshops or recognised brake service may carry out adjustment and repair work on the brake system.
- Have the brake system checked regularly.
- If there are any functional faults in the brake system, stop the tractor immediately. Have the malfunction rectified immediately.
- Before performing any work on the braking system, park the machine safely and secure the machine against unintentional lowering or rolling away (wheel chocks).
- Be particularly careful when carrying out any welding, torch cutting or drilling work in the area of the brake lines.
- After carrying out any adjusting and repair work on the brake system, always carry out a brake test.

### Compressed air brake system

---

- Before coupling the machine, clean any dirt on the sealing rings on the hose couplings of the supply and brake lines.
- Only move off with the machine connected when the pressure gauge on the tractor shows 5.0 bar.
- Drain the air tank every day.
- Before driving without the machine, lock the hose couplings on the tractor.
- Hang the hose couplings of the machine supply and brake lines in the appropriate empty couplings.
- When filling up or replacing the brake fluid, use the prescribed fluid. When replacing the brake fluid, comply with the appropriate regulations.
- Do not make any changes to the specified settings on the brake valves.
- Replace the air tank if:
  - The air tank can be moved in the tensioning belts
  - The air tank is damaged
  - the rating plate on the air reservoir is rusty, loose or missing.

### Hydraulic braking system for export machines

---

- Hydraulic brake systems are not approved in Germany.
- When filling up or replacing the brake fluid, use the prescribed hydraulic fluids. When replacing the hydraulic fluids, comply with the appropriate regulations.

### 2.16.6 Tyres

---

- Repair work on tyres and wheels may only be carried out by specialists with suitable installation tools.
- Check the air pressure at regular intervals.
- Observe the specified air pressure. If the air pressure in the tyres is too high, then there is a risk of explosions.
- Park the machine in a safe place and lock the machine against unintentional falling and rolling away (parking brake, wheel chocks), before carrying out work on the tyres.
- Tighten or retighten all the fixing screws and nuts in accordance with the specifications of AMAZONEN-WERKE.

### 2.16.7 Operation of the seed drill

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- Comply with the permitted filling volumes of the seed hopper (seed hopper content).
- When filling the seed hopper, only use the ladder and the platform.  
It is forbidden to ride on the machine during operation.
- During the calibration test, note the danger points from rotating and oscillating machine parts.
- Before transportation, remove the thrust collars of the tramline marker.
- Do not place any parts in the seed hopper.
- Before transportation, lock the track marker (construction-dependent) in the transport position.

### 2.16.8 Cleaning, maintenance and repairs

---

- Only carry out cleaning, maintenance and repair work on the machine when:
  - The drive is switched off
  - The tractor engine is at a standstill
  - The ignition key has been removed
  - The machine connector has been removed from the on-board computer
- Regularly check the nuts and bolts for a firm seat and retighten them as necessary.
- If the machine or parts of the machine are raised, secure them against unintentional lowering before cleaning, maintaining or repairing the machine.
- When replacing work tools with blades, use suitable tools and gloves.
- Dispose of oils, greases and filters in the appropriate way.
- Disconnect the cable to the tractor generator and battery, before carrying out electrical welding work on the tractor and on attached machines.
- Spare parts must meet at least the specified technical requirements of AMAZONEN-WERKE. This is ensured through the use of genuine AMAZONE spare parts.

### 3 Loading and unloading

#### Loading and unloading with a tractor

**WARNING**

There is a risk of an accident when the tractor is unsuitable and the machine brake system is not connected to the tractor or is filled.



- Correctly couple the machine to the tractor, before loading the machine onto a transport vehicle or unloading it from a transport vehicle.
- You may only couple and transport the machine with a tractor for loading and unloading, as long as the tractor fulfils the power requirements.

Compressed air brake system:

- Only move off with the machine connected when the pressure gauge on the tractor shows 5.0 bar.

If the machine is to be loaded onto or unloaded from a transport vehicle, it must be coupled to a suitable tractor.

**Loading:**

A person to provide manoeuvring instructions is required for loading.

Secure the machine according to instructions. Apply the parking brake.

Then uncouple the tractor from the machine.

**Unloading:**

Remove the transportation safety equipment.

A marshalling person is required for unloading.

After unloading, park the machine and uncouple the tractor.

## 4 Product description

This section:

- Provides a comprehensive overview of the machine structure.
- Provides the names of the individual modules and controls.

Read this section when actually at the machine. This helps you to understand the machine better.

The machine is composed of the following main components:

- Frame with drawbar and tensioned crosspiece
- Seed hopper with dosing unit and seed delivery unit
- Running gear
- Sowing coulter
- Exact harrow
- Track marker.

### 4.1 Overview of subassemblies

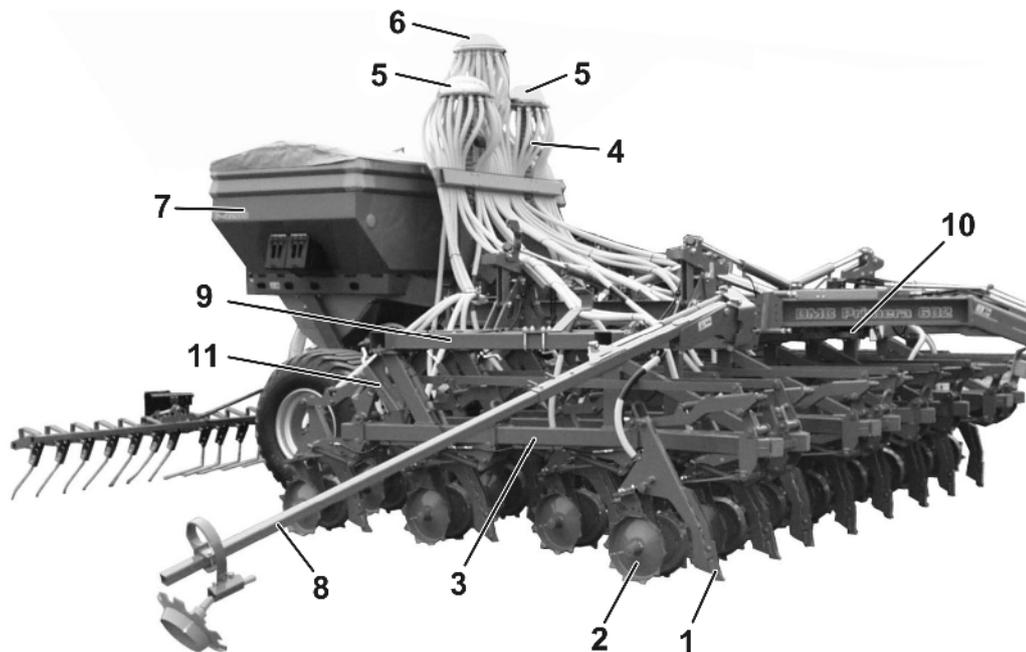


Fig. 3

Machine in working position.

- |                                       |   |
|---------------------------------------|---|
| (1) Chisel                            | (7) Seed hopper and fertiliser hopper (optional)                |
| (2) Supporting rolls                  | (8) Track marker  |
| (3) Coulter frame                     | (9) Foldable boom ( <b>DMC 602</b> )                            |
| (4) Seed hoses                        | (10) Hydraulic fluid tank with filter and pressure relief valve |
| (5) Seed distributor                  | (11) Depth adjustment for coulter rows                          |
| (6) Fertiliser distributor (optional) |   |

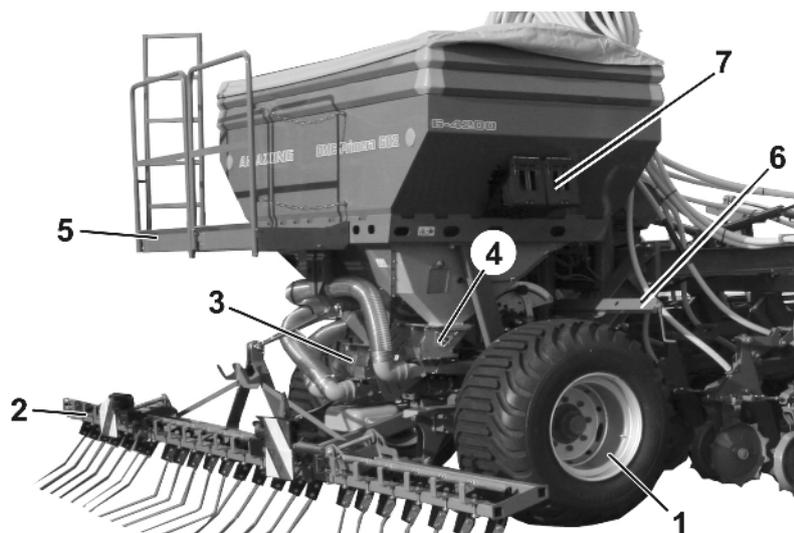


Fig. 4

- (1) Running gear with tyres
- (2) Foldable exact harrow (**DMC 602**)
- (3) Dosing unit for seed with injector and Vario gearbox
- (4) Dosing unit for fertiliser with injector and Vario gearbox (optional)
- (5) Working platform with foldable ladder
- (6) Parking brake
- (7) Wheel chocks

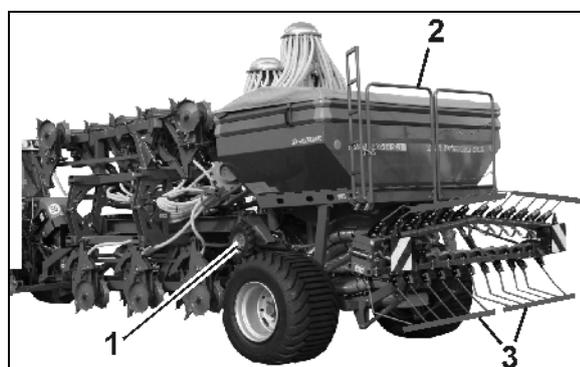


Fig. 5

Fig. 5 – Machine in transport position (**DMC 602**)

- (1) Drive wheel

## 4.2 Safety and protection equipment

Fig. 5/...

- (2) Rails on maintenance platform
- (3) Road safety bars on exact harrow for road transport

### 4.3 Overview – Supply lines between the tractor and the machine

Fig. 6, supply hoses in parking position:

- Hydraulic hose lines
- Electric cable for lighting
- Machine cable with machine connector for connection to on-board computer.
- Connection to hydraulic brake
- Pneumatic brake system
  - Brake line with coupling head (yellow)
  - Supply line with coupling head (red)

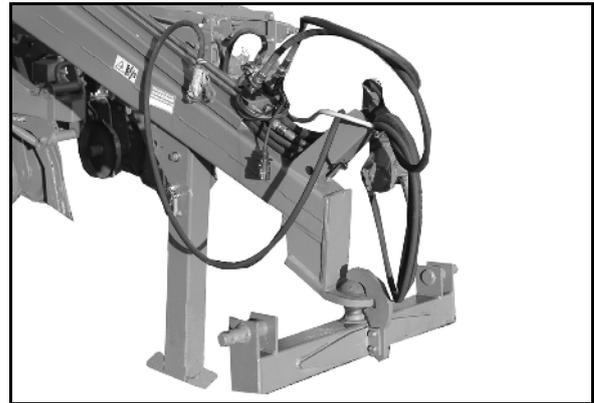


Fig. 6

### 4.4 Transportation equipment

Fig. 7/...

- (1) 2 rear lights, 2 brake lights, 2 turn indicators
- (2) 2 warning signs (square)
- (3) 2 red reflectors (triangular)
- (4) Red reflectors

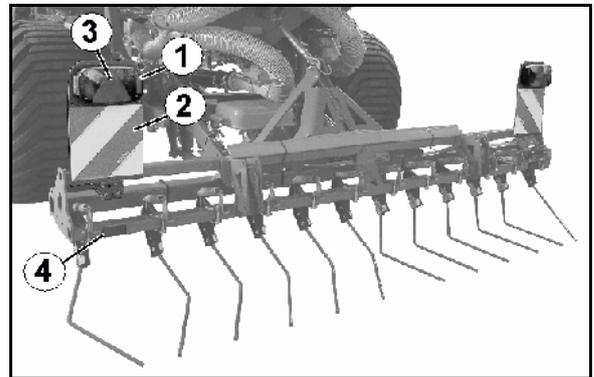


Fig. 7

Fig. 8/...

- (1) 2 warning signs (square)
  - (2) 2 limiting lights
- 2 x 3 reflectors, yellow (at side with max. 3 m spacing)

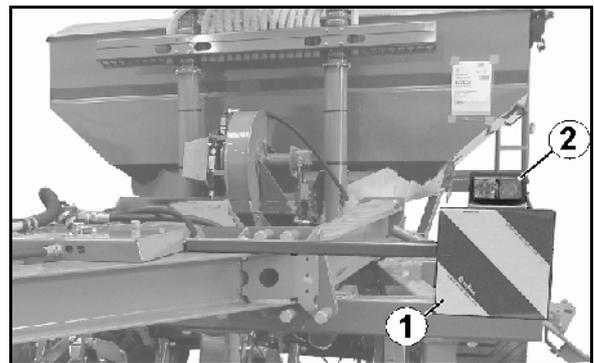


Fig. 8

## 4.5 Intended use

---

The **DMC**

- is intended for dosing and spreading
  - commercially available seed types,
  - commercially available granulated fertiliser (optional).
- This is coupled to the tractor using the lower tractor line and is operated by an additional person.

Slopes can be travelled

- Along the contours
  - Direction of travel to left 20 %
  - Direction of travel to right 20 %
- Along the gradient
  - Up the slope 20 %
  - Down the slope 20 %

Intended use also comprises:

- Compliance with all the instructions in this operating manual.
- Execution of inspection and maintenance work.
- Exclusive use of genuine AMAZONE spare parts.

Other uses to those specified above are forbidden and shall be considered as improper.

For any damage resulting from improper use:

- the operator bears the sole responsibility,
- AMAZONEN-WERKE assumes no liability whatsoever.

## 4.6 Danger area and hazard points

---

The danger area is the area around the machine in which people can be caught:

- By work movements made by the machine and its tools
- By materials or foreign bodies thrown out of the machine
- By tools rising or falling unintentionally
- By unintentional rolling away of the tractor and the machine

Within the machine danger area, there are danger points with permanent or unexpected risks. Warning pictograms indicate these danger points and warn against residual dangers, which cannot be eliminated for construction reasons. Here, the special safety regulations of the appropriate section shall be valid.

No-one may stand in the machine danger area:

- as long as the tractor engine is running with a connected PTO shaft / hydraulic system.
- as long as the tractor and machine are not protected against unintentional start-up and running.

The operating person may only move the machine or switch or drive the tools from the transport position to the working position or vice-versa when there is no-one in the machine danger area.

The following danger areas exist:

- Between the tractor and machine, especially when coupling and uncoupling.
- Where there are moving components.
- On the machine while it is moving.
- Within the pivot range of the boom.
- Within the pivot range of the track marker.
- Under raised, unsecured machines or machine parts.
- When unfolding/folding the boom in the area of overhead cables.

## 4.7 Rating plate and CE marking

The following diagrams show the location of the rating plate and CE marking.

The rating plate shows:

- Vehicle- / machine ID no.:
- Type
- Basic weight kg
- Permissible support load kg
- Permissible rear axle load kg
- Permissible system pressure bar
- Permissible total weight kg
- Factory
- Model year



**Fig. 9**



## 4.8 Technical data

		<b>DMC Primera 3000</b>	<b>DMC Primera 4500</b>	<b>DMC Primera 602</b>
Working width	[mm]	3000	4500	6000
Transport width	[mm]	3225 3000 Only with conver- sion kit	4725	3225
Fill level	[mm]	2650		
Track width	[mm]	2300		
Total length	[mm]	8400		
Overall height	[mm]	3700		
Empty weight / Dead weight	[kg]	4800	5600	6400
Permissible total weight	[kg]	8200	9000	9800
Payload	[kg]	3800	3800	3800
Permissible axle load	[kg]	7000	7700	8000
Permissible supported weight	[kg]	1600	1700	2200
Hopper volume	[l]	4200 Seed 3150 Fertiliser 1050		
With hopper extension		5000 Seed 3750 Fertiliser 1250		
Hopper width	[mm]	2900		
Number of sowing coulters		16	24	32
Row spacing	[cm]	18.75		
Working speed	[km/h]	up to 18		
Area efficiency	[ha/h]	up to 5	up to 7.5	up to 10
Transport speed	[km/h]	25		
Coupling point category	Cate- gory	II / III		
Tyres		700 / 45-22.5		
Air-pressure	[bar]	2.3		

## 4.9 Necessary tractor equipment

---

For the machine to be operated as intended, the tractor must fulfil the following requirements:

### Tractor engine power

---

<b>DMC 3000</b>	from 60 kW (80 bhp) upwards
<b>DMC 4500</b>	from 95 kW (130 bhp) upwards
<b>DMC 602</b>	from 133 kW (180 bhp) upwards

### Electrical system

---

Battery voltage:	<ul style="list-style-type: none"><li>• 12 V (volts)</li></ul>
Lighting socket:	<ul style="list-style-type: none"><li>• 7 pin</li></ul>

### Hydraulic system

---

Maximum operating pressure:	<ul style="list-style-type: none"><li>• 200 bar</li></ul>
Tractor pump power:	<ul style="list-style-type: none"><li>• At least 15 l/min at 150 bar</li></ul>
Machine hydraulic fluid:	<ul style="list-style-type: none"><li>• Transmission/hydraulic fluid Utto SAE 80W API GL4</li></ul> <p>The machine hydraulic/transmission fluid is suitable for the combined hydraulic/transmission fluid circuits of all standard makes of tractor.</p>
Tractor control units	<ul style="list-style-type: none"><li>• 2 double-action tractor control units as standard equipment</li></ul>

### Universal joint shaft

---

Required speed:	<ul style="list-style-type: none"><li>• 1000 rpm</li></ul>
Direction of rotation:	<ul style="list-style-type: none"><li>• Clockwise, viewed from the rear towards the tractor.</li></ul>

### Operational brake system

---

Dual circuit service brake system:	<ul style="list-style-type: none"><li>• 1 hose coupling (red) for the supply line</li><li>• 1 hose coupling (yellow) for the brake line</li></ul>
Hydraulic brake system:	<ul style="list-style-type: none"><li>• 1 hydraulic coupling, conforms to ISO 5676</li></ul>

## 4.10 Noise production data

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The workplace-related emission value (acoustic pressure level) is 74 dB(A), measured in operating condition at the ear of the tractor driver with the cabin closed.

Measuring unit: OPTAC SLM 5.

The noise level is primarily dependent on the vehicle used.

## 5 Structure and function

The following section provides information on the machine structure and the functions of the individual components.

### 5.1 Mode of operation

#### **DMC 3000 /4500**



Fig. 10

#### **DMC 602**



Fig. 11

The **DMC** facilitates direct sowing via the chisels without prior processing of the soil.

At the same time, fertilisation can be carried out (optional)

The seed is carried in the seed hopper. For simultaneous fertilisation, the hopper is split.

From the dosing unit, which is driven by the drive wheel, the set seed volume / fertiliser volume enters the air flow created by the blower fan.

The air flow delivers the seed / fertiliser to the distributor head, which distributes the seed / fertiliser evenly onto the chisel.

The seed is covered by the exact harrow. The field connection run is marked in the centre of the tractor by the track markers.

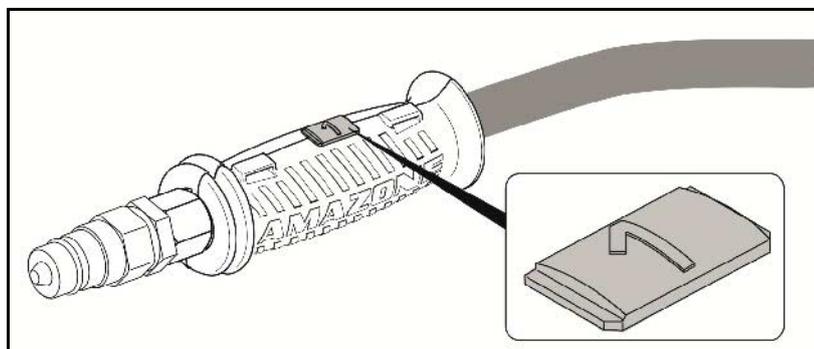
<b>DMC</b>	<b>Equipment</b>
<b>3000</b>	<ul style="list-style-type: none"><li>• Rigid frame</li></ul>
<b>4500</b>	
<b>602</b>	<ul style="list-style-type: none"><li>• Hydraulically foldable boom</li></ul>

## 5.2 Hydraulic joints



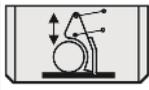
All hydraulic hose lines are equipped with gripping sections.

Coloured markings with a code number or code letter have been applied to the gripping sections in order to assign the respective hydraulic function to the pressure line of a tractor controller!



Films are stuck on the implement for the markings that illustrate the respective hydraulic function.

### DMC 3000 / 4500

Tractor control unit		Function	Hose marking
	Single acting	Coulter / exact harrow / drive wheel	1 - yellow
	Single acting	Track marker obstacle switching (optional)	1 - green

### DMC 602

Tractor control unit		Function		Hose marking
	Double acting	Via stop tap:	(1) Fold out	1 - yellow
		1. Boom	(2) Lower	
	Double acting	2. Coulter / exact harrow / drive wheel	(1) Fold up	2 - yellow
		Markers	(2) Raise	
	Double acting	Markers	Fold out	1 - green
			Fold in	2 - green

**WARNING****Danger of infection from escaping hydraulic fluid at high pressure.**

When coupling and uncoupling the hydraulic hose lines, ensure that the hydraulic system is depressurised on both the machine and tractor sides.

If you are injured by hydraulic fluid, contact a doctor immediately.

### 5.2.1 Coupling the hydraulic hose lines

**WARNING****Risk of contusions, cutting, catching, drawing in and knocks from faulty hydraulic functions when the hydraulic hose lines are connected incorrectly.**

When coupling the hydraulic hose lines, observe the coloured markings on the hydraulic plugs.



- Check the compatibility of the hydraulic fluids before connecting the machine to the hydraulic system of the tractor.  
Do not mix any mineral oils with biological oils.
- Observe the maximum approved hydraulic fluid pressure of 200 bar.
- Only couple clean hydraulic connectors.
- Plug the hydraulic plug(s) into the hydraulic sockets until you can feel the hydraulic plug(s) locking.
- Check the coupling points of the hydraulic hose lines for a correct, tight seat.

1. Place the tractor control unit in float position (neutral).
2. Clean the hydraulic plugs of the hydraulic hose lines before coupling up.
3. Couple the hydraulic hose line(s) with the tractor control unit(s).

### 5.2.2 Uncoupling the hydraulic hose lines

---

1. Place the tractor control unit in float position (neutral).
2. Release the hydraulic plugs from the hydraulic sockets.
3. Fasten the hydraulic plugs in the empty coupling points.

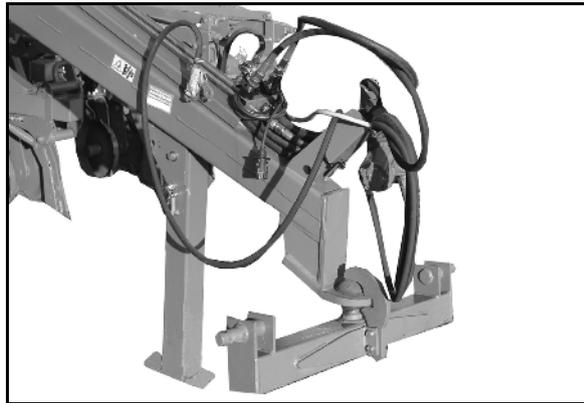


Fig. 12

### 5.3 Dual-circuit service brake system



Compliance with the maintenance intervals is essential for the correct function of the two-line operating brake system.

To activate the dual-circuit pneumatic braking system, the tractor requires a pneumatic braking system which is also dual circuit.

- Trailer brake valve combined with manually adjustable braking force regulator.
- Braking force regulator (Fig. 13/1) with hand lever (Fig. 13/2) for manual adjustment of the braking force. The braking force is set in 4 stages, depending on the load status of the machine.
  - Filled machine = 1/1
  - Partially filled machine = 1/2
  - Empty machine = 0
  - Manoeuvring operation = Fig. 13 /3

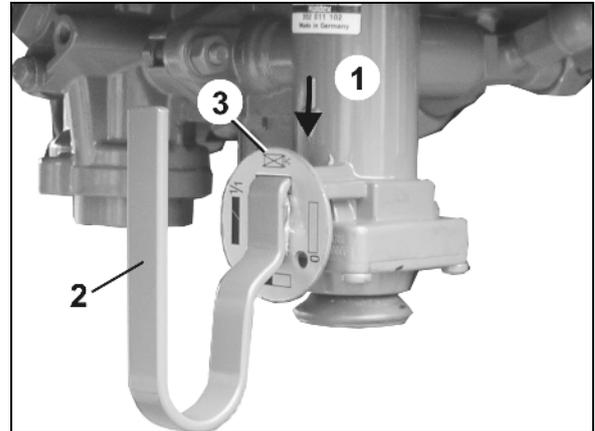


Fig. 13

#### Fig. 14/...

- (1) Supply line with coupling head (red); fastened in the dummy coupling as directed.
- (2) Dummy coupling for supply line.
- (3) Brake line with coupling head (yellow); fastened in the idle coupling as directed.
- (4) Dummy coupling for brake line.

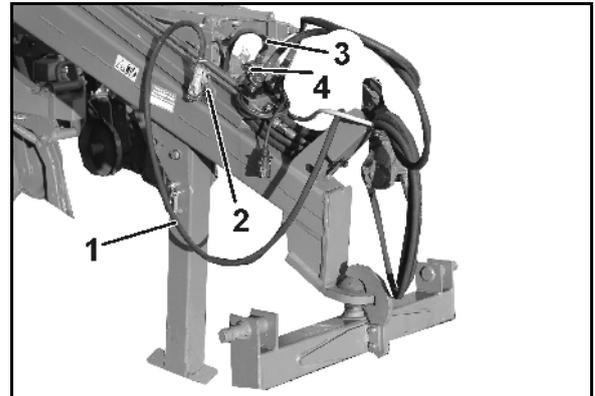


Fig. 14

#### Fig. 15/...

- (1) Line filter of the supply line
- (2) Line filter of the brake line
- (3) Trailer brake valve

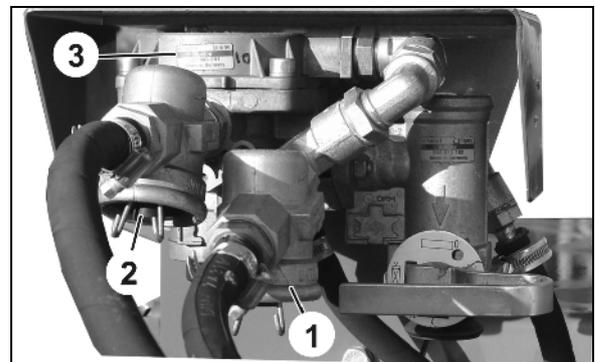


Fig. 15

## Structure and function

Fig. 16/...

- (1) Compressed air tank
- (2) Test connection for pressure gauge
- (3) Drain valve

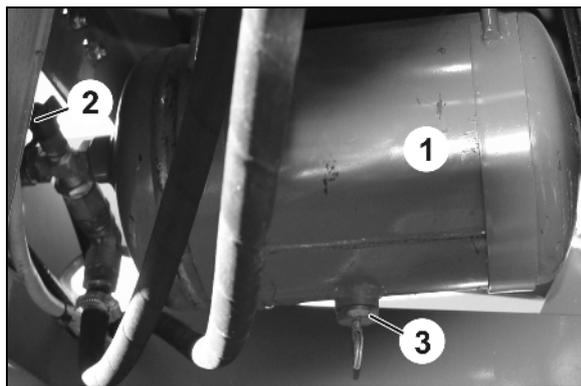


Fig. 16

## Automatic load-dependent braking force regulator – Adjustment



### WARNING

**Risk of contusions, cuts, dragging, catching or knocks from incorrectly functioning brake system.**

You must not change the adjustment measurement (L) on the automatic load-dependent braking force regulator. The adjustment measurement (L) must match the value given on the Haldex ALB plate.

## Brake axles

Fig. 17/...

- (1) Membrane brake cylinder.
- (2) Brake linkage.
- (3) Linkage adjuster for brake camshaft.
- (4) Brake camshaft.
- (5) Connecting linkage for parking brake.

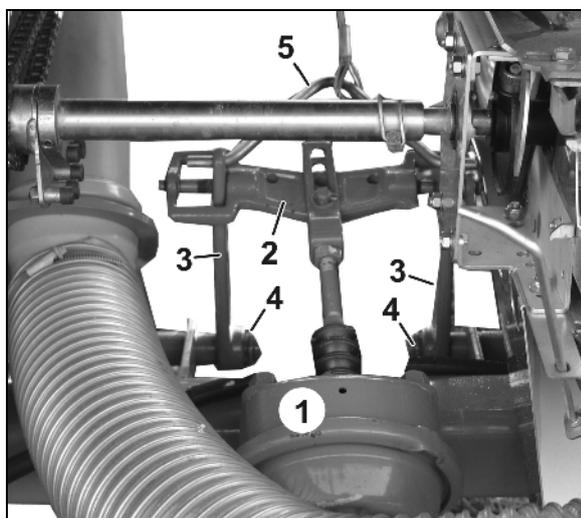


Fig. 17

### 5.3.1 Coupling the brake and supply lines



#### WARNING

**Risk of contusions, cuts, dragging, catching or knocks from incorrectly functioning brake system.**

- When coupling the brake and supply line, ensure that:
  - the sealing rings on the hose couplings are clean.
  - the sealing rings of the hose couplings form a proper seal.
- Always replace damaged seals immediately.
- Drain the air tank before the first journey each day.
- Only move off with the machine connected when the pressure gauge on the tractor shows 5.0 bar.



#### WARNING

**Risk of being crushed, cut, caught or struck by the machine unintentionally rolling away when the operating brake is released.**

Always couple the hose coupling of the brake line (yellow) first, followed by the hose coupling of the supply line (red).

The operating brake of the machine moves out of the brake position immediately the red hose coupling has been coupled.

1. Open the tractor coupling head caps.
2. Remove brake line coupling head (yellow) from the dummy coupling.
3. Check coupling head seals for damage and cleanness.
4. Clean dirty seals, replace damaged seals.
5. Fasten the brake line coupling head (yellow) as directed in the tractor coupling with the yellow marking.
6. Remove the supply line coupling head (red) from the dummy coupling.
7. Check coupling head seals for damage and cleanness.
8. Clean dirty seals, replace damaged seals.
9. Fasten the supply line coupling head (red) as directed in the tractor coupling with the red marking.
- On coupling the supply line (red), the supply pressure coming from the tractor automatically pushes out the button for the release valve on the trailer brake valve.
10. Release the parking brake and/or remove the wheel chocks.

### 5.3.2 Uncoupling the brake and supply lines

**WARNING**

**Risk of being crushed, cut, caught or struck by the machine unintentionally rolling away when the operating brake is released.**

Always uncouple the hose coupling of the supply line (red) first followed by the hose coupling of the brake line (yellow).

The operating brake of the machine only moves into the brake position when the red hose coupling has been uncoupled.

Always keep to this order, as otherwise the operating brake system will trip and may set the unbraked machine moving.



When the machine is uncoupled or separated from the trailer, air is vented from the trailer brake valve supply line. The trailer brake valve is automatically switched and operates the service brake system independently of the automatic, load-dependent braking force regulator.

1. Secure the machine against unintentionally rolling away. To do so use the parking brake and/or wheel chocks.
2. Release supply line coupling head (red).
3. Release brake line coupling head (yellow).
4. Fasten coupling heads in the dummy coupling points.
5. Close tractor coupling head caps.

### 5.3.3 Parking brake

When the parking brake is on, it secures the uncoupled machine against unintentionally rolling away. The parking brake is operated by turning the crank via a spindle and bowden cable.

Fig. 18/...

- (1) Crank
- (2) Direction of rotation for applying brake
- (3) Direction of rotation for releasing brake
- (4) Bowden cable

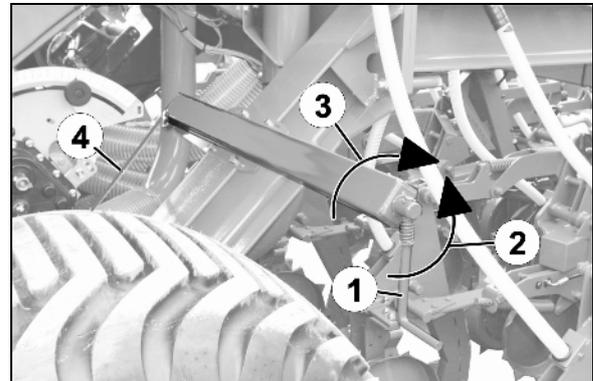


Fig. 18

#### Releasing the parking brake



Ensure that the bowden cable is not lying on or rubbing against other vehicle parts.

When the parking brake is off, the bowden cable must hang slightly slack.

Rotate the crank (Fig. 18/1) anticlockwise until the bowden cable (Fig. 18/4) becomes slack.

→ The parking brake is off.

#### Applying the parking brake



Correct the adjustment of the parking brake if the spindle's tensioning travel is no longer sufficient.

Rotate the crank (Fig. 18/1) clockwise and apply the parking brake using the bowden cable (Fig. 18/4) (the application force of the parking brake is around 40 kg manual force).

## 5.4 Hydraulic operating brake system

To control the hydraulic operating brake system, the tractor requires hydraulic braking equipment.

### 5.4.1 Coupling the hydraulic operating brake system



Only couple clean hydraulic couplings.

1. Remove the protective caps.
2. Clean the hydraulic plug and hydraulic socket if necessary.
3. Insert the tractor's hydraulic plug into the machine's hydraulic socket.
4. Tighten the hydraulic screw union (if present) hand-tight.

### 5.4.2 Uncoupling the hydraulic service brake system

1. Loosen the hydraulic screw union (if present).
2. Protect the hydraulic plug and hydraulic socket against soiling using the dust protection caps.
3. Store the hydraulic hose line in the hose cabinet.

### 5.4.3 Emergency brake

In event of the machine being released from the tractor during travel, the emergency brake will brake the machine.

Fig. 19/...

- (1) Pulling cable
- (2) Brake valve with pressure accumulator
- (3) Hand pump to relieve the brake
- (A) Brake released
- (B) Brake applied

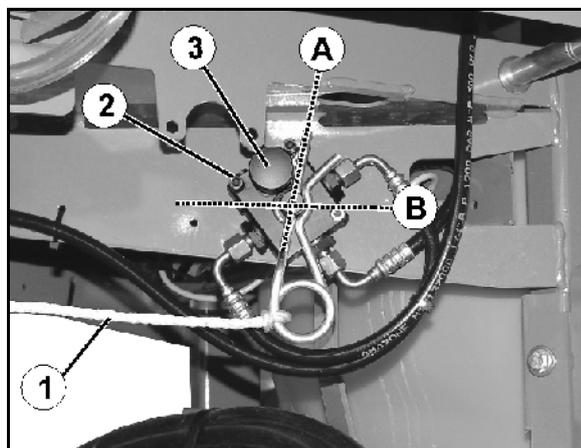


Fig. 19



**DANGER**

**Before travel, set the brake to the application position.**

For this purpose:

1. Secure the pulling cable to a fixed point on the tractor.
  2. Apply the tractor brake with the tractor engine running and hydraulic brake connected.
- Pressure accumulator of the emergency brake is being charged.

**DANGER****Risk of accident through brake malfunction!**

After withdrawing the safety splint (e.g. when activating the emergency brake), it is essential to insert the safety splint into the brake valve from the same side (Fig. 19). Otherwise the brake will not function.

After reinserting the safety splint, carry out a brake test for the service brake and the emergency brake.



When the implement is uncoupled, the pressure accumulator presses hydraulic oil:

- into the brake and decelerates the implement,
- or
- into the hose line to the tractor and impedes the coupling of the brake line to the tractor.

In these cases, relieve pressure using the hand pump on the brake valve.

## 5.5 Safety chain for implements without brake system (option)

Implements without a brake system or with a single-line brake system must be equipped with a safety chain in compliance with local country regulations.

The safety chain must be correctly fixed to a suitable position on the tractor before transporting.

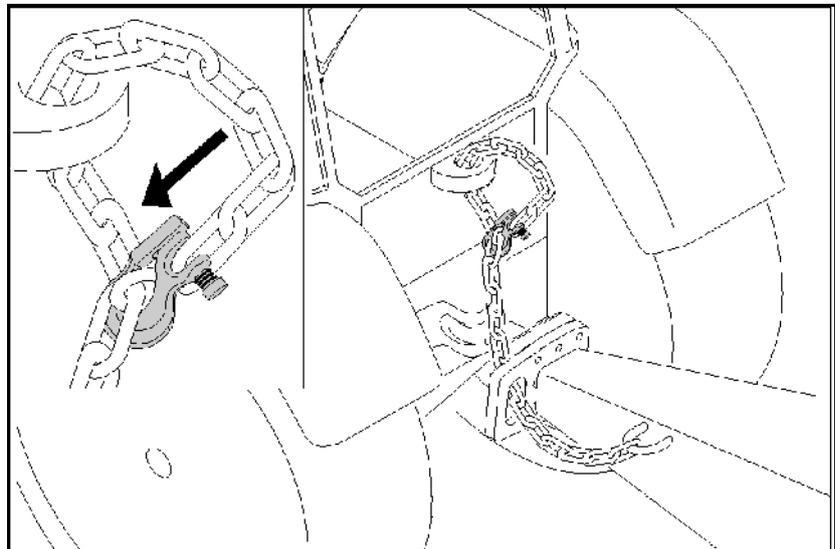


Fig. 20

## 5.6 Vario gearbox

Fig. 21/...

- (1) Vario gearbox
- (2) Adjustment scale
- (3) Adjusting lever with pointer
- (4) Locking button
- (5) Oil level inspection glass

To adjust the spread rate, adjust the setting lever.

The higher the scale value, the greater the spread rate.

The spread rate is infinitely adjustable and is adjusted using the calibration test.

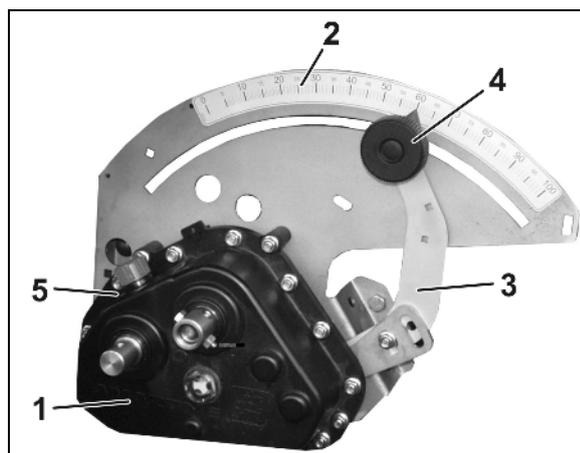


Fig. 21

## 5.7 Dosing unit

The dosing units dose the volume set at the Vario gearbox into the injector.

The machine has:

- One seed dosing unit for **DMC 3000 / 4500**
- Two seed dosing units for **DMC 602** (Fig. 22/1)
- A fertiliser dosing unit, optional (Fig. 22/2)

Each dosing unit is fitted with a shutter slide in order to

- empty the dosing unit
- and replace the dosing rollers when the hopper is full.

The metering roller ground wheel is being driven.

The seed falls into the injector sluice and is directed by the air flow to the distributor head and then to the coulters.

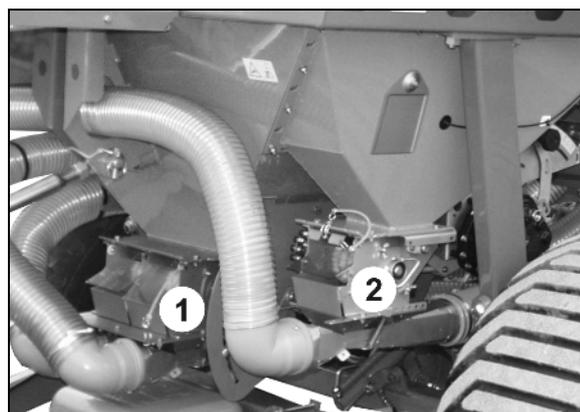


Fig. 22

### 5.7.1 Metering rollers

The seed metering unit is equipped with an exchangeable metering roller.

The metering roller selection is dependent on

- the seed type
- the spread rate.

## 5.7.1.1 Dosing roller diagram table

 <p>31c651</p> <p>7.5 cm<sup>3</sup></p>	 <p>31c628</p> <p>20 cm<sup>3</sup></p>
 <p>31c632</p> <p>120 cm<sup>3</sup></p>	 <p>31c631</p> <p>210 cm<sup>3</sup></p>
 <p>31c630</p> <p>600 cm<sup>3</sup></p>	 <p>31c629</p> <p>660 cm<sup>3</sup></p>



Dosing rollers with different capacities are available.

Select the metering roller required depending on the seed or the fertiliser and the spread rate according to the following tables.

If the seed is not listed, select the dosing roller of a seed that has a similar grain size.

## 5.8 Drive wheel

The drive wheel (Fig. 23/1) drives the dosing rollers in the dosing unit via the Vario gearbox.

For calibration tests, the drive wheel is rotated manually in the direction of the arrows using the crank (Fig. 23/2).

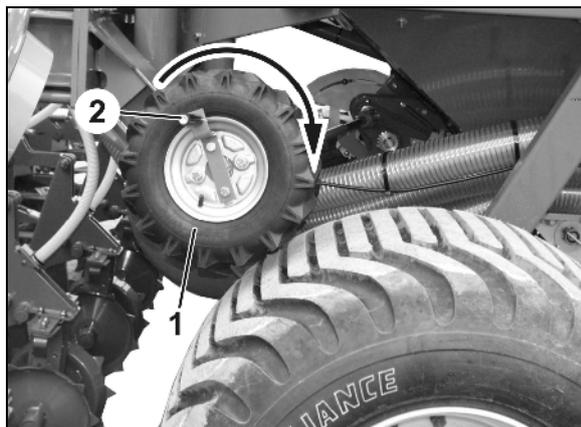


Fig. 23

### Lift the drive wheel from the rotor:

- for transport,
- for calibration.

1. Move the stop tap (Fig. 26/1) to position B.

2. Actuate tractor control unit .

→ Lift the coulter / exact harrow / drive wheel.

3. Swivel the safety lever as shown in Fig. 24.



Fig. 24

### Place drive wheel on rotor:

- for use on the field.

1. Move the Absperrhahn (Fig. 26/1) to position B.

2. Actuate tractor control unit .

→ Lift the coulter / exact harrow / drive wheel.

3. Swivel the safety lever as shown in Fig. 25.



Fig. 25

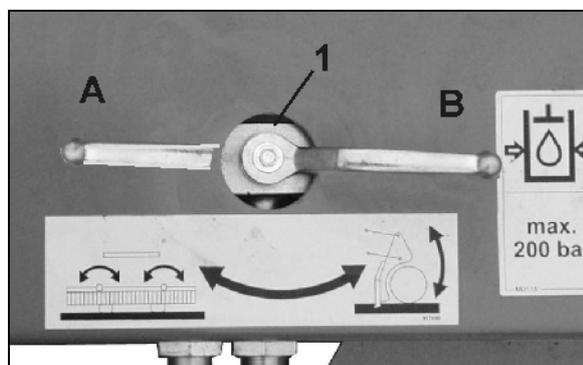


Fig. 26

## 5.9 Calibration trough

The calibration quantity drops into the calibration trays in the calibration test (Fig. 27/1).

Use the calibration trough to calibrate seed and fertiliser.

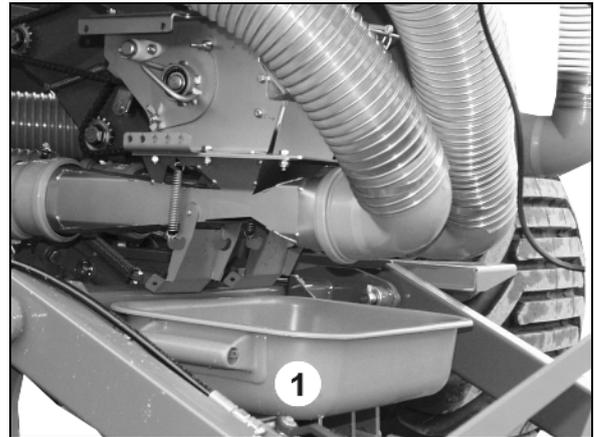


Fig. 27

## 5.10 Spreading fertiliser (option)

With the DMC, it is possible to spread fertiliser and seed at the same time.

For this purpose, fertiliser is spread together with the seed through every coulter.

(G Maize / D Fertiliser)

### Hopper for seed and fertiliser

- (1) Use the larger part of the hopper for the seed.
- (2) Use the smaller part of the hopper for the spreading of fertiliser.

### Metering unit

- Equip the metering unit (Fig. 28/3, Fig. 29/3) with a metering roller for fertiliser.

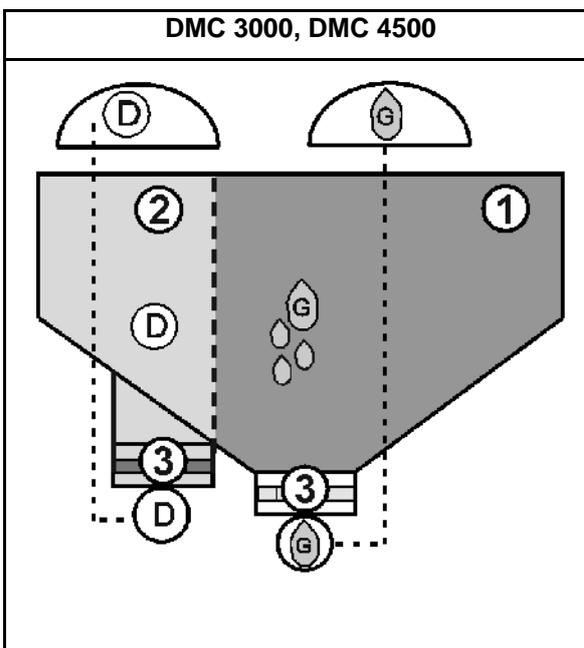


Fig. 28

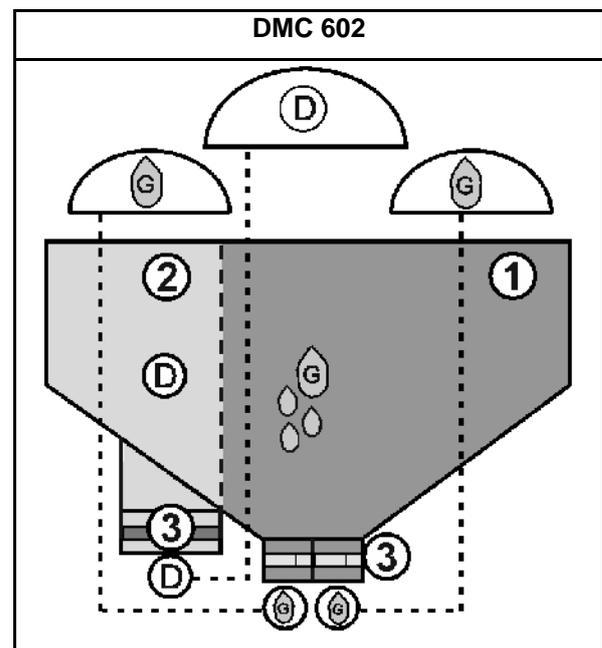


Fig. 29

## 5.11 Seeding maize (option)

With the DMC, it is possible to seed maize. It is possible to also simultaneously spread fertiliser when seeding maize.

(M) Maize / (D) Fertiliser

### Row spacing

The simultaneous sowing of maize and spreading of fertiliser can take place in the following row spacings:

- 75 cm
- 37.5 cm
- 18.75 cm

### Hopper for maize and fertiliser

- (1) Use the larger part of the hopper for the spreading of fertiliser.
- (2) Use the smaller part of the hopper for the maize seed.

### Metering unit

- Equip the metering unit with the corresponding metering rollers for maize and fertiliser (Fig. 30/3, Fig. 313).

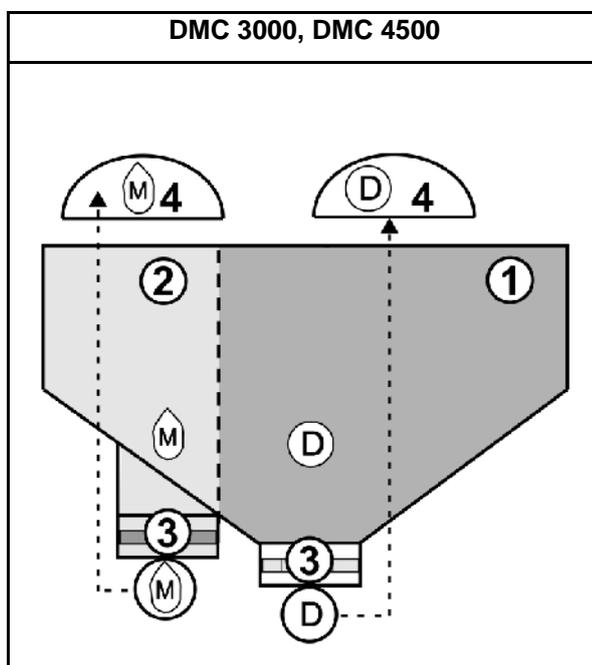


Fig. 30

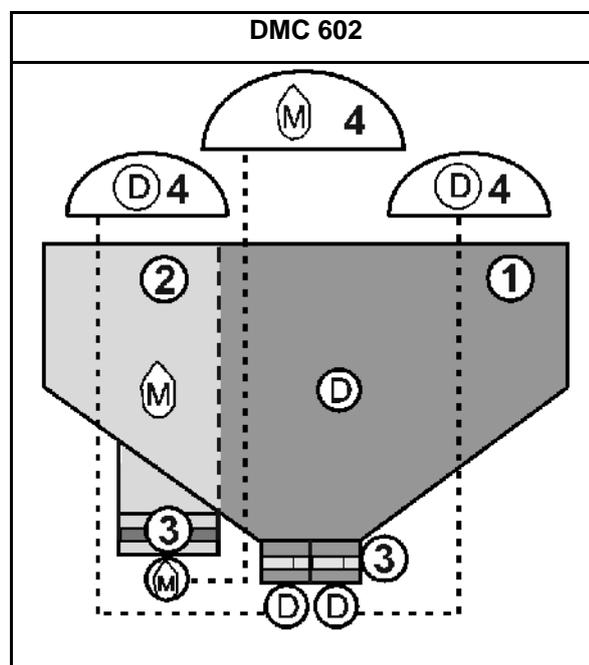
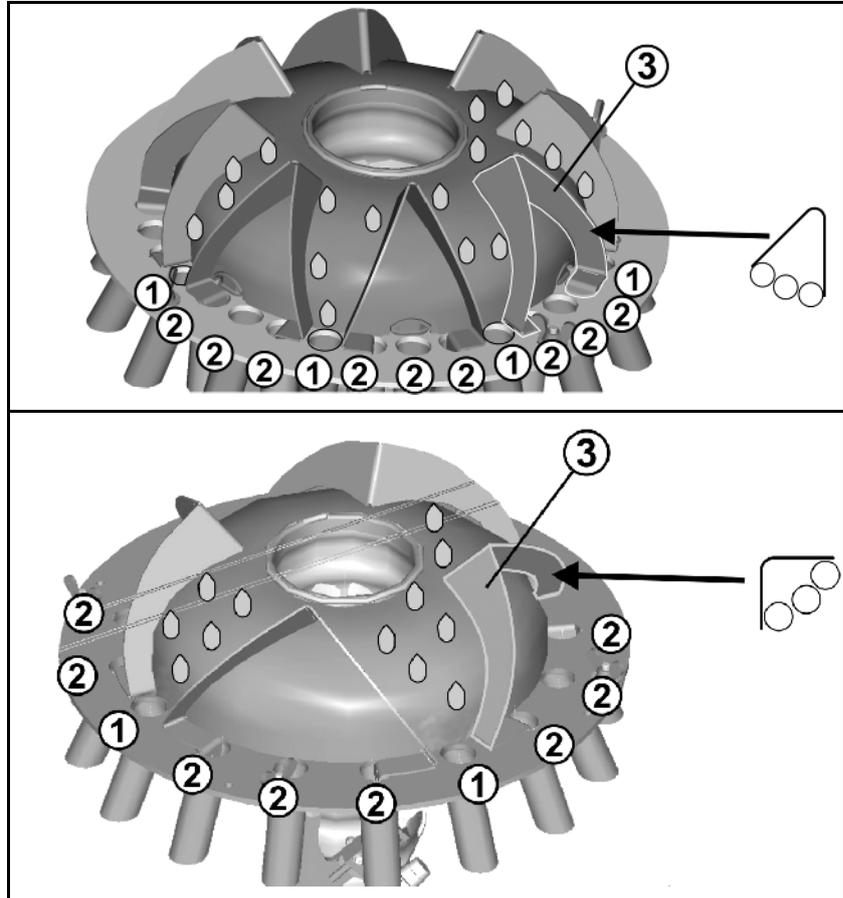
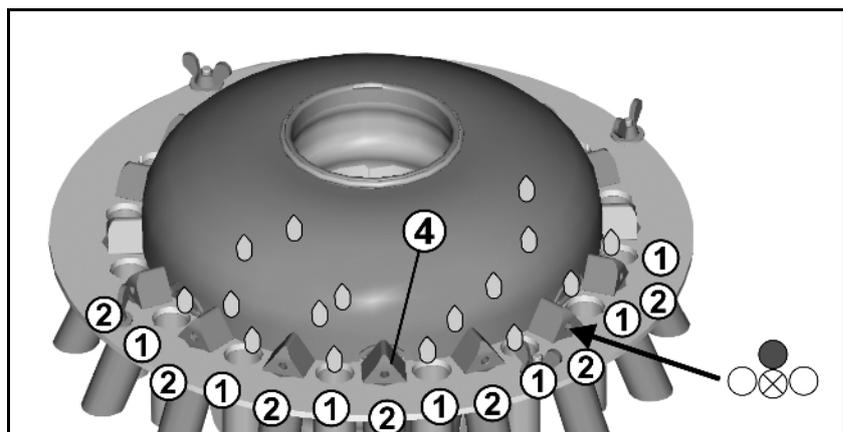


Fig. 31

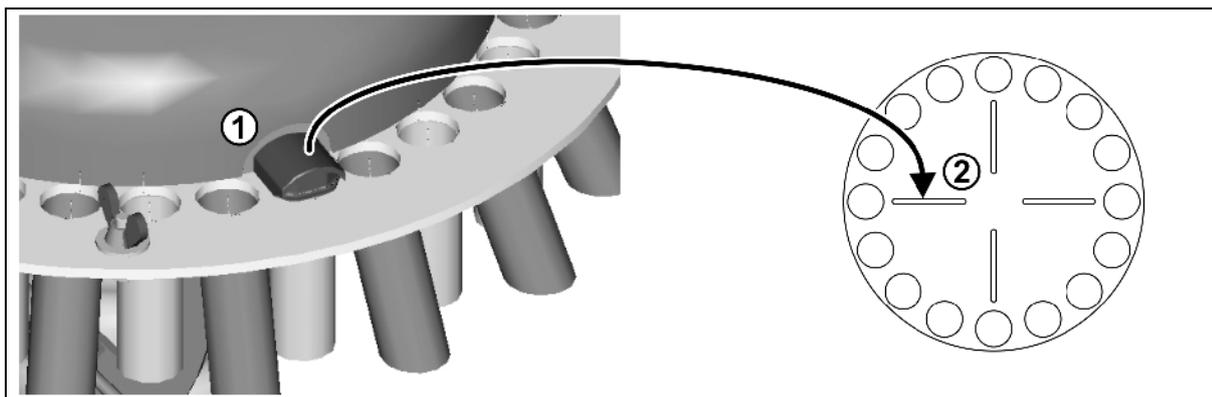
**distributor**

- Depending on the desired row spacing, several outlets on all of the distributors (Fig. 30/4, Fig. 31/4) must be closed.

Various locking plates and sealing plugs are available (depending on the size of the seed distributor) for this purpose.


**Fig. 32**

**Fig. 33**

- (1) Outlets open
- (2) Outlets closed
- (3) Locking plate suspended
- (4) Sealing plug suspended



- (1) Shutter in the distributor head
- (2) Shutter in the graphic

### Tramline control

- Before seeding maize, the tramline control of the AMALOG<sup>+</sup> must be switched off.  
Set the tramlining rhythm to 15

### Replace the hoses

Several hoses on the distributor must be replaced to obtain the desired row spacing.

-  Replace the marked hoses.

### Coulters

Not all of the coulters are used when seeding maize. Lift the coulters that are not being used and lock with a locating pin and an R-clip. This reduces the pulling force required by the tractor.

The locating pins are in the parking position

-  Lift the marked coulters.

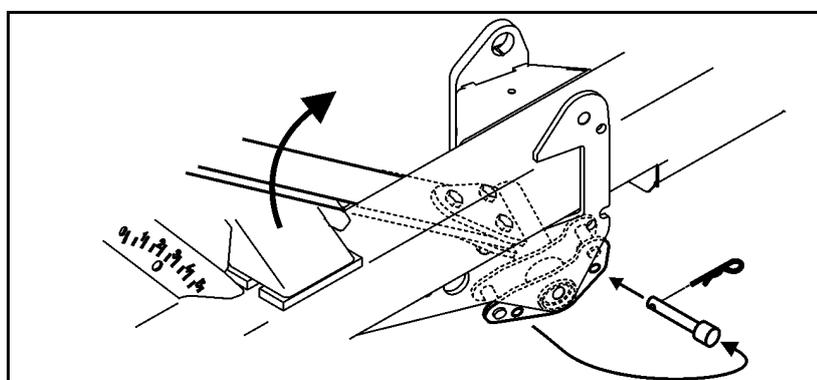


Fig. 34

### 5.11.1 DMC 3000 Overview of closed outlets in the distributor and switched-off coulters

**DMC 3000:** Maize row spacing 18.75 cm / Fertiliser row spacing 18.75 cm



Here, there are no closed outlets in the distributor and no switched-off coulters.

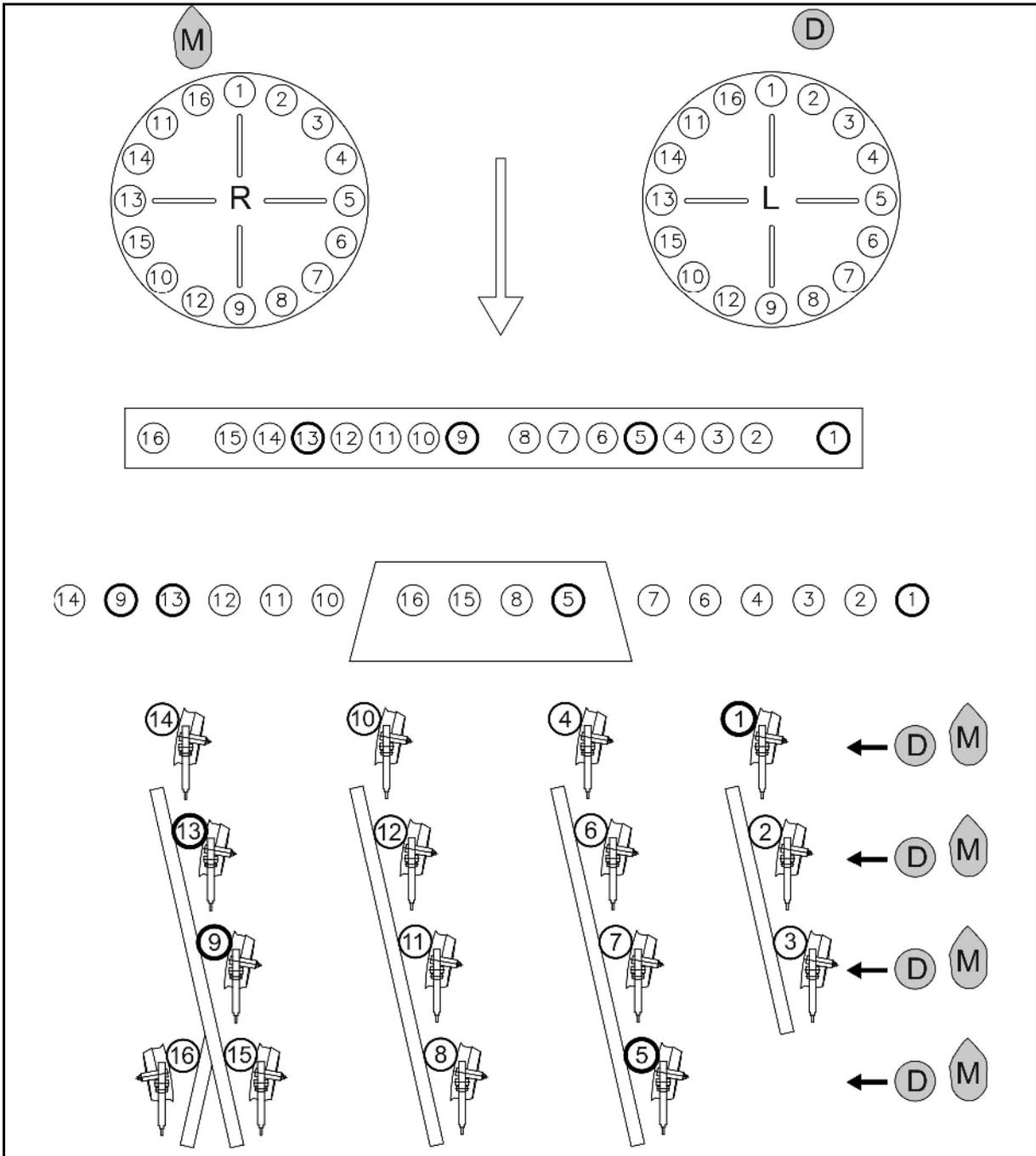


Fig. 35

**DMC 3000: Maize <sup>M</sup> row spacing 75 cm / Fertiliser <sup>D</sup> row spacing 75 cm**

- Maize <sup>M</sup>: Install the locking plates according to Fig. 36
- Replace the hoses: 4 ↔ 5, 9 ↔ 10, 13 ↔ 14
- Switch off the coulters

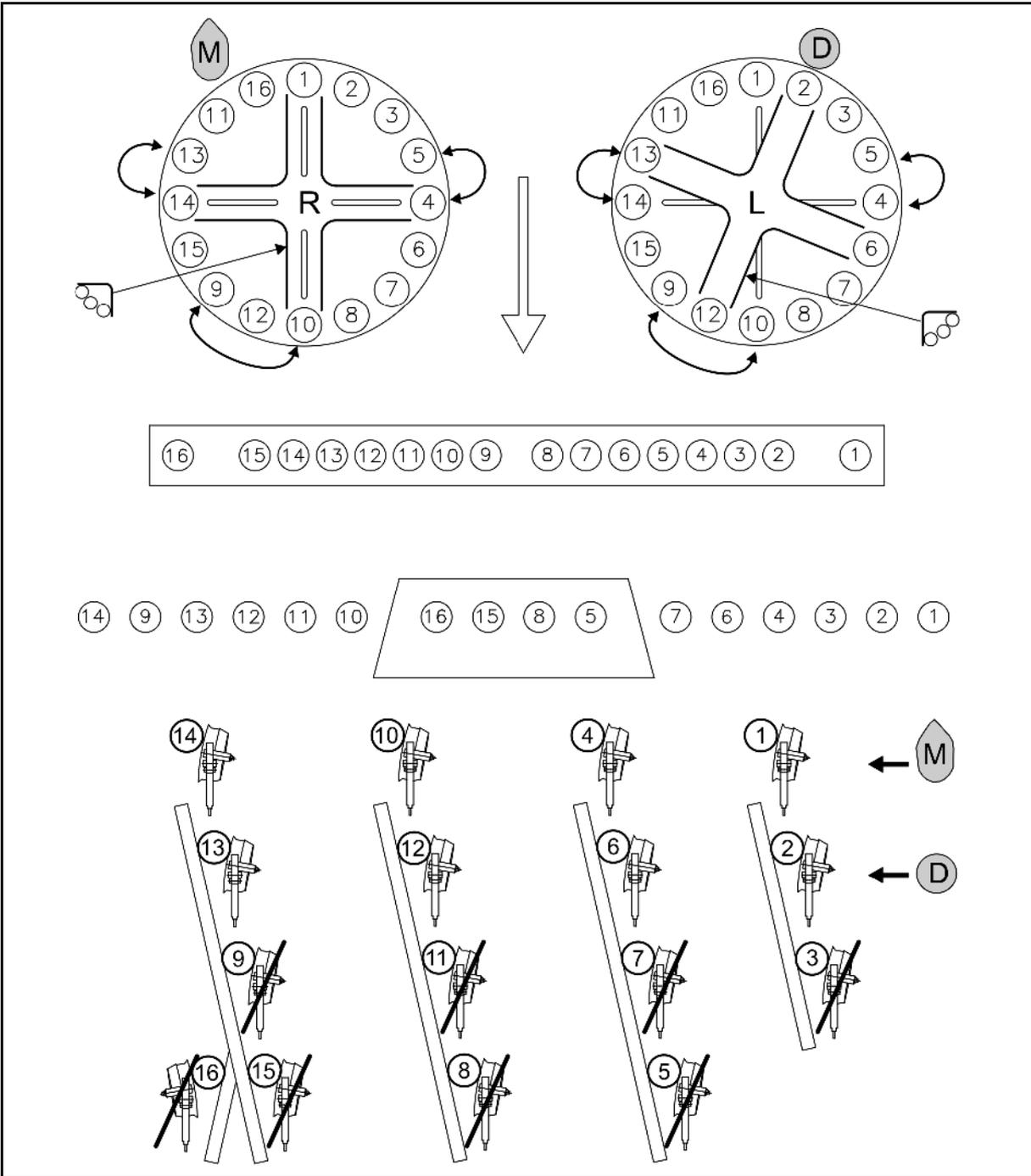


Fig. 36

**DMC 3000: Maize <sup>M</sup> row spacing 75 cm / Fertiliser <sup>D</sup> row spacing 37,5 cm**


- Maize <sup>M</sup>: Install the locking plates  according to Fig. 37.
- Fertiliser <sup>D</sup>: Install the sealing plugs  according to Fig. 37.
-  Replace the hoses: 4 ↔ 5, 9 ↔ 10, 13 ↔ 14
-  Switch off the coultter

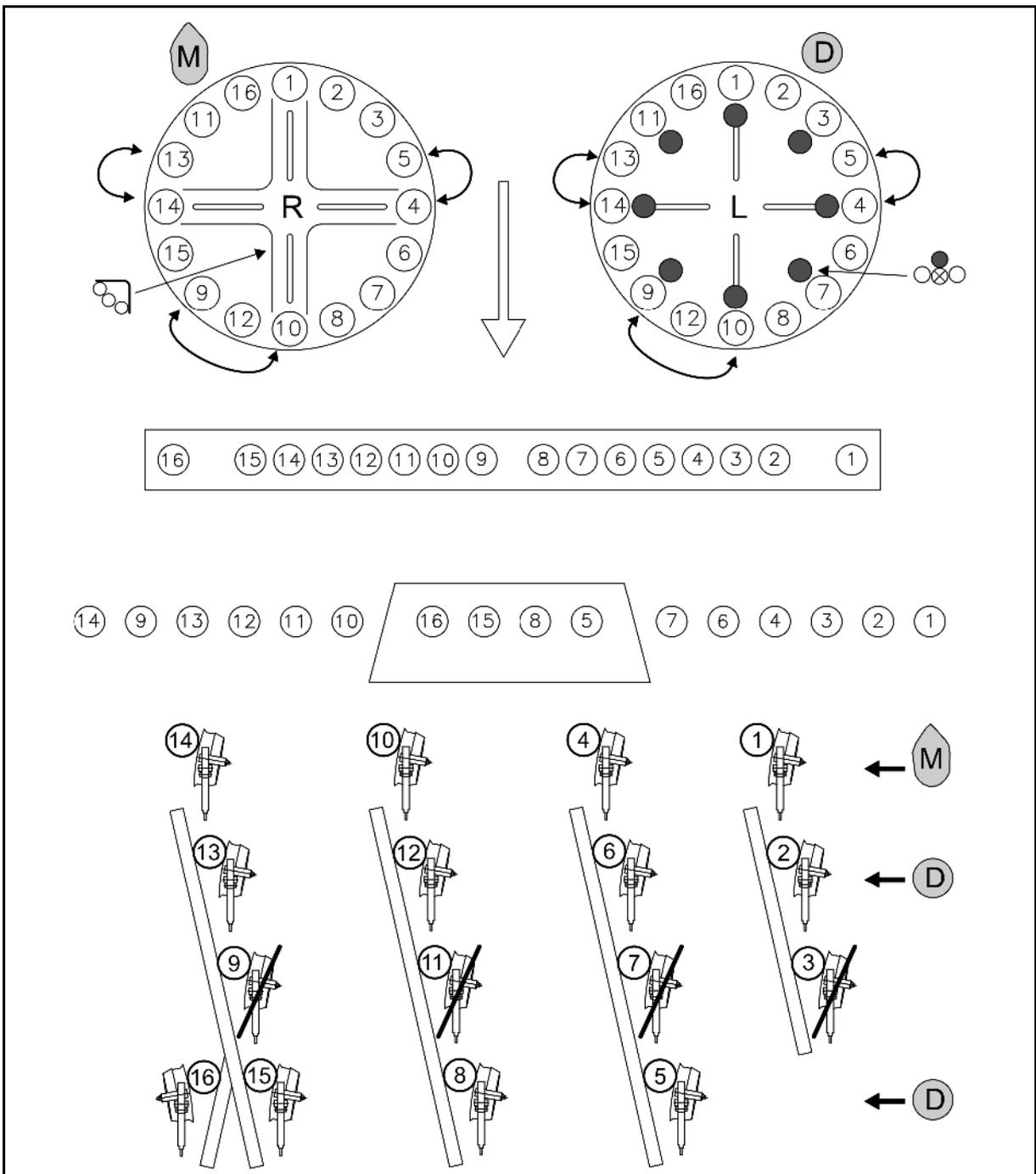


Fig. 37

**DMC 3000:** Maize **M** row spacing 37,5 cm / Fertiliser **D** row spacing 37,5 cm



- Maize **M**: Install the sealing plugs according to Fig. 38.
- Fertiliser **D**: Install the sealing plugs according to Fig. 38.
- Replace the hoses: 4 ↔ 5, 9 ↔ 10, 13 ↔ 14

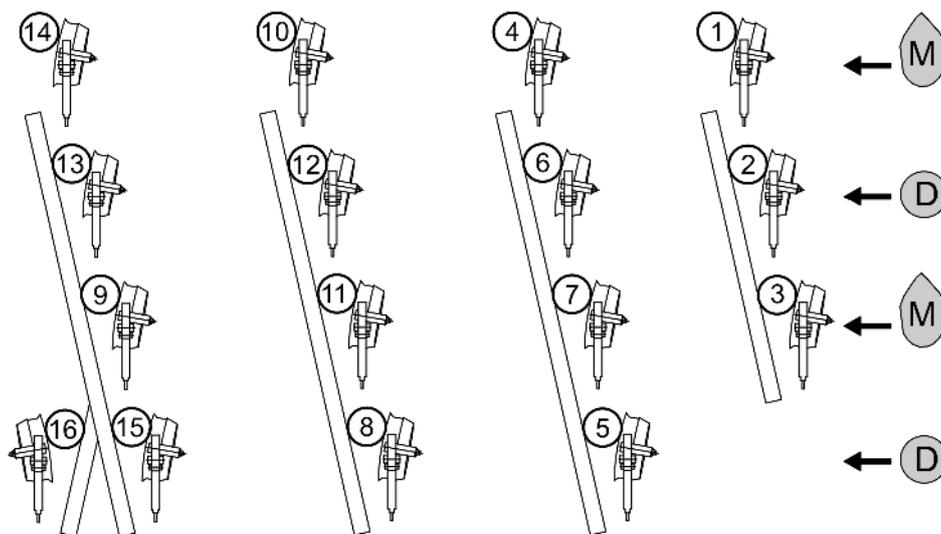
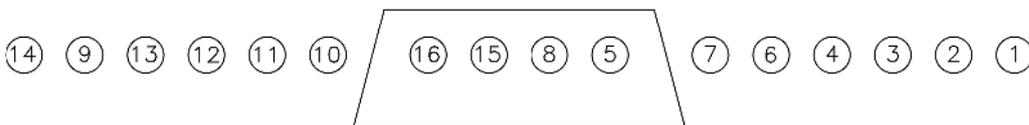
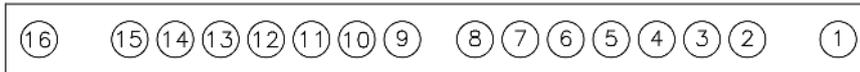
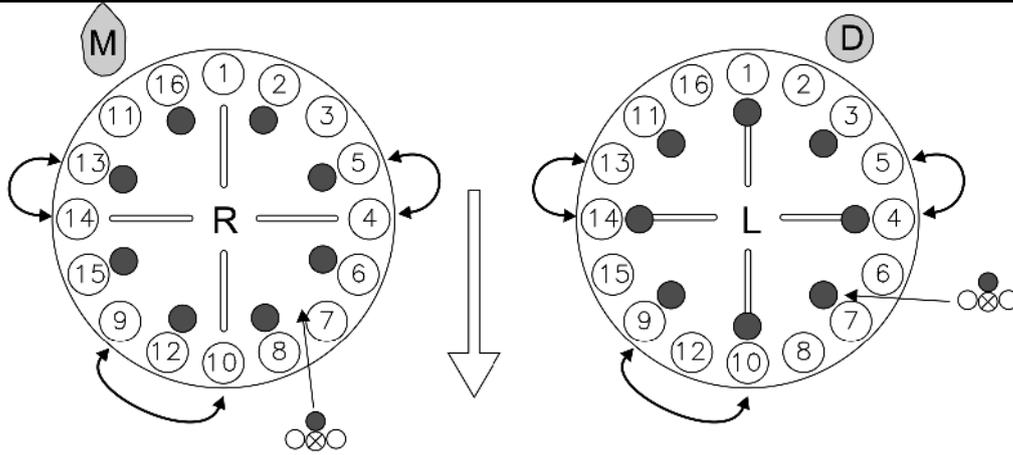


Fig. 38

**DMC 3000** Maize <sup>M</sup> row spacing 75 cm / Fertiliser <sup>D</sup> row spacing 18,75 cm

- Maize <sup>M</sup>: Install the locking plates according to Fig. 39.
- Fertiliser <sup>D</sup>: Install the sealing plugs according to Fig. 39.
- Replace the hoses: 4 ↔ 5, 9 ↔ 10, 13 ↔ 14
- Switch off the coultter

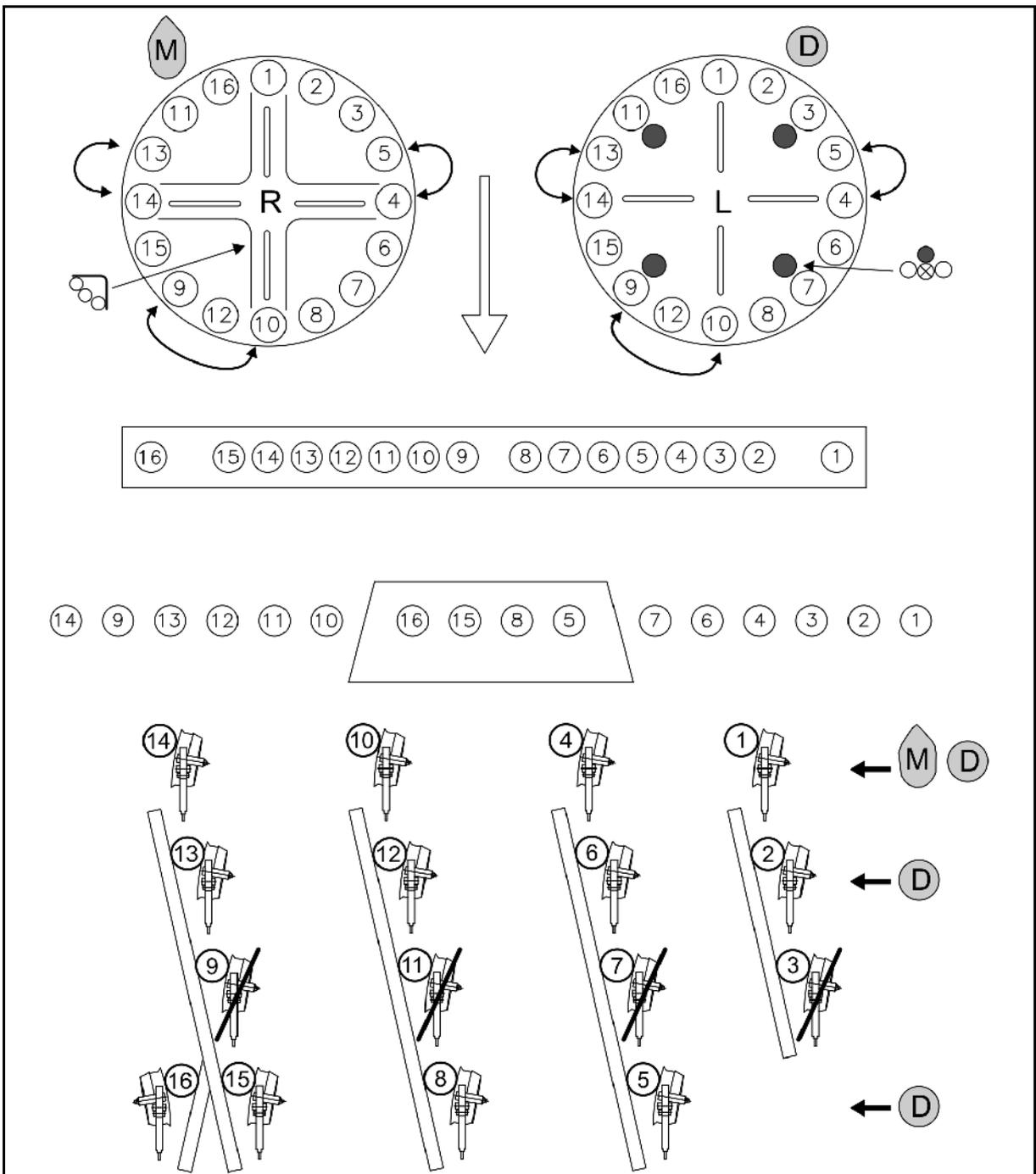


Fig. 39

**DMC 3000:** Maize <sup>M</sup> row spacing 37,5 cm / Fertiliser <sup>D</sup> row spacing 18,75 cm



- Maize <sup>M</sup>: Install the sealing plugs according to Fig. 40.
- Replace the hoses: 4 ↔ 5, 9 ↔ 10, 13 ↔ 14

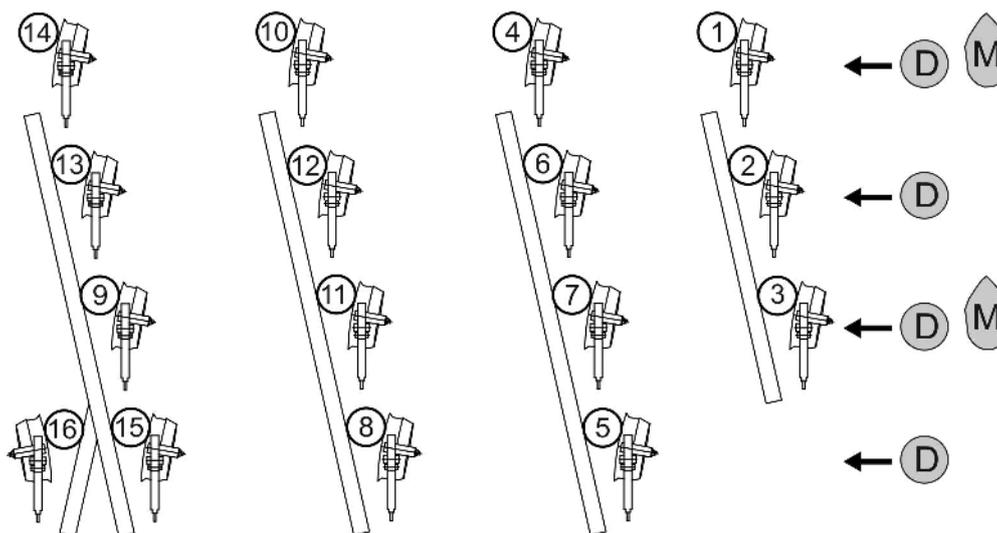
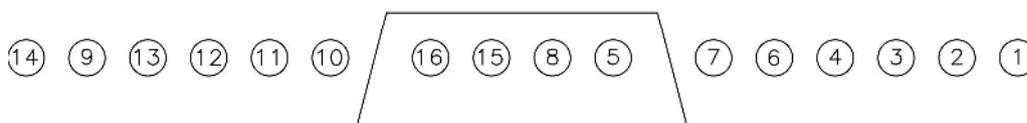
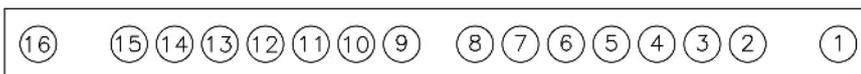
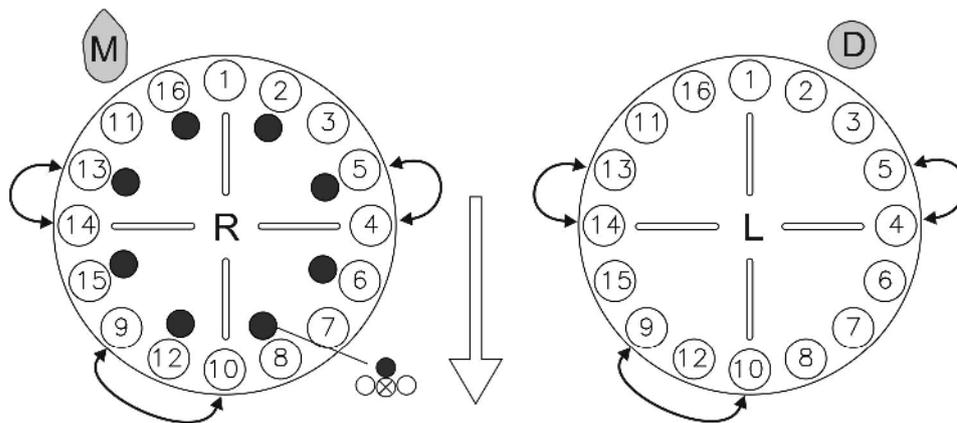


Fig. 40

5.11.2 **DMC 4500** Overview of closed outlets in the distributor and switched-off coulters

**DMC 4500:** Maize **M** row spacing 18.75 cm / Fertiliser **D** row spacing 18,75 cm

**i** Here, there are no closed outlets in the distributor and no switched-off coulters.

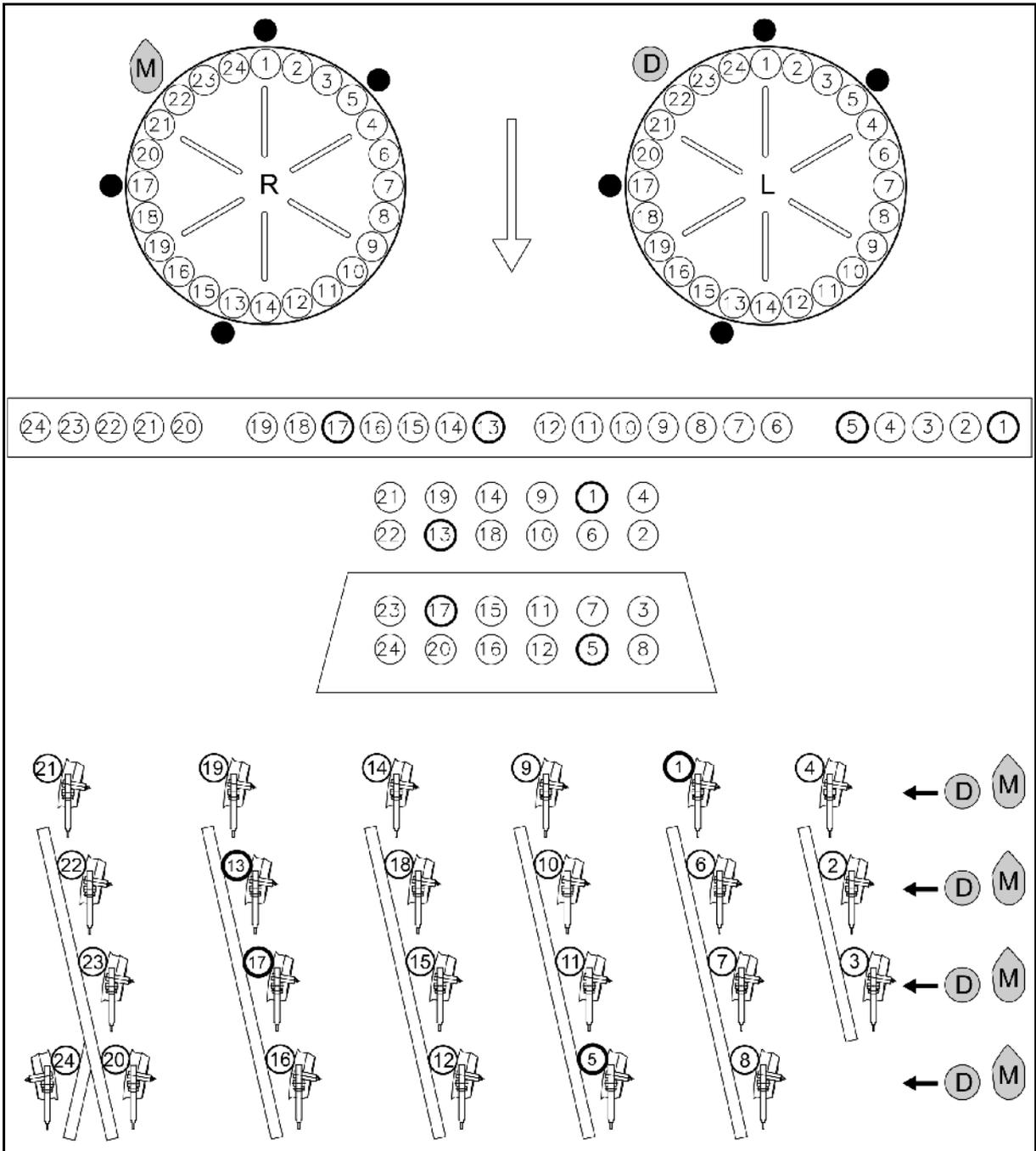


Fig. 41

**DMC 4500: Maize <sup>M</sup> row spacing 75 cm / Fertiliser <sup>D</sup> row spacing 75 cm**

- 
- Maize <sup>M</sup>: Install the locking plates according to Fig. 42.
  - Fertiliser <sup>D</sup>: Install the locking plates according to Fig. 42.
  - Replace the hoses: 4 ↔ 5, 13 ↔ 14; 17 ↔ 19
  - Switch off the coultter

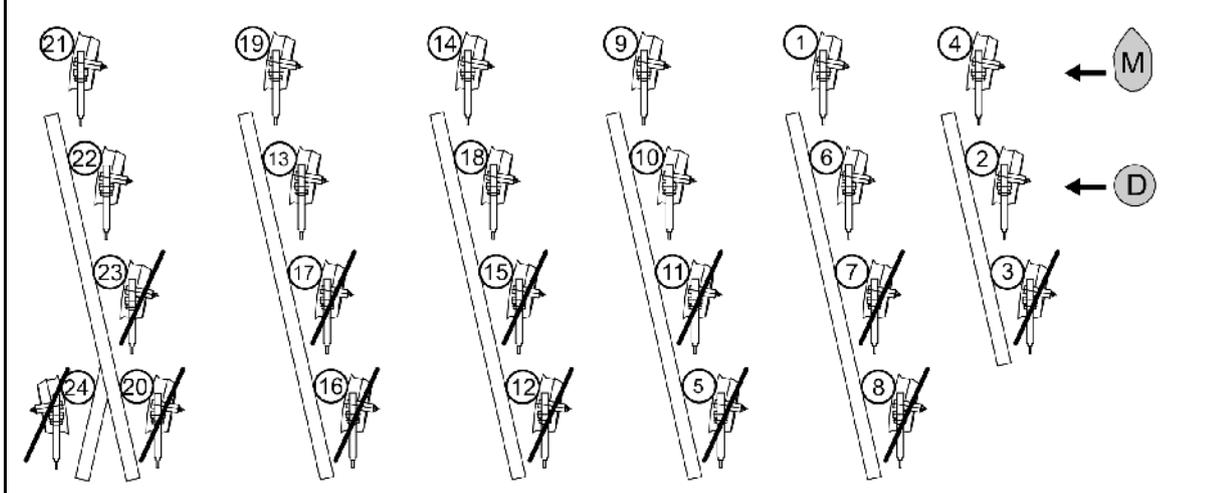
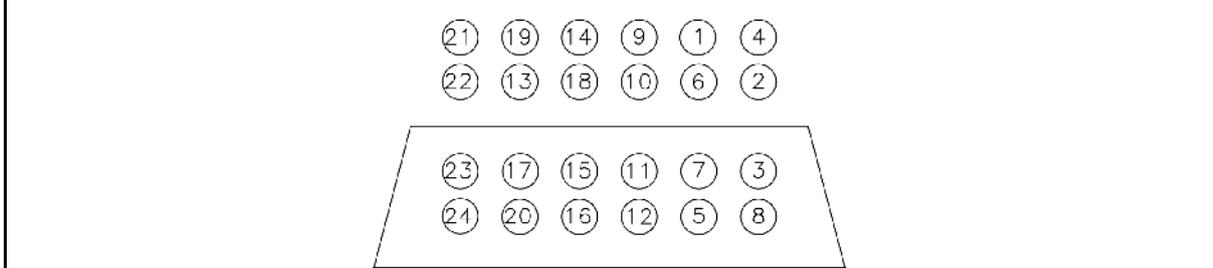
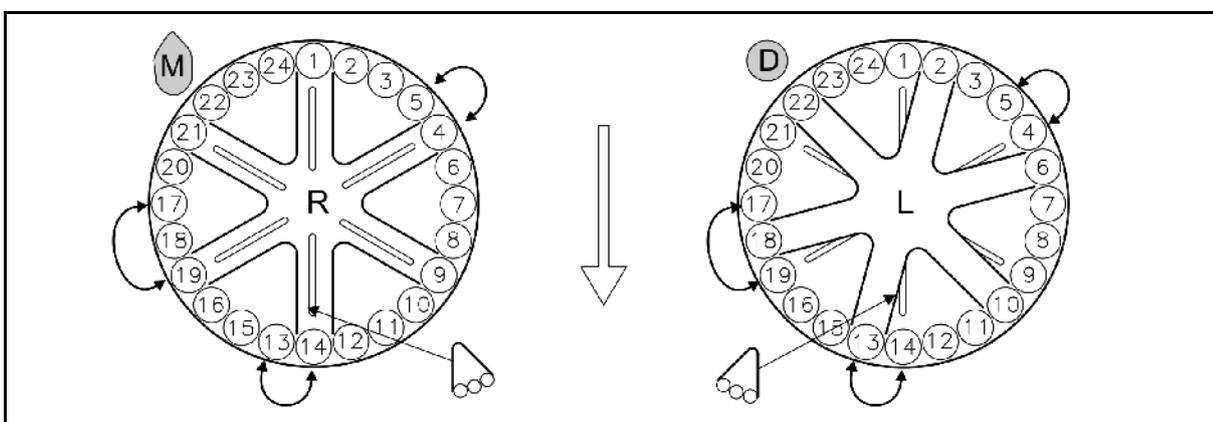


Fig. 42

**DMC 4500: Maize <sup>M</sup> row spacing 75 cm / Fertiliser <sup>D</sup> row spacing 37,5 cm**

- Maize <sup>M</sup>: Install the locking plates according to Fig. 43.
- Fertiliser <sup>D</sup>: Install the sealing plugs according to Fig. 43.
- Replace the hoses: 4 ↔ 5, 13 ↔ 14; 17 ↔ 19
- Switch off the coulters

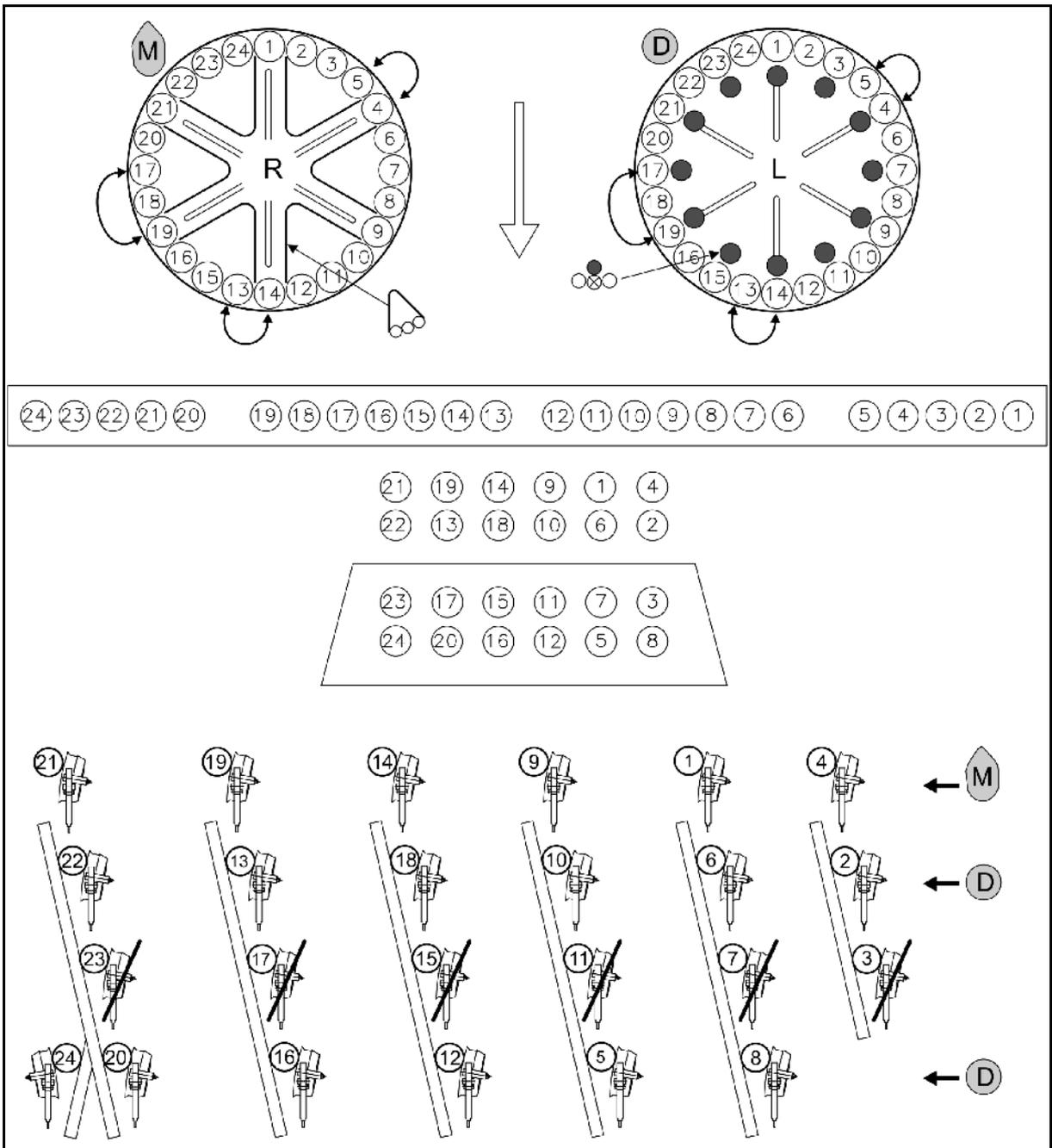


Fig. 43

**DMC 4500: Maize <sup>M</sup> row spacing 37,5 cm / Fertiliser <sup>D</sup> row spacing 37,5 cm**



- Maize <sup>M</sup>: Install the sealing plugs according to Fig. 44.
- Fertiliser <sup>D</sup>: Install the sealing plugs according to Fig. 44.
- Replace the hoses: 4 ↔ 5, 13 ↔ 14; 17 ↔ 19

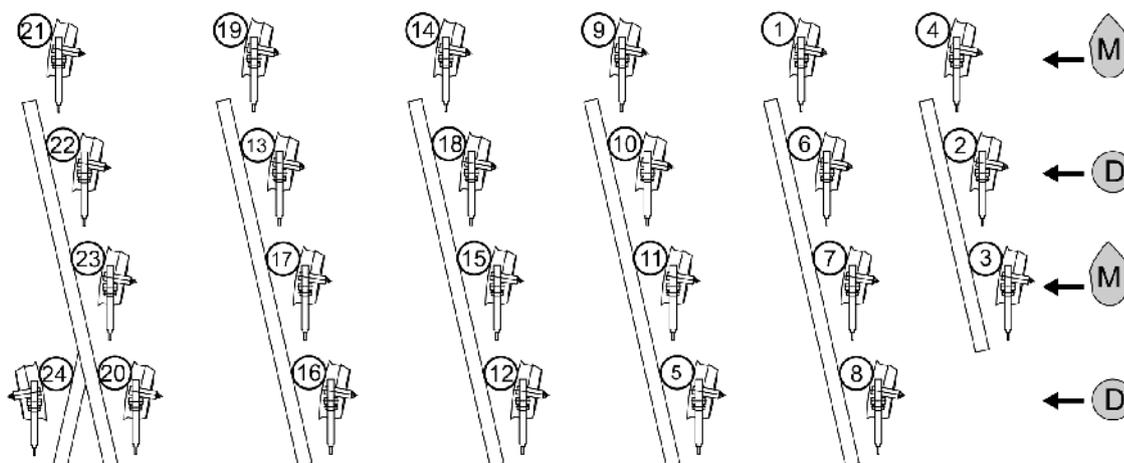
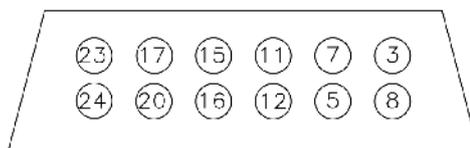
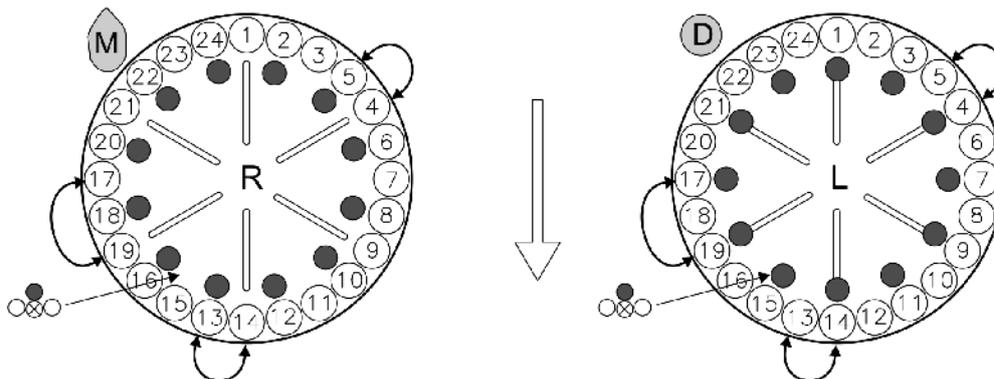


Fig. 44

**DMC 4500: Maize <sup>M</sup> row spacing 37,5 cm / Fertiliser <sup>D</sup> row spacing 18,75 cm**


- Maize <sup>M</sup>: Install the sealing plugs according to Fig. 45.
- Replace the hoses: 4 ↔ 5, 13 ↔ 14; 17 ↔ 19

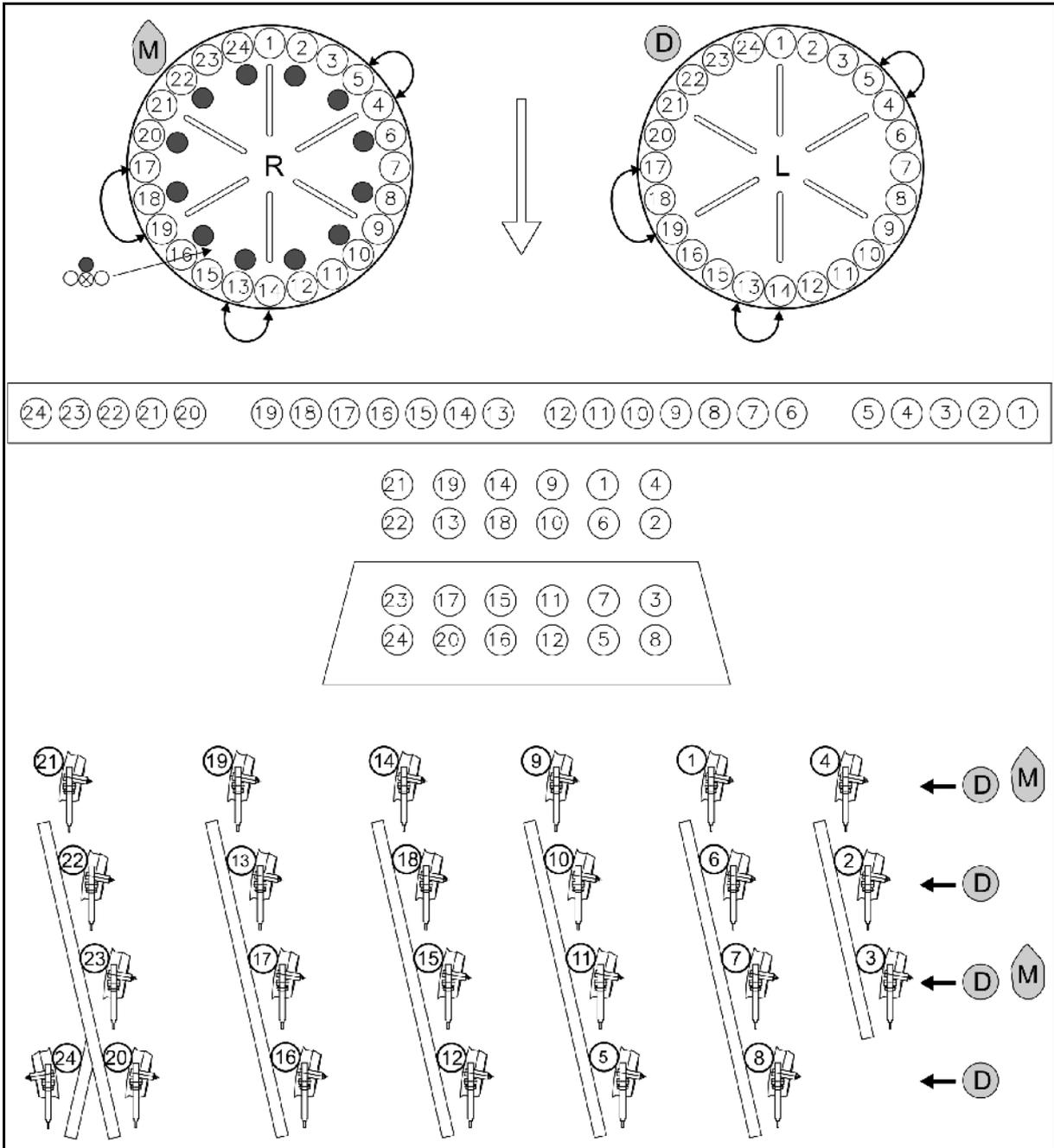


Fig. 45

**DMC 4500: Maize <sup>M</sup> row spacing 75 cm / Fertiliser <sup>D</sup> row spacing 18,75 cm**

- Maize <sup>M</sup>: Install the locking plates according to Fig. 46.
  - Fertiliser <sup>D</sup>: Install the sealing plugs according to Fig. 46.
  - Replace the hoses: 4 ↔ 5, 13 ↔ 14; 17 ↔ 19
  - Switch off the coultter

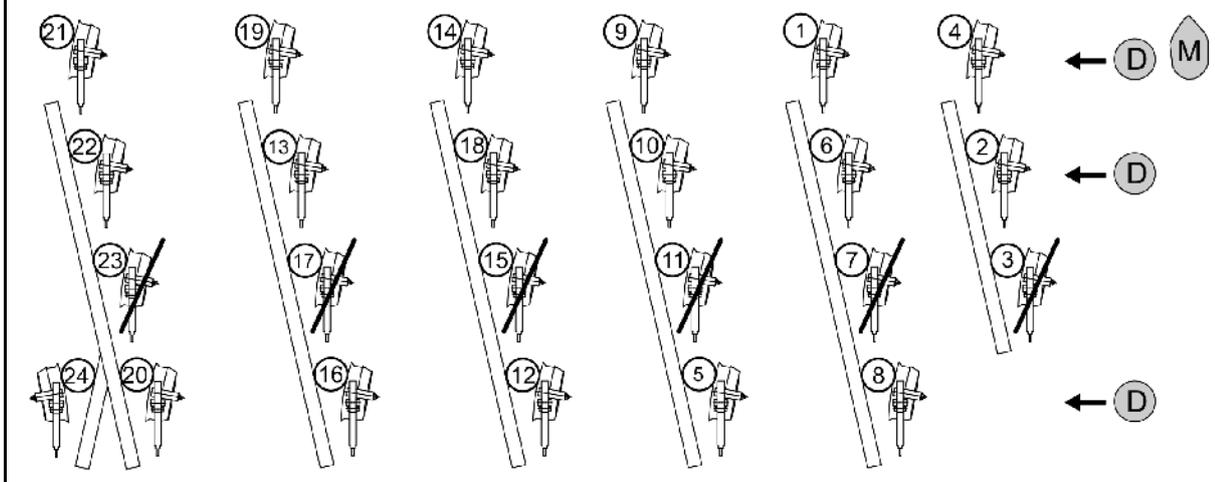
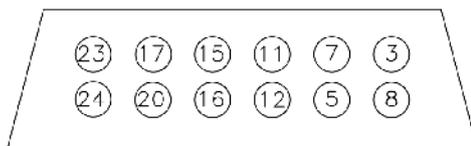
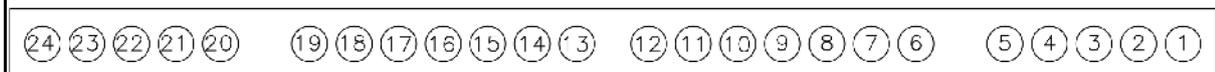
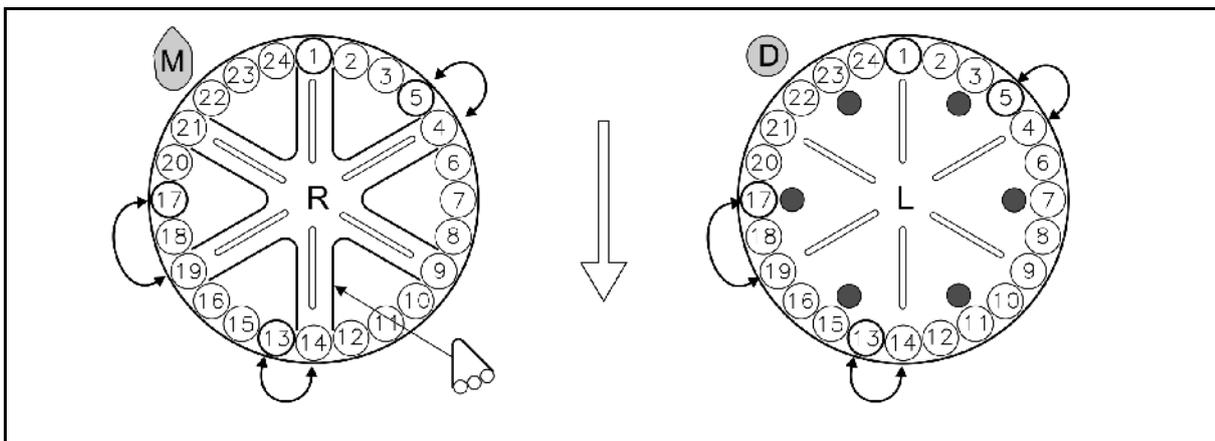


Fig. 46

5.11.3 **DMC 602** Overview of closed outlets in the distributor and switched-off coulters

**DMC 602:** Maize <sup>M</sup> row spacing 18,75 cm / Fertiliser <sup>D</sup> row spacing 18,75 cm

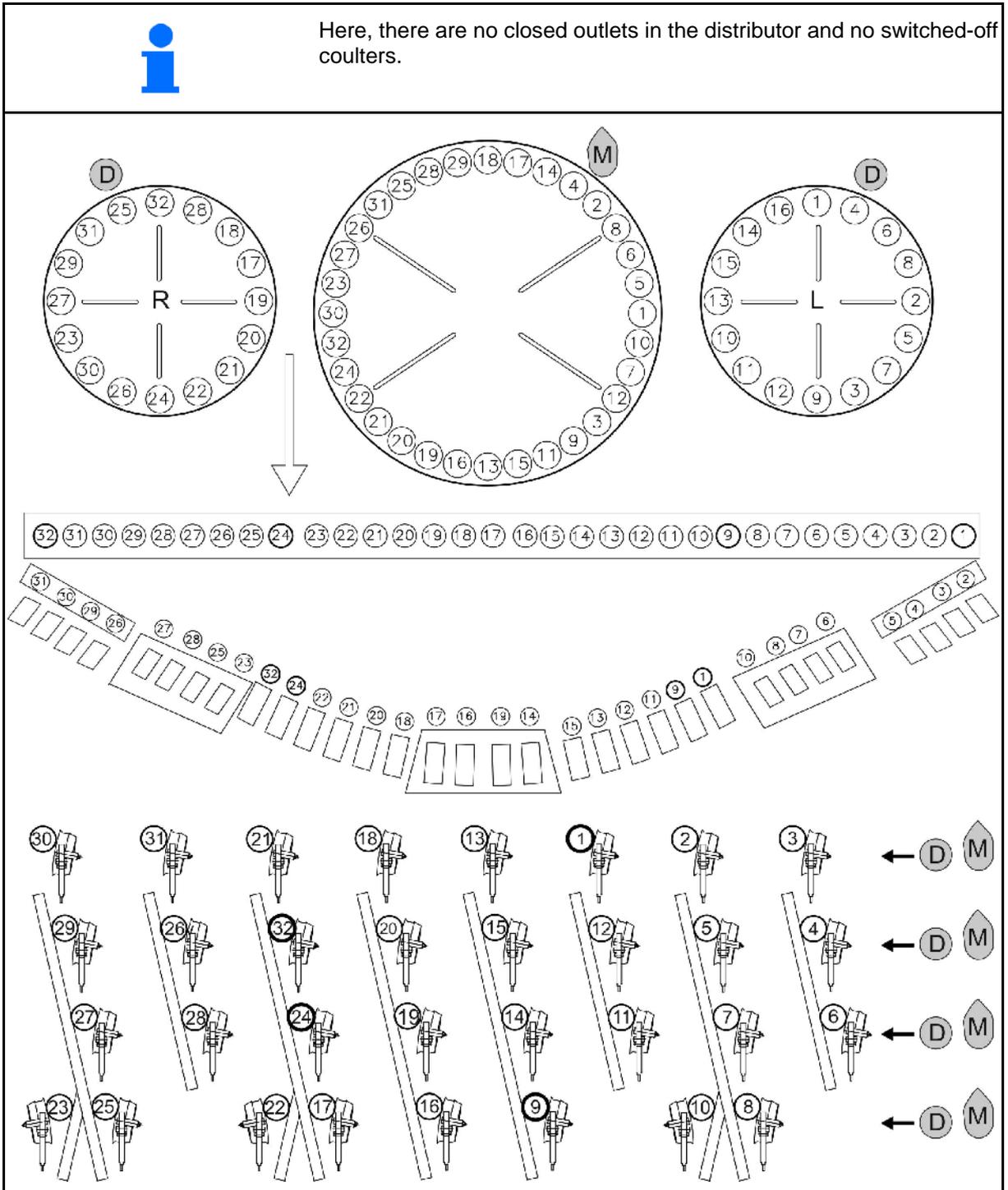


Fig. 47

**DMC 602: Maize <sup>M</sup> row spacing 75 cm / Fertiliser <sup>D</sup> row spacing 75 cm**

- Maize <sup>M</sup>: Install the locking plates according to Fig. 48.
  - Fertiliser <sup>D</sup>: Install the locking plates according to Fig. 48.
  - Replace the hoses: 3 ↔ 9, 28 ↔ 32
  - Switch off the coulters

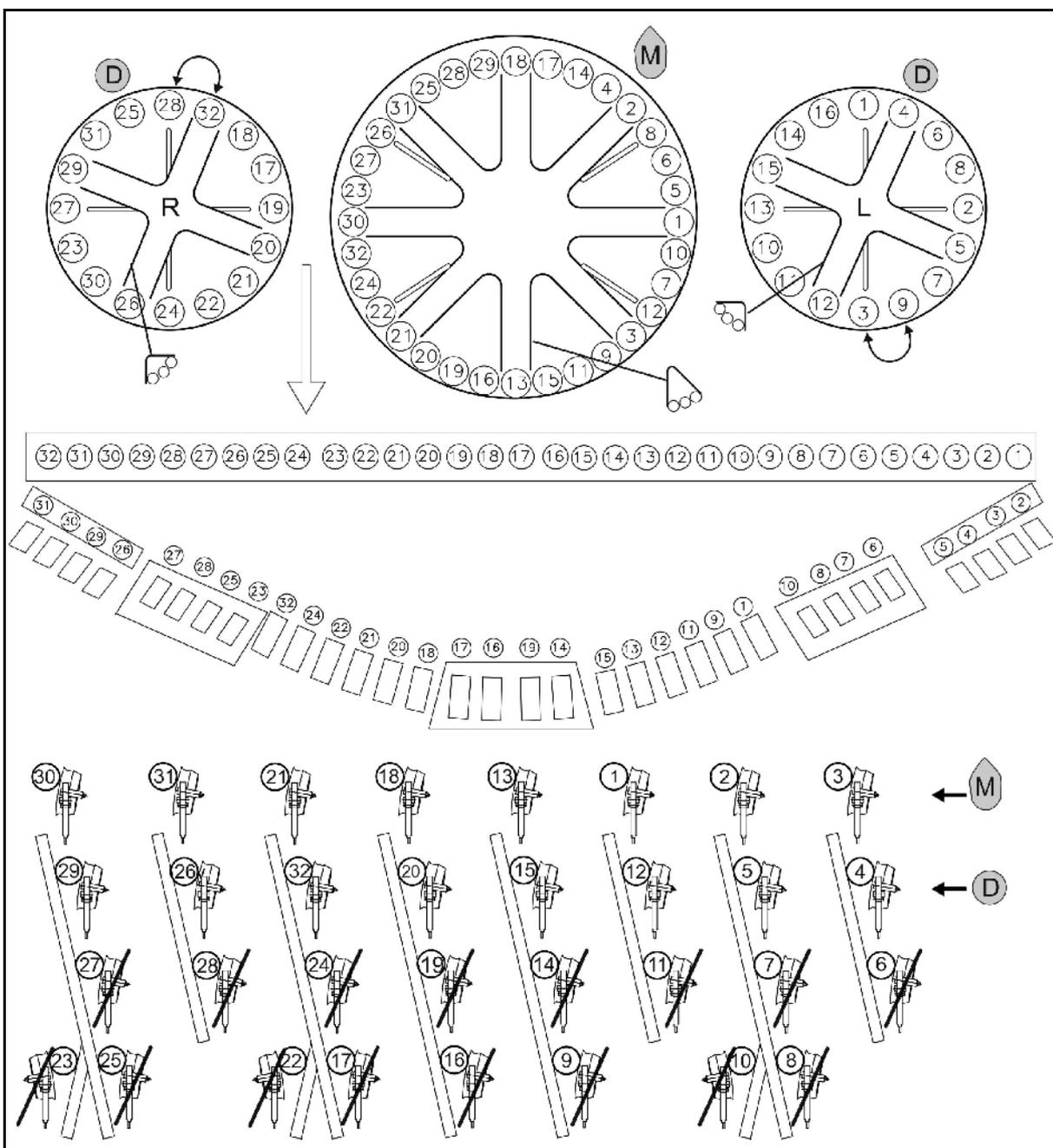


Fig. 48

**DMC 602: Maize <sup>M</sup> row spacing 75 cm / Fertiliser <sup>D</sup> row spacing 37,5 cm**

- Maize <sup>M</sup>: Install the locking plates according to Fig. 49.
- Fertiliser <sup>D</sup>: Install the sealing plugs according to Fig. 49.
- Replace the hoses: 3 ↔ 9, 28 ↔ 32
- Switch off the coulters

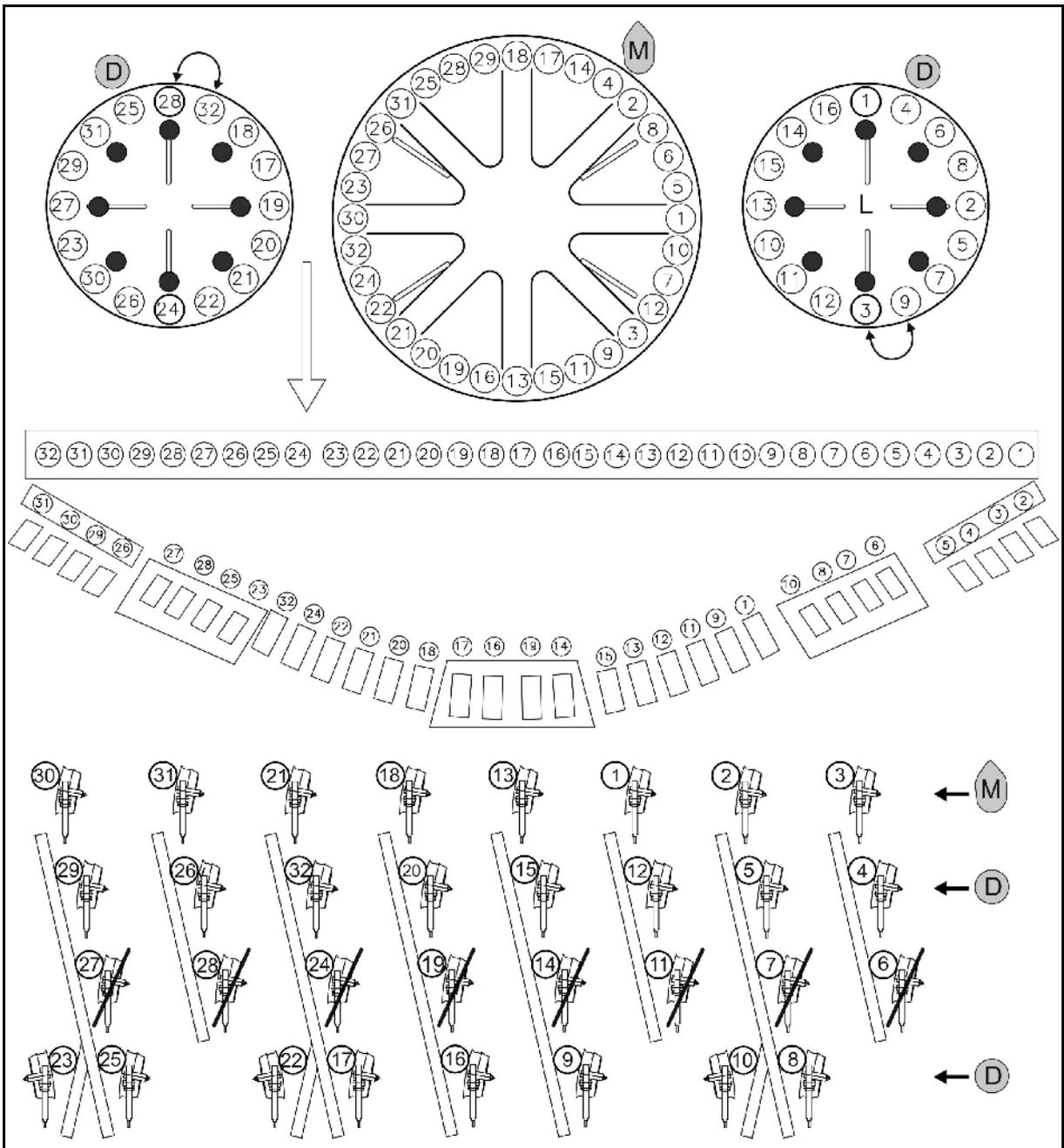


Fig. 49

**DMC 602: Maize <sup>M</sup> row spacing 37,5 cm / Fertiliser <sup>D</sup> row spacing 37,5 cm**



- Maize <sup>M</sup>: Install the sealing plugs according to Fig. 50.
- Fertiliser <sup>D</sup>: Install the sealing plugs according to Fig. 50.
- Replace the hoses: 3 ↔ 9, 28 ↔ 32

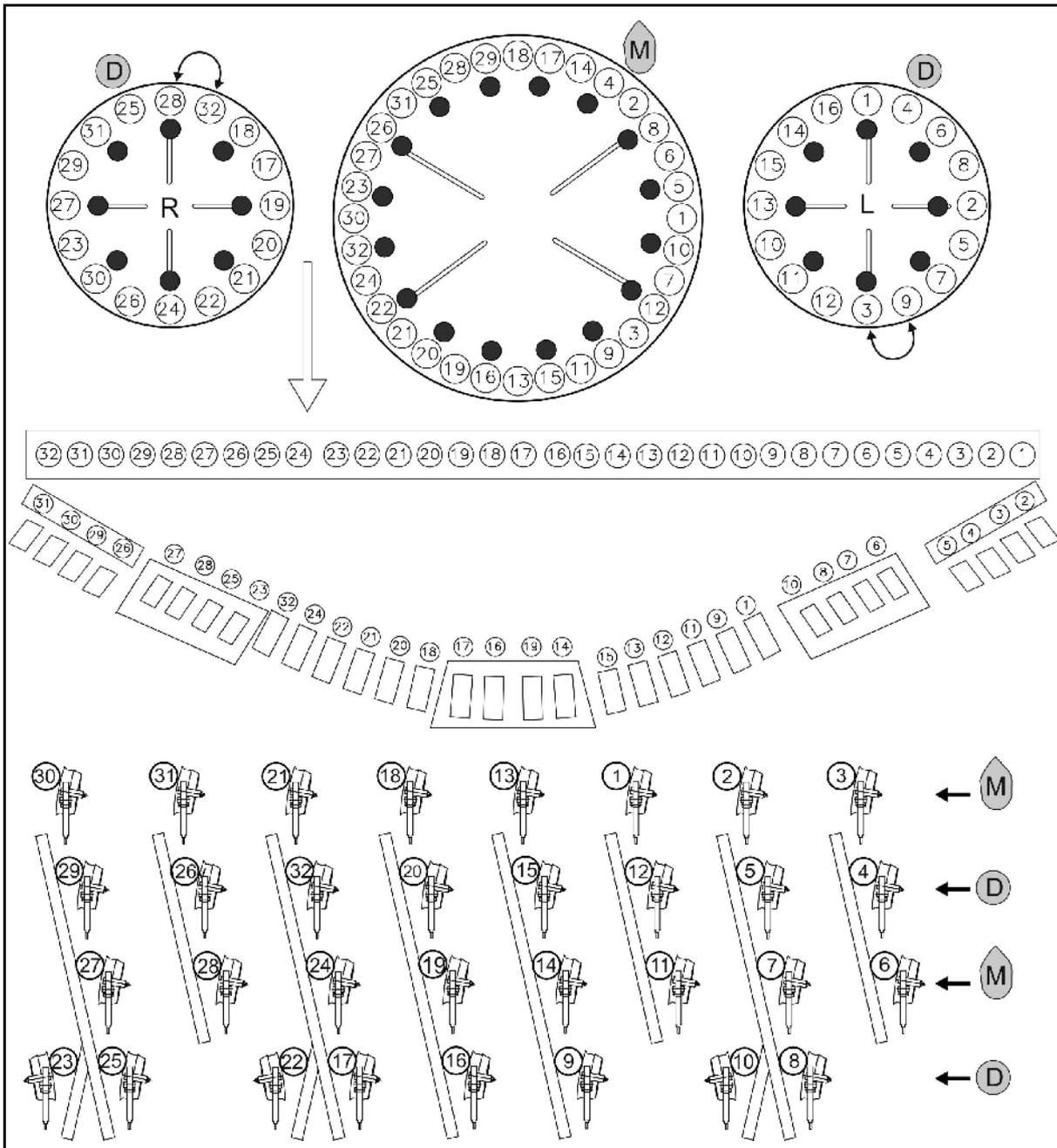


Fig. 50

**DMC 602: Maize <sup>M</sup> row spacing 37,5 cm / Fertiliser <sup>D</sup> row spacing 18,75 cm**



- Maize <sup>M</sup>: Install the sealing plugs according to Fig. 51.
- Replace the hoses 3 ↔ 9, 28 ↔ 32

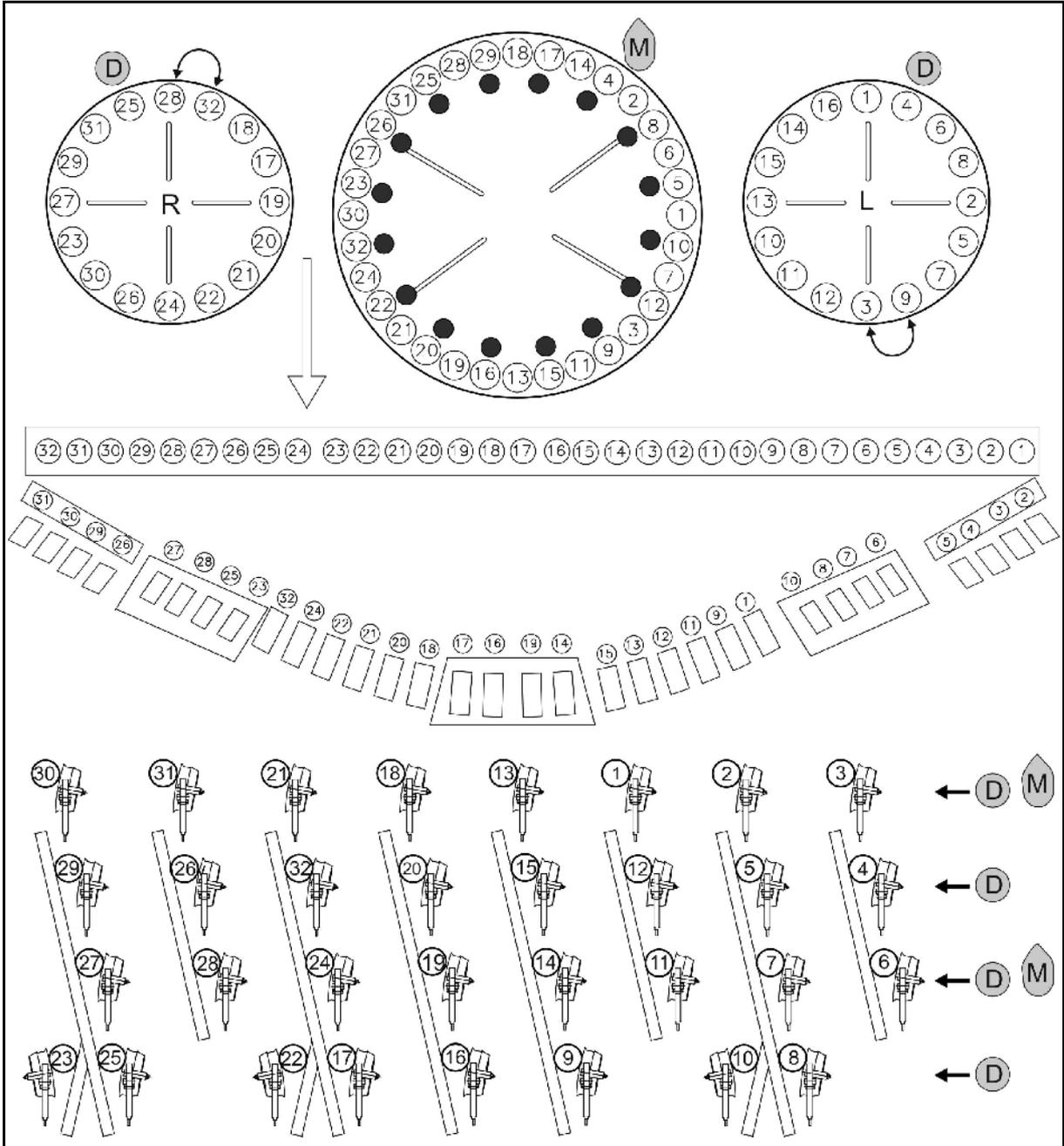


Fig. 51

**DMC 602: Maize <sup>M</sup> row spacing 75 cm / Fertiliser <sup>D</sup> row spacing 18,75 cm**

- 
- Maize <sup>M</sup>: Install the locking plates according to Fig. 52.
  - Fertiliser <sup>D</sup>: Install the sealing plugs according to Fig. 52.
  - Replace the hoses: 3 ↔ 9, 28 ↔ 32
  - Switch off the coulters

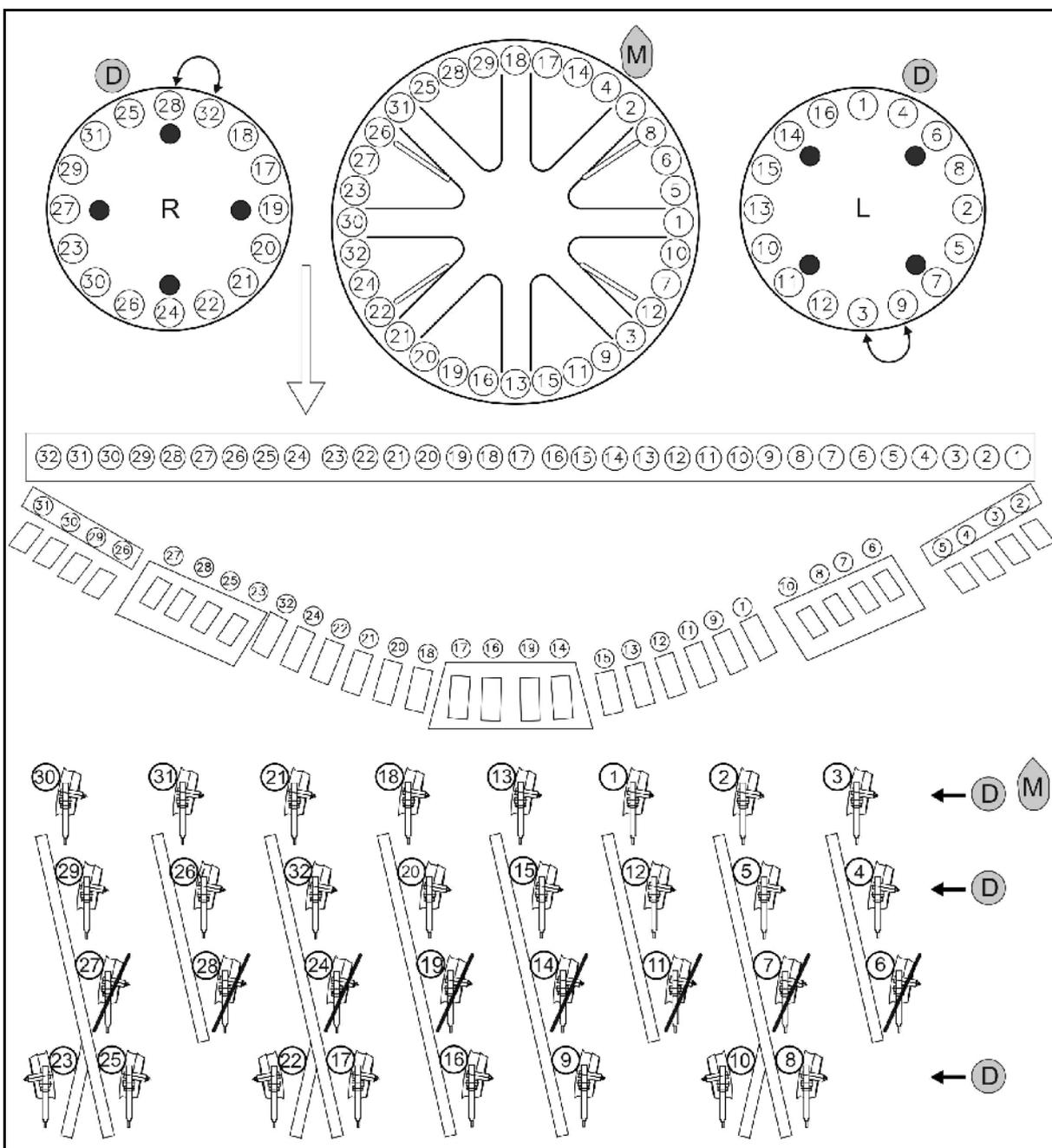


Fig. 52

## 5.12 Blower

- (1) Blower fan
- (2) Hydraulic motor
- (3) Pressure control valve
- (4) Oil filter
- (5) Oil cooler

The hydraulic motor drives the blower and generates an air current. The air current conveys the seeds from the injector sluice to the coulter.

The blower speed can be regulated at the pressure relief valve of the hydraulic motor.

On the blower fan there is an oil cooler to cool the machine's own oil supply to the blower.

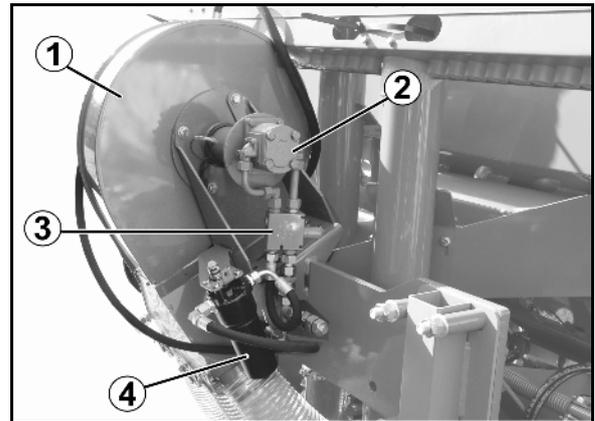


Fig. 53

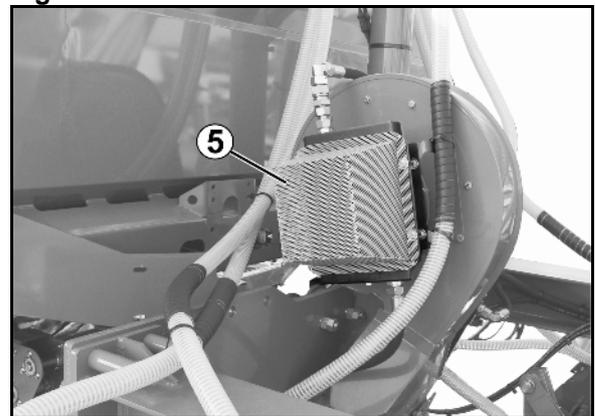
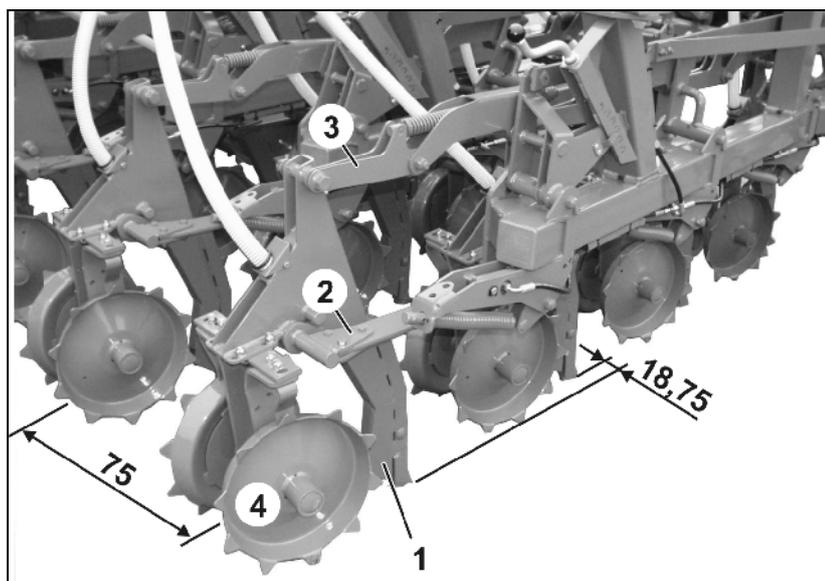


Fig. 54

### 5.13 Chisels



**Fig. 55**

The chisels (Fig. 55/1) are arranged in staggered 4 rows behind each other. This results in a coulters spacing of 75 cm between the neighbouring coulters. The row spacing is 18.75 cm.

The chisels are hung individually from brackets shaped like parallelograms. These brackets each have an upper and lower link and have been designed to provide protection against stones at the same time. If one of the chisels hits an obstacle in the soil, there is

- a horizontal avoidance facility thanks to the spring steel lower link (Fig. 55/2).
- a vertical avoidance facility thanks to the upper link which buckles against spring pressure (Fig. 55/3).

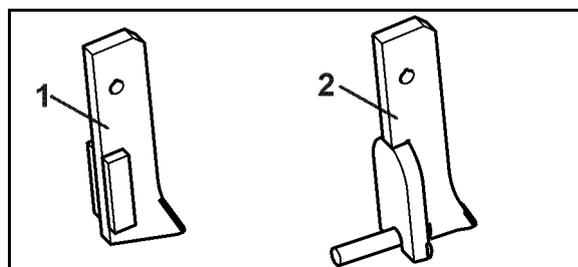
This allows the chisel coulter to move out of the way thus protecting it from damage. The chisel coulter is either automatically returned to its working position immediately after passing the obstacle or, at the latest when the sowing coulter is raised.

The placement depth of the seed is determined by the depth control of the chisel (Fig. 55/1). This depth control is carried out by the double rollers (Fig. 55/4) fitted behind the chisel coulters, which have been designed as double rollers.

The double rollers are also responsible for closing the sowing slots.

Fig. 56/...

- (1) Standard bit for direct sowing: the seed is laid in a row.
- (2) Band bit for mulch sowing: the seed is laid in a broader band.



**Fig. 56**

## 5.14 Exact harrow

The exact harrow covers the seeds deposited in the sowing furrows with loose earth and smoothes the ground.

- (1) Exact harrow DMC 3000 / 4500
- (2) Exact harrow DMC 602
- (3) Road safety bars during use
- (4) Road safety bars in transport position during road transport
- (5) Stop tap for securing the transport position

The road safety bars are secured on the exact harrow with expander strips

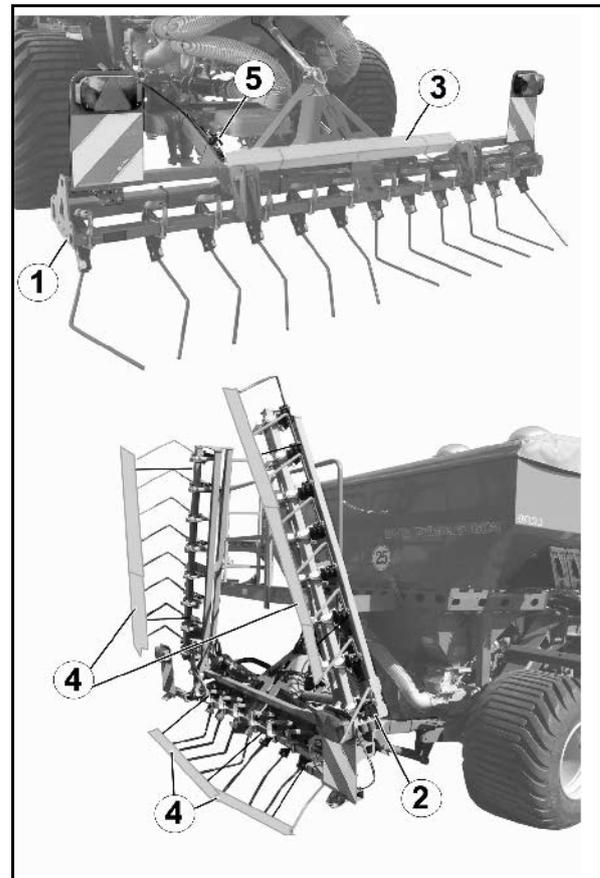


Fig. 57

### 5.14.1 Roller harrow (optional)

As an option, the roller harrow can be installed on the exact harrow.

The roller harrow is usually used where the ground conditions are dry.

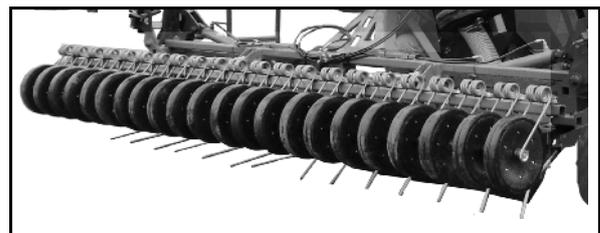


Fig. 58

### 5.15 Stony ground rollers (optional)

Stony ground rollers are particularly suitable for stony ground.



Fig. 59

## 5.16 Markers

The hydraulically-actuated track markers dig into the ground alternately on the left and the right of the machine. In so doing, the active track marker creates a mark. This mark serves as an orientation aid for the next run after turning. After turning, the tractor driver drives over the centre of the mark.

It is possible to set:

- The length of the track marker
- The working intensity of the track marker, depending on the type of soil.

Fig. 60: DMC Primera 602

Fig. 61: DMC Primera 3000/4500

- (1) Shear bolt
- (2) Replacement shear bolt



Fig. 60



Fig. 61



Lift both track markers

- before turning at the end of the field
- before obstacles on the field
- before transportation.



### WARNING

**It is prohibited to stand in the swivelling area of the track marker booms.**

- Direct people out of the danger area.
- Risk of injury from moving parts.

### 5.16.1 Transport position of the track marker (DMC 3000 / 4500)

Secure the track marker in the transport position:



**CAUTION**

Before driving on non-public and public roads and lanes, the track markers (Fig. 62/1) must be secured against accidental lowering using linchpins (Fig. 62/2).

This also applies when transferring from one field to another.

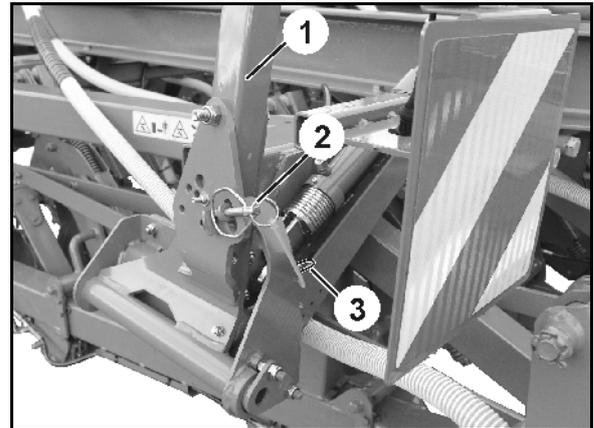


Fig. 62

Releasing track markers from transport position:

1. Hold the track marker boom (Fig. 62/1) and remove the linchpin (Fig. 62/2).
2. When not in use, park the linchpin in the holder (Fig. 62/3).



After removing the linchpin, the track marker boom will easily lean outwards.

## 5.17 AMALOG<sup>+</sup>

The on-board computer **AMALOG<sup>+</sup>**

- controls the tramline control.
- monitors the fill level in the hopper.
- is used as a hectare counter.
- monitors the dosing shaft drive.
- monitors the blower fan speed.
- determines the current forward speed



See also **AMALOG<sup>+</sup>** operating manual.

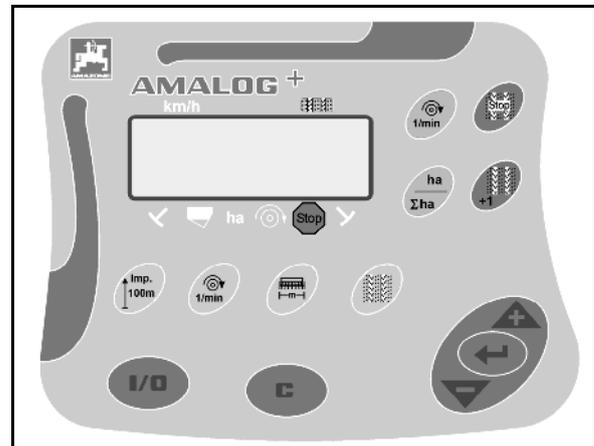


Fig. 63

## 5.18 Distributor head and tramline circuit

In the distributor head (Fig. 64/1) the seed or fertiliser is distributed uniformly over all the sowing coulters. The number of distributor heads depends on the machine working width. A dosing unit always supplies one distributor head.

The tramline circuit in the distributor head allows the creation of tramlines at presettable distances on the field. To set the different tramline distances, appropriate tramline rhythms have to be entered into the on-board computer.

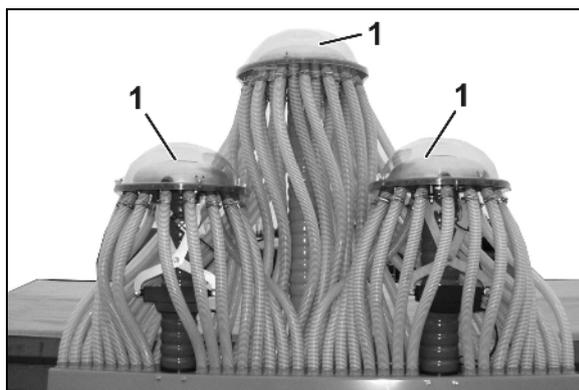


Fig. 64

When creating the tramlines:

- the tramline control system on the distributor head uses sliders (Fig. 65/1) to block the seed feeding lines to the seed lines (Fig. 65/2) of the tramline coulters
- The tramline coulters do not deposit any seeds on the ground.

The seed supply to the tramline coulters is interrupted as soon as the electric motor (Fig. 65/3) closes the appropriate seed tubes (Fig. 65/2) in the distributor head.

Upon creating a tramline the tramline counter indicates the number "0" on the on-board computer. The seed volume, which is reduced when creating a tramline, can be set.

A sensor (Fig. 65/4) checks whether the sliders (Fig. 65/1), which open and close the seed line tubes (Fig. 65/2), are working properly.

If the setting is wrong, the on-board computer emits an alarm.

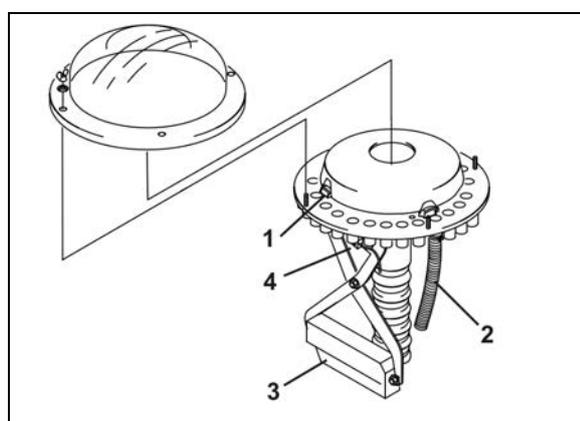


Fig. 65

### 5.18.1 Tramline rhythm

Tramlines can be created on the field. Tramlines are seed-free tracks (Fig. 66/A) for fertilising and plant care machines used later.

The tramline spacing (Fig. 66/b) corresponds to the working width of the care machines (Fig. 66/B), e.g. fertiliser spreader and/or sprayer, which are used on sown fields.

To set the different tramline spacings (Fig. 66/b), appropriate tramline rhythms must be entered on the on-board computer.

The required tramline rhythm (see table Fig. 67) is derived from the required tramline spacing and the working width of the seed drill.

The table () does not contain all the settable tramline rhythms. A list of all the settable tramline rhythms can be found in the on-board computer operating manual.

The track width (Fig. 66/a) of the tramline corresponds to that of the care tractor and is adjustable.

The track of the tramline increases if the number of tramline coulters arranged next to each other increases.

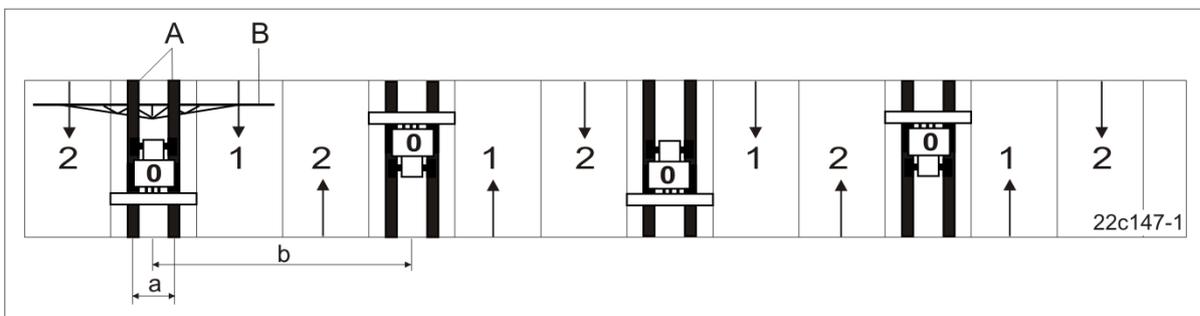


Fig. 66

Tramline rhythm	Seed drill working width		
	3,0 m	4,5 m	6,0 m
	Tramline spacing (working width of the fertiliser spreader and field sprayer)		
1			12 m
3	9 m		18 m
4	12 m	18 m	24 m
5	15 m		30 m
6	18 m	27 m	36 m
7	21 m		42 m
8	24 m	36 m	
9			
2	12 m	18 m	24 m
6 plus	18 m	27 m	36 m

Fig. 67

### 5.18.1.1 Examples for creating tramlines

---

The creation of tramlines is shown in Figure (Fig. 68) using various examples:

- A = Working width of the seed drill
- B = Tramline spacing (= working width of fertiliser spreader / field sprayer)
- C = Tramline rhythm (input in the on-board computer)
- D = Tramline counter (during work, the field runs are numbered consecutively and displayed on the on-board computer).

Perform any inputs and outputs with the aid of the on-board computer operating manual.

**Example:**

Working width, seed drill: 6m

Working width, fertiliser spreader/field sprayer: 18m = 18m tramline spacing

1. Look for the following in the adjacent table (Fig. 68):  
in column A, the seed drills working width (6 m) and  
in column B, the tramline spacing (18 m).
2. On the same line in column "C", take the reading for the tramline rhythm (tramline rhythm 3) and set this in the on-board computer.
3. On the same line in column "D" under the inscription "START" take the reading of the tramline counter for the first field run (tramline counter 2) and enter this figure on the on-board computer. Input this value directly before commencing the first field trip.

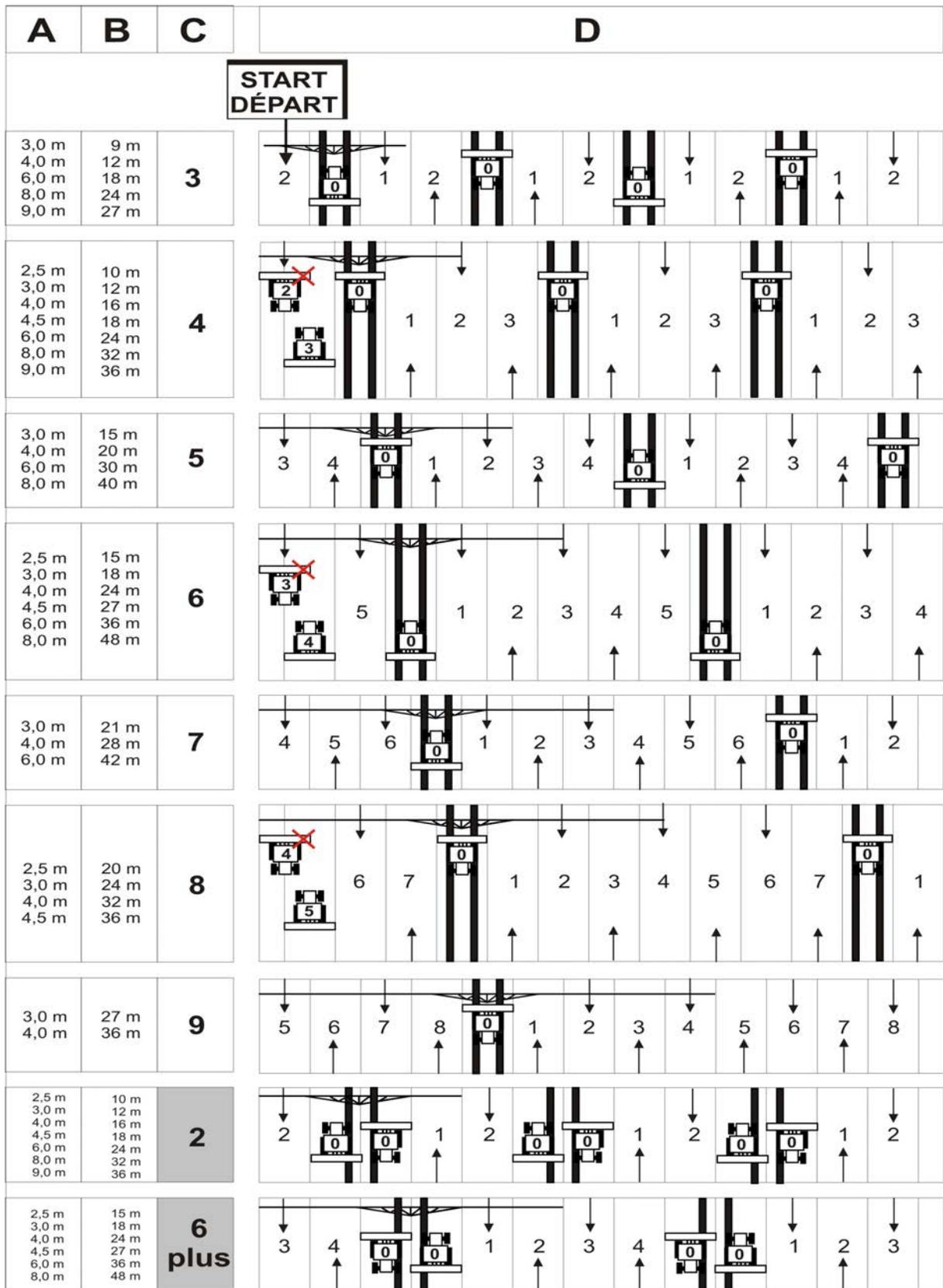


Fig. 68

### 5.18.1.2 Tramline rhythm 4, 6 and 8

Figure (Fig. 68) shows examples for creating tramlines with tramline rhythms 4, 6 and 8.

It shows work with the seed drill at half width (partial width) during the first field trip.

During work with partial width switched off, the drive of the appropriate dosing roller is interrupted. For an exact description, see the on-board computer operating manual.

Another option for creating tramlines with the tramline rhythm 4, 6 and 8 is to begin with the full working width and the creation of a tramline (see Fig. 69).

In this case, the care machine works at half working width during the first field run.

After the first field run, reset the full machine working width.

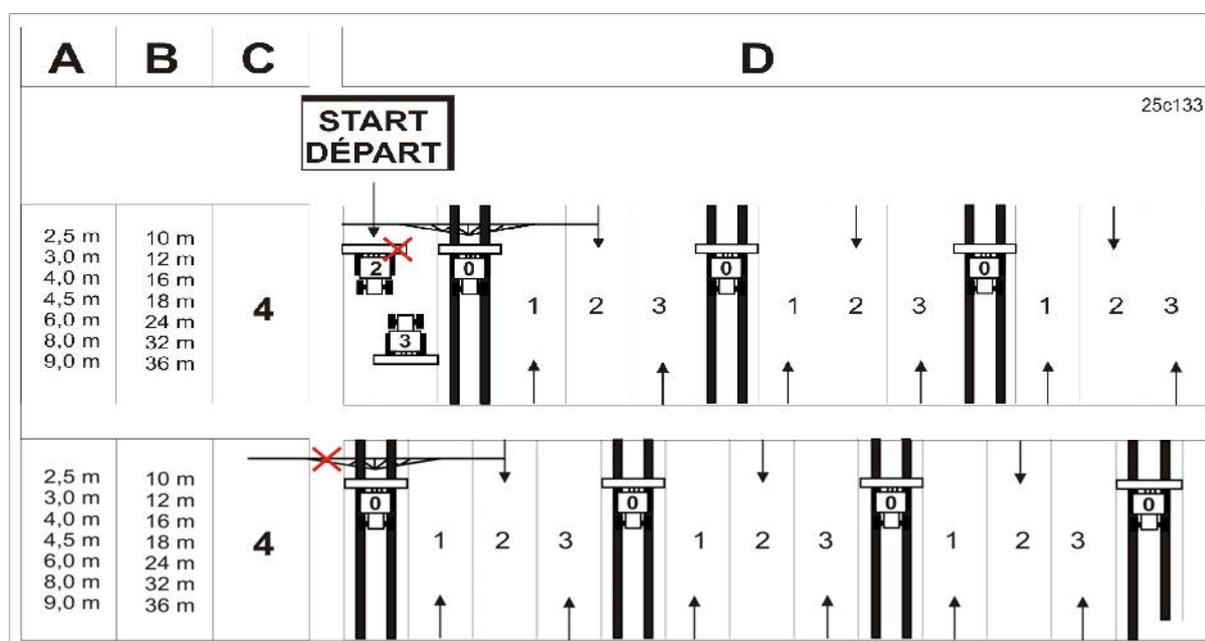


Fig. 69

### 5.18.1.3 Tramline rhythm 2 and 6plus

Figure (Fig. 68) shows examples of tramline creation with tramline rhythms 2 and 6plus.

When tramlines are created with the tramline rhythm 2 and 6plus (Fig. 70), tramlines are created during the trips forward and backward over the field.

On machines with

- tramline rhythm 2, the seed feed to the tramline coulters may only be interrupted on the right side and
- tramline rhythm 6plus, the seed feed to the tramline coulters may only be interrupted on the left side.

the seed feed to the tramline coulters is interrupted.

Work always starts on the right hand edge of the field.

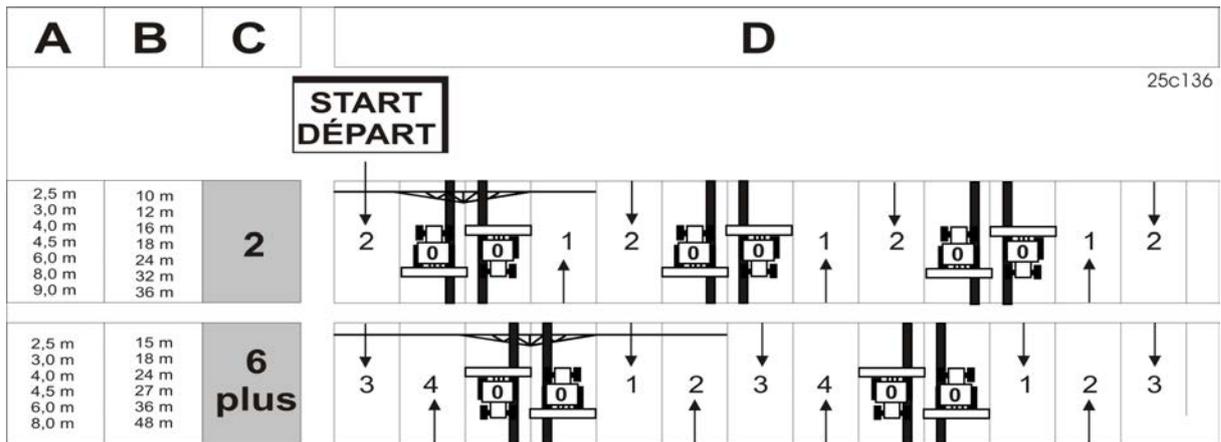


Fig. 70

### 5.19 Hydraulic slide-on pump

The DMC is fitted with its own on-board hydraulic system. This hydraulic system is driven by the hydraulic slide-on pump and has the task of driving the blower fan.

Connect the hydraulic slide-on pump (Fig. 71/1):

1. Clean and grease the universal joint shaft stub of the tractor.
2. Insert the hydraulic slide-on pump on the universal joint shaft stub and, depending on the design, either secure with pins or screw down.
3. Secure the hydraulic slide-on pump against movement by attaching the chain (Fig. 71/2).
4. Check the course of the hydraulic lines. Ensure that the hydraulic lines are long enough in all operating positions, do not chafe against other parts and do not become caught or kinked in any area.

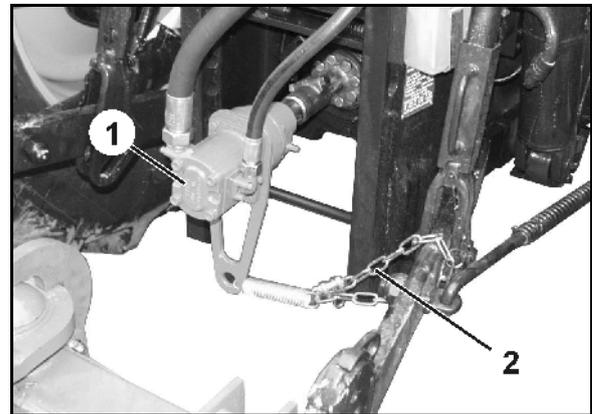


Fig. 71



Fill the pump intake line with oil before commissioning.



#### WARNING

Observe maximum permissible universal joint shaft speed of 1000 rpm.



#### WARNING

To avoid damage, only engage the universal joint shaft slowly at low tractor engine speed.

## 5.20 Tensioned crosspiece

The tensioned crosspiece (cat. II or cat III) secures the machine to the tractor lower links.



**WARNING**

Observe that the attachment categories of tractor and machine match!

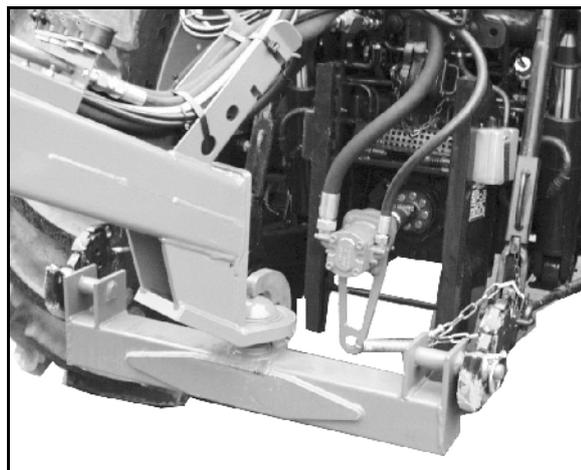


Fig. 72

## 5.21 Stand

- Stand raised during use or transportation (Fig. 73).
- Stand lowered when machine is uncoupled (Fig. 74).

**Raising/lowering the stand:**

1. Release the linchpin.
2. Remove the bolt (Fig. 73/1).
3. Swivel the additional support (Fig. 73/2) and raise/lower the stand.
  - The additional support must be engaged.
4. Park the stand with the pin and secure with the linchpin.

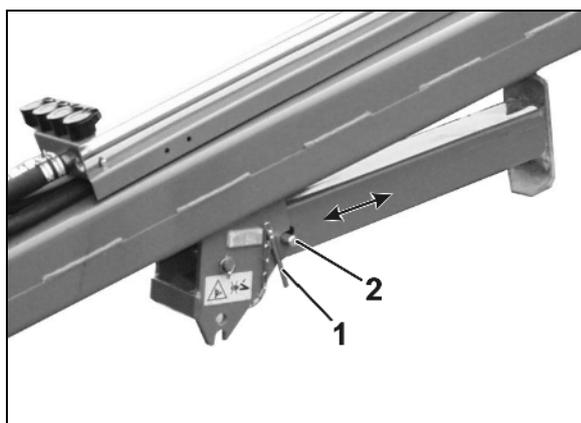


Fig. 73



**WARNING**

Risk of crushing fingers when operating the stand.

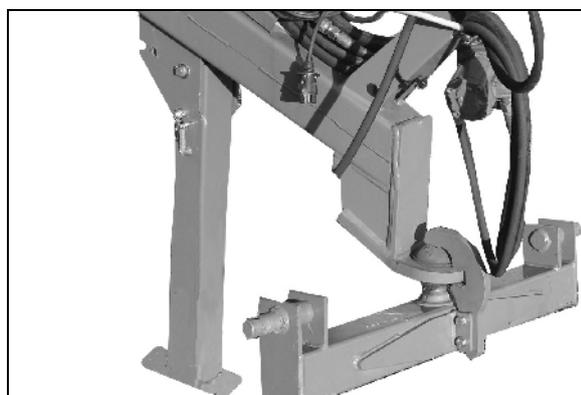


Fig. 74

## 5.22 Hopper with swivelable cover

Fig. 75/...

- (1) Hopper with 4200 litre total capacity.
  - o Content of seed hopper: 3200 l
  - o Content of fertiliser hopper (optional): 1000 l
- (2) Swivel cover
- (3) Activation lever to open and close the swivel cover.

### Hopper extension (optional)

There is also a hopper extension with a capacity of 800 l.

Sieve for protection against foreign bodies:

- Foldable sieve in seed hopper with sieve lock (Fig. 78/1).
- Fixed sieve in the fertiliser hopper.



Fig. 75

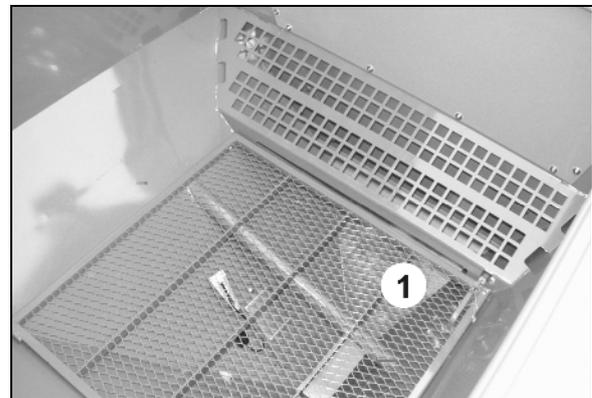


Fig. 76

## 5.23 Working platform

Working platform with swivelable ladder.



### WARNING

Riding on the machine as a passenger creates a risk of falling.

Riding on the machine as a passenger is prohibited.



Always secure the ladder in the transport position.

Fig. 77/...

- (1) Folded up ladder secured in the transport position.
- (2) A linchpin secures the ladder in the transport position against accidentally dropping.

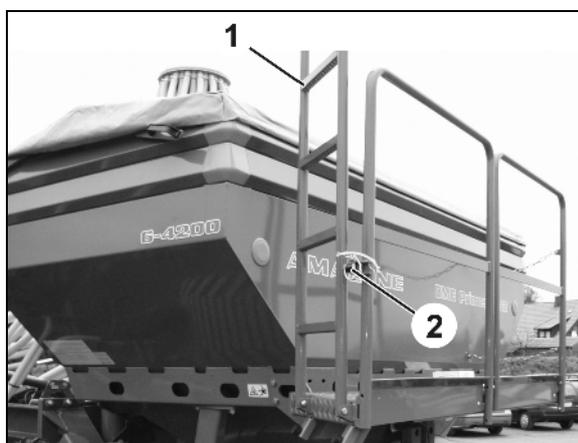


Fig. 77

## 5.24 Level sensor

The level sensor monitors the seed level in the seed hopper. If the seed level reaches the level sensor, an alarm sounds. This alarm signal is intended to remind the tractor driver to fill up the seeds again.

The height of the level sensor can be adjusted (Fig. 78/1) in the seed hopper. The residual seed volume can be set, at which the warning message and the alarm signal is to be emitted.

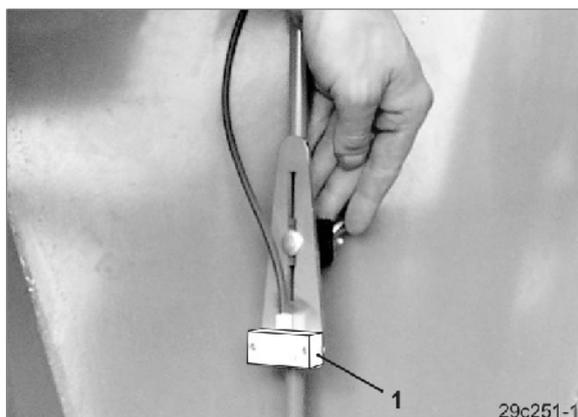


Fig. 78

## 5.25 Filling auger (optional)

As an option, the machine can be fitted with a filling auger.

Fill the filling auger with seed or fertiliser from the transport vehicle via a chute and supply it into the hopper of the DMC.



Fig. 79

Folded-in condition of the filling auger for transport and use.



Fig. 80



The collection bucket is used to collect any residual amounts.

After folding into the transport position, empty the collection bucket.

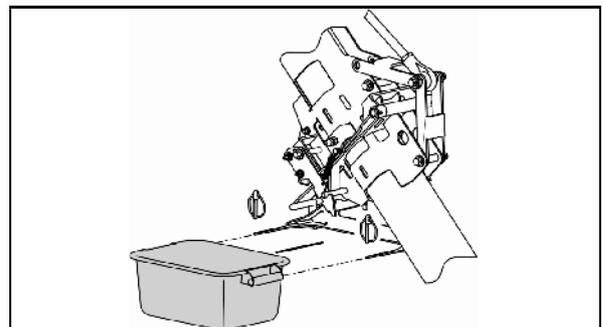


Fig. 81

Fig. 82/...

- (1) Turn on the filling auger
- (2) Swivel the discharge
- (3) Folding in and out

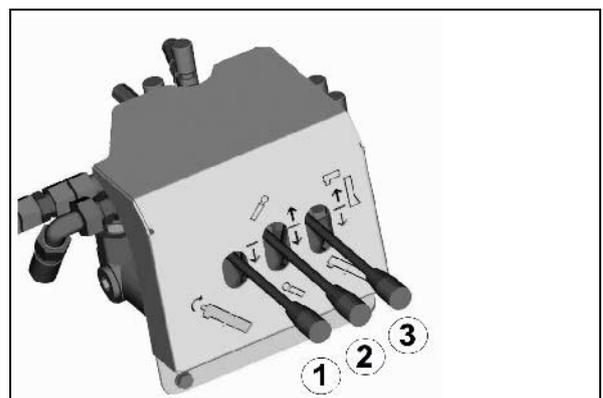


Fig. 82

## 6 Commissioning

This section contains information

- on commissioning your machine.
- on checking how you may connect the machine to your tractor.



- Before operating the machine for the first time the operator must have read and understood the operating manual.
- Comply with the section "Safety information for the user", starting on page 25 when
  - connecting and disconnecting the machine
  - transporting the machine
  - using the machine
- Only couple and transport the machine to/with a tractor which is suitable for the task.
- The tractor and machine must meet the national road traffic regulations.
- The operator and the user shall be responsible for compliance with the statutory road traffic regulations.



### WARNING

**Risk of contusions, cutting, catching, drawing in and knocks in the area of hydraulically or electrically actuated components.**

Do not block the operator controls on the tractor which are used for hydraulic and electrical movements of components, e.g. folding, swivelling and pushing movements. The movement must stop automatically when you release the appropriate control. This does not apply to equipment movements that:

- are continuous or
- are automatically locked or
- are designed to require a floating position or pressure position



Fill the pump intake line with oil before commissioning.

To do so, proceed as follows:

1. Release the clip on the suction hose (Fig. 80/1) and remove the suction hose.
2. Fill the suction hose with hydraulic fluid HLP22.
3. Resecure the suction hose on the suction port with the clip.

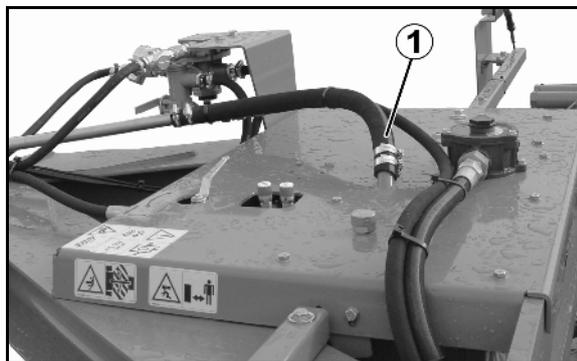


Fig. 83

(1) Ventilation valve

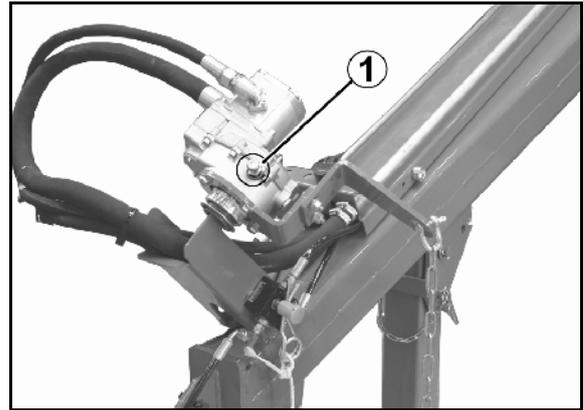


Fig. 84

## 6.1 Checking the suitability of the tractor



### WARNING

**Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor.**

- Check the suitability of your tractor, before connecting the machine to the tractor.  
You may only connect the machine to tractors suitable for the purpose.
- Carry out a brake test to check whether the tractor achieves the required braking delay with the machine connected.

Requirements for the suitability of a tractor are, in particular:

- The approved total weight
- The approved axle loads
- The approved drawbar load at the tractor coupling point
- The load capacity of the installed tyres
- The approved trailer load must be sufficient

You can find this data on the rating plate or in the vehicle documentation and in the tractor operating manual.

The front axle of the tractor must always be subjected to at least 20% of the empty weight of the tractor.

The tractor must achieve the brake delay specified by the tractor manufacturer, even with the machine connected.

### 6.1.1 Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast



The approved total tractor weight, specified in the vehicle documentation, must be greater than the sum of the

- Tractor empty weight,
- ballast weight and
- total weight of the connected machine or drawbar load of the connected machine



**This information is only valid for the Federal Republic of Germany:**

If, having tried all possible alternatives, it is not possible to comply with the axle loads and / or the approved total weight, then a survey by an officially-recognised motor traffic expert can, with the approval of the tractor manufacturer, be used as a basis for the responsible authority to issue an exceptional approval according to § 70 of the German Regulations Authorising the Use of Vehicles for Road Traffic and the required approval according to § 29, paragraph 3 of the German Road Traffic Regulations.

## 6.1.1.1 Data required for the calculation

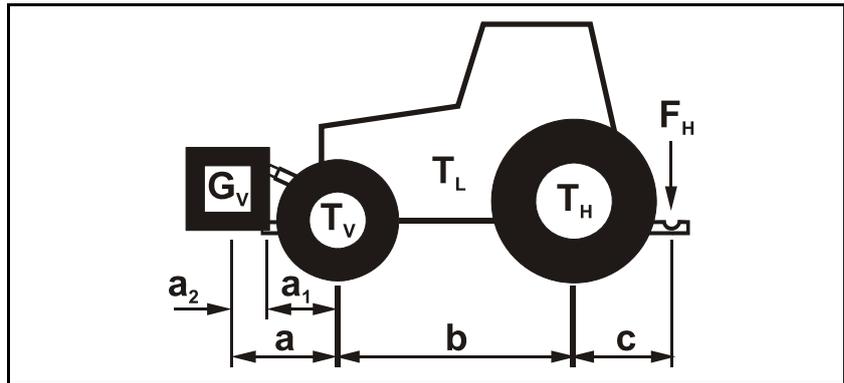


Fig. 85

$T_L$	[kg]	Tractor empty weight	
$T_V$	[kg]	Front axle load of the unladen tractor	See tractor operating manual or vehicle documentation
$T_H$	[kg]	Rear axle load of the unladen tractor	
$G_V$	[kg]	Front weight (if available)	
$F_H$	[kg]	Maximum drawbar load	See technical data of machine
a	[m]	Distance between the centre of gravity of the front machine mounting or the front weight and the centre of the front axle (total $a_1 + a_2$ )	See technical data of tractor and front machine mounting or front weight or measurement
$a_1$	[m]	Distance from the centre of the front axle to the centre of the lower link connection	See tractor operating manual or measurement
$a_2$	[m]	Distance between the centre of the lower link connection point and the centre of gravity of the front-mounted machine or front ballast (centre of gravity distance)	See technical data of front machine mounting or front weight or measurement
b	[m]	Tractor wheel base	See tractor operating manual or vehicle documents or measurement
c	[m]	Distance between the centre of the rear axle and the centre of the lower link connection	See tractor operating manual or vehicle documents or measurement

## Commissioning

### 6.1.1.2 Calculation of the required minimum ballasting at the front $G_{V \min}$ of the tractor for assurance of the steering capability

$$G_{V \min} = \frac{F_H \cdot c - T_V \cdot b + 0,2 \cdot T_L \cdot b}{a + b}$$

Enter the numeric value for the calculated minimum ballast  $G_{V \min}$ , required on the front side of the tractor, in the table (section 6.1.1.7).

### 6.1.1.3 Calculation of the actual front axle load of the tractor $T_{V \text{tat}}$

$$T_{V \text{tat}} = \frac{G_V \cdot (a + b) + T_V \cdot b - F_H \cdot c}{b}$$

Enter the numeric value for the calculated actual front axle load and the approved tractor front axle load specified in the tractor operating manual in the table (section 6.1.1.7).

### 6.1.1.4 Calculation of the actual total weight of the combined tractor and machine

$$G_{\text{tat}} = G_V + T_L + F_H$$

Enter the numeric value for the calculated actual total weight and the approved total tractor weight specified in the tractor operating manual in the table (section 6.1.1.7).

### 6.1.1.5 Calculation of the actual rear axle load of the tractor $T_{H \text{tat}}$

$$T_{H \text{tat}} = G_{\text{tat}} - T_{V \text{tat}}$$

Enter the numeric value for the calculated actual rear axle load and the approved tractor rear axle load specified in the tractor operating manual in the table (section 6.1.1.7).

### 6.1.1.6 Tyre load capacity

Enter the double value (two tyres) of the approved load capacity (see, for example, tyre manufacturer's documentation) in the table (section 6.1.1.7).

6.1.1.7 Table

	Actual value according to calculation	Approved value according to tractor instruction manual	Double approved load capacity (two tyres)
Minimum ballast front / rear	/ kg	--	--
Total weight	kg	≤ kg	--
Front axle load	kg	≤ kg	≤ kg
Rear axle load	kg	≤ kg	≤ kg



- You can find the approved values for the total tractor weight, axle loads and load capacities in the tractor registration papers.
- The actually calculated values must be less than or equal to ( $\leq$ ) the permissible values.



**WARNING**

**Risk of contusions, cutting, catching, drawing in and knocks through insufficient stability and insufficient tractor steering and brake power.**

It is forbidden to couple the machine to the tractor used as the basis for calculation, if

- one of the actual, calculated values is greater than the approved value.
- there is no front weight (if required) attached to the tractor for the minimum front ballast ( $G_{V \min}$ ).



You must use a front weight, which is equal to at least the required minimum front ballast ( $G_{V \min}$ ).

### 6.1.2 Requirements for tractor operation with attached machines

**WARNING**

**Risk of breakage during operation of components through unapproved combinations of connecting equipment.**

- Ensure:
  - that the connection fitting on the tractor possesses a permissible drawbar load sufficient for the actual drawbar load.
  - that the axle loads and weights of the tractor altered by the drawbar load are within the approved limits. If necessary, weigh them.
  - that the tractor's actual static rear axle weight does not exceed the permissible rear axle weight.
  - that the permissible total weight of the tractor is observed
  - that the approved load capacities of the tractor tyres are not exceeded.

### 6.1.3 Machines without their own brake system

**WARNING**

**Risk of contusions, cuts, dragging, catching or knocks from insufficient tractor brake power.**

The tractor must achieve the brake delay specified by the tractor manufacturer, even with the machine connected.

If the machine does not possess its own brake system:

- Then the actual tractor weight must be greater than or equal to ( $\geq$ ) the actual weight of the connected machines.  
In many countries, other regulations apply. In Russia, for example, the weight of the tractor must be double that of the attached machine.
- The maximum movement speed is 25 km/h.

## 6.2 Securing the tractor / machine against unintentional start-up and rolling



### WARNING

**Risk of contusions, cutting, catching, drawing in and knocks when making interventions in the machine through**

- **Unintentional lowering of the unsecured machine when raised using the tractor's three-point linkage.**
- **Unintentional lowering of raised, unsecured machine parts.**
- **Unintentional start-up and rolling of the tractor-machine combination.**
- Secure the tractor and the machine against unintentional start-up and rolling before any intervention in the machine.
- It is forbidden to make any intervention in the machine, such as installation, adjustment, troubleshooting, cleaning, maintenance and repairs
  - when the machine is being driven
  - for as long as the tractor engine is running with the PTO shaft / hydraulic system connected.
  - when the ignition key is left inserted in the tractor and the tractor engine can be started unintentionally with the PTO shaft / hydraulic system connected.
  - when the tractor and machine are not secured against unintentional rolling using their parking brakes and/or wheel chocks.
  - if moving parts are not blocked against unintentional movement.

When carrying out such work, there is a high risk of contact with unsecured components.

1. Lower the raised/unsecured machine or machine parts.  
→ This is how to prevent unintentional falling:
2. Turn off the tractor engine.
3. Remove the ignition key.
4. Apply the tractor's parking brake.
5. Secure the machine against unintentionally rolling away (only if the machine is hitched) as follows:
  - On flat ground using the parking brake (if present) or wheel chocks.
  - On uneven ground or on slopes using the parking brake and wheel chocks.

## 7 Coupling and uncoupling the machine



When coupling and decoupling machines, take note with the section "Safety information for the user", page 25.



### WARNING

**Risk of contusions from unintentional starting and rolling of the tractor and machine when coupling or uncoupling the machine.**

When coupling or decoupling the machine, secure the tractor and machine against unintentional start-up and rolling away before entering the danger area between the tractor and machine. Refer to page 99.



### WARNING

**Risk of contusions between the rear of the tractor and the machine when coupling and uncoupling the machine.**

Only actuate the operator controls for the tractor's three-point hydraulic system

- from the intended workstation.
- if you are outside of the danger area between the tractor and the machine.

### 7.1 Coupling the machine



### WARNING

**Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor.**

You may only connect the machine to tractors suitable for the purpose. Refer to the section "Checking the suitability of the tractor", page 94.



### WARNING

**Risk of contusions when coupling the machine and standing between the tractor and the machine.**

Instruct people to leave the danger area between the tractor and the machine before you approach the machine.

Any helpers may only act as guides standing next to the tractor and the machine, and may only move between the vehicles when both are at a standstill.

**WARNING**

**Risk of contusions, cutting, catching, drawing in and knocks when the machine unexpectedly releases from the tractor.**

- Use the intended equipment to connect the tractor and the machine in the proper way.
- When coupling the machine to the tractor's three-point hydraulic system, ensure that the attachment categories of the tractor and the machine are the same.  
Be sure to upgrade the machine's category. II upper and lower link pins to category. III if your tractor has a category III three-point linkage.
- Only use the upper and lower link pins provided to couple up the machine.
- Check the upper and lower link pins for visible defects whenever the machine is coupled. Replace the upper and lower link pins in the event of clearly visible wear.
- Secure the upper link pin and lower link pin in the connecting points of the three-point attachment frame against unintentional detachment using a linchpin.
- Perform a visual inspection to ensure that the upper and lower link hooks are correctly locked before driving off.

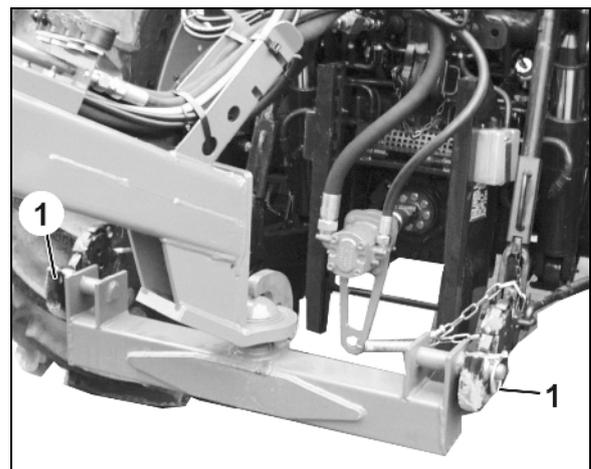
**WARNING**

**Risk of energy supply failure between the tractor and the machine through damaged power lines.**

During coupling, check the course of the power lines. The power lines

- must give slightly without tension, bending or rubbing on all movements of the connected machine.
- may not scour other parts.

1. Using the lower link pins, secure the ball sleeves to the hinging points of the three-point attachment frame.  
Category II lower link pin to category III using reducing sleeves if your tractor has a category III three-point linkage.
2. Secure the lower link pins from being released unintentionally using linchpins (Fig. 86/1).
3. Direct people away from the danger area between the tractor and machine before you approach the machine with the tractor.



**Fig. 86**

4. Connect the supply lines before coupling machine and tractor.
  - 4.1 Drive the tractor up to the machine in such a way that there remains a gap (approx. 25 cm) between tractor and machine.
  - 4.2 Secure the tractor against unintentional starting and unintentional rolling away.
  - 4.3 Check that the tractor's PTO is switched off.
  - 4.4 Connect the supply lines to the tractor.
  - 4.5 Slide the slide-on pump onto the universal joint shaft and secure.
  - 4.6 Align the lower link hooks so that they are flush with the lower attachment points of the machine.
5. Now reverse the tractor further towards the machine so that the tractor's lower link hooks automatically pick up the ball sleeves on the machine's lower pivot points.
  - The lower link hooks lock automatically.
6. Lift the stand into the transport position.
7. Before moving off:
  - Visually check that the lower link hooks are correctly locked before you drive off.
  - Release the parking brake.
  - Remove the wheel chocks.

## 7.2 Uncoupling the machine



### WARNING

**Risk of contusions, cutting, catching, drawing in and knocks through insufficient stability and possible tilting of the uncoupled machine.**

Park the empty machine on a horizontal parking space with a hard surface.



When uncoupling the machine, there must always be enough space in front of the machine, so that you can align the tractor with the machine if necessary.

1. Park the empty machine on a horizontal space with a hard surface.
2. Uncouple the machine from the tractor.
  - 2.1 Secure the machine against unintentionally rolling away. See page 99.
  - 2.2 Lower the stand.
  - 2.3 Apply the parking brake.
  - 2.4 Release the lower link.
  - 2.5 From the tractor seat, unlock the lower link hooks and uncouple them.
  - 2.6 Pull tractor forward approx. 25 cm.
    - The space created between the tractor and the machine allows better access for decoupling the PTO shaft and the power supply lines.
  - 2.7 Secure tractor and machine against unintentional starting and rolling away.
  - 2.8 Remove the slide-on pump.
  - 2.9 Park the slide-on pump in the holder.
  - 2.10 Disconnect the supply lines.
  - 2.11 Fasten the supply lines to their respective parking sockets.

## 7.2.1 Manoeuvring the uncoupled machine



### CAUTION

You must be particularly careful when manoeuvring the machine with the service brake system released, since only the vehicle itself is now braking the machine as it manoeuvres.

The machine must be connected to the vehicle as it manoeuvres before you actuate the release valve on the trailer brake valve.

The vehicle must be braked as it manoeuvres.

### Dual circuit air brake system



The service brake system cannot be released using the release valve if the air pressure in the air reservoir drops below 3 bar (e.g. if the release valve has been actuated several times or if there are leaks in the brake system).

Release the service brake as follows:

- Fill the air reservoir.
- Completely bleed the brake system using the drain valve on the air reservoir.

1. Connect the machine to the manoeuvring vehicle.
2. Actuate the brakes on the manoeuvring vehicle.
3. Remove the wheel chocks and release the parking brake.
4. Set the hand lever on the braking force regulator to manoeuvring.
- The service brake system is released and the machine can be manoeuvred.
5. Once the manoeuvre is completed, set the hand lever on the braking force regulator to full load.
- The system pressure from the air reservoir brakes the machine again.
6. Actuate the brakes on the manoeuvring vehicle.
7. Tighten the parking brake again and secure the machine against rolling away with wheel chocks.
8. Uncouple the machine from the manoeuvring vehicle.

### Hydraulic brake system

1. Connect the machine to the manoeuvring vehicle.
2. Actuate the brakes on the manoeuvring vehicle.
3. Remove the wheel chocks and release the parking brake.
4. Actuate the brakes on the manoeuvring vehicle again once manoeuvring is complete.
5. Firmly reapply the parking brake and secure the machine against rolling away with wheel chocks.
6. Uncouple the machine from the manoeuvring vehicle.

## 8 Settings



### WARNING

Risk of contusions, cutting, catching, drawing in and knocks through

- Unintentional falling of the machine raised using the tractor's three-point hydraulic system.
- Unintentional falling of raised, unsecured machine parts.
- Unintentional start-up and rolling of the tractor-machine combination.

Secure the tractor and the machine against unintentional start-up and rolling before making adjustments to the machine. See Page 99.

### 8.1 Selecting the dosing roller

- Always fit the fertiliser dosing unit with the coarse dosing roller.
- Equip all the seed dosing units with the same dosing roller.

The requisite dosing roller is dependent on the seed type and spread rate and can be found from Table 1.

For seed not listed in Table 1, select the dosing roller of one of the seed types listed in the table of a similar grain size.

**8.1.1 Table - metering rollers, seed**

Seed	Dosing rollers					
	7.5 cm <sup>3</sup>	20 cm <sup>3</sup>	120 cm <sup>3</sup>	210 cm <sup>3</sup>	600 cm <sup>3</sup>	660 cm <sup>3</sup>
Beans						X
Spelt wheat					X	
Peas						X
Flax (dressed)		X	X	X		
Barley				X	X	
Grass seed				X	X	
Oats					X	
Millet			X	X		
Lupins			X	X		
Alfalfa		X	X	X		
Maize			X			
Poppy seed	X					
Linseed (for oil) (moist dressing)		X				
Fodder radish		X	X	X		
Phacelia		X	X			
Rapeseed		X				
Rye				X	X	
Red clover		X	X			
Mustard		X	X	X		
Soya					X	X
Sunflowers			X	X		
Turnips		X				
Wheat				X	X	
Vetches				X		

**Table 1**
**8.1.2 Table - metering rollers, fertiliser**

Fertiliser	Dosing rollers					
	7.5 cm <sup>3</sup>	20 cm <sup>3</sup>	120 cm <sup>3</sup>	210 cm <sup>3</sup>	600 cm <sup>3</sup>	660 cm <sup>3</sup>
Fertiliser (granular)				X		X

**Table 2**

### 8.1.3 Replacing the dosing roller

Replacing dosing roller in the dosing unit:

1. Remove the folding plug (Fig. 87/2) (only necessary to close the filled seed hopper with the slider (Fig. 87/1).



The dosing rollers can be replaced more easily, if the seed hopper is empty.



Open all the sliders and secure them with folding plugs.

2. Push the slider (Fig. 88/1) into the dosing unit up to the stop.

3. Slacken but do not unscrew the two winged nuts (Fig. 89/1).
4. Turn the bearing and pull it off.

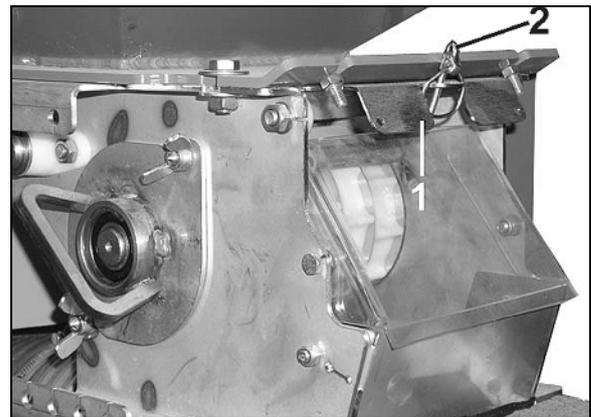


Fig. 87

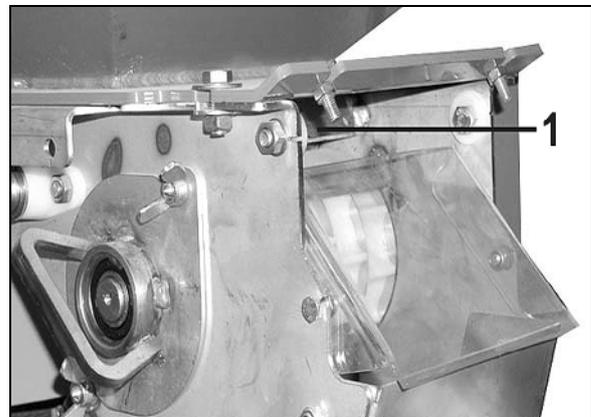


Fig. 88

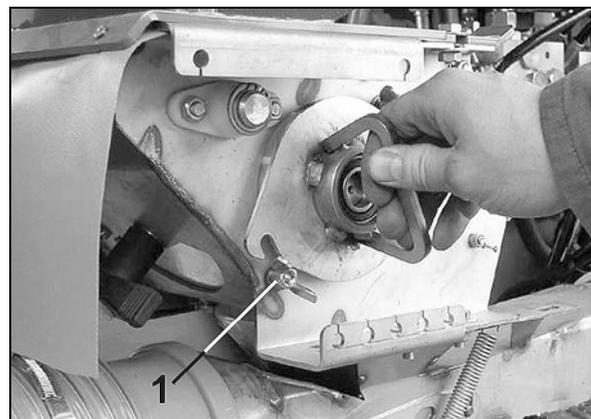


Fig. 89

## Settings

5. Pull the dosing roller out of the dosing unit.
6. Refer to Table 1 for the requisite dosing roller and install in the reverse order.
7. Equip all the dosing units with the same dosing roller.

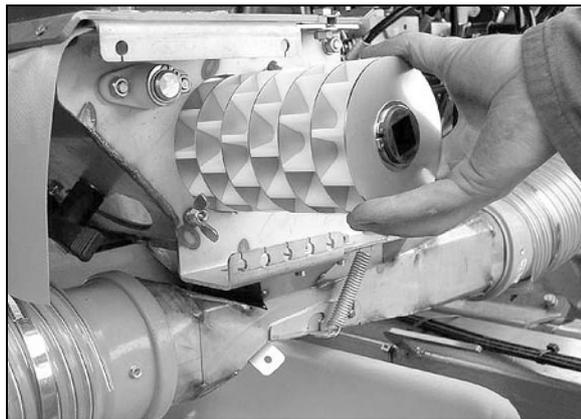


Fig. 90

## 8.2 Setting the level sensor

You can only adjust the height of the level sensor when the seed hopper is empty:

1. Apply the handbrake, switch the tractor engine off and remove the ignition key.
2. Open the charging sieve.



**CAUTION**  
**Always hold on to the charging sieve once it has been opened.**  
**It may otherwise drop.**

3. Undo the butterfly nut (Fig. 91/2).
4. Adjust the height of the level sensor (Fig. 91/1) to the required seed volume.
5. Tighten the butterfly nut (Fig. 91/2).



Only assemble the level sensor as shown in figure (Fig. 91).  
 The level sensor must not, as shown in figure (Fig. 92), rest against the hopper housing.

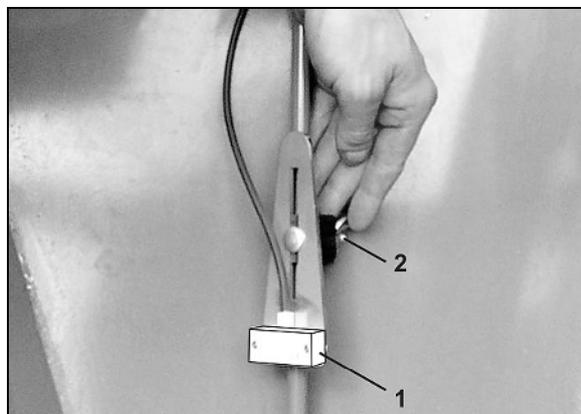


Fig. 91



Increase the residual seed volume which triggers the alarm:

- the coarser the seeds
- the greater the spread rate
- the greater the working width.

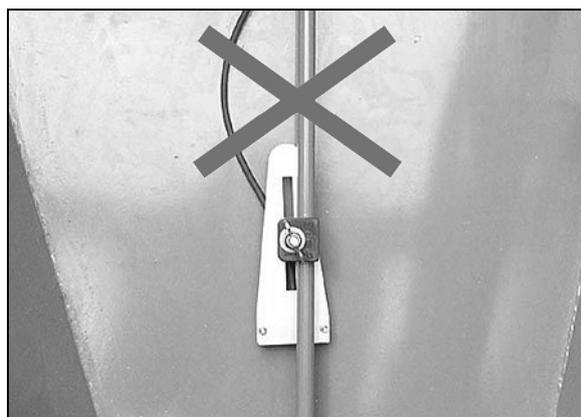


Fig. 92

## 8.3 Adjusting the spread rate on the gearbox

The desired spread rate is to be adjusted on the gearbox (Fig. 93).

The spread rate must be adjusted for

- Seed
- Fertiliser (optional)



Before setting the desired spread rate, carry out a calibration test.

1. Carry out calibration test for seed.
2. Carry out calibration test for fertiliser

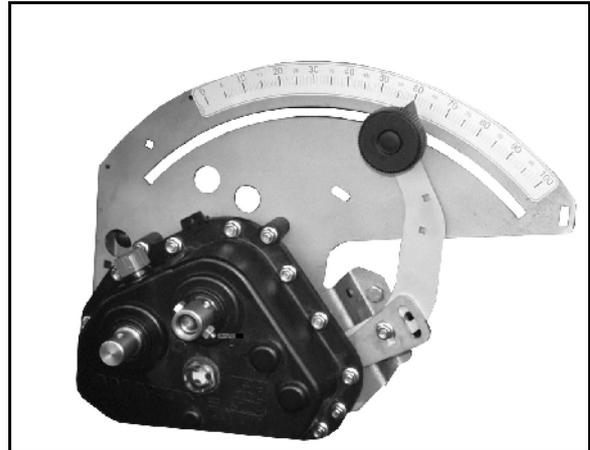


Fig. 93



When spreading seed and fertiliser at the same time, the spread rate is limited.

**15 km/h:**

Maximum seeding rate: 250 kg/ha

Maximum fertiliser rate: 80 kg/ha

### 8.3.1 Calibration test

The calibration test checks whether the preset spread rate matches the actual spread rate.

Always carry out a calibration test:

- when changing the seed type/fertiliser
- if the seed type is identical, but size grain, grain shape, specific weight and dressing are different
- after exchanging the dosing rollers



#### WARNING

**Never step between the machine and the exact harrow before the stop tap is closed which blocks the hydraulics of the exact harrow.**



When spreading the seed and fertiliser at the same time, carry out one calibration test each for the seed and fertiliser separately.

→ **Gears not used for the calibration test should be set to position 0.**

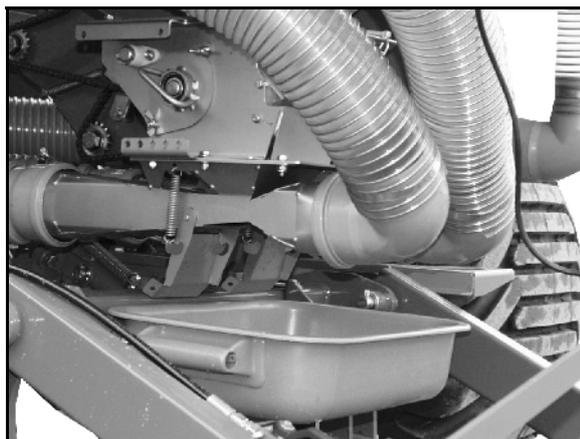


Whenever possible calibrate and set the seed rate after the journey to the field with the filled seed hopper.

This ensures a more accurate seed rate.

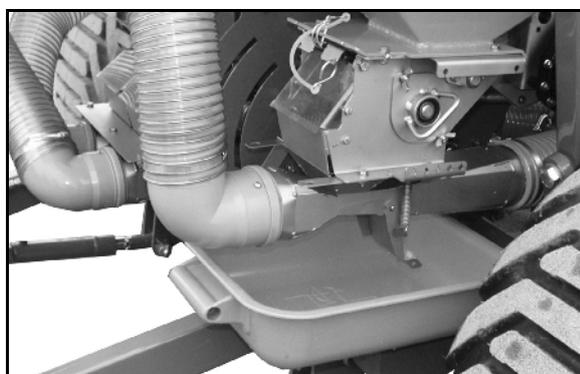
## Settings

1. Fill the seed hopper with at least 1/3 of the hopper volume (in the case of fine seeds correspondingly less).
2. Remove the calibration trough from the bracket
3. Calibrate the seed: Rotate the calibration trough and push back onto the bracket (Fig. 94).



**Fig. 94**

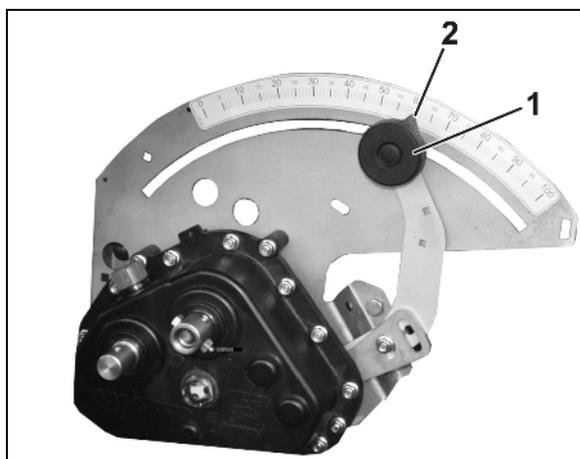
4. Calibrate the fertiliser: Place the calibration trough under the fertiliser dosing unit (Fig. 95).



**Fig. 95**

5. Loosen the locking button (Fig. 96/1) of the gearbox setting lever.
6. Move the pointer of the gearbox setting lever (Fig. 96/2) to one of the following gearbox positions:

<b>Gearbox setting value for the first calibration test</b>	<b>50</b>	<b>50</b>	<b>15</b>
<b>Metering roller</b>			
<b>Volume [cm3]</b>	<b>20</b>	<b>210</b>	<b>600</b>



**Fig. 96**

7. Tighten the locking button (Fig. 96/1).

8. Open the injector sluice flap (Fig. 97/1).

  - Open both seed dosing units to calibrate the seed.
  - Open the fertiliser dosing unit to calibrate the fertiliser.



**WARNING**

**Risk of contusions on opening and closing the injector sluice flap (Fig. 97/1).**

**Hold the injector sluice flap only by the lug (Fig. 97/2), otherwise there is a danger of injury if the spring-loaded injector sluice flap (Fig. 97/1) snaps shut.**

**Never insert your hand between the injector sluice flap (Fig. 97/1) and the injector sluice.**

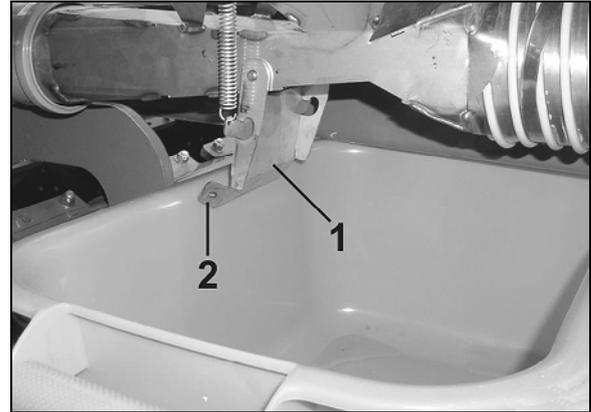


Fig. 97

9. Turn the drive wheel with the calibration crank handle (Fig. 98/1) in the direction of the arrow until all chambers of the dosing rollers are filled with seed and a uniform seed stream flows into the calibration troughs.



**During the calibration test, the drive wheel must be raised from the rotor.**

10. Close the injector sluice flap (Fig. 97/1) with special care (risk of crushing).
11. Empty the calibration trough and push it back under the dosing units.
12. Open the injector sluice flap (Fig. 97/1).
13. Turn the drive wheel in the direction of the arrow using the calibration crank (Fig. 98/1).

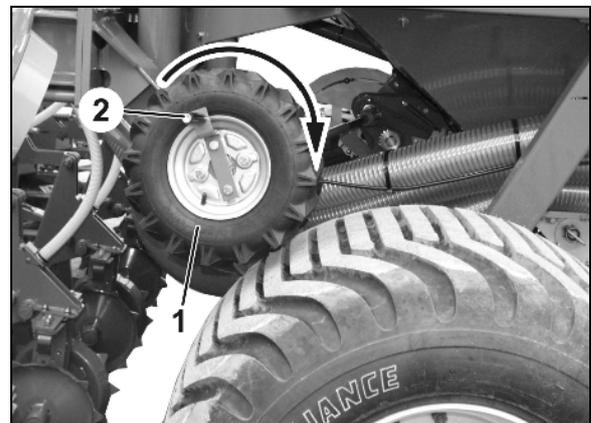


Fig. 98

**Required crank turns to calibrate the sowing volume**

Working width [m]	Crank turns	
	3	272
4.5	181,6	45,3
6	136	34
	1/10	1/40
	Area [ha]	

## Settings

---

- A crank turn for 1/40 ha is usual. In the case of very small spread rates, e.g. when sowing rapeseed, we recommend that the crank turn for 1/10 ha should be performed.
14. Weigh the seed collected in the collection bucket taking into account the bucket weight and multiply
- by a factor of 40 (for 1/40 ha) or
  - by a factor of 10 (for 1/10 ha).

### Calibrating on 1/40 ha:

Spread rate [kg/ha] =  
calibrated quantity [kg/ha] x 40

### Calibrating on 1/10 ha:

Spread rate [kg/ha] =  
calibrated quantity [kg/ha] x 10

**Example:** Calibrate for 1/40 ha, calibrated quantity 3.2 kg.

Spread rate [kg/ha] =  
 $3.2 \text{ [kg]} \times 40 \text{ [1/ha]} = 125 \text{ [kg/ha]}$



After the calibration test, close the rotary shutters of all the injector sluices!



For maize, the calibration test should be related to an area of 1/10 ha.

### 8.3.2 Determining the gearbox setting using the calculating disc rule

The desired spread rate is not generally achieved in the first calibration test. With the first gearbox setting and the calculated spread rate, it is possible to determine the correct gearbox setting using the calculating disc rule.

The calculating disc rule consists of three scales: an outer white scale (Fig. 99/1) for all spread rates over 30 kg/ha and an inner white scale (Fig. 99/2) for all spread rates under 30 kg/ha. In the central, coloured scale (Fig. 99/3) the gearbox settings 1 to 100 are specified.

#### Example:

A spread rate of **175 kg/ha** is desired

1. Before the calibration test, the gearbox setting **50** is set. According to the calibration test, a corresponding spread rate of **125 kg/ha** is determined.
2. On the calculating disc rule, set the spread rate **125 kg/ha** (Fig. 99/A) and the gearbox setting **50** (Fig. 99/B) above each other.
3. On the calculating disc rule, now read the gearbox setting for the desired spread rate of **175 kg/ha** (Fig. 99/C). In our example, this is gearbox setting **70** (Fig. 99/D).
4. Use a calibration test to check the gearbox setting that you have determined with the calculating disc rule.

#### After the calibration test:

1. Close the injector sluice flap with special care (risk of crushing).
2. Fasten the calibration trough to the transport mounting and secure with a linchpin.



The desired spread rate is not generally achieved in the first calibration test.

With the determined gearbox setting, carry out a further calibration test and determine a more accurate value with the calculating disc rule.

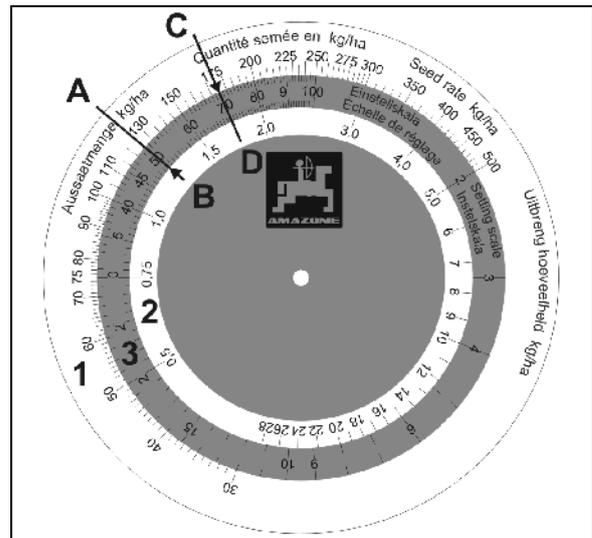


Fig. 99

## 8.4 Adjusting blower fan speed

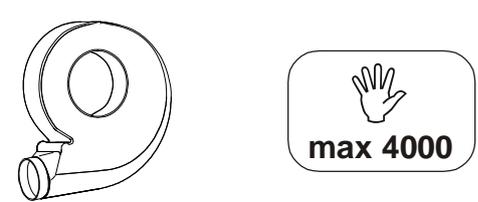
The blower speed determines the air volume of the air current.  
 The higher the fan speed, the greater is the air volume generated.  
 The on-board computer monitors that the fan speed is maintained.

### 8.4.1 Blower speed table

The fan speed (rpm) is dependent on

- The machine working width (Fig. 100/1)
- The seed
  - Fine seed types, e.g. rape (Fig. 100/2)
  - Grain and pulses (Fig. 100/3).

**WARNING**  
 Do not exceed the maximum fan speed of 4000 rpm.



↔		
<b>3.0</b>	<b>2800</b>	<b>3500</b>
<b>4.5</b>	<b>3100</b>	<b>3900</b>
<b>6.0 / 8.0 / 9.0</b>	<b>3200</b>	<b>3900</b>
<b>Working width</b>	<b>Blower fan speed (rpm)</b>	
	<b>Fine seeds (rapeseed)</b>	<b>Legumes (grain)</b>

Fig. 100

### 8.4.2 Adjusting the blower speed on the machine pressure limiting valve

- Pressure relief valve (Fig. 101/1)
  1. Remove the protective cover (Fig. 102/1)
  2. Release the lock nut.
  3. Set the speed using the screwdriver on the valve by
    - Turning to the right = increase blower fan speed
    - Turning to the left = reduce blower fan speed.
  4. After making the setting, secure the valve position with a lock nut and replace the protective cover (Fig. 102/1).

The blower fan speed is displayed on the on-board computer.

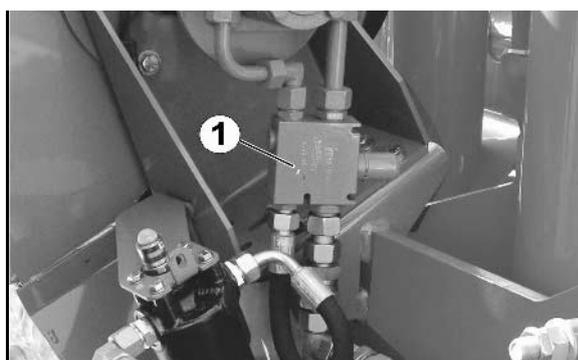


Fig. 101

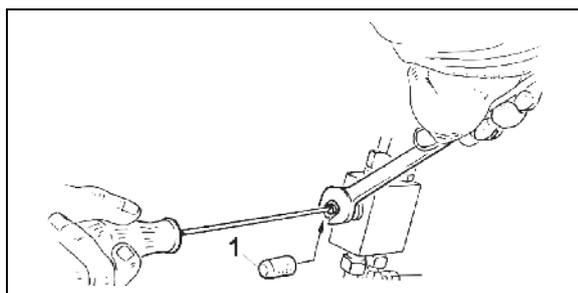


Fig. 102

## 8.5 Adjusting the placement depth of the seed

The placement depth can be set centrally for each coulter group via the crank (Fig. 103/1). The setting scale (Fig. 103/2) makes it possible to evenly adjust all coulter groups to each other. The arrow (Fig. 103/3) indicates the read-off edge.

Values from 0 to 5 can be set.

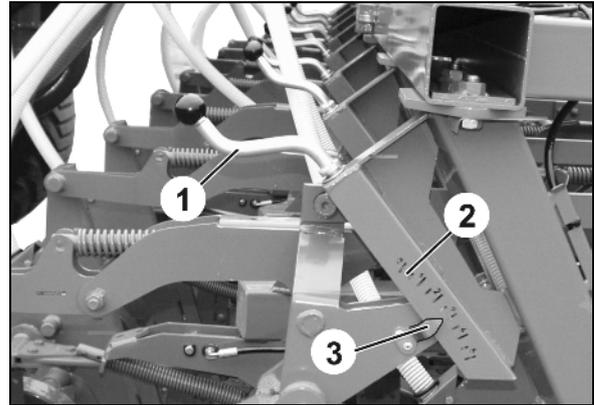


Fig. 103

## 8.6 Adjusting the double rollers

In addition to controlling the depth of the chisels, double rollers are also responsible for closing the sowing slot.

Double rollers can be adapted to the ground conditions by adjusting the setting angle between 0° and 32°.

- Set a larger angle for direct sowing.
- Set a smaller angle for mulch sowing.

Adjusting the double rollers

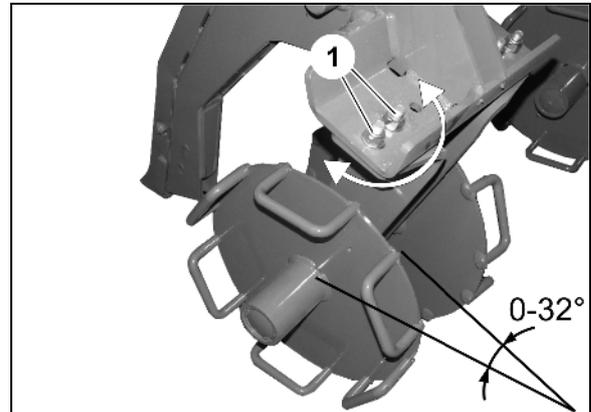


Fig. 104

1. Undo both screw unions (Fig. 104/1) on a roller.
2. Swivel the roller to the desired angle.
3. Retighten both screw unions.
4. Repeat the operation on the second roller.

## 8.7 Adjusting the track marker



### WARNING

It is prohibited to stand in the swivelling area of the track marker boom.

### 8.7.1 Setting the track marker length (on the field)

Fig. 105: **DMC Primera 602**

Fig. 106: **DMC Primera 3000 /4500**

1. Fold out the track marker on the field and drive for a few metres.
2. Secure the tractor / machine against unintentional start-up and rolling away
3. Undo the screws Fig. 105/1, Fig. 106/1).
4. Set the track marker length to distance "A" (Fig. 107).
5. Tighten the screws.
6. Repeat the operation on the second track marker.

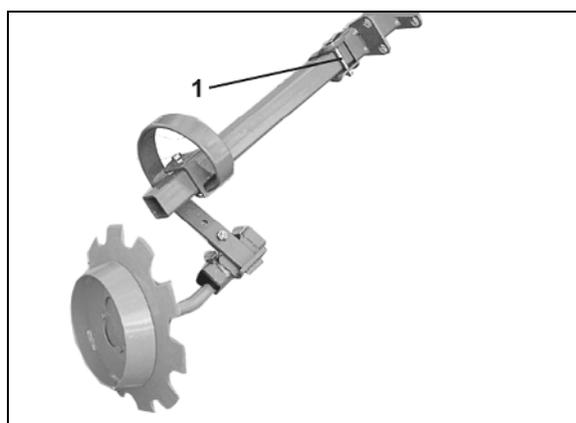


Fig. 105

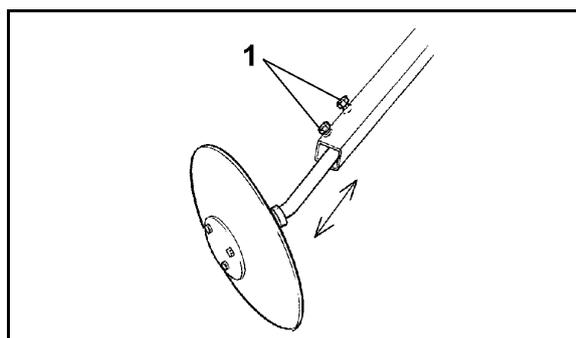


Fig. 106



Set the track marker discs so that they are roughly parallel to the direction of travel on light soils and are in a more forward position on heavy soils.

The track markers mark a track in the centre of the tractor.

Distance A (Fig. 107) is measured

- from the centre of the machine
- up to the contact surface of the track marker disc.

Set both track markers to the same length.

DMC Primera	Distance A
3000	3.0 m
4500	4.5 m
602	6.0 m

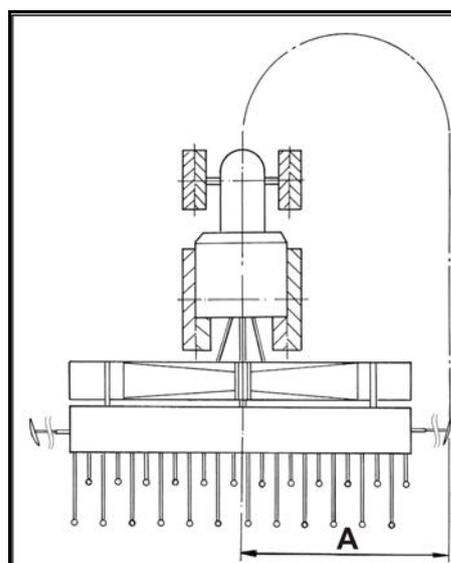


Fig. 107

### 8.7.2 Adjusting the working intensity of the track markers (DMC 602)

Adjusting the working intensity of the track markers:

1. Loosen both screws (Fig. 108/1).
2. Turn the track marker discs to adjust the working intensity of the track markers so that they run roughly parallel to the direction of travel on light soils and are in a more forward position on heavy soils.
3. Tighten the screws.
4. Repeat the operation on the second track marker.

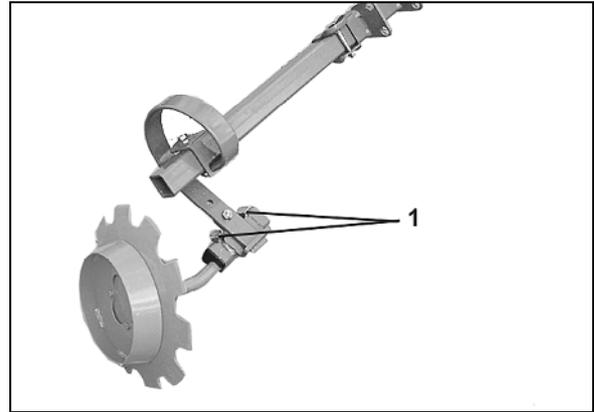


Fig. 108

### 8.7.3 Adjusting the working depth of the track markers (DMC 602)

- Adjusting a larger working depth of the track marker: **Undo** screw (Fig. 109/1) further and lock with a nut.
- Adjusting a narrower working depth of the track marker: **Tighten** the screw (Fig. 109/1) and lock with a nut.

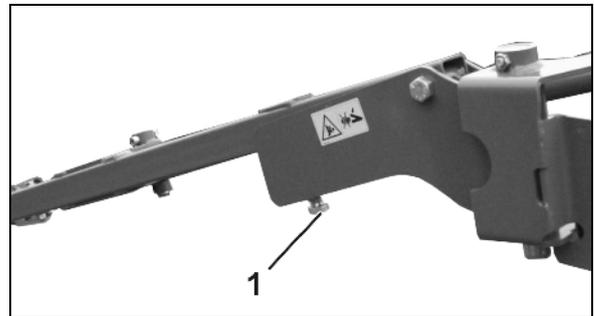


Fig. 109

## 8.8 Adjusting the exact harrow

Adjustment is made using the turnbuckle (Fig. 110/1):

1. Move the machine on the field to the working position.
2. Apply the handbrake, switch the tractor engine off and remove the ignition key.
3. Release the lock nuts.
4. Adjust the length by rotating the turnbuckle.
5. Tighten the lock nuts after completion of setting.
6. Check the working result of the exact harrow.

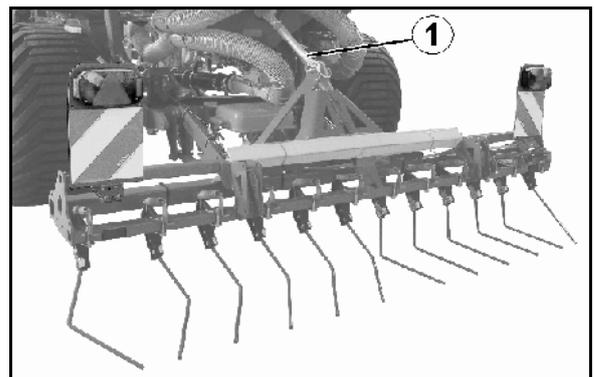


Fig. 110

## 8.9 Adjusting the air flow distributor



### CAUTION

**Risk of impact: The air flow distributor is located beneath the blower fan and is difficult to access.**

On the air flow distributor, you can adjust the air flow generated by the blower fan for the individual dosing units.

Fig. 111/...

- (1) Air flow distributor
- (2) Adjusting lever for seed throttle flap
- (3) Adjusting lever for fertiliser throttle flap

- Position A → Throttle flap completely closed.
- Position B → Throttle flap completely open.

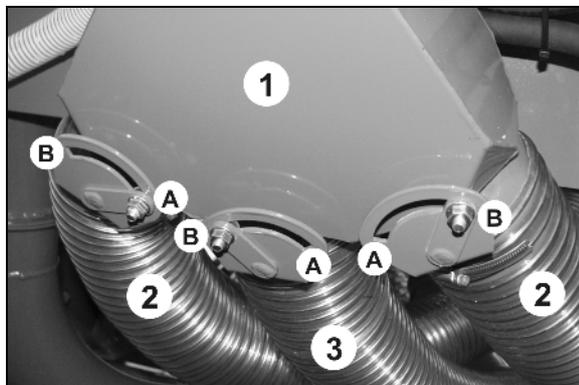


Fig. 111

### Spreading seed, no fertiliser:

- Fertiliser throttle flap closed.
- Seed throttle flap completely open.

### Spreading seed and fertiliser:

- All throttle flaps completely open.

### Spreading fine seeds and fertiliser:

- Seed throttle flap 40% to 60% open.
- Fertiliser throttle flap completely open.

### Spreading fine seeds, no fertiliser:

- Seed throttle flaps completely open.
- Reduce blower fan speed, see on page 114.
- Fertiliser throttle flaps closed.

## 9 Transportation



- During transportation, follow the instructions given in the section "Safety instructions for the operator", page 27.
- Before moving off, check:
  - that the supply lines are connected correctly.
  - the lighting system for damage, proper operation and cleanness,
  - the braking and hydraulic systems for obvious defects.
  - that the parking brake is completely released
  - the function of the brake system.



### WARNING

**Risk of being crushed, cut, caught, drawn in or struck if the machine is unintentionally released from its attached or hitched position.**

Carry out a visual check that the upper and lower link pins are firmly fixed with the linchpin against unintentional release.



### WARNING

**Risk of contusions, cutting, catching, drawing in and knocks when making interventions in the machine through unintentional machine movements.**

- On folding machines, check that the transport locks are locked correctly.
- Secure the machine against unintentional movements before starting transportation.



### WARNING

**Risk of contusions, cuts, dragging, catching or knocks from tipping and insufficient stability.**

- Drive in such a way that you always have full control over the tractor with the attached machine.  
In so doing, take your personal abilities into account, as well as the road, traffic, visibility and weather conditions, the driving characteristics of the tractor and the connected machine.
- Before transportation, fasten the side locking of the tractor lower link, so that the connected or coupled machine cannot swing back and forth.



**WARNING**

**Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor.**

These risks pose serious injuries or death.

Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor. If necessary, drive only with a partially-filled hopper.



**WARNING**

**Risk of falling from the machine if riding against regulations.**

It is forbidden to ride on the machine and/or climb the running machine.

Instruct people to leave the loading site before approaching the machine.



**WARNING**

**Risk of stabbing other road users through machine parts extending out into the road area.**

Cover any protruding parts on machines.

You must make protruding clearly visible if you cannot cover them easily.



**WARNING**

**Risk of stabbing other road users during transportation from uncovered, sharp spring tines of the exact harrow on the central part of the machine pointing backwards.**

Transportation without a correctly fitted transport guard rail is forbidden.

## 9.1 Placing the machine in the transport position



### CAUTION

Before retracting the machine, fold the track marker into the transport position.

Switch the machine from the working position to the transport position (Fig. 112):

1. Actuate tractor control unit 
  - Fold the track marker into the transport position.
2. Secure the track marker flaps in the transport position.
3. Move the stop tap (Fig. 113/1) to position **B**.
4. Actuate tractor control unit 
  - The coulters, exact harrow and drive wheel are raised.
5. Secure the drive wheel in the transport position, see on page 54.
6. Move the stop tap (Fig. 114/1) to position **A**.
  - The exact harrow is secured in the transport position.
7. DMC 602: Move the ball valve (Fig. 113/1) to position **A**
8. DMC 602: Activate tractor control unit 
  - The booms are folded in.
9. Cover the exact harrow with road safety bars.



Fig. 112

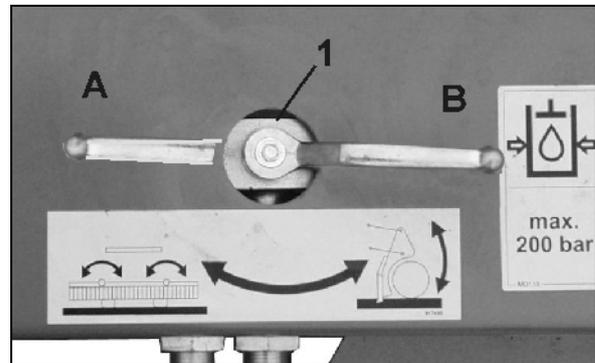


Fig. 113

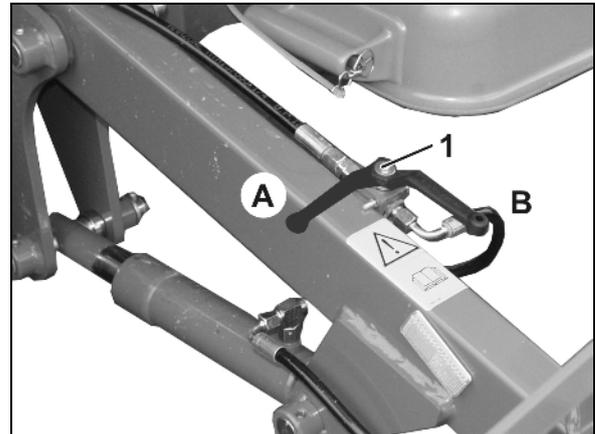


Fig. 114

## 10 Use of the machine



When using the machine, observe the information in the sections

- "Warning symbols and other labels on the machine" starting on page 17 and
- "Safety information for the user", starting on page 25 ff.

Observing this information is important for your safety.



### WARNING

**Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor.**

Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor. If necessary, drive only with a partially-filled hopper.



### WARNING

**Risk of contusions, cutting, catching, drawing in and knocks through insufficient stability and tipping of the tractor and/or the connected machine.**

Drive in such a way that you always have full control over the tractor with the attached machine.

In so doing, take your personal abilities into account, as well as the road, traffic, visibility and weather conditions, the driving characteristics of the driver and the mounted or attached machine.



### WARNING

**Risk of contusions, cutting, catching, drawing in and knocks through**

- **Unintentional falling of raised, unsecured machine parts.**
- **Unintentional start-up and rolling of the tractor-machine combination.**

Secure the tractor and the machine against unintentional start-up and rolling away before eliminating faults on the machine. See page 99.

Wait for the machine to stop, before entering the machine danger area.



### WARNING

**Risk of being crushed, cut, caught, drawn in or struck if the machine is unintentionally released from its attached or hitched position.**

Every time before using the machine, carry out a visual check that the upper and lower link pins are firmly fixed with the linchpin against unintentional release.

**WARNING**

**Risk of being crushed, caught or struck by damaged components or foreign objects ejected from the machine.**

Observe the permissible machine drive speed before switching on the tractor universal joint shaft.

**WARNING**

**Risk of contusions, drawing in and catching during machine operation without the intended protective equipment.**

Only ever start up the machine when the protective equipment is fully installed.

**WARNING**

**Risk of crushing, being caught or struck by objects ejected from the machine when it is being driven.**

Instruct people to leave the danger area of the machine before switching on the universal joint shaft.

## 10.1 Filling the seed hopper

**WARNING**

**Secure the tractor / machine against unintentional start-up and rolling away.**

1. Couple the machine to the tractor.
2. Climb on the loading plate via the ladder.
3. Open the swivel cover.
4. If necessary, remove foreign bodies in the seed hopper.
5. Fill the seed hopper, e.g.
  - o with a filling auger from a supply vehicle
  - o from Big-Bags.
6. Close the swivel cover.



Fig. 115

**DANGER**

**Never move between the supply vehicle and the machine.  
Never stand under suspended loads.**

**Observe the approved filling levels and total weights.**



After use or before transport, move the ladder to the transport position and secure.



**Filling with filling auger:**

Before switching off the filling auger must run completely empty.  
A start with a full auger could cause the whole system to fail.

**10.2 Placing the machine in the working position**

Change the machine from the transport position to the working position:

1. Remove the road safety bars.
2. DMC 602: Move the stop tap (Fig. 116/1) to position **A**
3. DMC 602: Activate tractor control unit



→ The booms are folded out.

4. Move the stop tap (Fig. 116/1) to position **B**.

5. Briefly activate tractor control unit  to relieve the drive wheel clamp.

6. Unlock the drive wheel from the transport position, see on page 54.

7. Move the stop tap (Fig. 117/1) to position **B**.

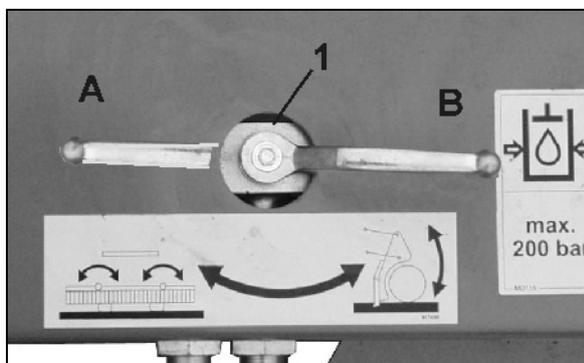
→ The exact harrow is unlocked.

8. Actuate tractor control unit .

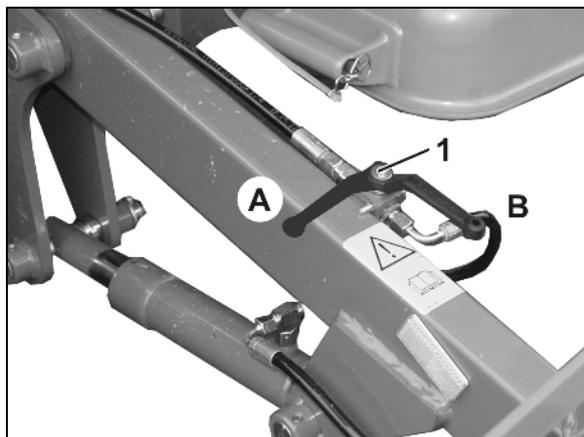
→ Lower the coulter, exact harrow and drive wheel.

9. Actuate tractor control unit .

→ Fold out the desired track marker.



**Fig. 116**



**Fig. 117**

### 10.3 Sowing operation



See the operating manual for the on-board computer.



During sowing

- Keep the ball valve (Fig. 116/1) to position **B**.
- Operate tractor control unit  in the floating position.
  - The coulters can avoid obstacles in the soil.
  - The exact harrow can adapt to the soil conditions.
  - The coulters and exact harrows can be raised at the head-land using tractor control unit .



- Check if all components are in the working position.
- Check the seed and fertiliser lines.



If the lowered track marker is on the wrong side, fold the track marker in and out again.

→ Track marker position changes.

If the tramline counter is prevented from indexing during track marker actuation, press the STOP button (see on-board computer operating manual).



Before starting work, check that the correct tramline counter is displayed for the first field trip.

Dressed seed is extremely poisonous to birds.

The seed must be worked in fully and covered with earth.

When lifting out the coulters, ensure that the seed does not trickle out.

Remove spilt seed immediately.



Only actuate the tractor control units from the tractor cabin.



Check the distributor heads from the tractor seat from time to time for dirt deposits.

Deposits of dirt and seed remains can block up the distributor heads and have to be removed immediately.



Normally the metering drive moves easy. However, when water enters below the metering wheels compact, sticky mass of seed can develop which strongly brakes the movement of the metering wheels and by this brings excessive strain to the gear box or causes slippage at the crank wheel.

**Therefore:** From time to time (in moist weather conditions), turn crank wheel by hand and test it's free movement. If necessary open flap below metering wheels and remove moist mass of seed from below the metering wheels.

## 10.4 Headland

### Before turning on headlands:

1. Actuate tractor control unit



→ Raise the track marker

2. Actuate tractor control unit



→ Raise the coulter, exact harrows, dosing is interrupted.

### After turning:

1. Actuate tractor control unit



→ Sowing now continues.

2. Actuate tractor control unit



→ Lower the track marker

## 10.5 Emptying the dosing unit or hopper and dosing unit



Empty and carefully clean the fertiliser metering unit daily after work. Residual fertiliser can damage the dosing unit.

Emptying the dosing unit or hopper and dosing unit:

1. Fasten the calibration trough(s) under the dosing unit(s).
  - o Fig. 118: Calibration trough under the seed dosing unit.
  - o Fig. 119: Calibration trough under the fertiliser dosing unit.
  
2. Close the slide (Fig. 120/1), if only the dosing unit and not the hopper is to be emptied (see on page 107 ).

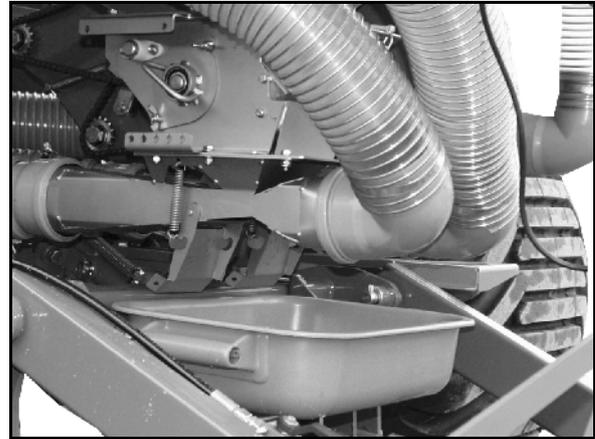


Fig. 118

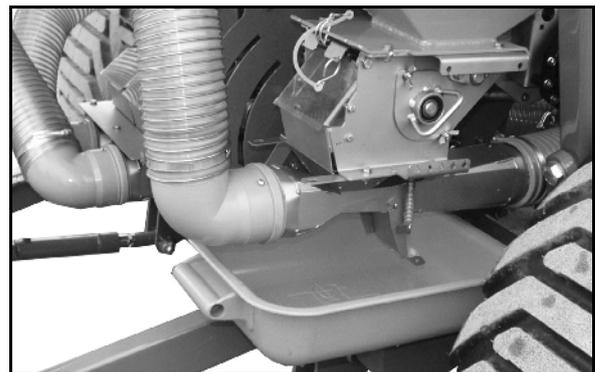


Fig. 119

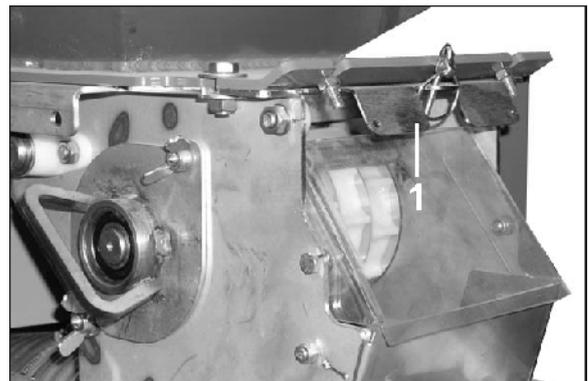


Fig. 120

## Use of the machine

- Open the injector sluice flap (Fig. 121/1) so that the seed/fertiliser can flow into the calibration trough.



### CAUTION

**Risk of contusions on opening and closing the injector sluice flap (Fig. 121/1).**

**Hold the injector sluice flap only by the lug (Fig. 121/2), otherwise there is a danger of injury when the spring-loaded flap snaps shut.**

**Never insert your hand between the injector sluice flap (Fig. 121/1) and the injector sluice.**

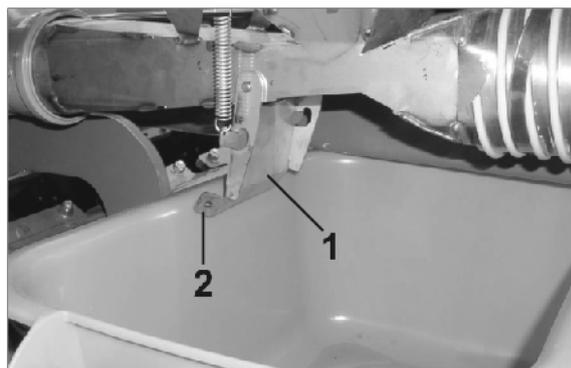


Fig. 121

- Open the residue emptying flap by turning the handle (Fig. 122/1).



For emptying, it is also possible to dismantle the dosing roller (see on page 107).



Fig. 122

- Turn the drive wheel (Fig. 123/1), as in the calibration test with the calibration crank, in the direction of the arrow until the dosing wheels and dosing unit are completely emptied.
- For complete cleaning when there is a seed change, dismantle the dosing rollers (see on page 107 ) and clean them together with the dosing unit.
- Close the residue emptying flap (Fig. 122/1) and fasten the calibration trough on the transport mounting.



Seed residues left in the dosing units can swell or germinate, if the dosing unit is not completely emptied.

This will cause the dosing wheels to become blocked and damage can be caused to the drive.

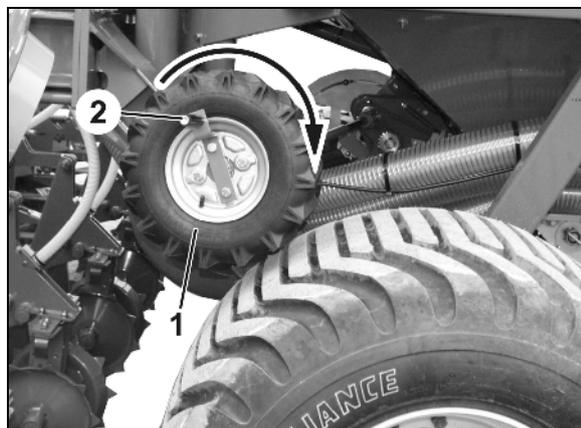


Fig. 123

Fig. 124: Fertiliser hopper:

Fig. 125: Seed hopper

(1) Maintenance flap

(2) Thumb nut

The maintenance flap is used for checking and for removing residues in the hopper.

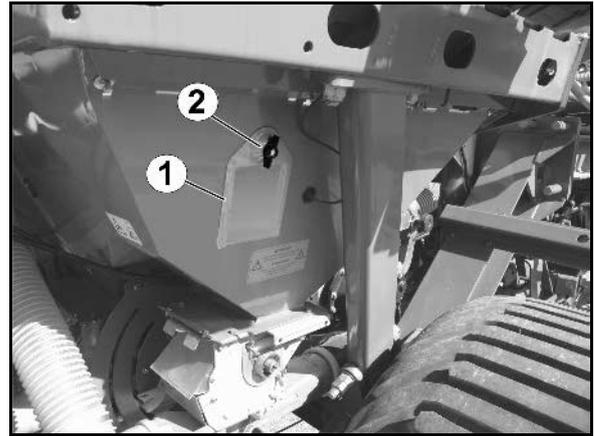


Fig. 124

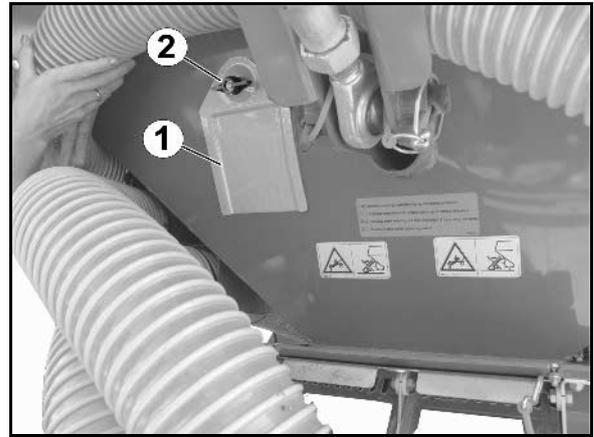


Fig. 125

## 11 Faults



### WARNING

**Risk of contusions, cutting, catching, drawing in and knocks through**

- **Unintentional falling of the machine raised using the tractor's three-point hydraulic system.**
- **Unintentional falling of raised, unsecured machine parts.**
- **Unintentional start-up and rolling away of the tractor-machine combination.**

Secure the tractor and the machine against unintentional start-up and rolling away before eliminating faults on the machine. See page 99.

Wait for the machine to stop, before entering the machine danger area.

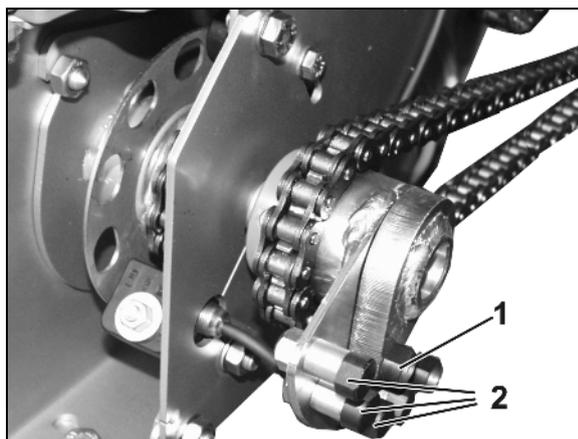
### 11.1 Errors in the dosing system

If the dosing roller is blocked by foreign bodies in the dosing unit, a plastic screw (Fig. 126/1) is sheared and the drive mechanism is interrupted to avoid causing damage.

→ The on-board computer reports the fault.

#### Eliminate the fault:

1. Bring the machine to a stop.
2. Remove the cause of the fault.
3. Remove the replacement screw (Fig. 126/2) from the bracket.
4. Restore drive mechanism with replacement screw.



**Fig. 126**



For problem-free operation, only use genuine AMAZONE M8 plastic screws.

## 12 Cleaning, maintenance and repairs



### WARNING

Risk of contusions, cutting, catching, drawing in and knocks through

- Unintentional falling of the machine raised using the tractor's three-point hydraulic system.
- Unintentional falling of raised, unsecured machine parts.
- Unintentional start-up and rolling away of the tractor-machine combination.

Secure the tractor and machine against unintentional start-up and rolling away before carrying out cleaning, maintenance or repair work on the machine; see page 99.



### WARNING

Risk of contusions, cutting, catching, drawing in and knocks through unprotected danger points.

- Mount protective equipment, which you removed when cleaning, maintaining and repairing the machine.
- Replace defective protective equipment with new equipment.



### DANGER

- Please note the safety instructions when carrying out maintenance and repair work, page 31.
- You may only carry out maintenance or repair work under moving machine parts that are in a raised position if such parts are secured with suitable, positive-fit locking devices against accidental lowering.



- Regular and proper maintenance will keep your machine in good condition for a long time, and will prevent premature wear. Regular and proper maintenance is a requirement of our warranty conditions.
- Use only genuine AMAZONE spare parts (see "Spare and wear parts and aids" section, page 16).
- Use only genuine AMAZONE replacement hoses, and hose clamps made of V2A for assembly.
- Specialist knowledge is required for carrying out testing and maintenance operations. This specialist knowledge is not imparted here in this operating manual.
- Observe environmental protection measures when carrying out cleaning and maintenance work.
- Observe legal requirements when disposing of lubricants, e.g. oils and grease. Parts that come into contact with these lubricants are also affected by these legal requirements.
- Do not exceed a greasing pressure of 400 bar when greasing with high pressure grease guns.
- The following are absolutely prohibited:
  - drilling the chassis.
  - enlarging pre-existing drilled holes on the transport frame.
  - welding on load-bearing components.
- Protective measures are necessary, such as covering or removing lines in particularly critical locations
  - during welding, drilling and grinding work.
  - when working with cut-off wheels near plastic wires and electric wires.
- Disconnect the machine cable and power supply from the on-board computer when carrying out any cleaning or maintenance work. This applies especially to welding work on the machine.

### 12.1 Cleaning



- Pay particular attention to the brake, air and hydraulic hose lines.
- Never treat brake, air and hydraulic hose lines with petrol, benzene, petroleum or mineral oils.
- After cleaning, grease the machine, in particular after cleaning with a high pressure cleaner / steam jet or liposoluble agents.
- Observe the statutory requirement for the handling and removal of cleaning agents.

## Cleaning with a pressure washer / steam jet



- Always observe the following points when using a high pressure cleaner / steam jet for cleaning:
  - Do not clean any electrical components.
  - Do not clean any chromed components.
  - Never aim the cleaning jet from the nozzle of the high pressure cleaner / steam jet directly on lubrication and bearing points.
  - Always maintain a minimum jet distance of 300 mm between the high pressure cleaning or steam jet cleaning nozzle and the machine.
  - Comply with safety regulations when working with high pressure cleaners.

### 12.1.1 Cleaning the distributor head (workshop)



**Clean distributor heads which have been soiled by residual seed immediately. Deposits of dirt on the distributor heads could influence the sowing rate.**

Clean the distributor head:

1. Bring the machine to a stop.
2. Fold out the machine (see on page 124).
3. Apply the handbrake, switch the tractor engine off and remove the ignition key.



#### **WARNING**

**The distributor head is located at the centre of the machine.**

**Apply the handbrake, switch the tractor engine off and remove the ignition key.**

**Before approaching, clean the path to the distributor head and the area of the distributor head (danger of slippage).**

**There is the risk of an accident on the path to the distributor head and in the area of the distributor head.**

4. Slacken the winged nuts (Fig. 127/1) and remove the clean plastic flap (Fig. 127/2) from the distributor head.
5. Remove any impurities with a brush, and wipe out the distributor head and plastic cap with a dry cloth.
6. Install the plastic cap (Fig. 127/2).
7. Fix the plastic cap with winged nuts (Fig. 127/1).

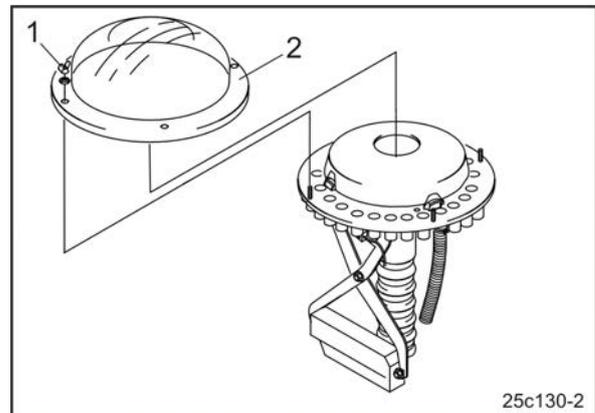


Fig. 127

## 12.2 Lubrication specifications (workshop work)



Lubricate all grease nipples (keep gaskets clean).

Lubricate / grease the machine at the specified intervals.

Lubrication points on the machine are indicated with the foil sticker (Fig. 128).

Carefully clean the lubrication points and grease gun before lubrication so that no dirt is pressed into the bearings. Press the dirty grease out of the bearings completely and replace it with new grease.

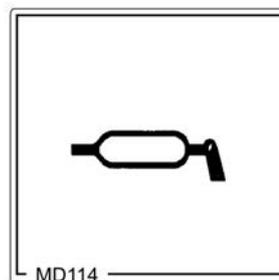


Fig. 128

### Lubricants

For lubrication, use a lithium saponified, multipurpose grease with EP additives:

Company	Lubricant designation	
	Normal use conditions	Extreme use conditions
ARAL	Aralub HL 2	Aralub HLP 2
FINA	Marson L2	Marson EPL-2
ESSO	Beacon 2	Beacon EP 2
SHELL	Retinax A	Tetinax AM

## 12.2.1 Lubrication point overview

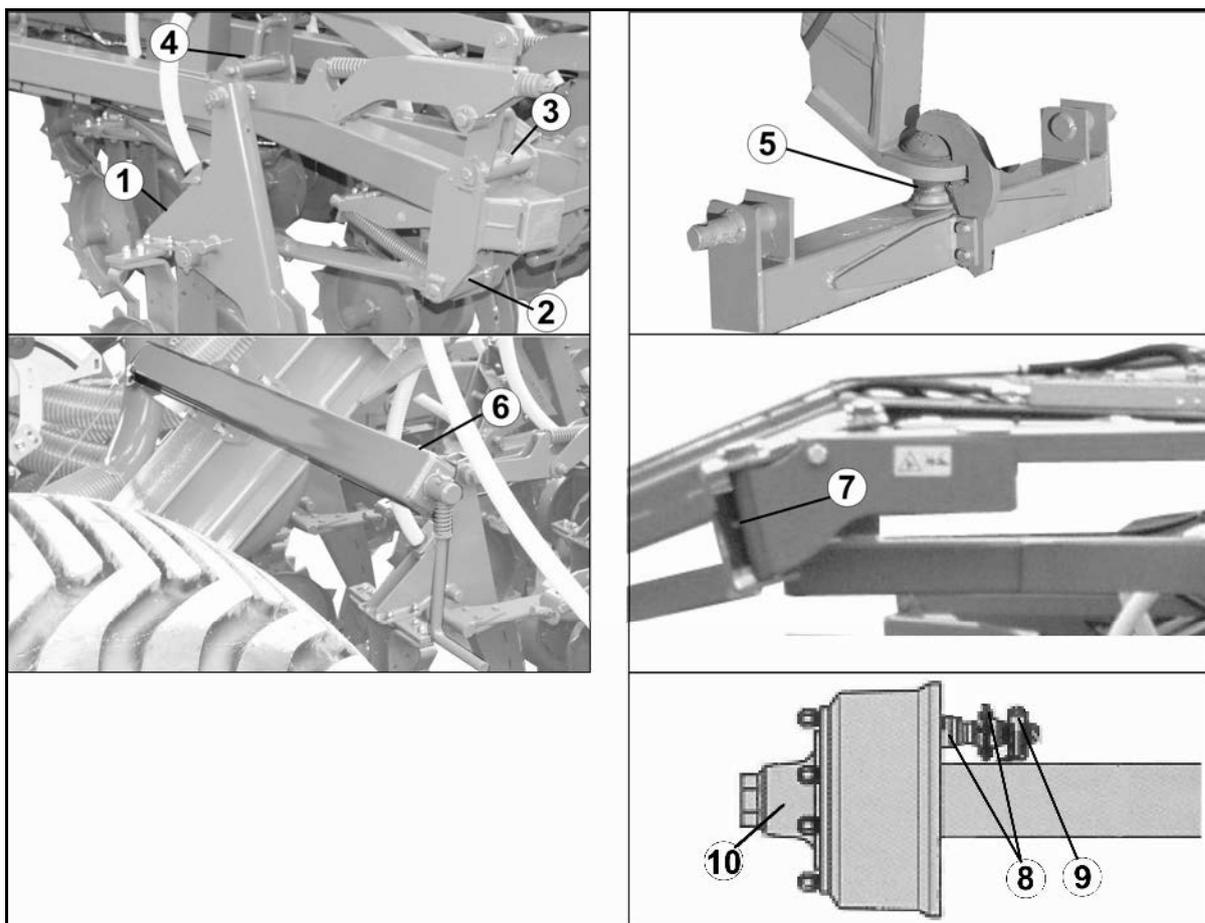


Fig. 129

	Lubrication point	Interval [h]		Quantity
		1x 1 x in the season	every DMC3000: 200 ha DMC4500: 300 ha DMC 602: 400 ha	
(1) (2)	Lower link		X	32-64
(3) (4)	Upper link	X		32-64
(5)	Drawbar	X		1
(6)	Parking brake	X		1
(7)	Markers	X		2
(8)	Brake shaft bearing	X		4
(9)	Linkage adjuster	X		2
(10)	Renew wheel hub bearing grease, check taper roller bearings for wear	X		2

## 12.2.2 Sowing shaft bearings

Sowing shaft bearings:

Lightly grease the seat of the sowing shaft bearing with a thin mineral oil (SAE 30 or SAE 40).

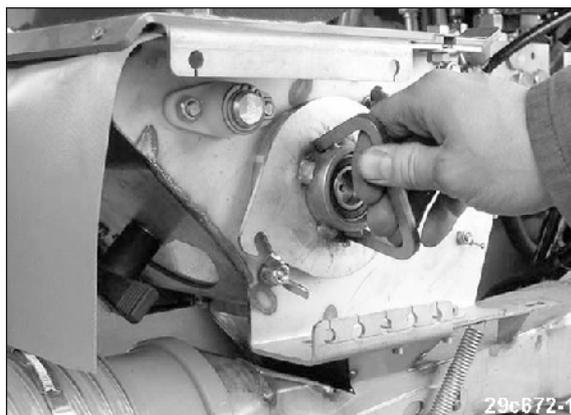


Fig. 130

## 12.2.3 Lubricating axles

### Brake shaft bearing, outer and inner



#### CAUTION

no grease or oil should be allowed to enter the brakes. Depending on the model series, the cam bearing for the brakes may not be sealed.

### Renewing the wheel hub bearing grease

1. Jack up the vehicle securely and release the brakes.
2. Remove the wheels and dust caps.
3. Remove the lynch pin and unscrew the axle nut.
4. Use a suitable extraction device to remove the wheel hub and brake drum, taper roller bearing and sealing elements from the axle stub.
5. Label the removed wheel hubs and bearing cages so that you do not confuse them when refitting.
6. Clean the brakes, check for wear, sound condition and proper operation and replace worn parts.  
The interior of the brake must be kept free from lubricants and dirt deposits.
7. Thoroughly clean the interior and exterior of the wheel hubs. Remove all traces of old grease. Thoroughly clean the bearings and seals (diesel oil) and check for reusability.  
Before refitting the bearings, lightly grease the bearing seats and then refit all parts in the reverse order. Carefully fit interference fit parts using tubular bushings without twisting or damaging them.  
The bearings, the wheel hub cavity between the bearings and the dust cap must be smeared with grease before fitting. The grease should fill approximately a quarter to a third of the space in the fitted hub.
8. Fit the axle nut and adjust the bearing and brake. Finally, carry out a function check and an appropriate test run and rectify any detected faults.

### 12.3 Service plan – overview



- Carry out maintenance work when the first interval is reached.
- The times, continuous services or maintenance intervals of any third party documentation shall have priority.

#### Before each start-up

1. Check hoses/tubes and connection pieces for any visually obvious defects/leaking connections.
2. Repair any areas of chafing on pipes and hoses.
3. Immediately replace worn or damaged hoses and pipes.
4. Immediately repair leaking connections.

#### After the first working run

Component	Maintenance work	see page	Specialist workshop
Wheels	• Wheel nut check	145	X
	• Check for play in the wheel hub bearing	141	
Hydraulic system	• Check for defects	137	
	• Check for leak tightness		

#### On a daily basis

Component	Maintenance work	see page	Specialist workshop
Air reservoir	• Drain	142	

#### Weekly / every 50 working hours

Component	Maintenance work	see page	Specialist workshop
Hydraulic system	• Check for defects	137	X
Wheels	• Check the air pressure.	145	

**Cleaning, maintenance and repairs**
**Every three months / 200 operating hours**

Component	Maintenance work	see page	Specialist workshop
Parking brake	<ul style="list-style-type: none"> <li>Check the braking effect with the brake applied</li> </ul>	144	
Dual-circuit service brake system	<ul style="list-style-type: none"> <li>Inspection according to check instructions</li> <li>Joints on brake valves, brake cylinders and brake linkages</li> <li>Brake settings on the linkage adjuster</li> <li>Brake pad check</li> </ul>	143   141	X
Wheels	<ul style="list-style-type: none"> <li>Check play on wheel hub bearings</li> </ul>	141	X

**Annually / 1,000 operating hours**

Component	Maintenance work	see page	Specialist workshop
Brake drum	<ul style="list-style-type: none"> <li>Check for dirt</li> </ul>	140	X

**Every 2 years / 2000 operating hours**

Component	Maintenance work	see page	Specialist workshop
On-board hydraulics	<ul style="list-style-type: none"> <li>Changing the oil</li> </ul>	149	X

**As necessary**

Component	Maintenance work	see page	Specialist workshop
Electric lighting	<ul style="list-style-type: none"> <li>Replace defective bulbs</li> </ul>	149	

## 12.4 Axle and brake



For optimum brake performance with a minimum of wear, we recommend that the brakes on the tractor are balanced with those on the machine. After the service braking system has been run in for a suitable period, arrange for the brakes to be balanced by a specialist workshop.

Have the balancing process carried out before these empirical values are reached if you discover excessive wear on the brake pads.

To avoid problems with the brakes, adjust all vehicles in accordance with EC Directive 71/320 EEC.



### WARNING

- Repair and adjustment work on the service braking system should only be carried out by trained specialist personnel.
- Special care is required for welding, torch cutting and drilling work in the vicinity of brake lines.
- Always carry out a braking test after any adjustment or repair work on the braking system

### General visual inspection



### WARNING

Carry out a general visual check of the brake system. Observe and check the following criteria:

- Pipe lines, hose lines and coupler heads must not be externally damaged or corroded.
- Hinges, e.g. on fork heads, must be properly secured, easy to move, and not worn out.
- Ropes and cables
  - Must be properly run.
  - May not have any visible cracks.
  - May not be knotted.
- Check the piston stroke on the brake cylinders, and adjust as necessary.
- The air reservoir must not
  - move around in the tensioning belts.
  - be damaged.
  - show any outward signs of corrosion damage.

**Checking the brake drum for dirt**

1. Unscrew the two cover plates (Fig. 131/1) on the inside of the brake drum.
2. Remove any dirt and plant debris which may have entered the drum.
3. Refit the cover plates.



**CAUTION**

Dirt entering the drums may be deposited on the brake shoes (Fig. 131/2) thereby appreciably reducing braking performance.

**Risk of accident.**

If dirt is discovered in the brake drum, the brake shoes must be inspected by a specialist workshop.

For this purpose, the wheel and brake drum must be removed.

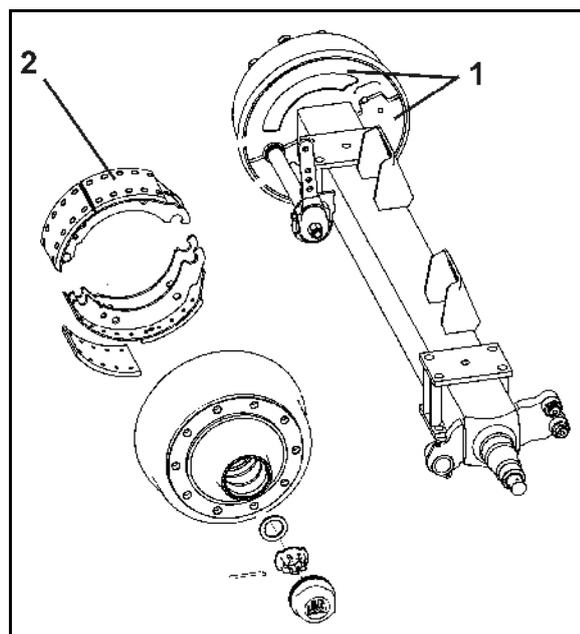


Fig. 131

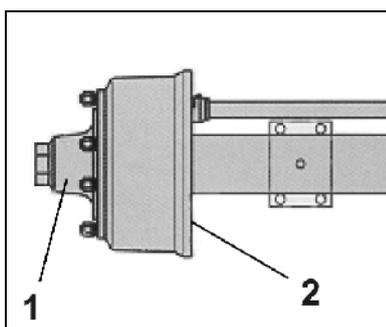


Fig. 132

### Check wheel hubs bearing play (Fig. 132/1)

To check the play on wheel hub bearings, raise the axle until the wheels turn freely. Release the brake. Place a lever between the tyre and the ground and check the play.

If bearing play can be detected:

#### Adjust the bearing play

- 1 Remove the dust cup or hub cap.
2. Remove the lynch pin from the axle nut.
- 3 Tighten the wheel nut while turning the wheel at the same time until the wheel hub is lightly braked as it turns.
4. Turn axle nut back to the next available lynch pin hole. To the next matching hole (max. 30°).
5. Fit the lynch pin and bend slightly open.
6. Reload dust cap with high melting point grease and drive it into, or screw it onto the wheel hub.

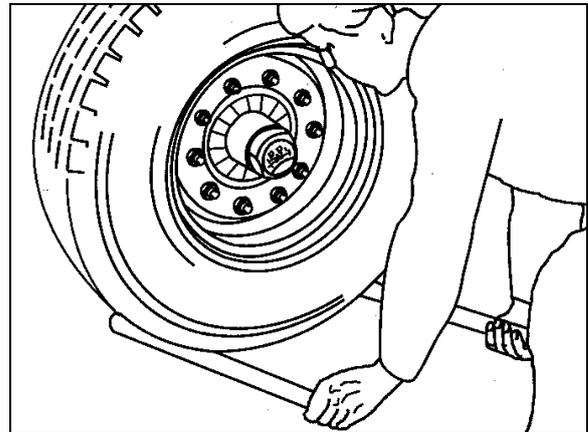


Fig. 133

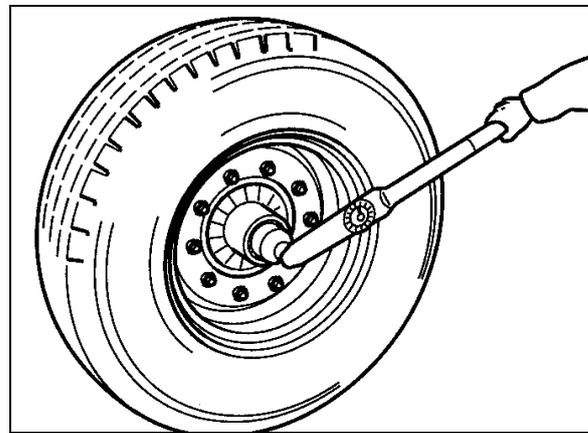


Fig. 134

### Check the brake shoes (Fig. 132/2)

Open the inspection hole (Fig. 135/1) by pulling out the rubber stopper (if present).

At a residual thickness of

- |           |                    |      |
|-----------|--------------------|------|
| <b>a:</b> | for riveted shoes  | 5 mm |
|           | (N 2504)           | 3 mm |
| <b>b:</b> | for adhesive shoes | 2 mm |

the brake shoe must be replaced.

Reinsert the rubber tab.

#### Brake adjustment

Depending on use, the wear and correct operation of the brakes must be continuously checked and, if necessary, readjustment must be carried out. Readjustment is required if approx. 2/3 of the max. cylinder stroke is required for emergency braking. To do this, jack up the axle and secure it against unintended movement.

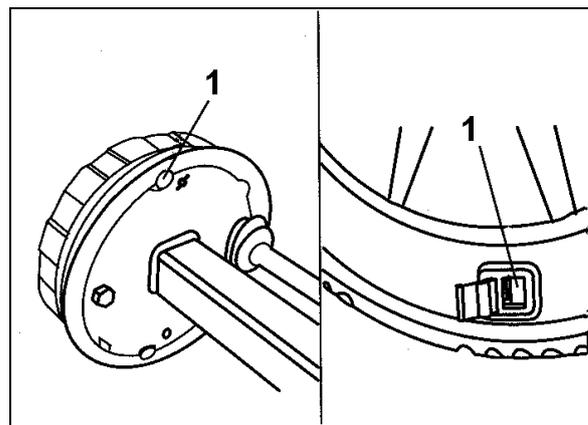


Fig. 135

### Air reservoir

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1. Pull the drain valve (Fig. 136/1) in a side-ways direction using the ring until no more water escapes from the air reservoir.
- Water flows out of the drain valve.
2. Unscrew the drain valve from the air reservoir and clean the reservoir if there are signs of dirt deposits.

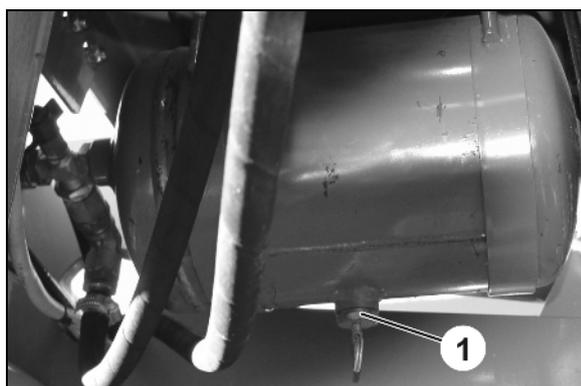


Fig. 136

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## 12.4.1 Inspection instructions for the dual circuit service brake system

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### 1. Leak tightness check

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1. Check all connections, pipe lines, hose lines and screw connections for leak tightness.
2. Remedy leakages.
3. Repair any areas of chafing on pipes and hoses.
4. Replace porous and defective hoses.
5. The dual-circuit service brake system may be considered leak-proof if the drop in pressure is no more than **0.15 bar** after **10** minutes.
6. Seal any leaking areas and replace leaking valves.

### 2. Checking the pressure in the air reservoir

---

1. Connect a pressure gauge to the test connection on the air reservoir.  
Set value 6.0 to 8.1 + 0.2 bar

### 3. Checking the brake cylinder pressure

---

1. Connect a pressure gauge to the test connection on the brake cylinder.  
Set value: with brake not applied 0.0 bar

### 4. Visual inspection of the brake cylinder

---

1. Check the dust sleeves or gaiters for damage.
2. Replace damaged parts.

### 5. Joints on brake valves, brake cylinders and brake linkages

---

Joints on brake valves, brake cylinders and brake linkages must move freely. Grease or lightly oil, if necessary.

## 12.5 Parking brake

---



On new machines, the brake cables of the parking brake may stretch.

Readjust the parking brake,

- if three quarters of the spindle tensioning distance is required to firmly apply the parking brake.
- if you have just fitted new brake pads.

### Adjusting the parking brake

---



When the parking brake is off, the brake cable must hang slightly slack. However, the brake cable must not rest on or chafe against other parts of the vehicle.

1. Release the cable clamps.
2. Shorten the brake cable as appropriate and retighten the cable clamps.
3. Check for the correct braking effect from the parking brake when applied.

## 12.6 Tyres / wheels



- Required tyre pressure: **2.3 bar**.
- Required tightening torque for wheel nuts or bolts: **450 Nm**



- Regularly check
  - wheel nuts for firm seating.
  - tyre pressures.
- Only use the tyres and wheels which we have specified (see page 38).
- Repair work on tyres must only be carried out by specialists using suitable assembly tools.
- Tyre fitting requires sufficient skills and proper assembly tools.
- Use the jack only at the jacking points indicated.

### 12.6.1 Tyre pressures



- The required tyre pressure is dependent on
  - tyre size.
  - tyre loading capacity.
  - the travel speed
- The operational performance of the tyres is reduced
  - by overloading.
  - if the tyre pressure is too low.
  - if the tyre pressure is too high.



- Check tyre pressures regularly when the tyres are cold, i.e. before starting a run.
- The difference in pressure between the tyres on one axle must be no greater than 0.1 bar.
- Tyre pressure can be raised by up to 1 bar after a fast run or in warm weather. Tyre pressure should on no account be reduced as it is then too low when the tyres cool down.

### 12.6.2 Fitting tyres



- Remove any areas of corrosion from the wheel rim seating surfaces before fitting a new / another tyre. Corrosion can cause damage to the wheel rims when the vehicle is in operation.
- When fitting new tyres, always use new valves for tubeless tyres or new inner tubes.
- Always fit the valves with valve caps which have a gasket insert.

## 12.7 Hydraulic system



### WARNING

**Risk of infection through the high pressure hydraulic fluid of the hydraulic system entering the body.**

- Only a specialist workshop may carry out work on the hydraulic system.
- Depressurise the hydraulic system before carrying out work on the hydraulic system.
- When searching for leak points, always use suitable aids.
- Never attempt to plug leaks in hydraulic lines using your hand or fingers.

Escaping high pressure fluid (hydraulic fluid) may pass through the skin and ingress into the body, causing serious injuries.

If you are injured by hydraulic fluid, contact a doctor immediately. Risk of infection.



- When connecting the hydraulic hose lines to the hydraulic system of connected machines, ensure that the hydraulic system is depressurised on both the drawing vehicle and the trailer.
- Ensure that the hydraulic hose lines are connected correctly.
- Regularly check all the hydraulic hose lines and couplings for damage and impurities.
- Have the hydraulic hose line checked at least once a year by a specialist for proper functioning.
- Replace the hydraulic hose line if it is damaged or worn. Only use AMAZONE original hydraulic hose lines.
- The hydraulic hose lines should not be used for longer than six years, including any storage time of maximum two years. Even with proper storage and approved use, hoses and hose connections are subject to natural ageing, thus limiting the length of use. However, it may be possible to specify the length of use from experience values, in particular when taking the risk potential into account. In the case of hoses and hose connections made from thermoplastics, other guide values may be decisive.
- Dispose of old oil in the correct way. If you have problems with disposal, contact your oil supplier.
- Keep hydraulic fluid out of the reach of children.
- Ensure that no hydraulic fluid enters the soil or waterways.

### 12.7.1 Labelling hydraulic hose lines

The assembly labelling provides the following information:

Fig. 137/...

- (1) Manufacturer's marking on the hydraulic hose line (A1HF)
- (2) Date of manufacture of hydraulic hose line (04 / 02 = year / month = February 2004)
- (3) Maximum approved operating pressure (210 BAR).

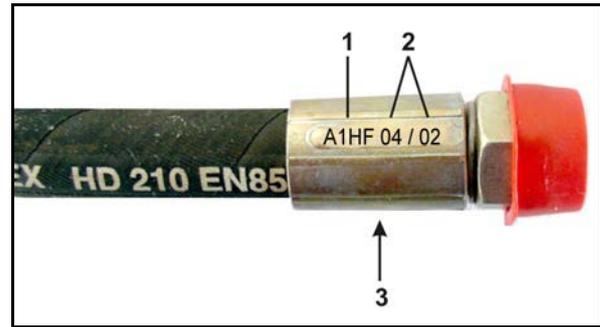


Fig. 137

### 12.7.2 Maintenance intervals

**After the first 10 operating hours, and then every 50 operating hours**

1. Check all the components of the hydraulic system for tightness.
2. If necessary, tighten screw unions.

**Before each start-up**

1. Check hydraulic hose lines for visible damage.
2. Eliminate any scouring points on hydraulic hose lines and pipes.
3. Replace any worn or damaged hydraulic hose lines immediately.

### 12.7.3 Inspection criteria for hydraulic hose lines



For your own safety, comply with the following inspection criteria.

Replace hoses if the respective hose fulfils at least one of the following criteria:

- Damage to the outer layer up to the ply (e.g. scouring points, cuts, cracks).
- Brittleness of the outer layer (crack formation of the hose material).
- Deformations which do not match the natural shape of the hose. Both in a depressurised and pressurised state or when bent (e.g. layer separation, bubble formation, pinching, bends).
- Untight points.
- Installation requirements not complied with.
- Life span of 6 years has been exceeded.

The date of manufacture of the hydraulic hose line on the assembly is decisive for determining these six years. If the date of manufacture on the fitting is "2004", then the hose should not be used beyond February 2010. See also "Labelling of hydraulic hose lines".



Common causes for leaking hoses / pipes and connection pieces include:

- missing O-rings or seals
- damaged or badly fitting O-rings
- brittle or deformed O-rings or seals
- foreign bodies
- badly fitting hose clips

#### 12.7.4 Installation and removal of hydraulic hose lines



Use

- only genuine AMAZONE replacement hoses. These hoses stand up to chemical, mechanical and thermal loads.
- only hose clips made from V2A should be used for fitting hoses.



When installing and removing hydraulic hose lines, always observe the following information:

- Ensure cleanliness.
- You must always install the hydraulic lines so that, in all states of operation:
  - There is no tension, apart from the hose's own weight.
  - There is no possibility of jolting on short lengths.
  - Outer mechanical influences on the hydraulic hose lines are avoided.  
Use appropriate arrangements and fixing to prevent any scouring of the hoses on components or on each other. If necessary, secure hydraulic hose lines using protective covers. Cover sharp-edged components.
  - The approved bending radii may not be exceeded.
- When connecting a hydraulic hose line to moving parts, the hose length must be appropriate so that the smallest approved bending radius is not undershot over the whole area of movement and/or the hydraulic hose line is not overtensioned.
- Fix the hydraulic hose lines to the intended fixing points. There, avoid hose clips, which impair the natural movement and length changes of the hose.
- It is forbidden to paint over hydraulic hose lines.

## 12.8 Electrical lighting system

### Replacement of light bulbs:

1. Unscrew the safety glass.
2. Remove the defective bulb.
3. Insert the replacement bulb (note the correct voltage and wattage).
4. Insert and screw on the safety glass.

## 12.9 On-board hydraulics

- Change the oil of the on-board hydraulics. (Required oil volume: 32 – 35 litres.)
  - Replace the oil filter set.
1. Place a suitable container under the drain valve (Fig. 138/1) (capacity of at least 35 litres).
  2. Release and remove the oil dipstick (Fig. 145/2).
  3. Undo the drain plug.
- Old oil flows out of the oil tank.
4. Check the seal on the drain plug and replace if necessary.
  5. Retighten the drain plug.
  6. Loosen the 3 screws on the oil filter (Fig. 144/1), replace the oil filter insert.
  7. Fill the oil via the opening for the oil dipstick.
  8. Screw the oil dipstick and seal back in and check the oil level.



Fig. 138

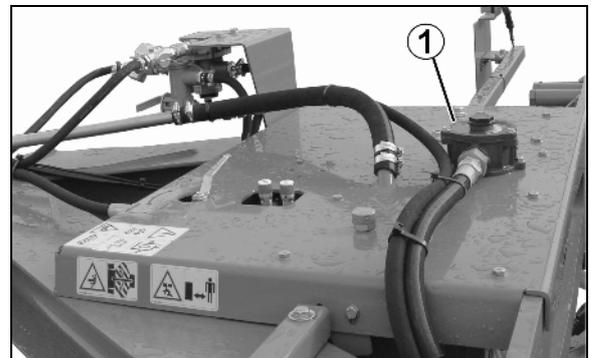


Fig. 139



### CAUTION

After use, the oil can become very hot. Danger of burning.



Only use HLP22 hydraulic fluid.

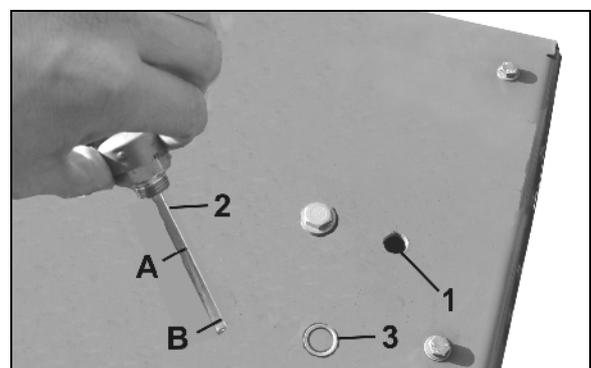


Fig. 140

### 12.9.1 Checking the hydraulic fluid filter

Hydraulic fluid filter (Fig. 141/1) with contamination indicator (Fig. 141/2).

- Green Filter fully functional
- Red Replace filter

To remove the filter, twist off the filter cover and remove the filter.

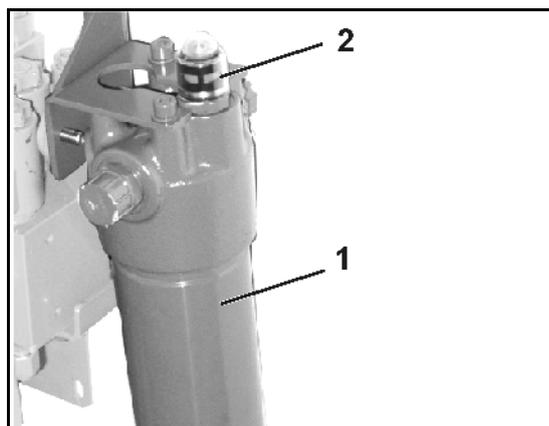


Fig. 141



**WARNING**  
Beforehand, depressurise the hydraulic system.

After replacing the filter, press the contamination indicator back into place.

→ Green ring again visible.

### 12.10 Upper and lower link pins



**WARNING**  
**Risk of contusions, catching, and knocks when the machine unexpectedly releases from the tractor.**

Check the upper and lower link pins for visible damage each time you couple the machine. Replace the upper and lower link pins in the event of clearly visible wear.

### 12.11 Checking the oil level in the Vario gearbox

There is no need to change the oil.

Checking the oil level in the Vario gearbox:

1. Position the machine on a horizontal surface.
2. The oil level must be visible in the oil sight glass.
3. Check the gearbox for leak points.
4. If there are any leak points, have the Vario gearbox repaired in a specialist workshop.
5. Refer to the table for the requisite type of transmission oil.
6. Fill the Vario gearbox through the oil filler neck (Fig. 146/2) up to the oil sight glass with transmission oil.
7. After filling, close the oil filler neck with the cap.

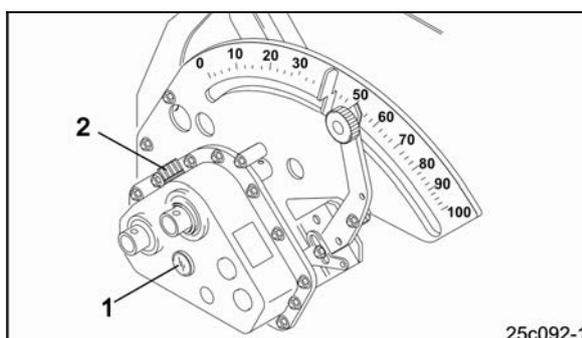


Fig. 142

Hydraulic fluid grades and fill level of the Vario gearbox	
Total filling level:	0.9 litres
Transmission fluid (alternatives):	Wintershall Wintal UG22 WTL-HM (ex-works)
	Fuchs Renolin MR5 VG22

## 12.12 Setting the tramline to the tractor's track spacing (specialist workshop)

When the machine is delivered or when buying a new tractor, check that the tramline set in the distributor head is set to the wheel gauge of the tractor.



### CAUTION

**The distributor head is located at the centre of the machine.**

**Apply the handbrake, switch the tractor engine off and remove the ignition key.**

**Before approaching, clean the path to the distributor head and the area of the distributor head (danger of slippage).**

**There is the risk of an accident on the path to the distributor head and in the area of the distributor head.**

Check that the tramline circuit is correctly set to the wheel gauge of the tractor:

- The seed line tubes (Fig. 143/1) of the tramline coulter must be fixed to the distributor head openings, which can be closed by the sliders (Fig. 143/2).

If necessary, interchange the seed line tubes.

- The track changes with the number of coulter not outputting seed when the tramlines are created.

To create two tracks, it is possible to close up to 6 of the slider (Fig. 143/2) openings per track in the distributor head

- Deactivate unrequired sliders (Fig. 143/2).

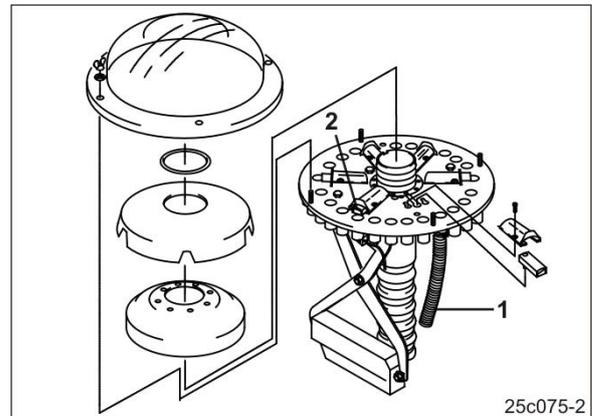


Fig. 143

### 12.12.1 Adjusting the track (activate or deactivate the sliders)

The track of the tramline increases if the number of tramline coulter arranged next to each other increases.

Six tramline coulter can be connected to one distributor head.

The sliders close the feed lines to the tramline coulter.

Deactivate the sliders (Fig. 145/2) when they are not used. Deactivated sliders do not close the feed lines to the tramline coulter.

Always activate or deactivate pairs of sliders positioned opposite each other on the base plate.



**WARNING**

The distributor head is located at the centre of the machine.

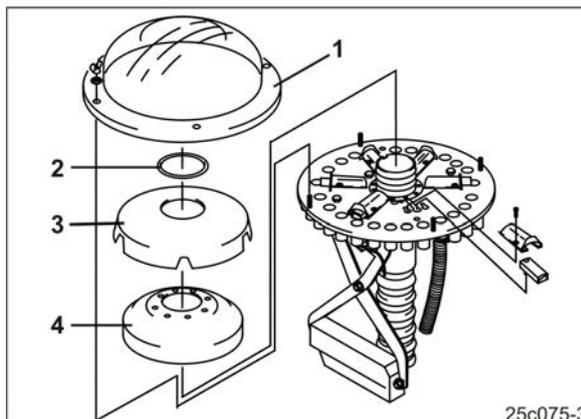
Securing the tractor / machine against unintentional start-up and rolling away

Before approaching, clean the path to the distributor head and the area of the distributor head (danger of slippage).

There is the risk of an accident on the path to the distributor head and in the area of the distributor head.

**Activating or deactivating sliders:**

1. Remove the outer distributor cover (Fig. 144/1).
2. Remove the ring (Fig. 144/2).
3. Remove the inner distributor cover (Fig. 144/3).
4. Remove the foam insert (Fig. 144/4).



25c075-3

**Fig. 144**

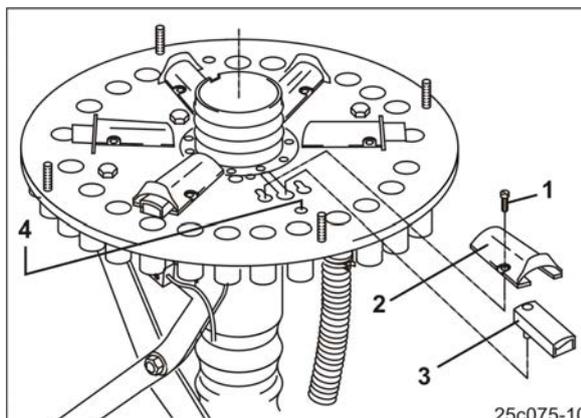
5. Slacken the screws (Fig. 145/1).
6. Remove the slider tunnel (Fig. 145/2).

**Activating the sliders:**

7. The slider (Fig. 145/3) is in the guide, as shown in the diagram.

**Deactivating the sliders:**

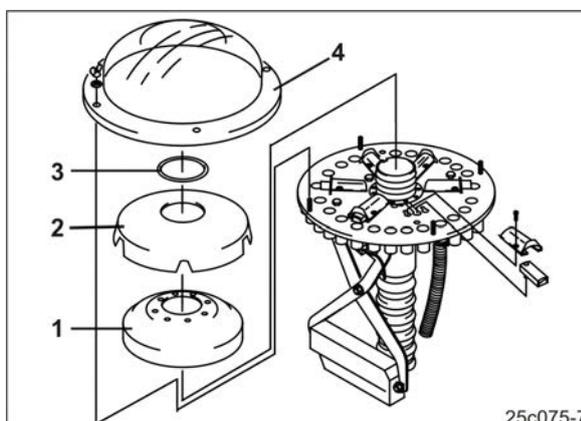
8. Turn the sliders around (Fig. 145/3) and push them into the drill hole (Fig. 145/4).
9. Screw the slider tunnel (Fig. 145/2) onto the base plate.



25c075-10

**Fig. 145**

10. Install the foam insert (Fig. 146/1).
11. Install the inner distributor cover (Fig. 146/2).
12. Install the ring (Fig. 146/3).
13. Install the outer distributor cover (Fig. 146/4).
14. Check the function of the tramline circuit.



25c075-7

**Fig. 146**

## 12.13 Hydraulics diagram

### 12.13.1 DMC3000 / 4500

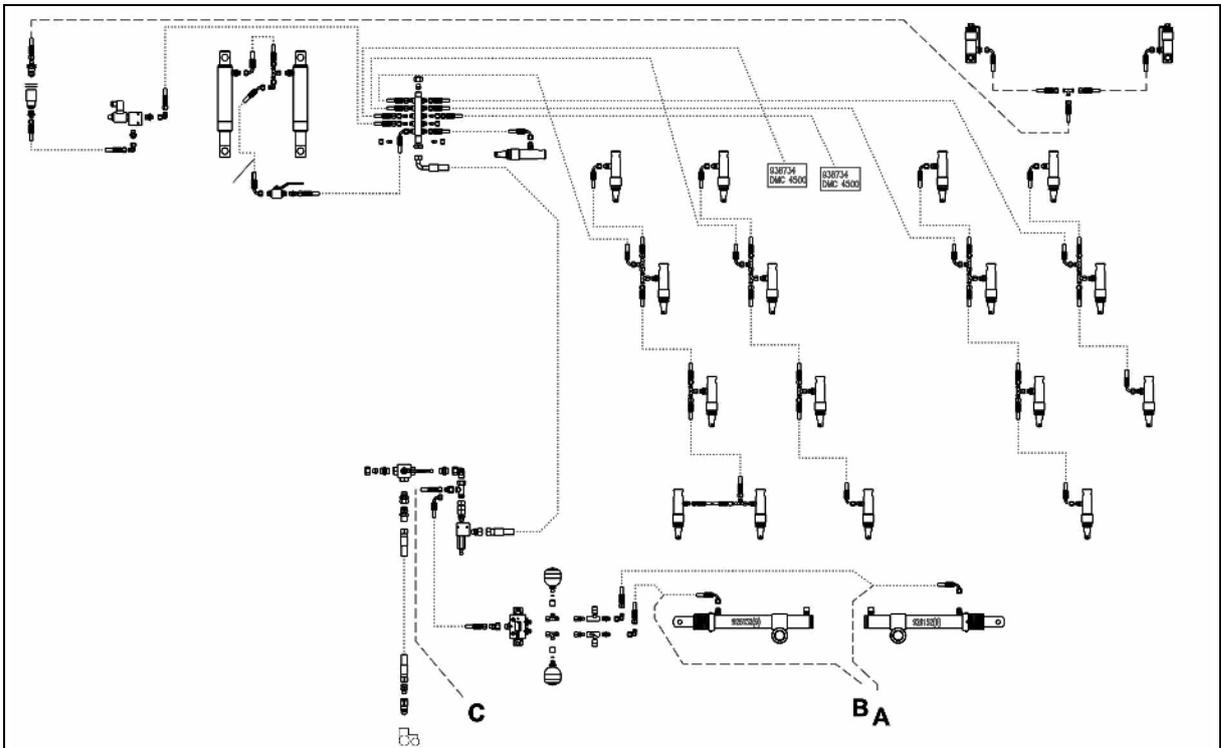


Fig. 147

### 12.13.2 DMC 602

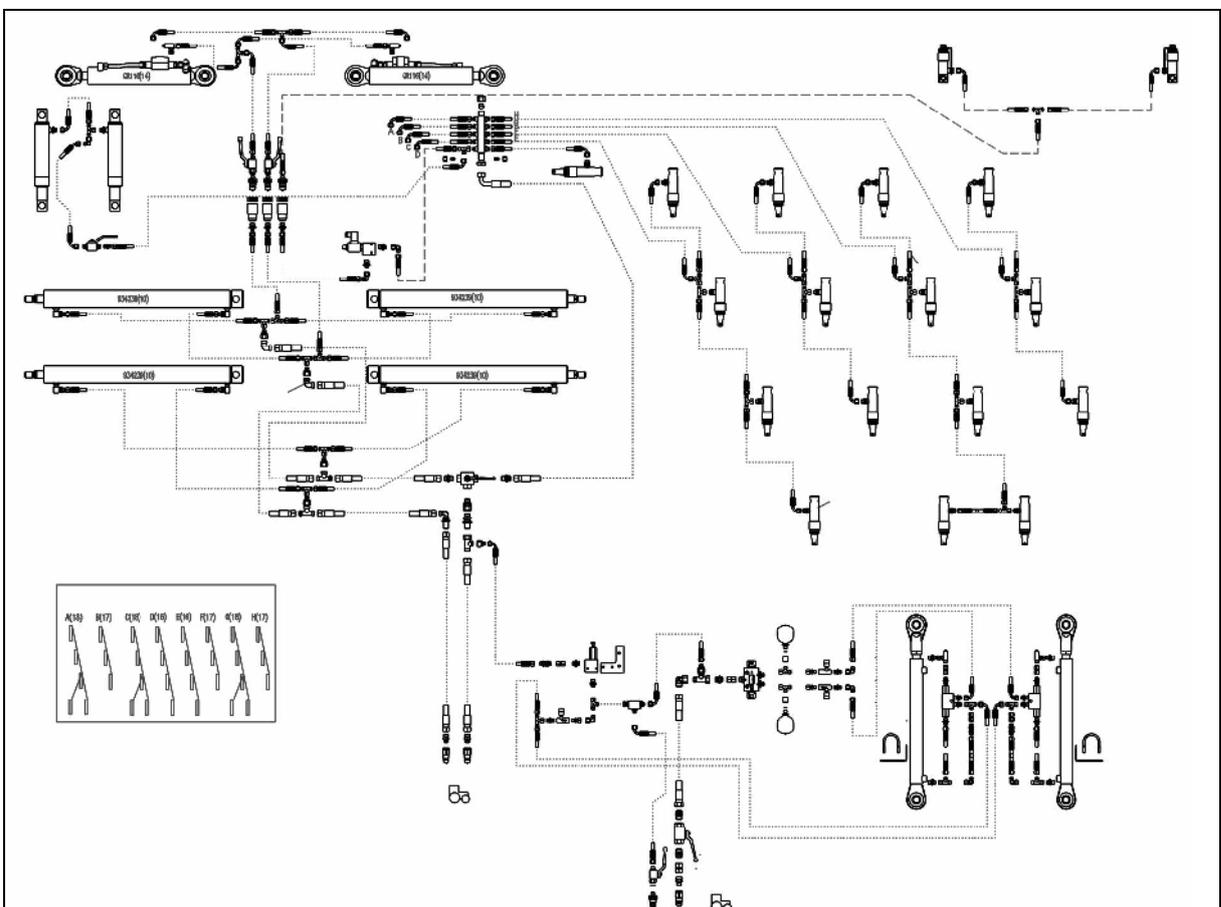


Fig. 148

### 12.13.3 Obstacle avoidance control

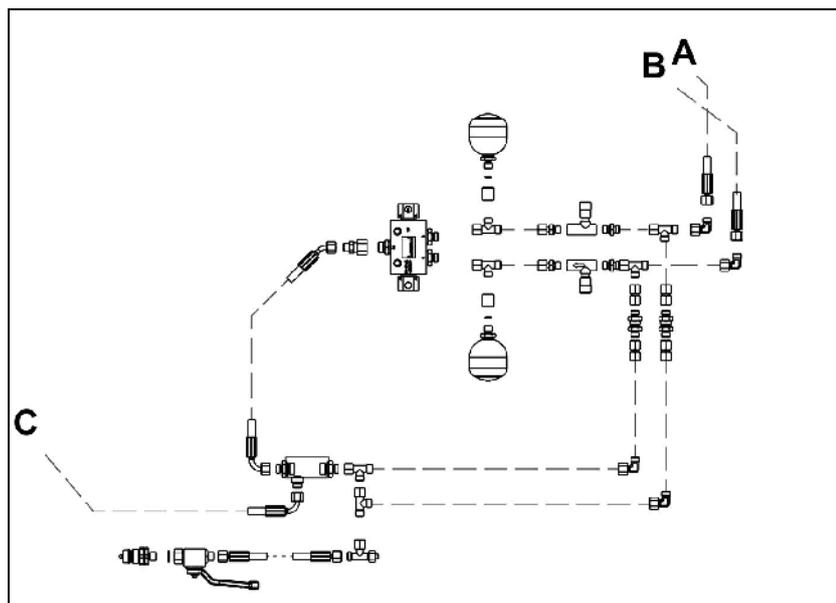


Fig. 149

### 12.13.4 Hydraulic brake (only DMC 3000)

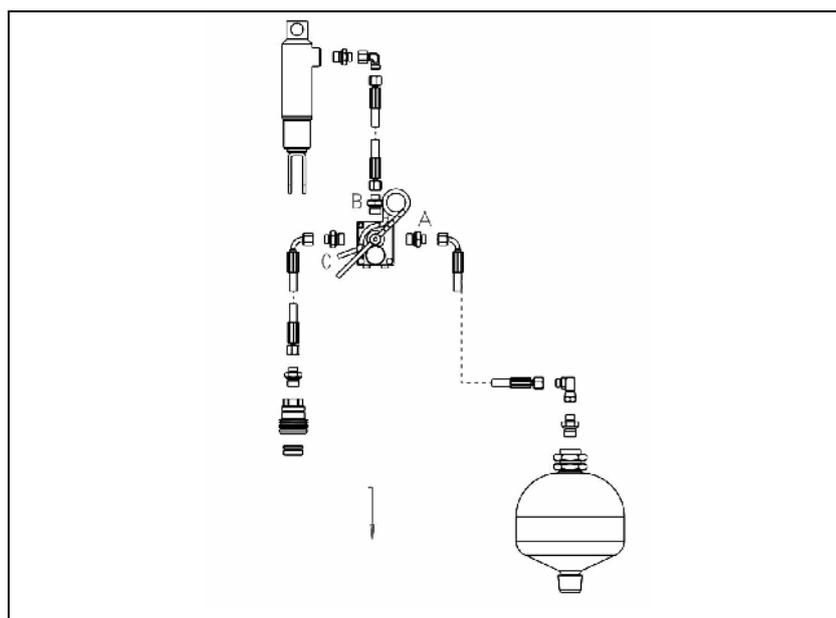


Fig. 150

### 12.13.5 Blower

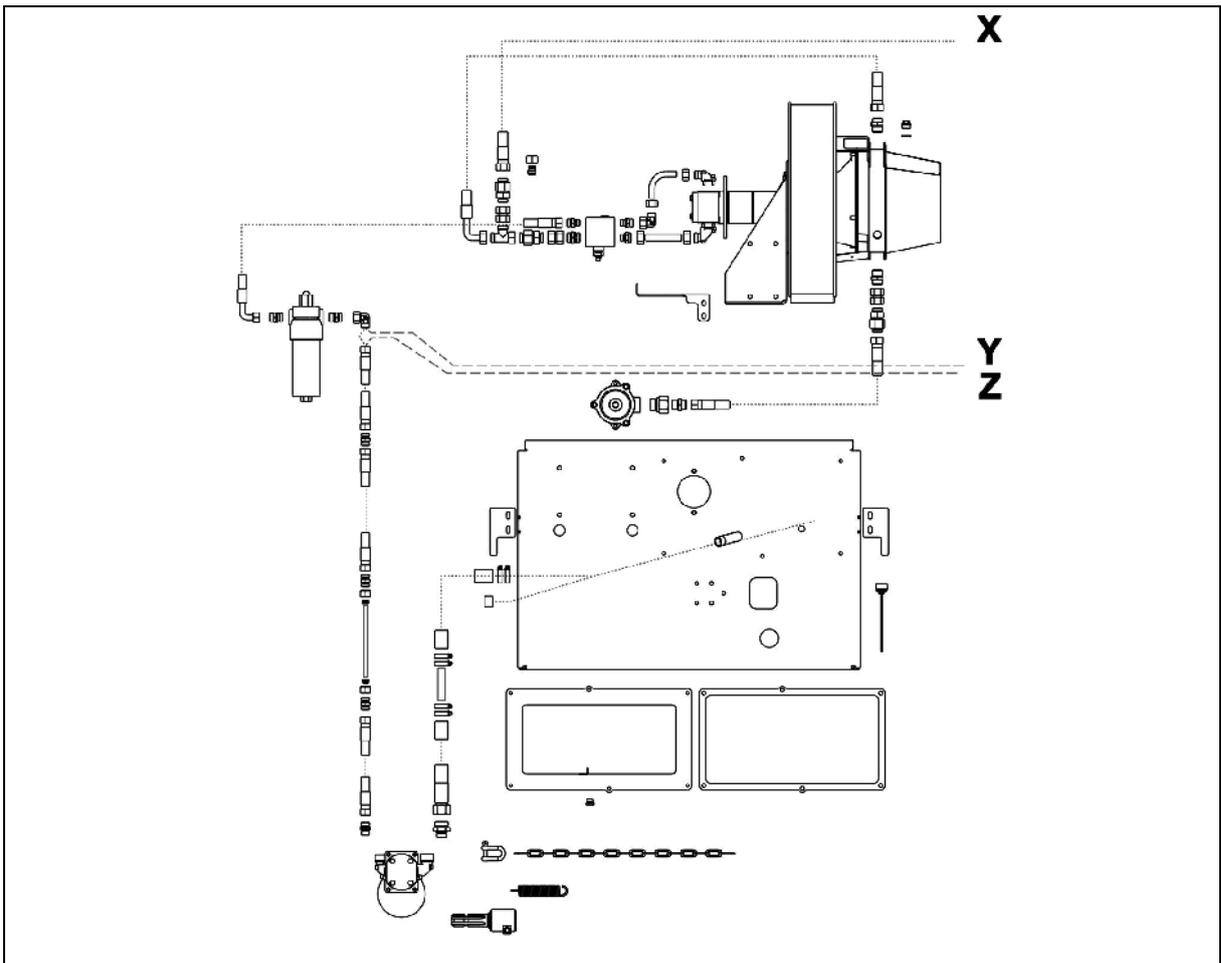


Fig. 151

### 12.13.6 Filling auger

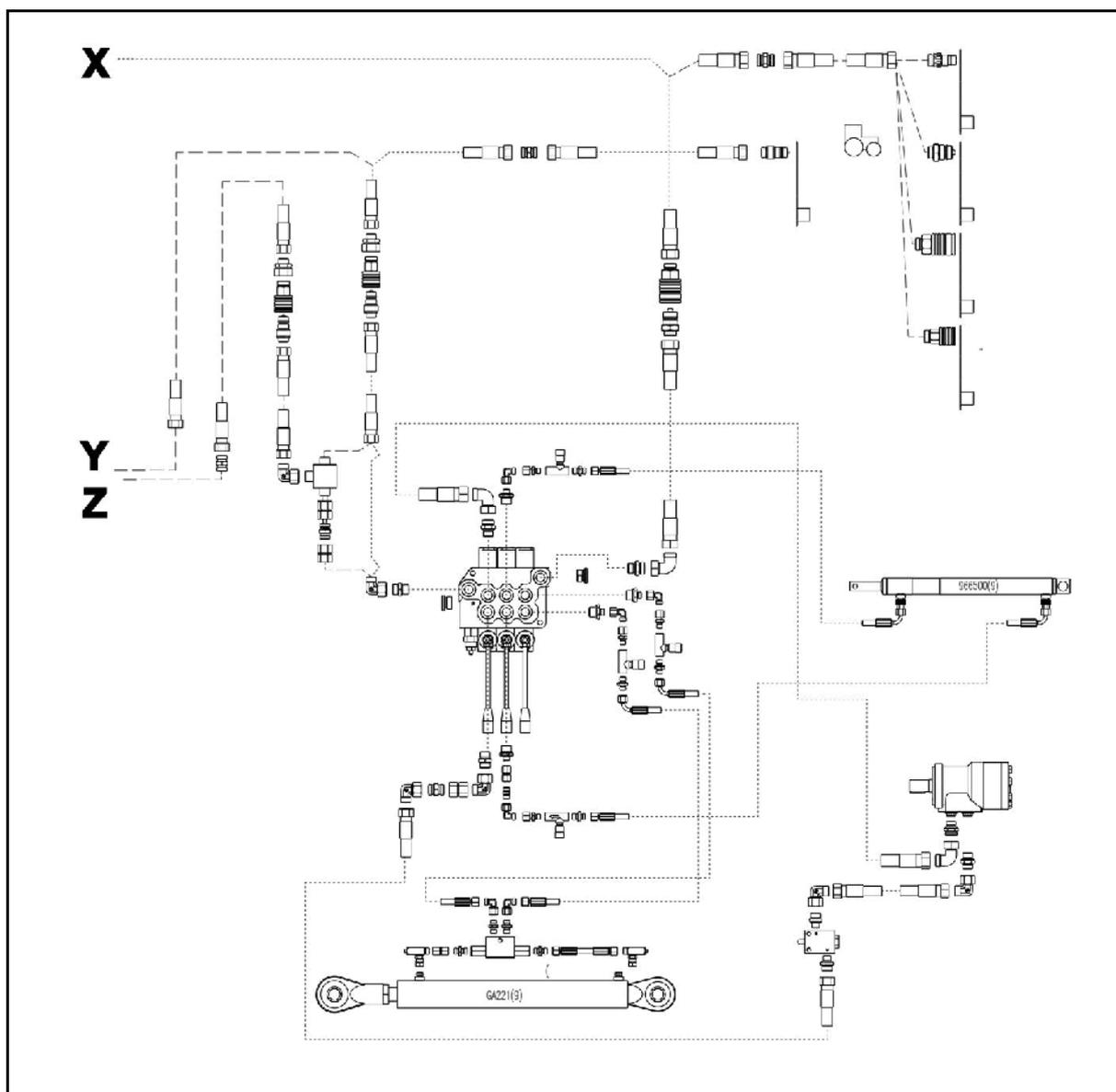
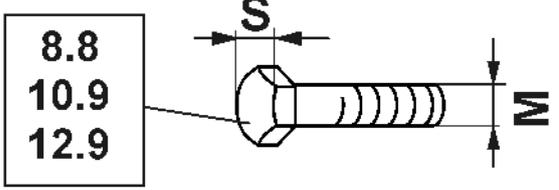
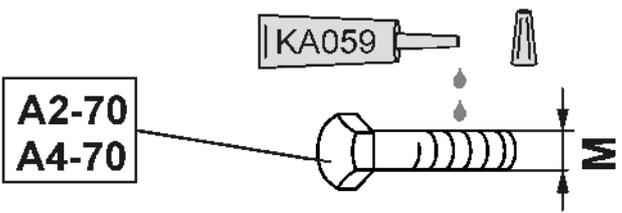


Fig. 152

## 12.14 Bolt tightening torques

		 Nm		
M	S	8.8	10.9	12.9
M 8	13	25	35	41
M 8x1		27	38	41
M 10	16 (17)	49	69	83
M 10x1		52	73	88
M 12	18 (19)	86	120	145
M 12x1,5		90	125	150
M 14	22	135	190	230
M 14x1,5		150	210	250
M 16	24	210	300	355
M 16x1,5		225	315	380
M 18	27	290	405	485
M 18x1,5		325	460	550
M 20	30	410	580	690
M 20x1,5		460	640	770
M 22	32	550	780	930
M 22x1,5		610	860	1050
M 24	36	710	1000	1200
M 24x2		780	1100	1300
M 27	41	1050	1500	1800
M 27x2		1150	1600	1950
M 30	46	1450	2000	2400
M 30x2		1600	2250	2700

		M4	M5	M6	M8	M10	M12	M14	M16	M18	M20	M22	M24
 Nm		2,3	4,6	7,9	19,3	39	66	106	162	232	326	247	314



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